



UVIT UV AIT facilities

John Hutchings

NRC Canada



ASTROSAT observatory



Large Area X-ray Proportional Counter

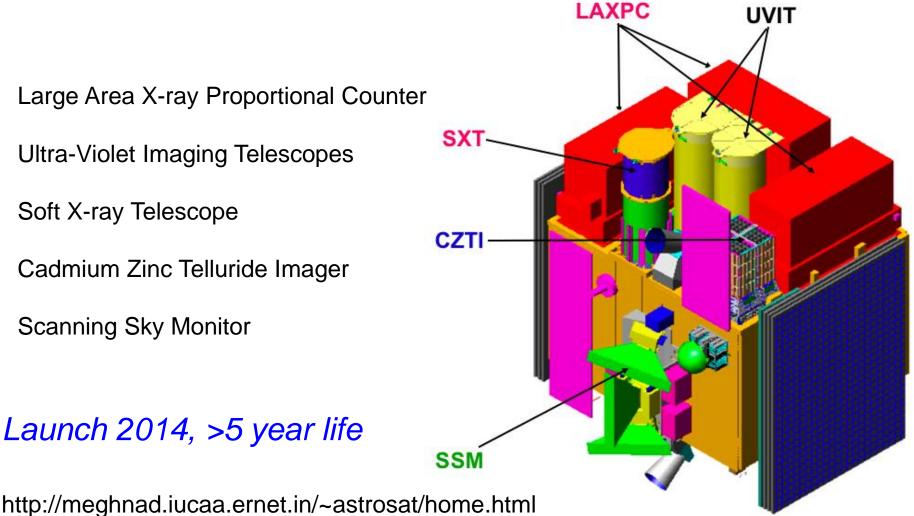
Ultra-Violet Imaging Telescopes

Soft X-ray Telescope

Cadmium Zinc Telluride Imager

Scanning Sky Monitor

Launch 2014, >5 year life





Instrument summary



	UVIT / OPT	SXT	LAXPC	CZTI	SSM
Optics	Twin Ritchey Chretian 2 mirror system.	Conical foil (~Wolter-I) mirrors	Collimator	2- D coded mask	1- D coded mask
Bandwidth	1300-3200 Ang	0.3 - 8 keV	3 - 100 keV	10 - 100 keV	2 - 10 keV
Geometric Area (cm²)	1250	250	10800	1000	180
Effective Area (cm²)	60 (depends on filter)	125@0.5 keV 200@1-2 keV 25@6 keV	6000@5-30 keV	1000 (E>10 keV)	~40 @ 2 keV 90 @ 5 keV (Xe gas)
Field of View	0.50º dia	0.35º (FWHM)	10 x 10	170 x 170	60 x 900
Energy Resolution	<1000 A (depends on choice of filters)	2%@6keV	9%@22 keV	5% at 10 keV	19% @ 6 keV
Angular Resolution	1.8 arcsec	3 - 4 arcmin (HPD)	~(1-5) arcmin (in scan mode only)	8 arcmin	~10 arcmin
Time resolution	10 ms	2.6s, 0.3s,1ms	10 microsec	1 ms	1 ms



ISRO Overview



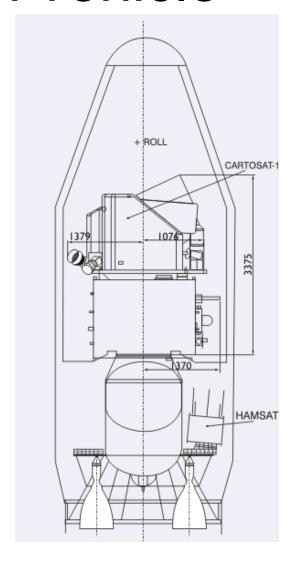
Budget \$1.5B (6600 Crore Rupees)
Employs ~15000 persons (NASA has 18000)
Main launch vehicles PSLV and GSLV
Centres across the country include hardware production



PSLV launch vehicle









ISRO/Astrosat centres







ISRO Astrosat-related centres



Bengaluru

ISRO headquarters

ISRO (ISAC) Main integration and Spacecraft

Astrosat Project Director (PD)

ISRO (ISITE) Satellite Integration and Test Establishment ISRO (ISTRAC) Ground operations – tracking and telemetry

IIA Koramangala UVIT science team and data centre

Hyderabad

National remote Sensing Centre (NRSC) Astrosat command

Ahmedabad

Space Applications Centre (SAC) Data pipeline development

Hoskote (outside Bengaluru)

IIA CREST-campus cleanroom Integration and test of UVIT

Sriharikota East coast ISRO launch facility

Mumbai (TIFR) and Pune (IUCAA) – teams for X-ray instruments and data



Canadian facilities



Univ of Calgary

UV calibration lab and cleanroom

CSA David Florida Lab Ottawa

Large I+T TVAC facility

CSA contractors, Ottawa

Small TVAC and cleanrooms



UV-contamination notes



Canada

Cleanliness in front-end module – Photek UK and suppliers

Attention paid to potting agent – Arathane used.

Cleaned vacuum chambers and monitored witness samples at each step

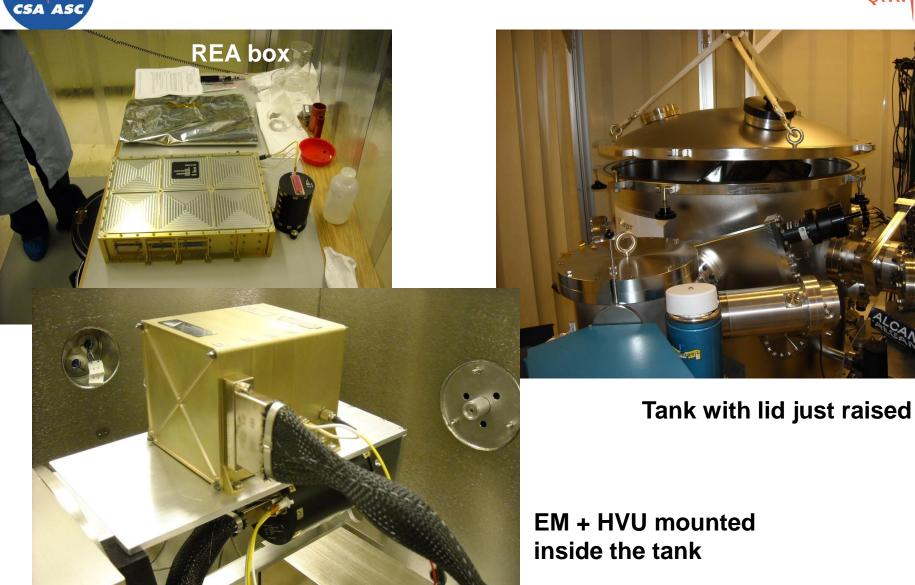
Upgraded clean calibration facilities for all calibration and witness samples

No measurable contamination (<1%) found up to delivery



Calgary lab with EM







India facilities



New cleanroom facility built at IIA-CREST, Hoskote, for UVIT 3 rooms with increasing levels of cleanliness Class 100 bench with curtains in final room Access to vacuum chamber from cleaner side Control of Vac tests from middle chamber. All storage sealed, and clean protocols for personnel.

No appreciable degradation at shortest wavelengths at 2009 delivery Long term storage has seen a few percent reduction in FUV to 2013

ISAC and ISITE clean procedures upgraded for UVIT
UV contamination is new for ISRO, but looks good now.
ISITE preferred clean location. Large cleanroom for Vib
Cleaned vacuum chamber
Instrument bagged and purged between tests and in transport
Instrument door has window for NUV and VIS testing



Hoskote CREST integration facility







In the Hoskote cleanroom

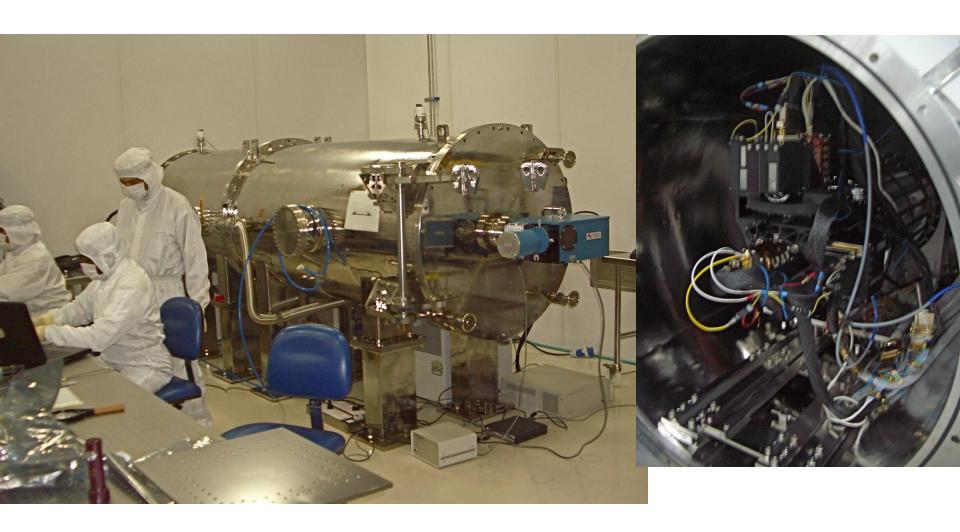






NUV/VIS in the CREST cleanroom

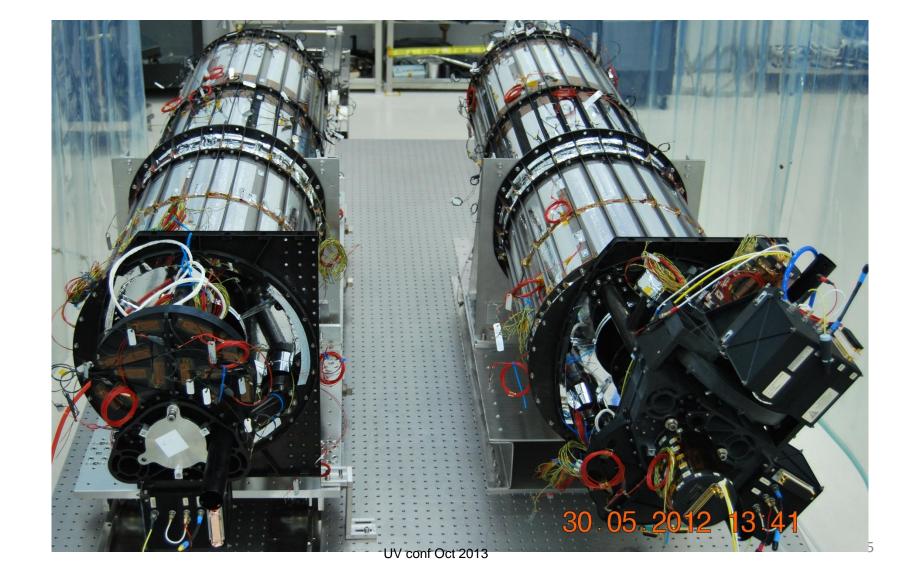






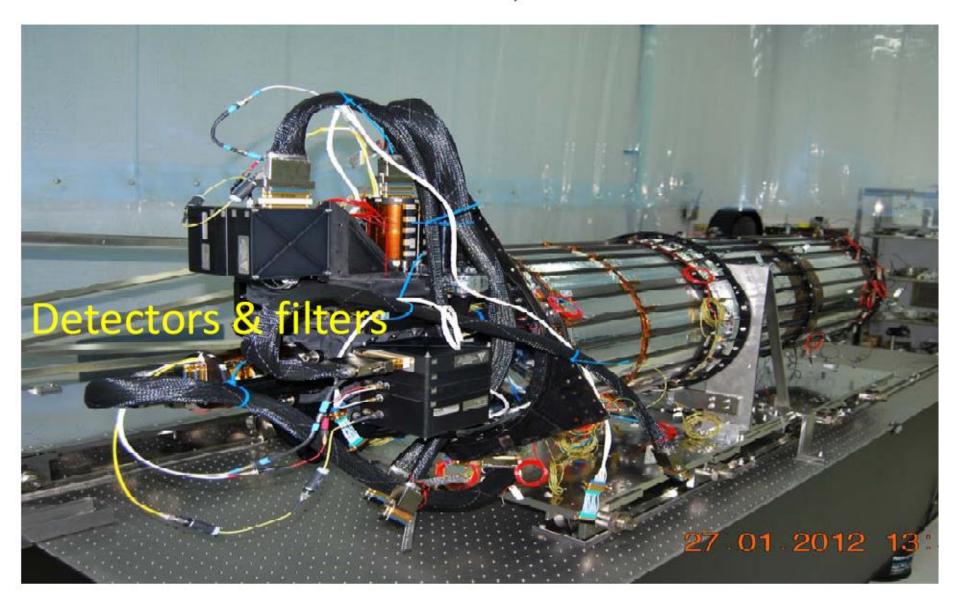
Integrated UVIT Payload in 100Class





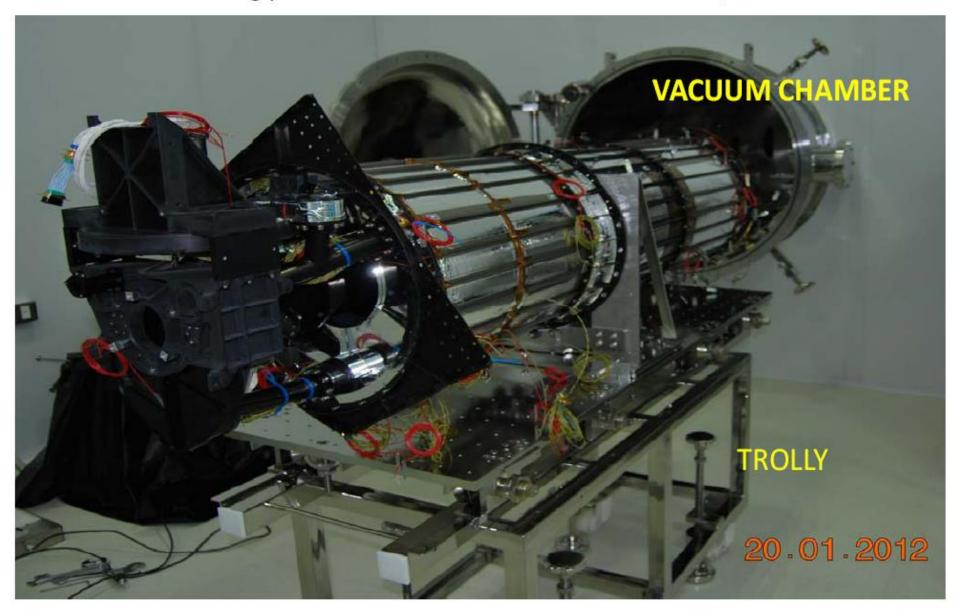
NUV/VIS Telescope of UVIT

at CREST, IIA



NUV/VIS telescope of UVIT

being placed in vacuum chamber at CREST, IIA





ISAC spacecraft build-up



INTEGRATION IN PROGRESS







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