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# Detectors in astronomy

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European Southern Observatory

# Outline

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- Optical detectors
  - » deep depletion CCD, L3 CCD, Orthogonal transfer CCD
  - » Si-PIN CMOS arrays
- Infrared detectors
  - » Hybrid structure, readout architectures, size limitation
  - » Mid infrared blocked impurity band arrays
  - » AO sensors
  - » Results with HgCdTe arrays
    - LPE HgCdTe/CdZnTe and MBE HgCdTe/CdZnTe
    - Dark current for different materials
    - Interpixel crosstalk and conversion gain
    - Noise, persistence, glow, reference pixels
    - Guide mode of Hawaii-2RG, ASIC
- Readout controller and ASIC

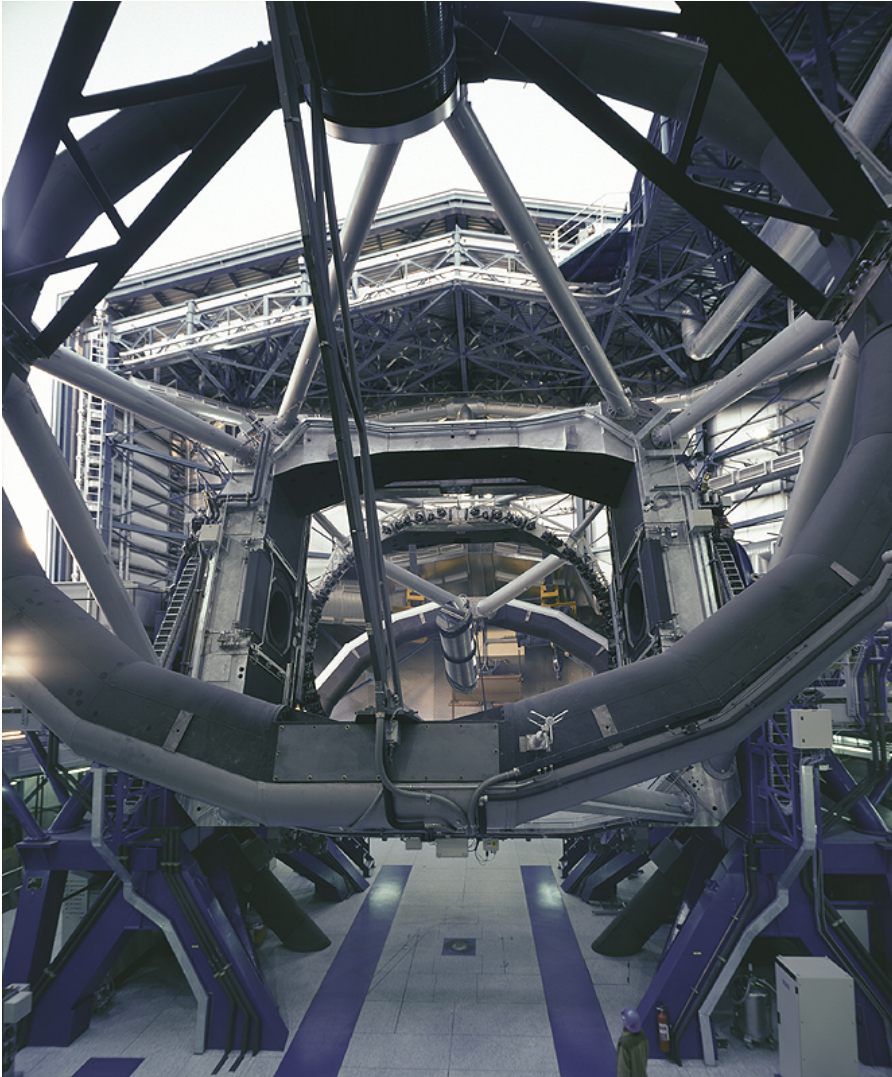
# ESO VLT



Paranal Observing Platform with AT1 and AT2

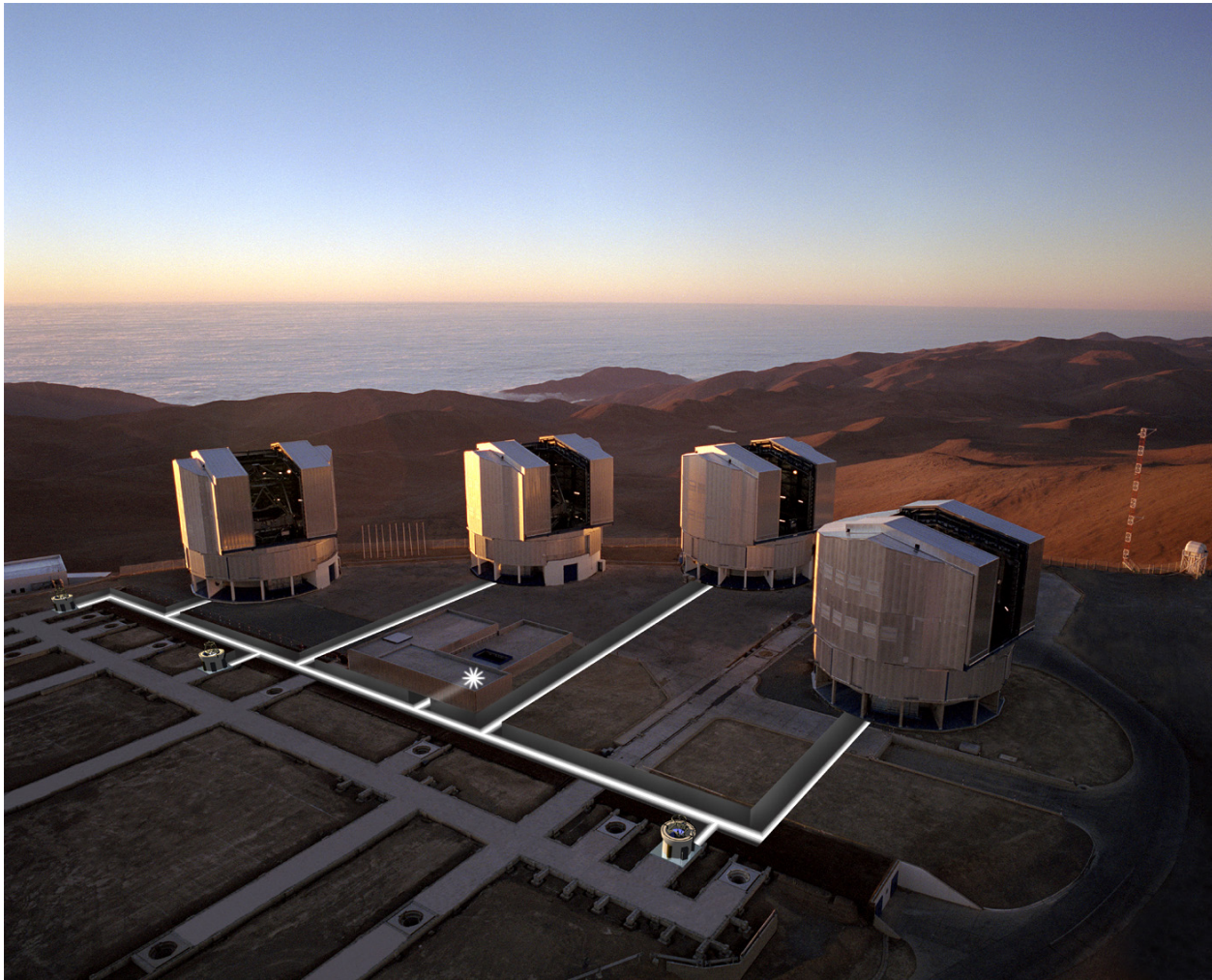
- In Chile on Cerro Paranal at 2400m
- 4 x 8 m telescopes + 2 x 1.8 m telescopes
- Interferometry
- Active optics  
adaptive optics  
fringe tracking

# ESO VLT



- In Chile on Cerro Paranal at 2400m
- 4 x 8 m telescopes + 2 x 1.8 m telescopes
- Interferometry
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adaptive optics  
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# VLT Interferometer: VLTI



- From the beginning the VLT was built to be an interferometer
- Four 8-m Unit Telescopes Max. Baseline 130m
- Three 1.8-m Auxiliary Telescopes Baselines 8 – 200m
- Near IR to MIR angular resolution 1-20 milliarcsec
- Excellent uv plane coverage

# Instruments of the ESO VLT / VLTI need detectors covering the UV, visible and IR (300 nm to 28 $\mu\text{m}$ )



ISAAC



NACO



CRIFES



SINFONI



UVES

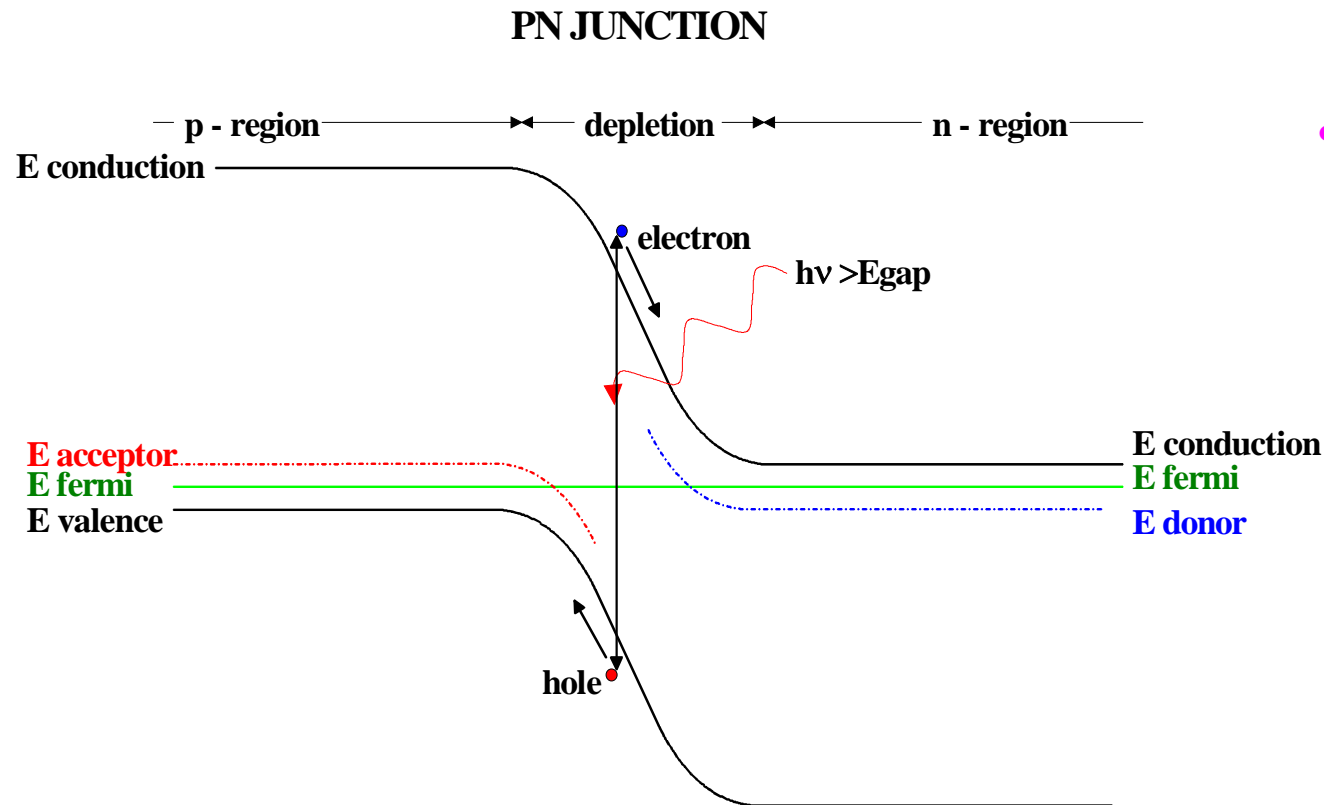


VIMOS

and many more to come.....



# Intrinsic photon detectors

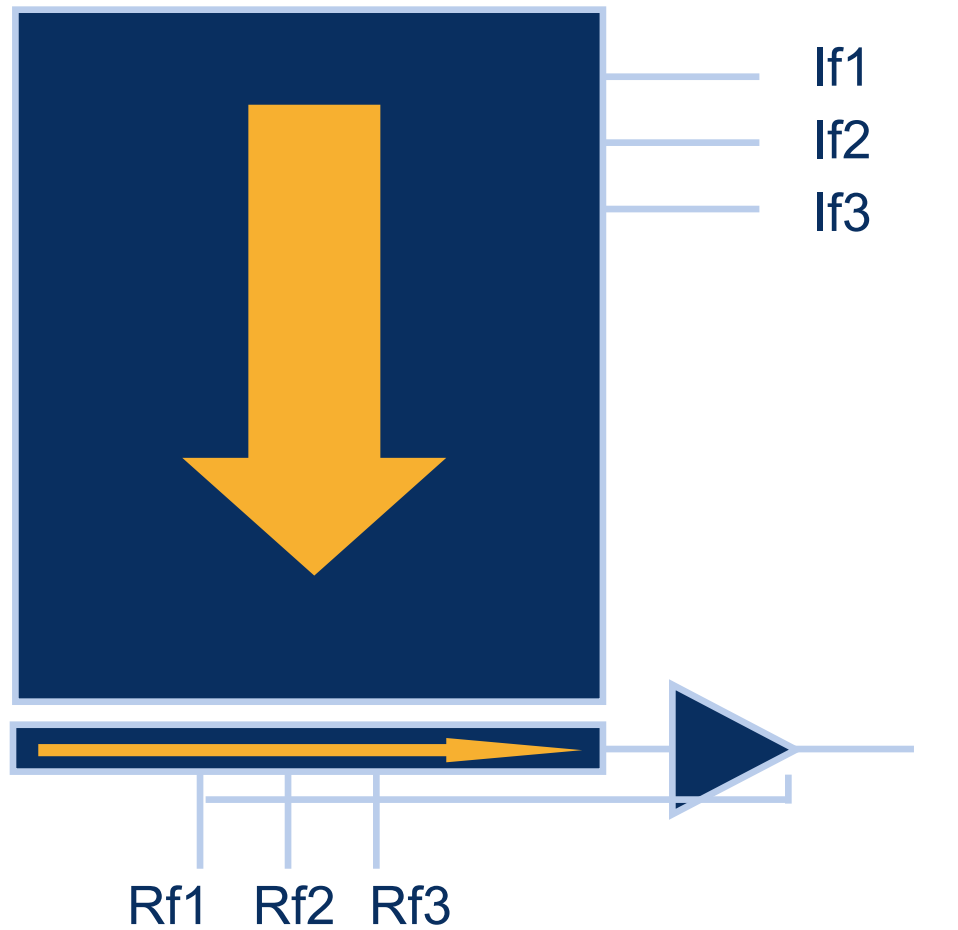


- Absorbed photon generates transition from valence to conduction band
- Si bandgap 1.12 eV  
⇒  $\lambda_c \sim 1 \mu\text{m}$

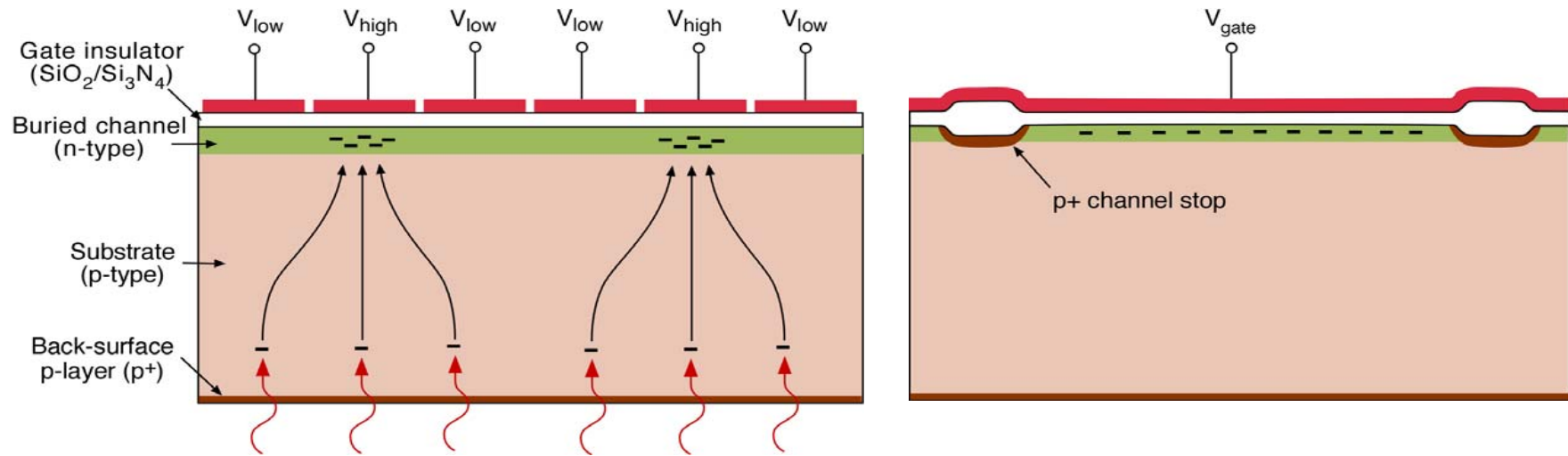


# CCD operating principle

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# Basic CCD Structure

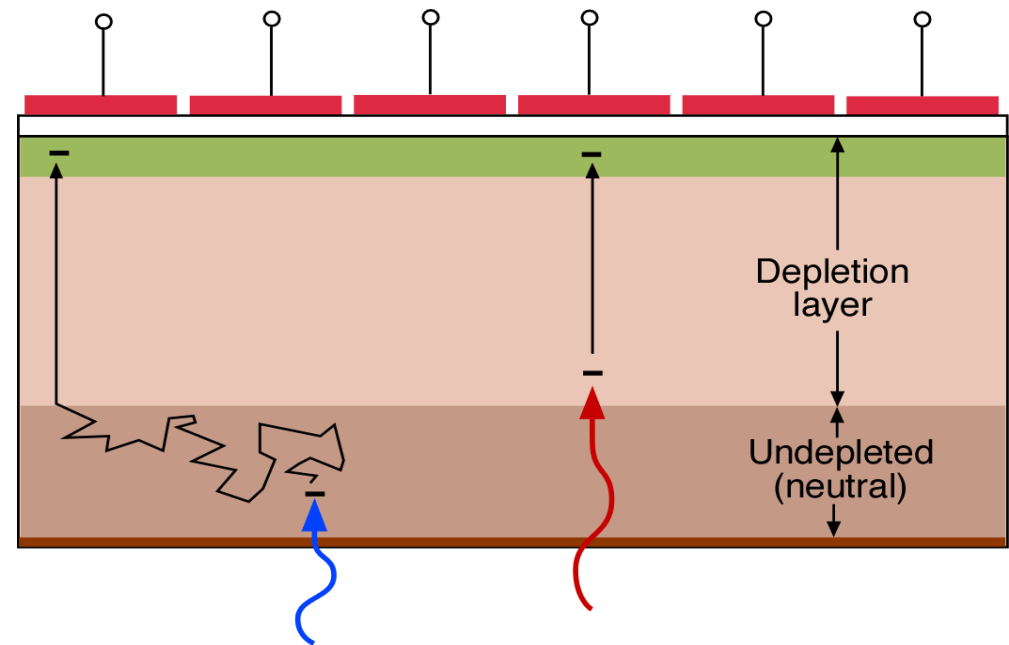


**View along charge-transfer direction**

**View across CCD channel**

# Effects of Partial Depletion

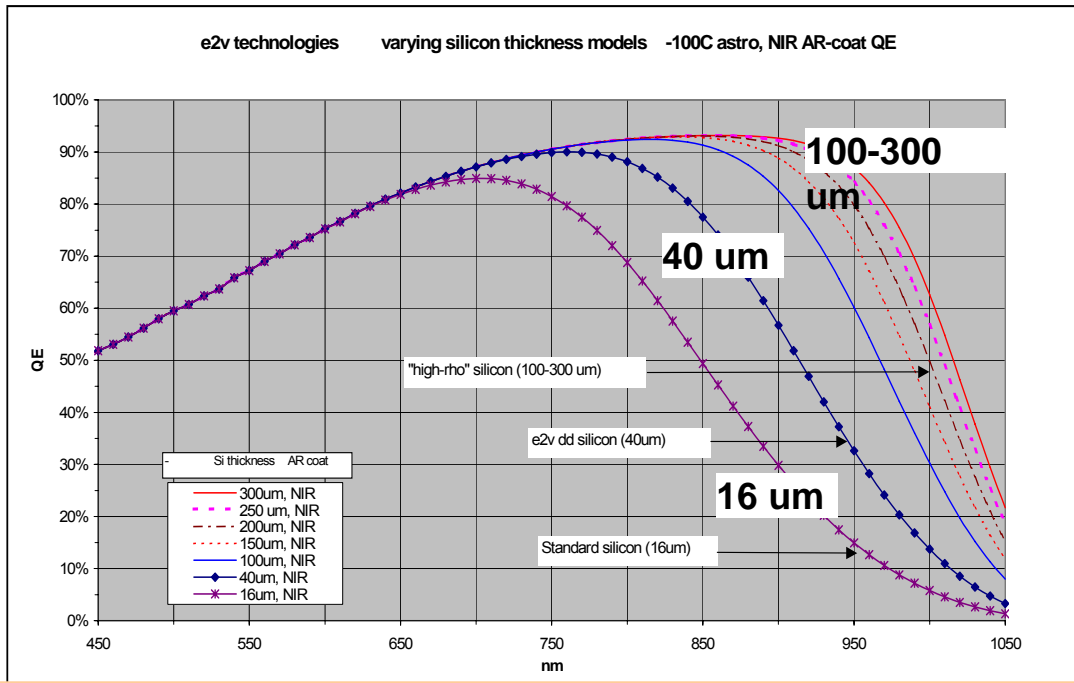
- Full depletion essential for minimal charge spreading (high MTF)
- Methods to ensure full depletion
  - » Thin device
  - » High-resistivity substrate
  - » High clock voltages
  - » Bias back-surface  $p^+$  negative



# QE- fully depleted, very thick devices

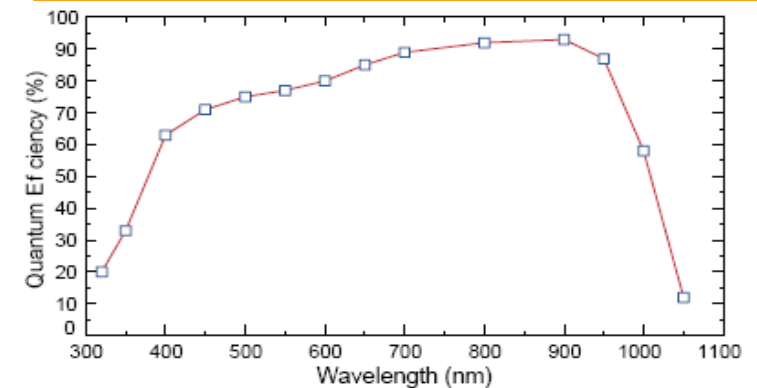
20-100 ohm-cm Si is usually thinned to 10-16  $\mu\text{m}$

Use 1500 or 10,000 ohm-cm for deeper depletion, and thicker devices



Spectral response for differing silicon thickness

LBL QE measurements (Lick), from Bebek et al SPIE 5167. 280  $\mu\text{m}$  thick CCD at  $-130\text{C}$



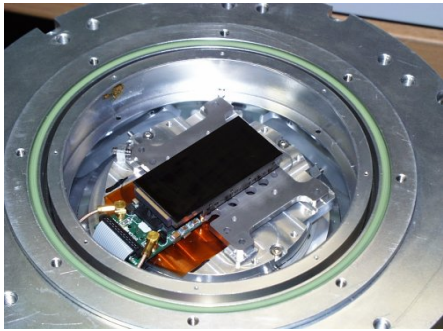
## Considerations

Red wavelength fringes reduce for thicker devices.

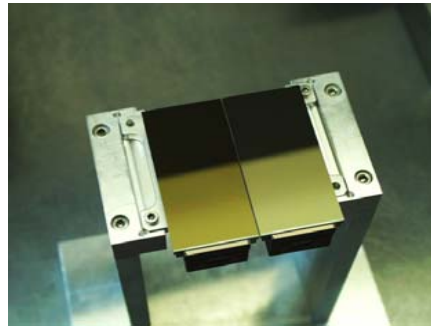
Cosmic ray collection increases for thick devices

Large undepleted depth increases PSF

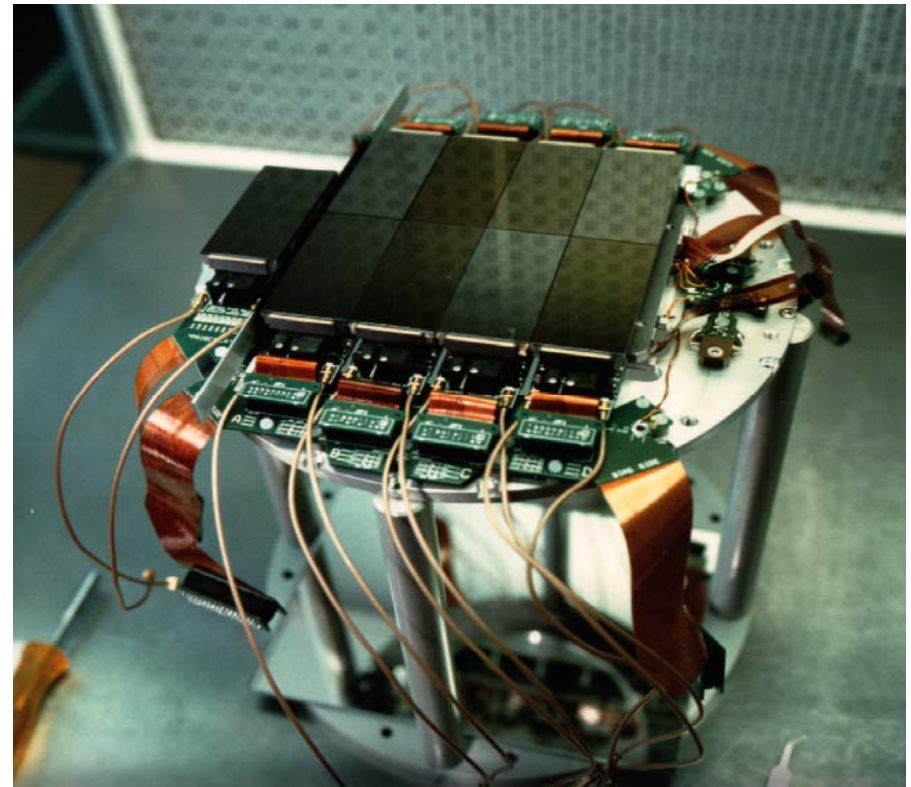
# Examples of CCD detectors systems



Single E2V  
2kx4k CCD

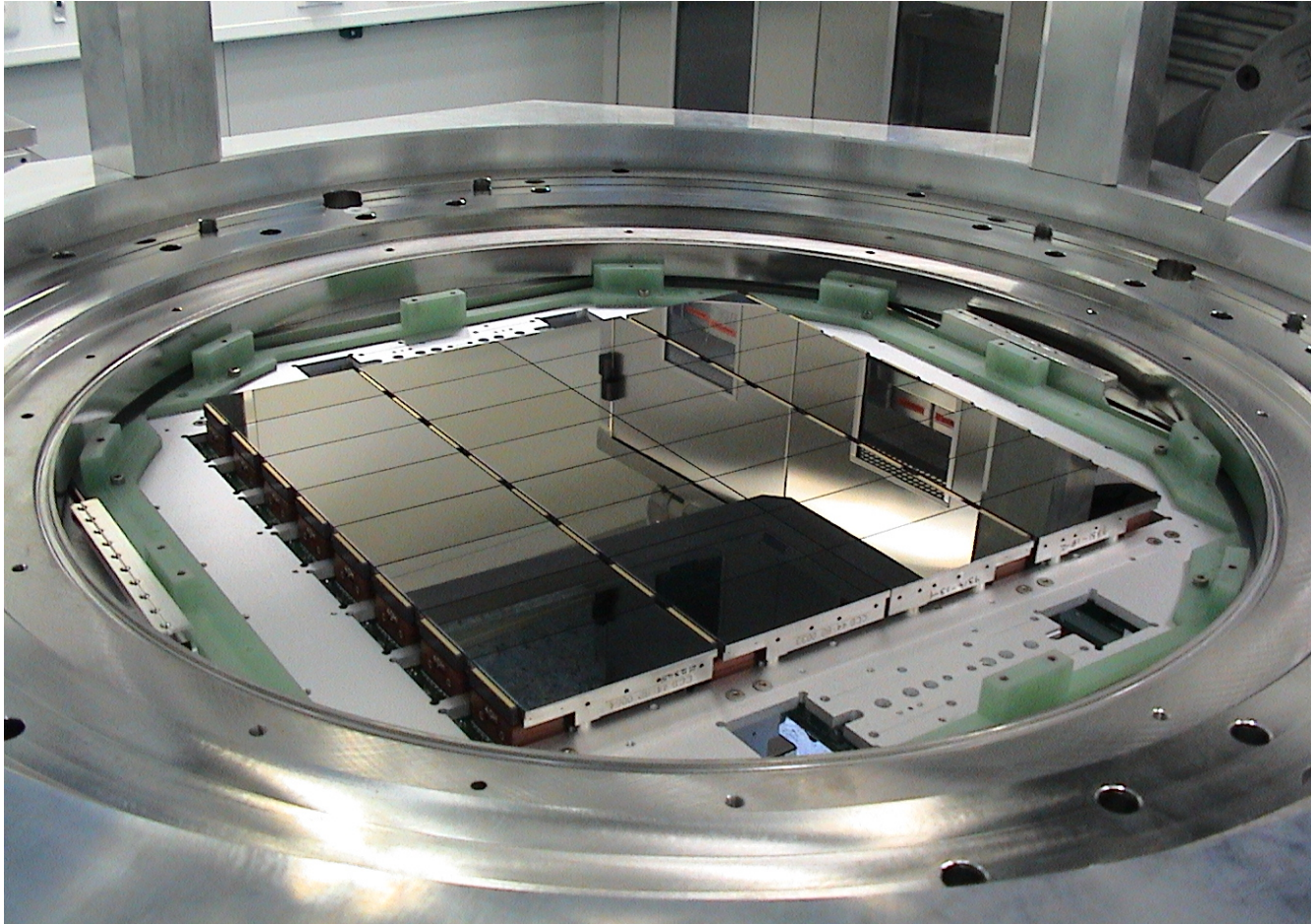


Mosaic of two  
E2V 2kx4k CCD



Wide Field Imager  
8k x 8k mosaic, 72 million pixels

# OmegaCAM detector mosaic

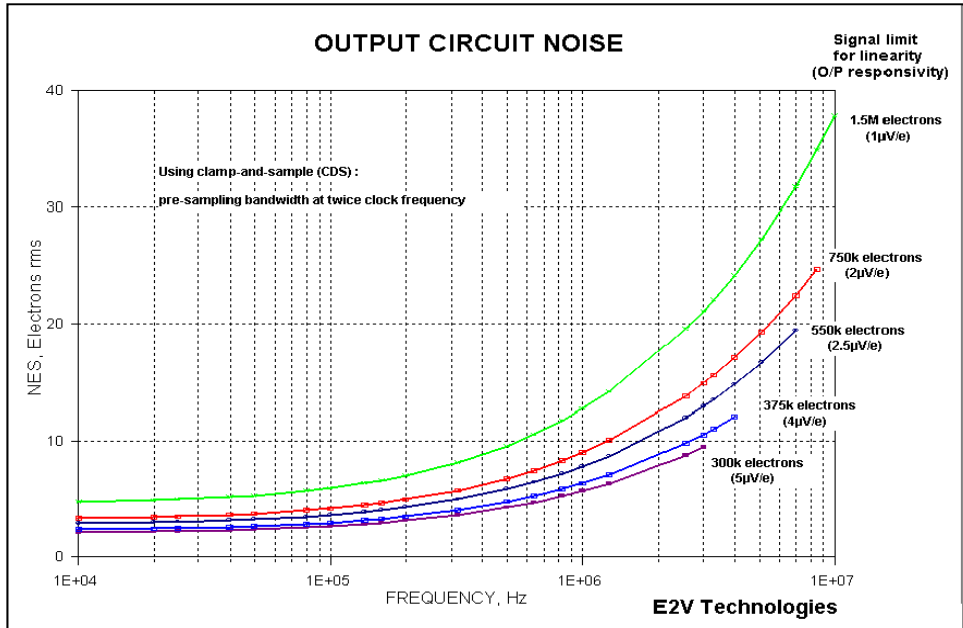
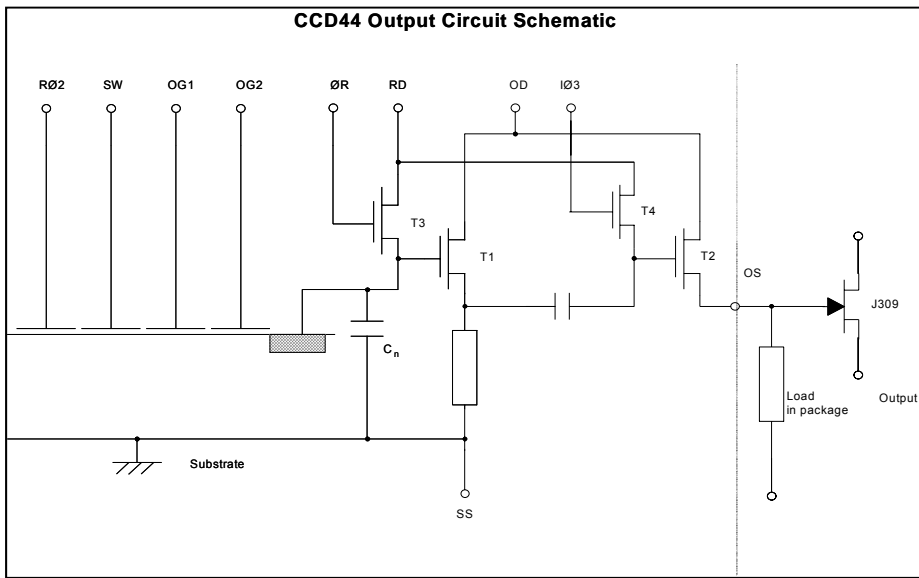


32 CCDs - 16 x 16 k - 1x1° FOV + 4 tracker - 288 million pixels !

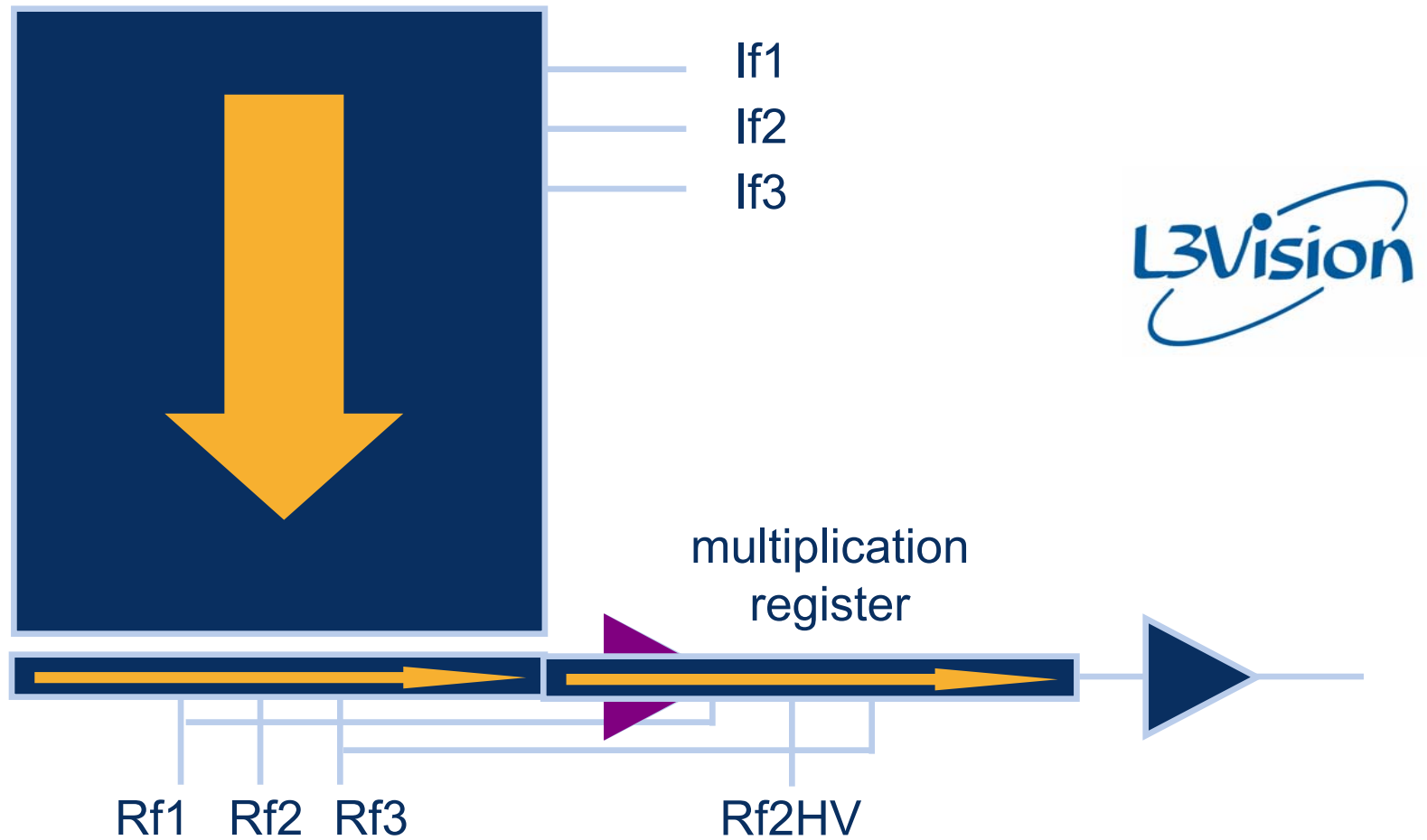
# Readout noise

Readout noise (with QE) is a key factor in determining signal/noise

Low noise floor is essential- needs small node. Two stage outputs are usual to provide adequate drive capability

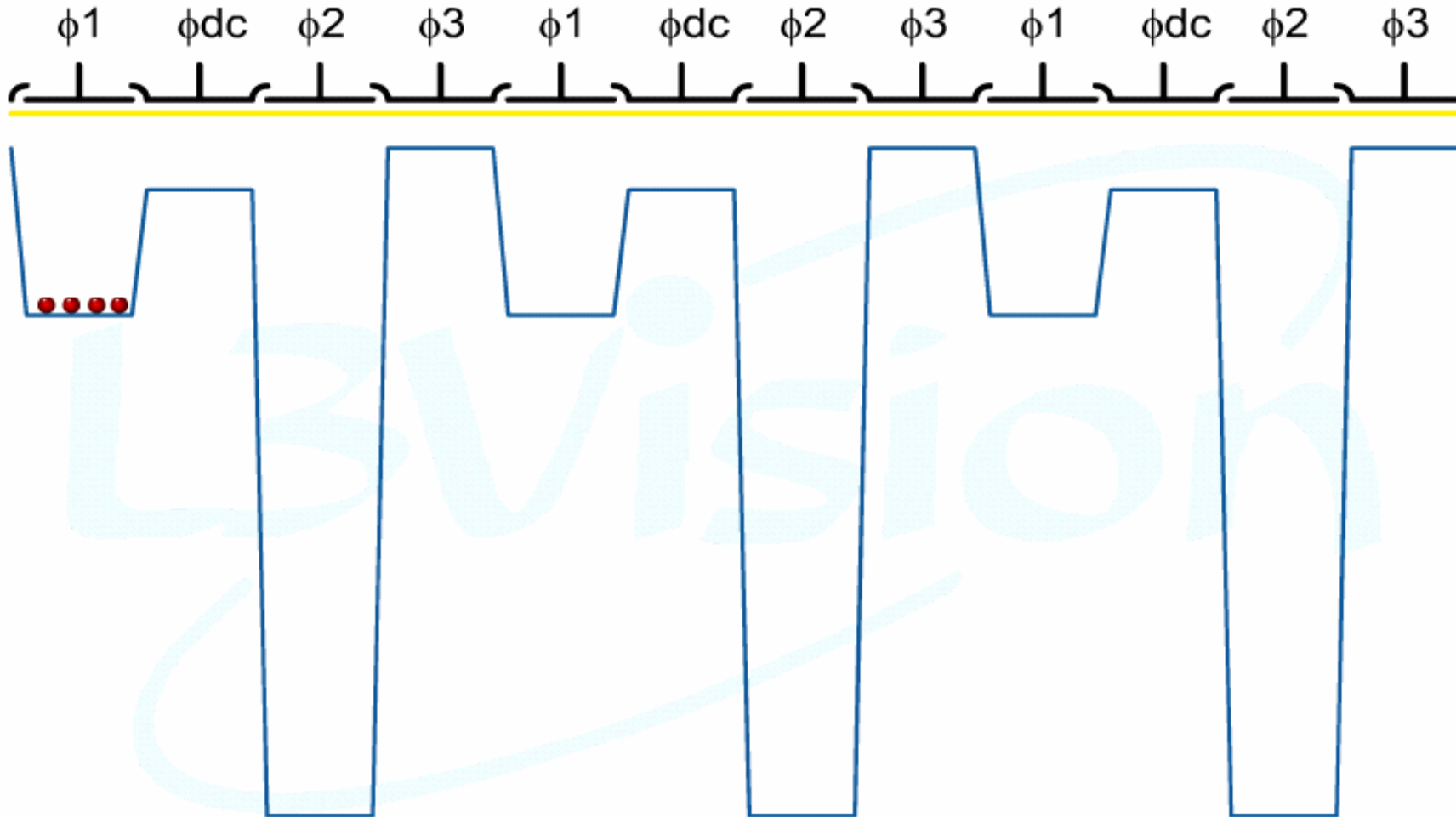


# L3Vision CCD

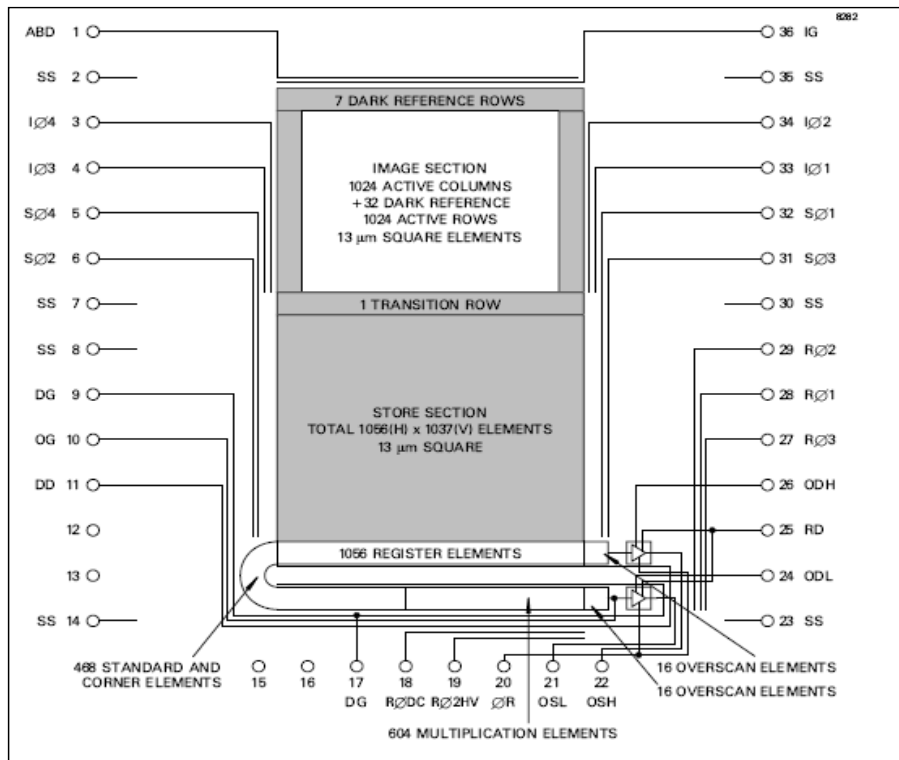




# L3Vision technology



# Sub-electron readout noise CCD (electron multiplication)



Example of avalanche-gain architecture (e2v CCD65)

- Scientific CCDs normally have readout noise floors of 2-5 e- rms.
- Avalanche gain technology (electron multiplication) allows sub-electron read-noise.

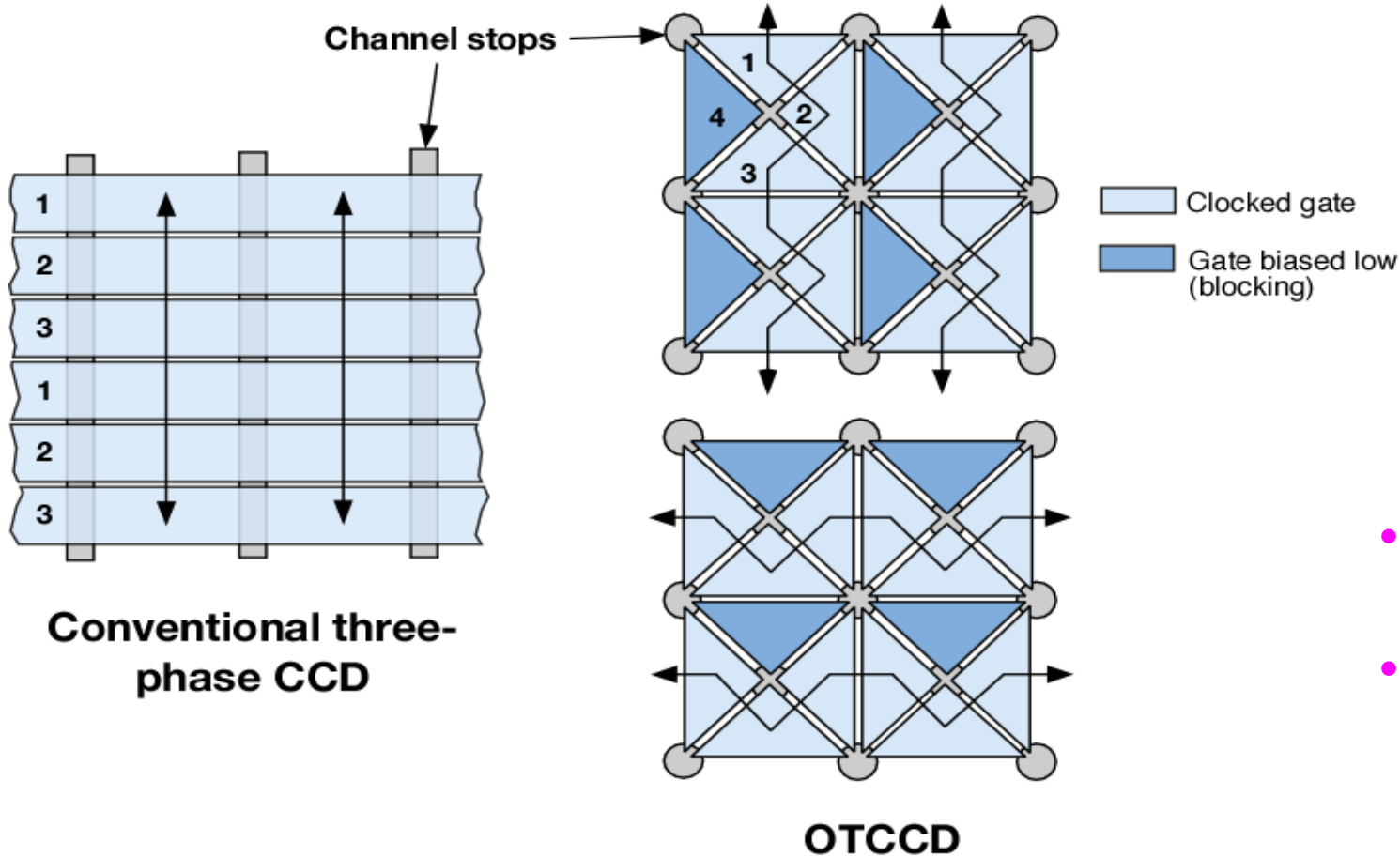
## •Several important considerations:

- Cooling to suppress dark current becomes very important
- Good control of operating temperature and HV-clock level are important for gain stability
- Noise statistics are non-Gaussian resulting from the stochastic gain process



8 output WFS CCD. See Downing et al, SDW2005

# Conventional vs. Orthogonal-Transfer CCDs



- Move charge in both x and y
- Follow tip-tilt motion of object

# SI-PIN/Visible hybrid device architecture

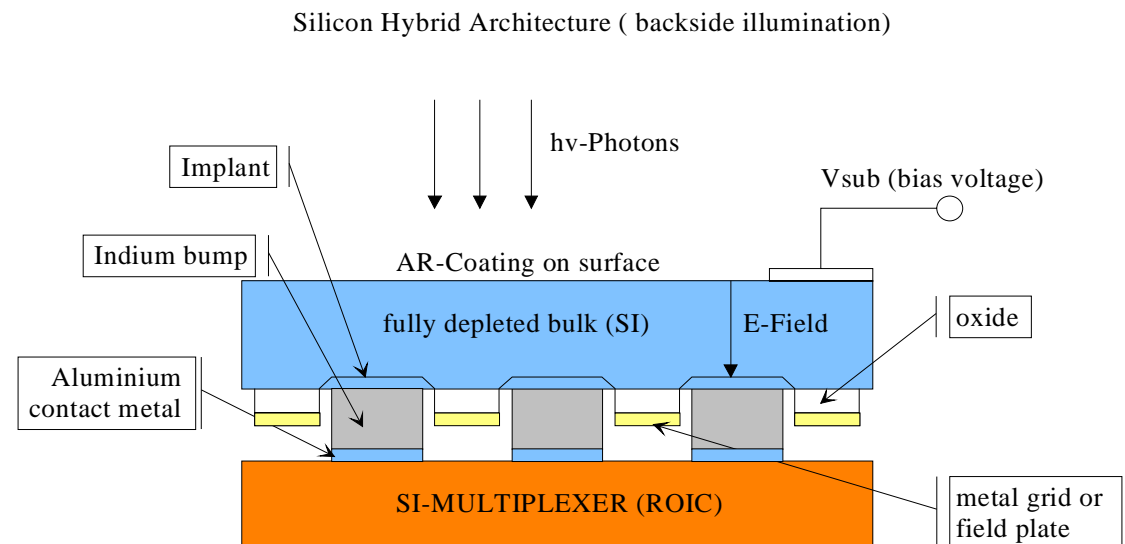
## Main difference:

SI-PIN array is a fully depleted bulk detector

IR array is a per pixel depleted detector.

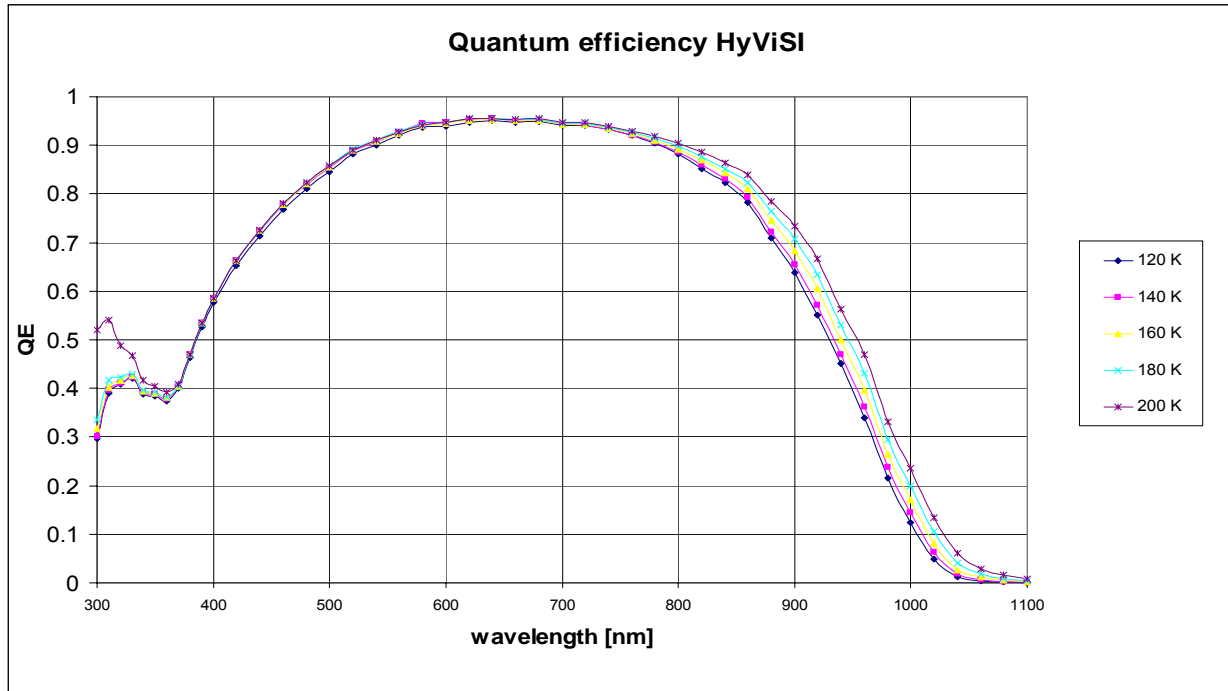
## Properties of SI-PIN arrays:

- 100 % fill factor
- High electric field strength ( $V_{sub} \sim 10$  Volts)
- Lower integrating node capacity than IR detectors  
=> lower noise
- Fully depleted bulk => good QE
- All features of the Hawaii2RG multiplexer can be used



Note that Hybrids differ substantially from monolithic CMOS where photon detection and readout take place in the same piece of silicon.

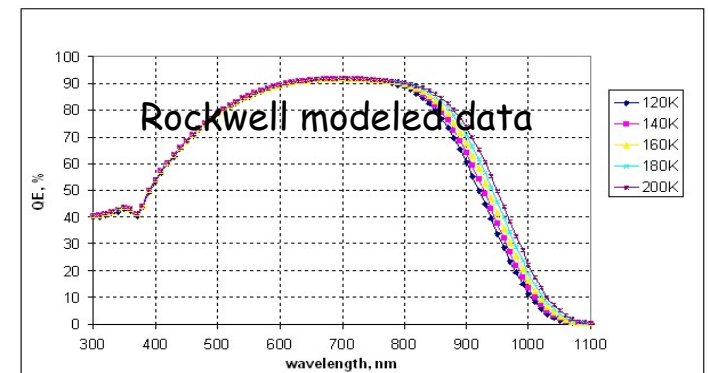
# HyViSI quantum efficiency



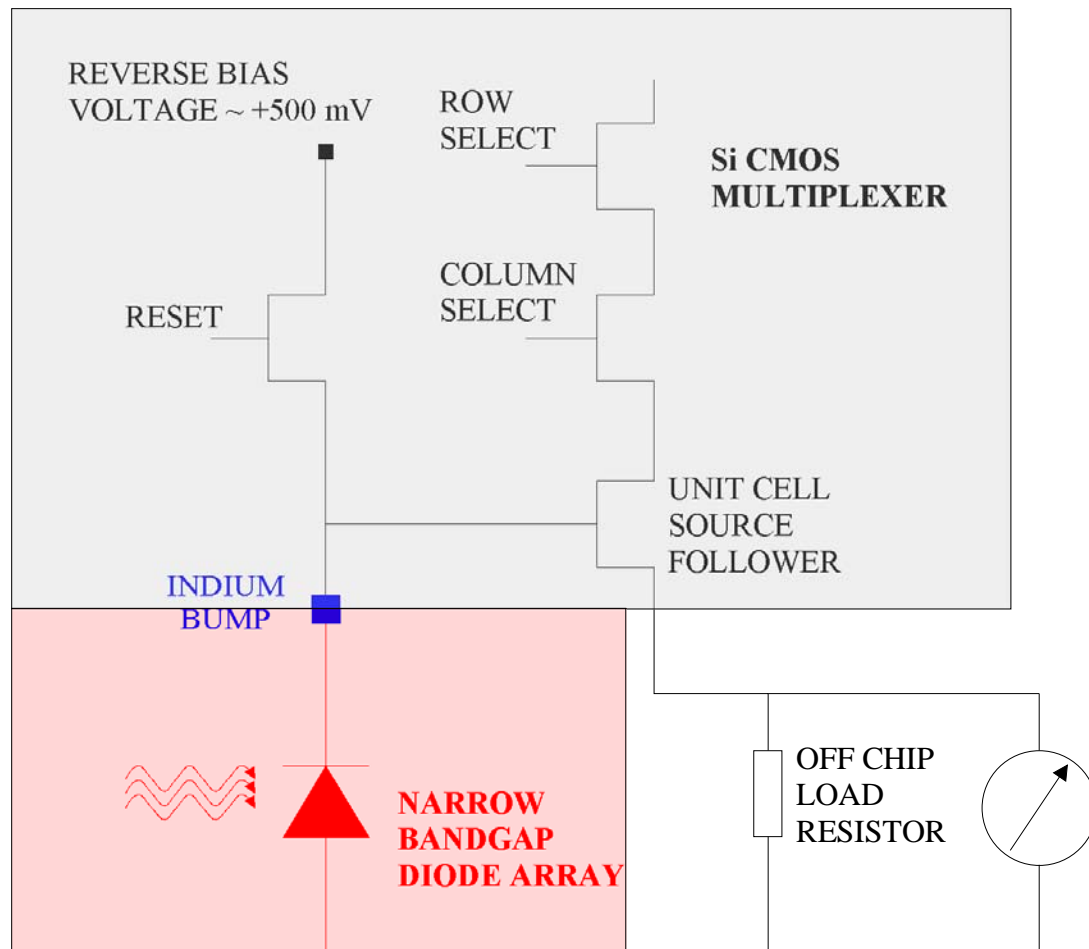
In the near IR the QE depends on operating temperature. As the temperature get lower, the photon absorption length increases (bigger Si bandgap).

In the past the Quantum efficiency measurements have been interpreted wrong due to the overestimation of the nodal capacity (conversion factor).

Now measured data fits well to modeled values from Rockwell.



# Principle of CMOS Sensors operating in capacitive discharge mode



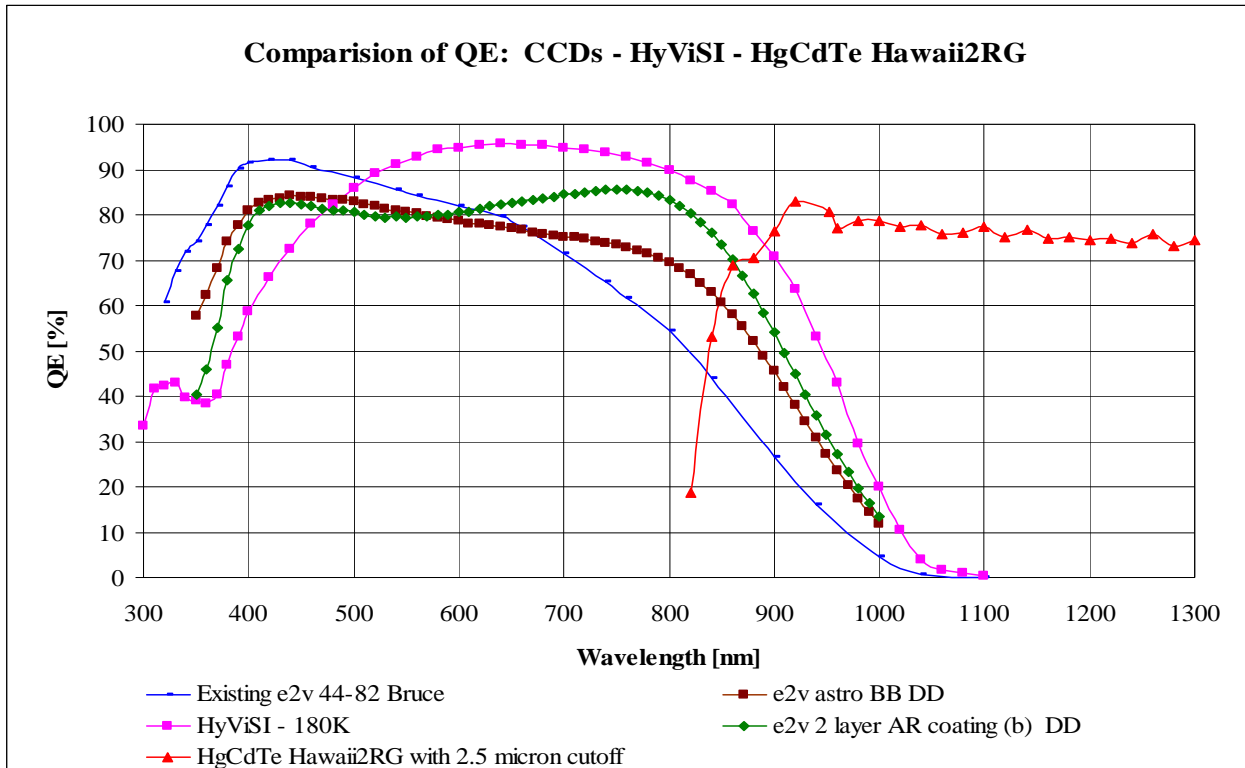
## Structure:

- Silicon readout multiplexer
- Narrow band-gap infrared diode array
- Hybridization with In bumps

## Operation:

- charge diode capacity by reverse bias voltage
- floating capacity is discharged by absorbed photons
- Read voltage across diode capacity several times during integration by addressing unit cell source follower

# comparison Si-PIN COMOS / CCD



The HyViSI detector outperforms all CCDs above 500 nm and shows a higher overall QE compared to the CCDs.

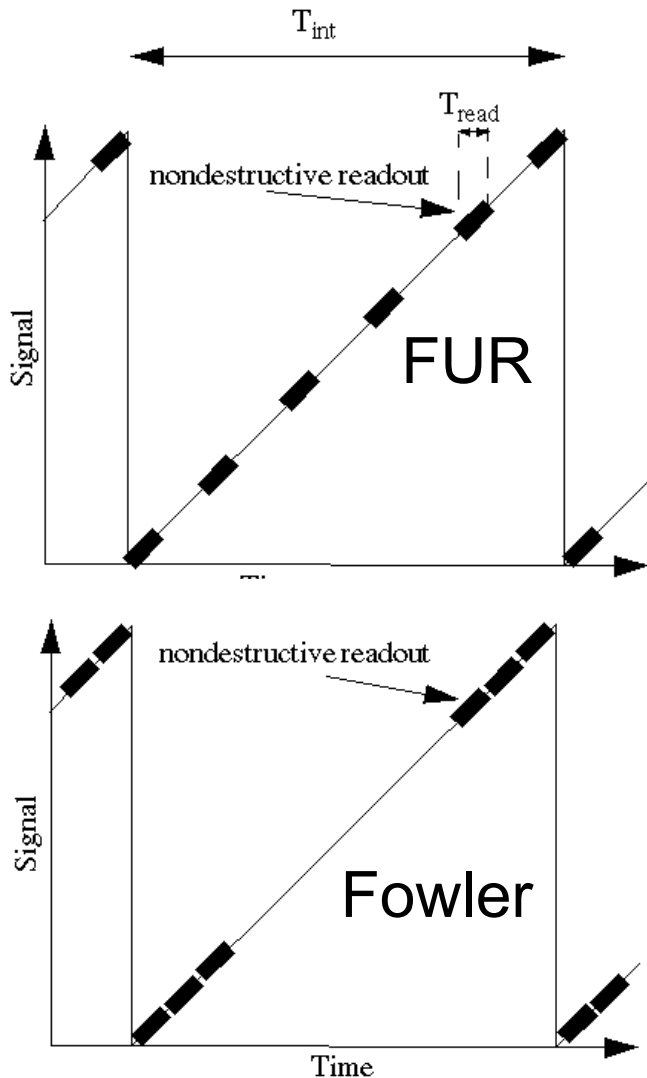
The e2v astro is a curve provided by e2v for a broad band deep depletion device.

The green curve the QE for a 2 layer AR coating of the deep depletion CCD.

The blue curve is the QE of the CCD currently installed in Giraffe at the VLT.

Red curve is a IR Hawaii2RG HgCdTe detector

# Noise reduction by multiple nondestructive readouts



- Multiple readouts of array possible without disturbing ongoing integration : nondestructive readout
- Follow-up-the-ramp sampling (FUR): at equidistant time intervals nondestructive readouts least squares fit: slope of integration ramp

$$SNR_{FUR} = SNR_{DC} \sqrt{\frac{n(n+1)}{6(n-1)}}$$

- Fowler sampling: nondestructive readouts at start and at end of ramp least squares fit: slope of integration ramp for  $n \gg 1$ :

$$SNR_{Fowler} = SNR_{DC} \sqrt{\frac{n}{2}} \cong SNR_{FUR} \sqrt{3} \Leftrightarrow T_{int} \gg nT_{Read}$$



# Si-PIN CMOS detectors

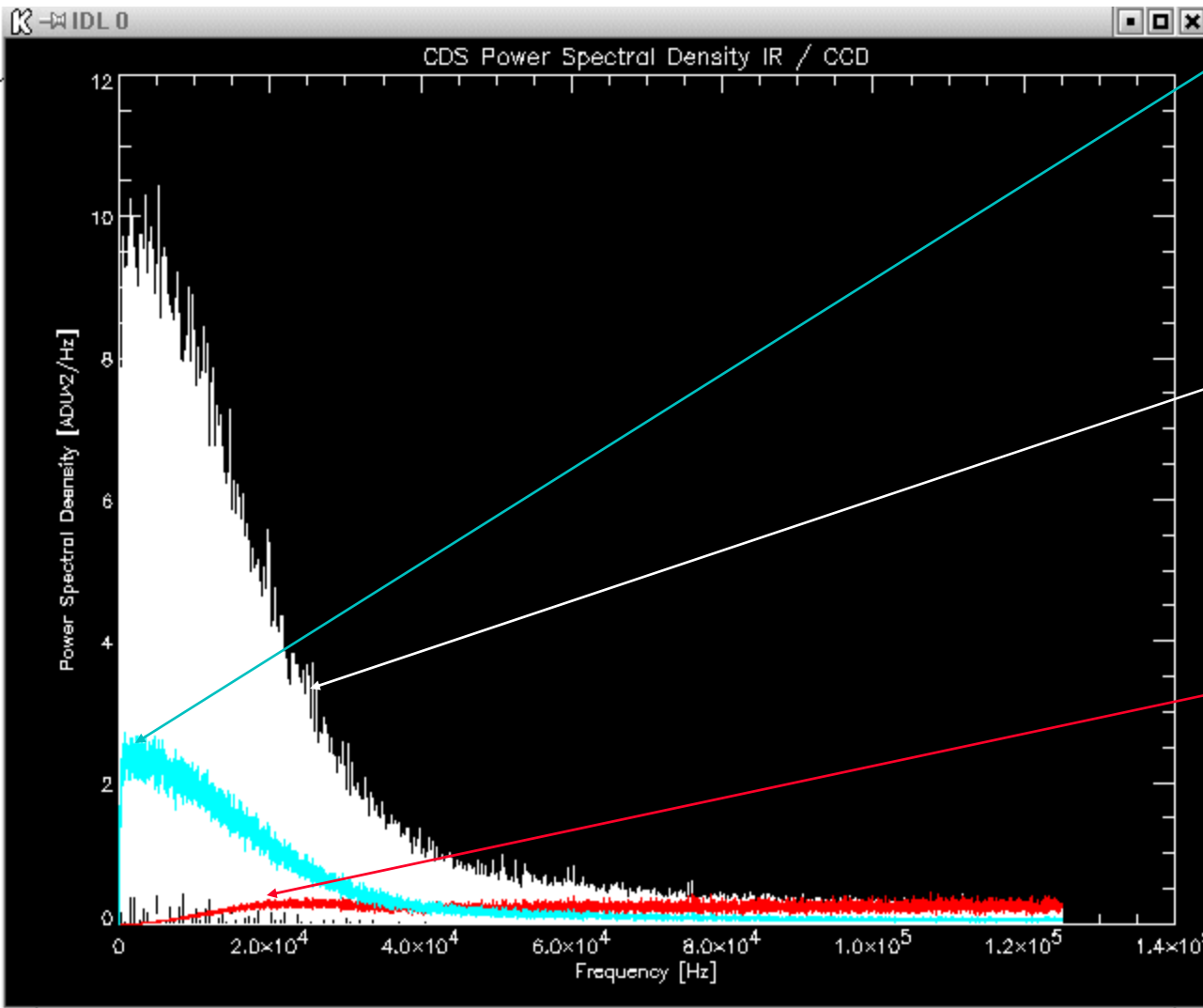
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- Noise  $< 2\text{erms}$  at  $T < 115\text{K}$  with multiple sampling  
but  $> 6\text{erms}$  at  $T > 140\text{K}$
- CMOS devices are dc-coupled: require low  $1/f$  noise
- Dark current  $10\text{ e/hour}$  at  $T < 140\text{K}$  ( CCD  $< 1\text{ e/hour}$ )
- Interpixel crosstalk  $10\%$  due to capacitive coupling between pixels

## ADVANTAGES OF CMOS detectors

- No CTE degradation and reduced “blooming” for bright objects
- No shutter required and less power consumption
- Advanced features of Hawaii2RG multiplexer with Si-PIN (i.e. fast reads, guide mode feature, non destructive readout modes , common readout electronics with IR arrays etc., ASIC)
- Performance of Si-PIN CMOS arrays will improve

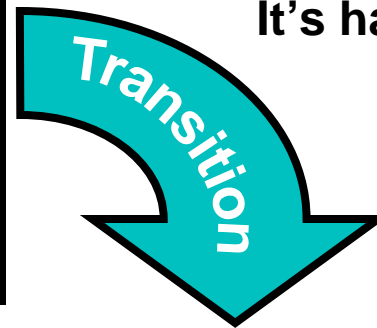
# Low Frequency Noise Infrared / CCD



Blue curve:  
power spectral density of  
Picnic 256x256 MBE

- $|N_{\text{CDS}}|^2 = |N_{\text{DET}}|^2 * |H_{\text{CDS}}|^2$   
 $|H_{\text{CDS}}|^2 = [2 - 2\cos(2\pi f t_s)]$
- White Curve Infrared:  
dc coupled  
 $t_s = 1$  sec ( can be >1000s )  
fully sensitive to  
1/f noise and 50 Hz
- Red curve CCD  
 $t_s = 4$   $\mu$ sec  
no 1/f noise and 50Hz
- subtract low frequency  
noise by reference cell

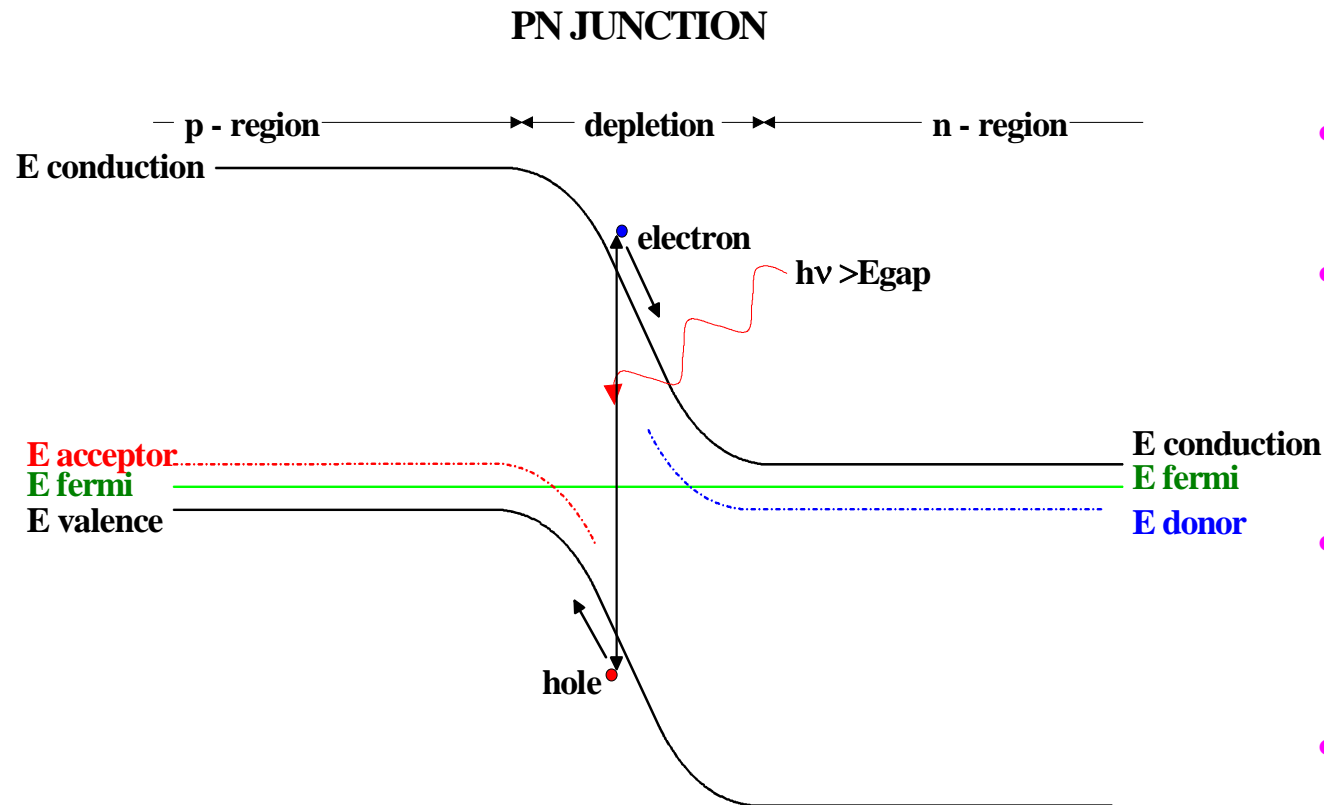
# comparison Si-PIN COMOS / CCD



It's happening!

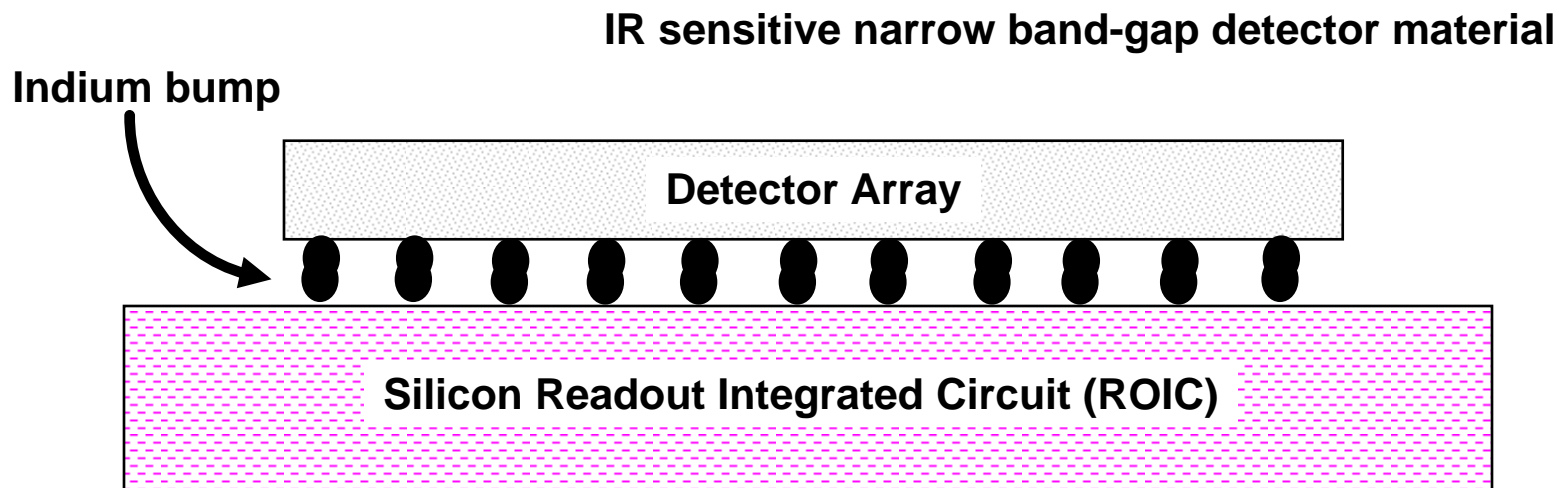


# Intrinsic infrared photon detectors

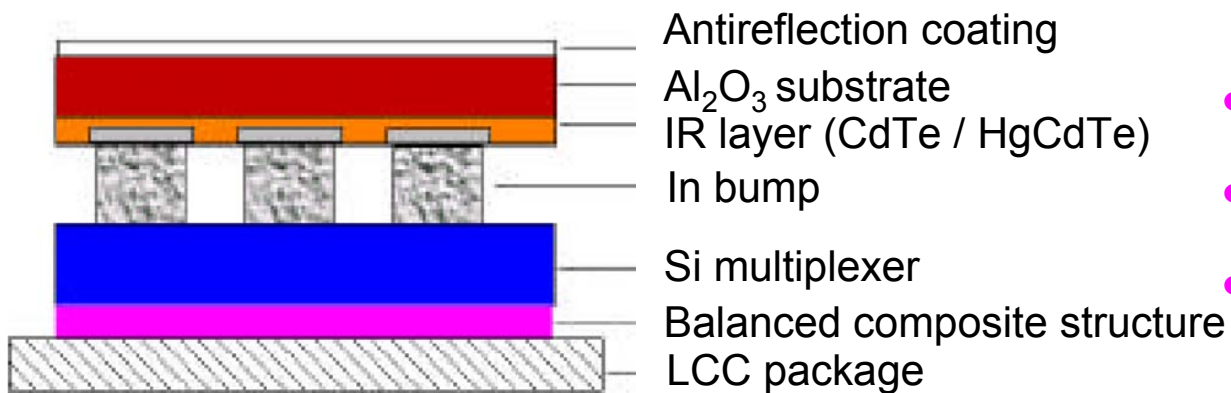
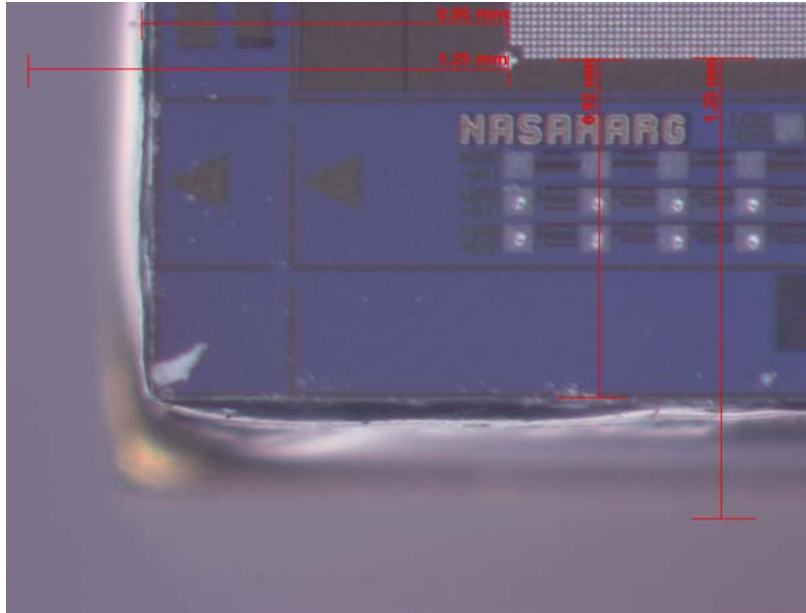


- Absorbed photon generates transition from valence to conduction band
- Si bandgap 1.12 eV  
 $\Rightarrow \lambda_c \sim 1 \mu\text{m}$
- for intrinsic infrared photon detectors at  $\lambda > 1 \mu\text{m}$  narrow bandgap semiconductor required
- $\text{Hg}_{(1-x)}\text{Cd}_x\text{Te}$  tuneable with x  
 $\lambda_c = 1.7 - 14 \mu\text{m}$
- InSb  
 $\lambda_c = 5.2 \mu\text{m}$

# Infrared hybrid arrays



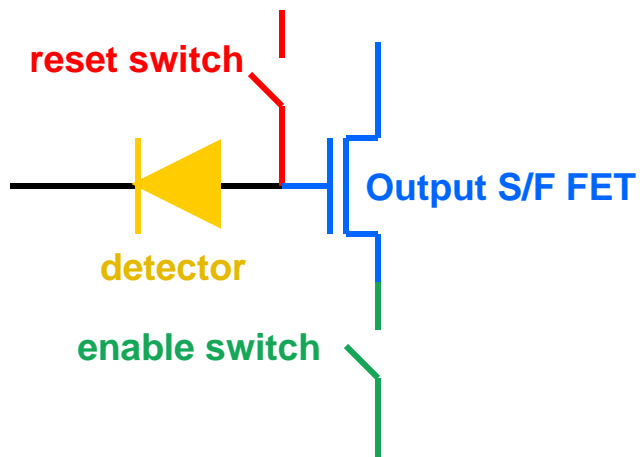
# Hybrid focal plane array structure of LPE HgCdTe (PACE)



- Sapphire substrate
- CdTe buffer layer
- Liquid phase epitaxy grown HgCdTe
- Implant boron ions to form n-on-p junctions
- Passivate surface with ZnS
- In bumps
- Si mux
- Balanced composite structure to minimize thermal stress

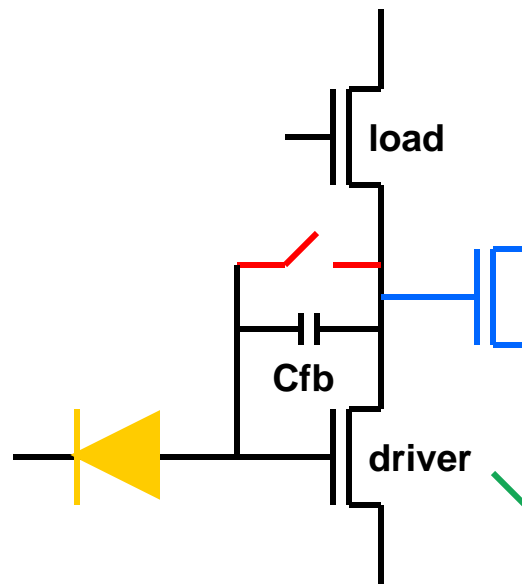
# Input circuit schematics

## SFD



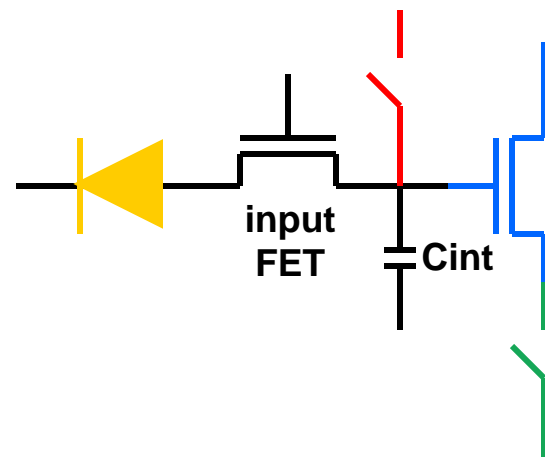
Low flux  
Low noise

## CTIA



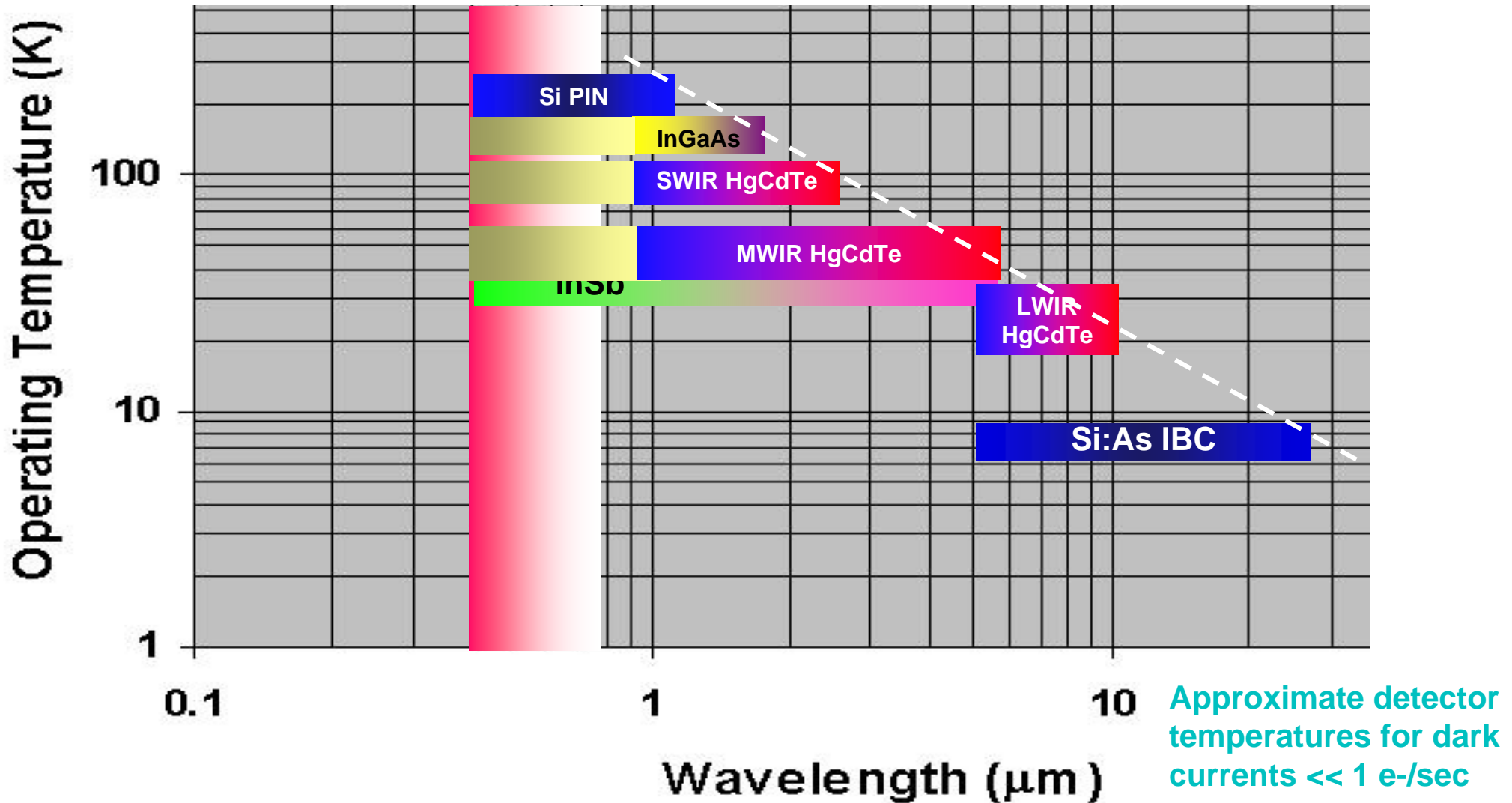
High speed  
Low noise

## DI



High flux  
Thermal infrared

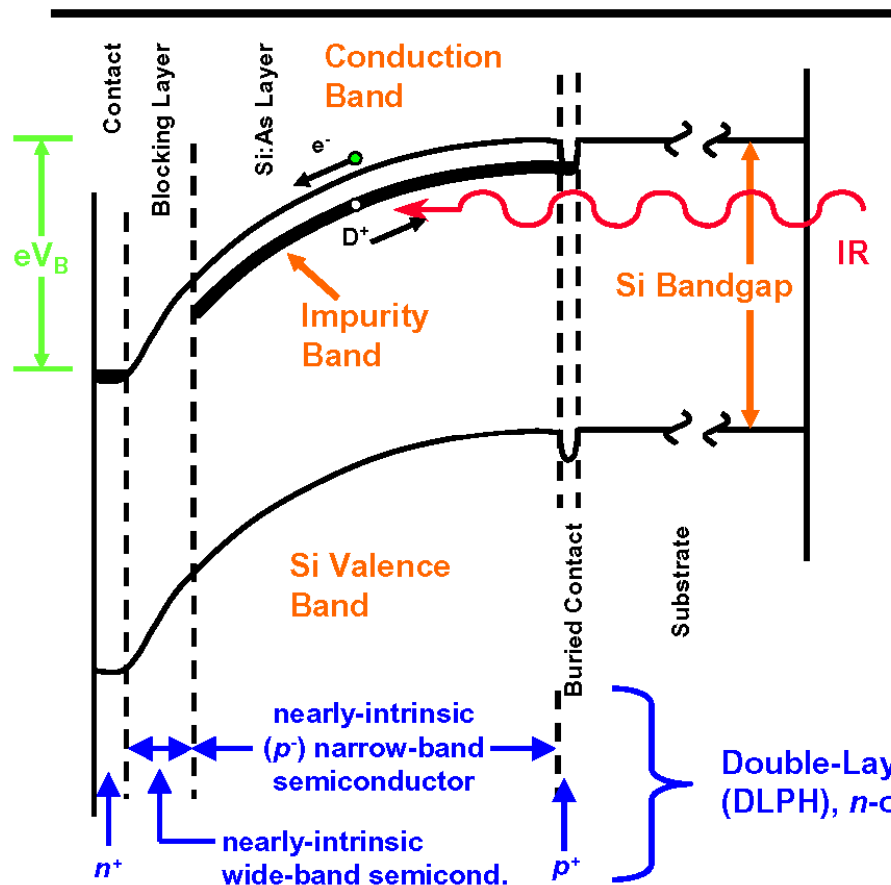
# Temperature and Wavelengths of Detector Materials





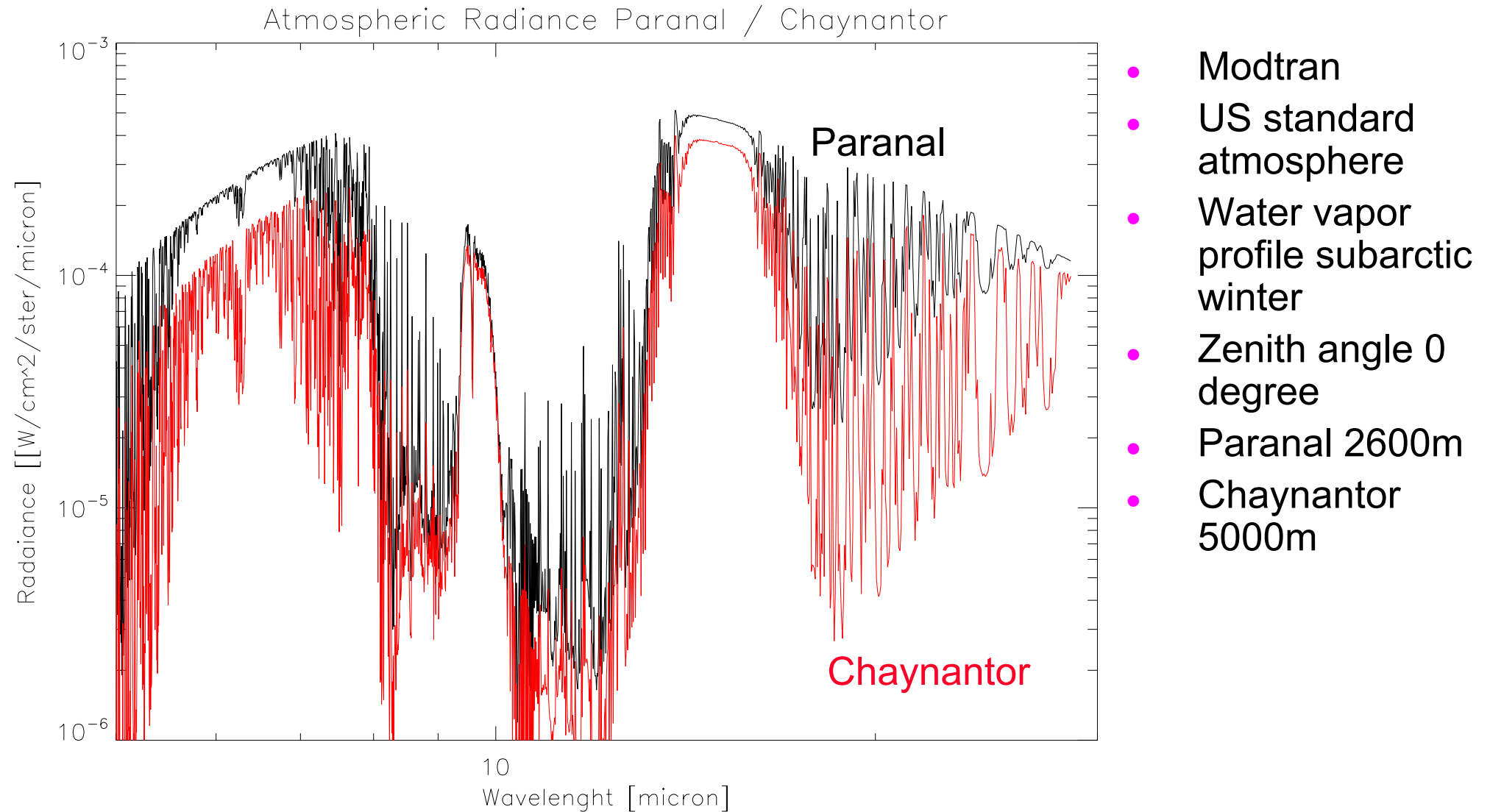
# Extrinsic infrared photon detectors

## BIB Detector Energy Band Diagram



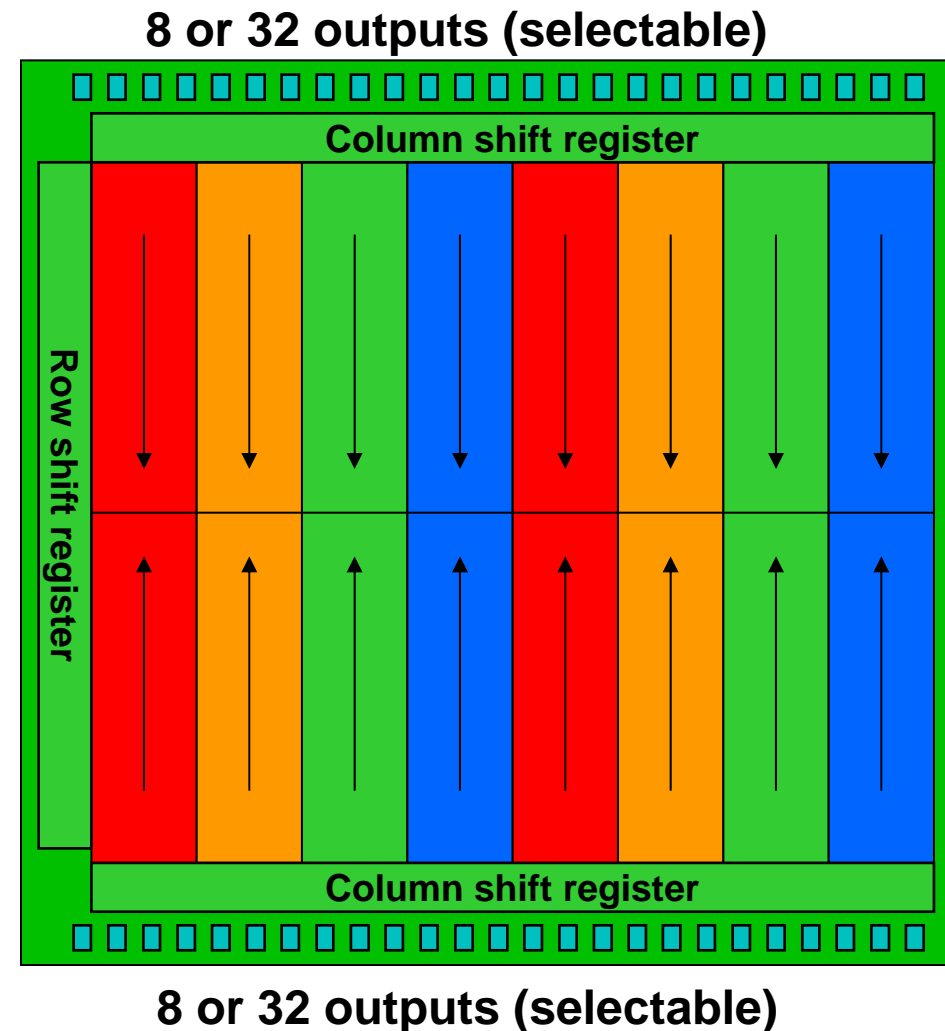
- Absorbed photon generates transition from donor level to conduction band
- Dark current from D+ charge transport eliminated by blocking layer
- Extrinsic Si blocked impurity band for LWIR  
Si:As  $\lambda_c = 28 \mu\text{m}$

# Atmospheric radiance



# Floorplan for Aquarius 1024 x 1024 Readout

- Bond pads on top and bottom of chip
  - » Multiple chips can be close-butted side by side
- Row shift register structure:
  - » Top half of array reads out top-to-bottom
  - » Bottom half of array reads out bottom-to-top
  - » Windowing reduces number of rows read for increased frame rate
- Column shift register structure:
  - » 16 or 64 outputs (selectable)
    - 8 or 32 outputs on each half of array
  - » Each output reads out a block of pixels
    - 16 output mode:  
Each block is 128 columns wide x 512 rows tall
    - 64 output mode:  
Each block is 32 columns wide x 512 rows tall



# Aquarius basic specs

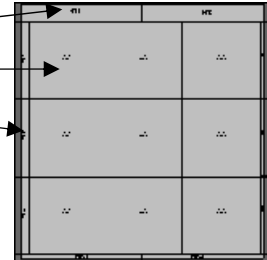
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- Format 1Kx1K
- Pixel pitch 30  $\mu\text{m}$
- Number of outputs 64
- Maximum frame rate: 150 Hz
- Storage capacity switchable 1.5E7 e- (imaging) and 1E6 (spectroscopy)
- Frame rate 150 Hz
- Readout noise < 200 erms with multiple sampling

# Limitations of Array Format

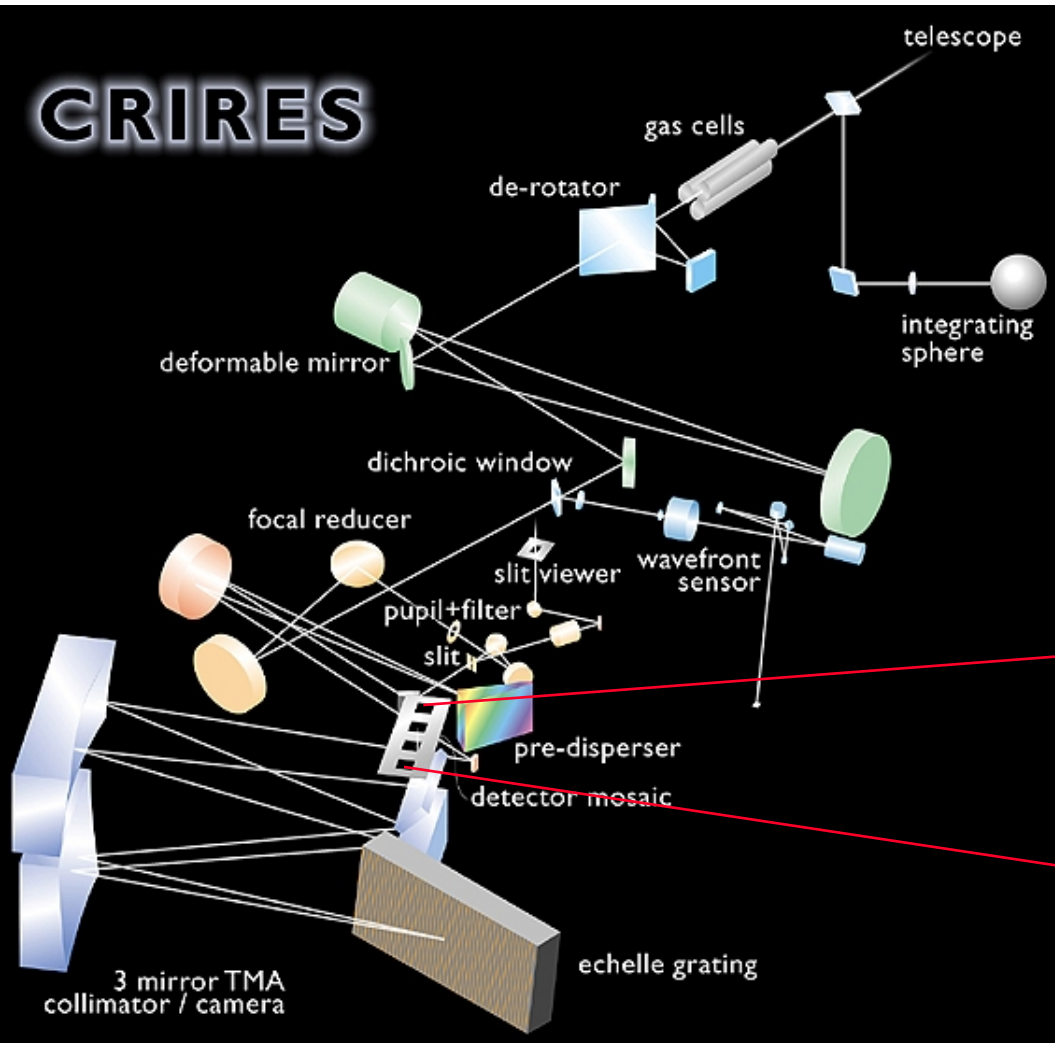
- With reticle-stitching of submicron masks readout multiplexer size is scalable to any large format
- Detector array size limited by the size of detector substrates
  - » InSb 2Kx2K , 4Kx4K under development
  - » HgCdTe
    - CdZnTe (6 cm x 6 cm substrate) 2Kx2K
    - Si and Al<sub>2</sub>O<sub>3</sub> substrate no limit >4Kx4K performance limited
  - » Si:As : 320 x 240, 1Kx1K under development
- larger formats with mosaics of buttable arrays

Hawaii-2RG



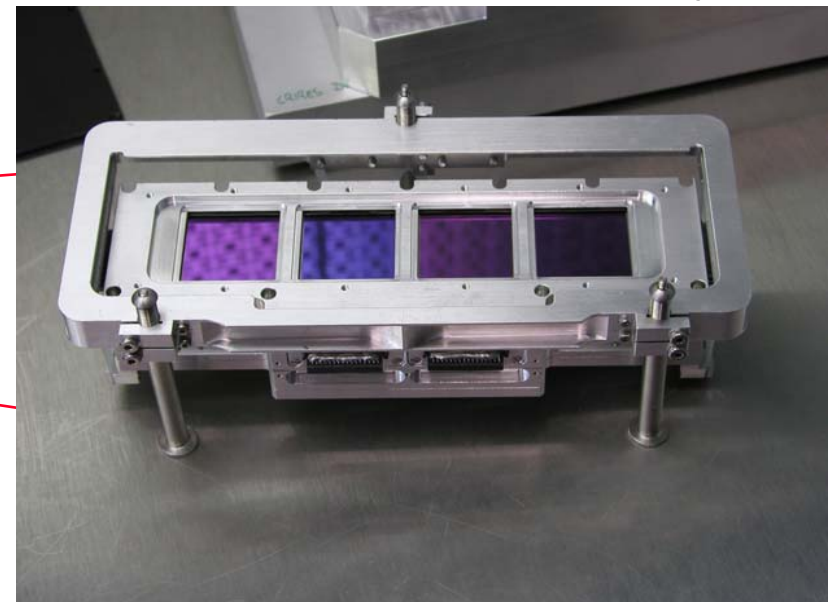
# InSb mosaic for Cryogenic Echelle Spectrograph CRIRES

**CRIRES**



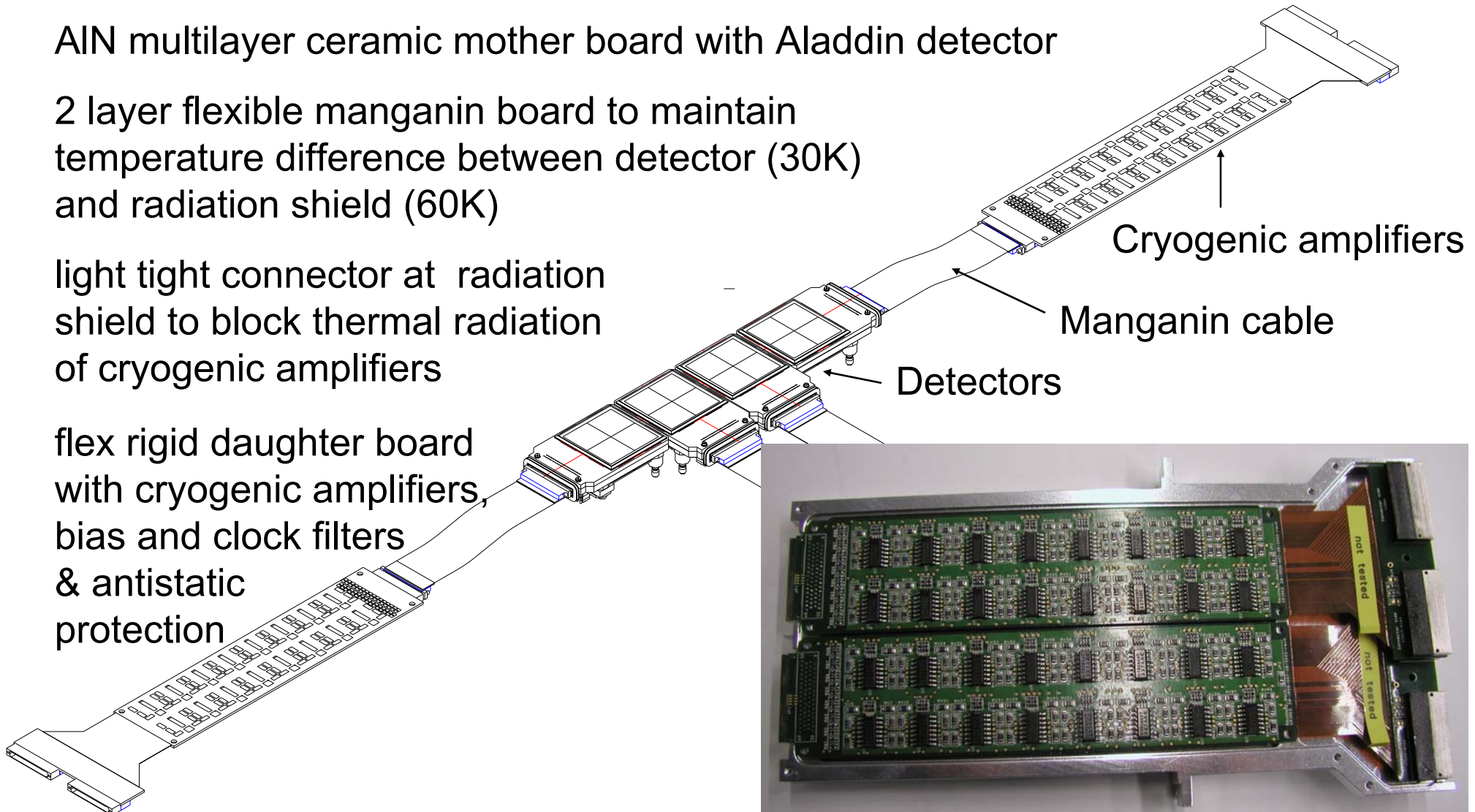
- curvature AO: 0.1 arcsec / pixel
- 512 pixels in spatial direction
- High resolution  $R=100000$  echelle
- prism predisperser for order sorting and photon background suppression

Four **Aladdin** 1Kx1K InSb arrays

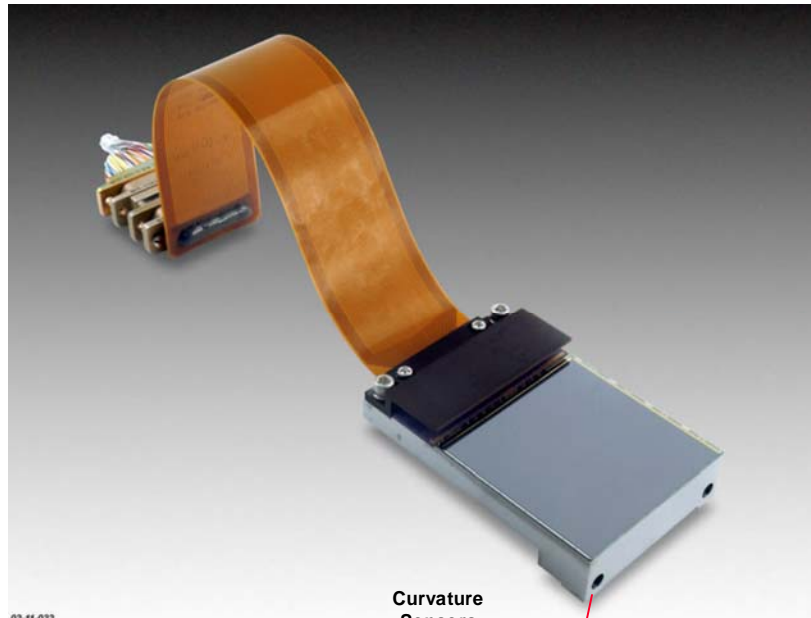


# CRIRES Detector setup overview

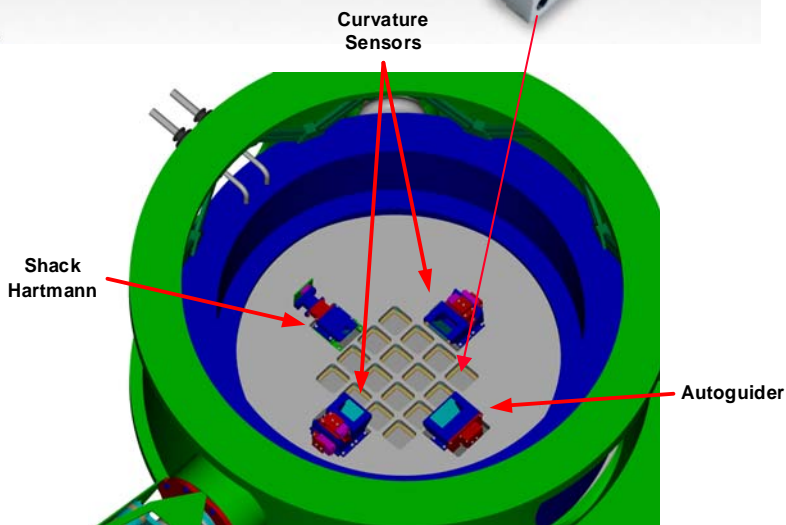
- AlN multilayer ceramic mother board with Aladdin detector
- 2 layer flexible manganin board to maintain temperature difference between detector (30K) and radiation shield (60K)
- light tight connector at radiation shield to block thermal radiation of cryogenic amplifiers
- flex rigid daughter board with cryogenic amplifiers, bias and clock filters & antistatic protection



# VIRGO 16x2Kx2K HgCdTe mosaic for VISTA



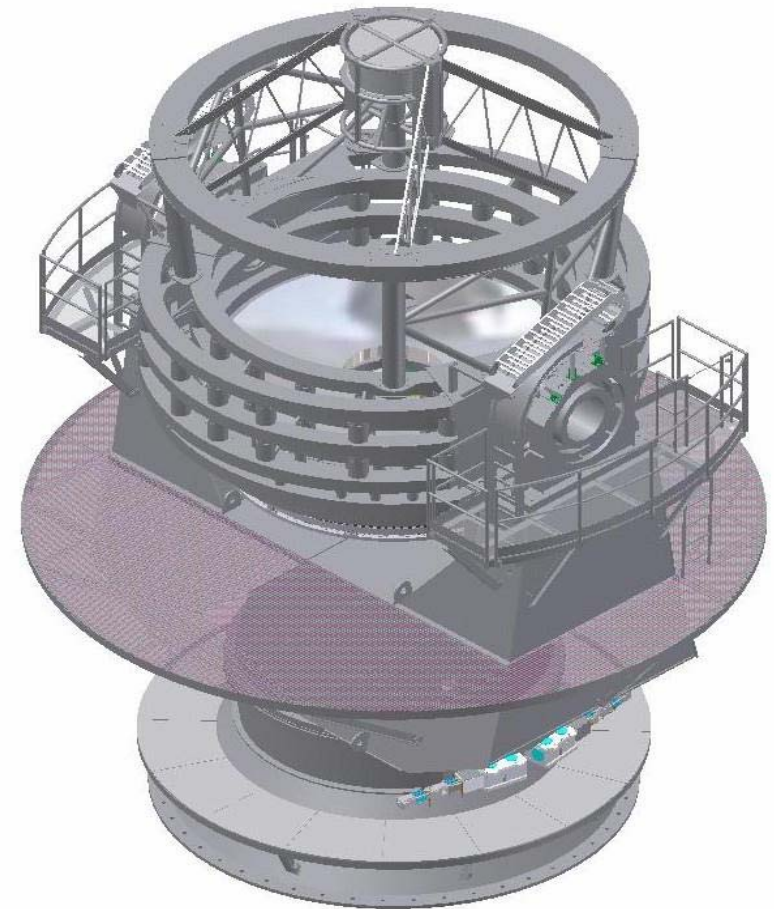
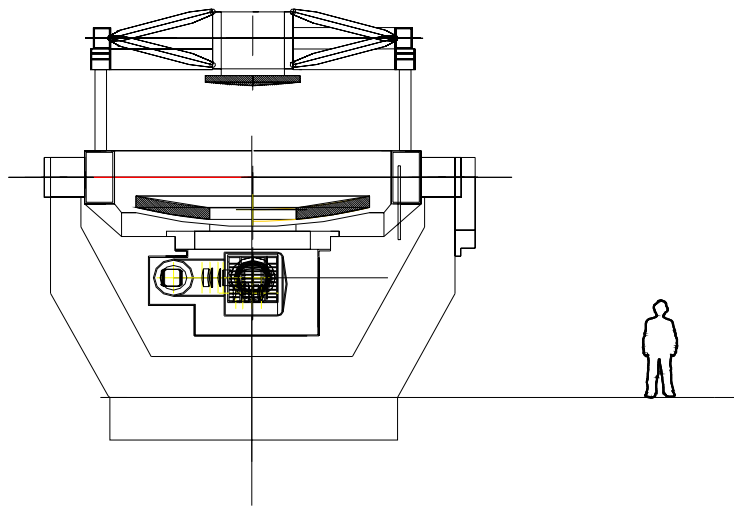
- Built by RAL & UKATC
- HgCdTe grown by LPE on CdZnTe substrate
- Pixel size 20  $\mu\text{m}$
- 16 parallel outputs
- Pixel rate 400KHz
- Frame rate 1.45 Hz
- 3-side buttable
- Multilayer ceramic mother board on metal pedestal
- Reference cells included in video data stream
- ESO is building 256 channel data acquisition system (IRACE)





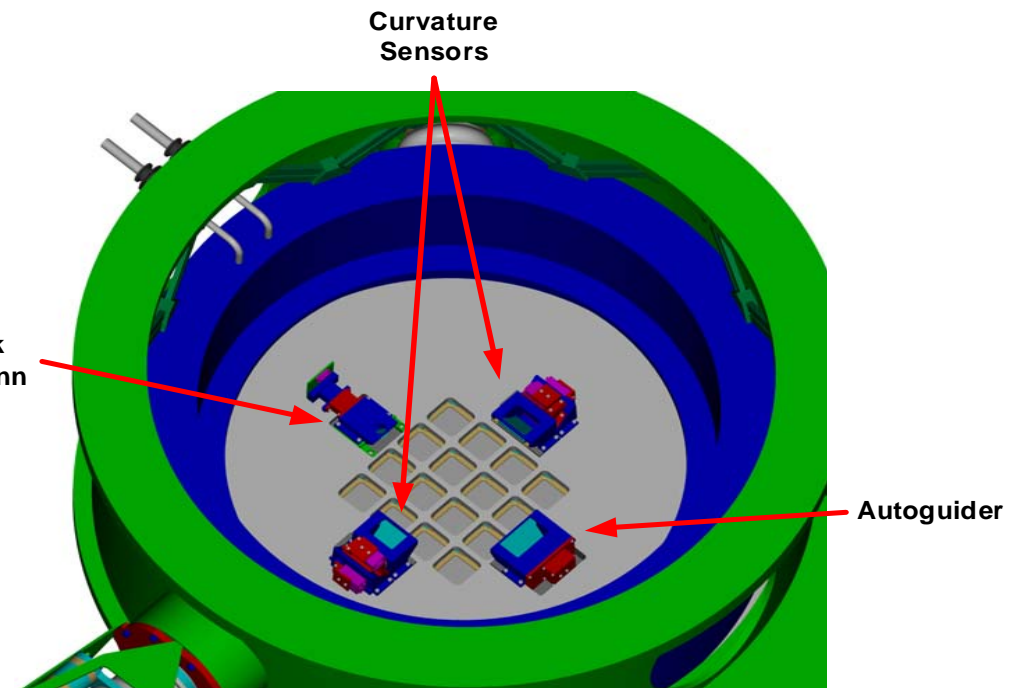
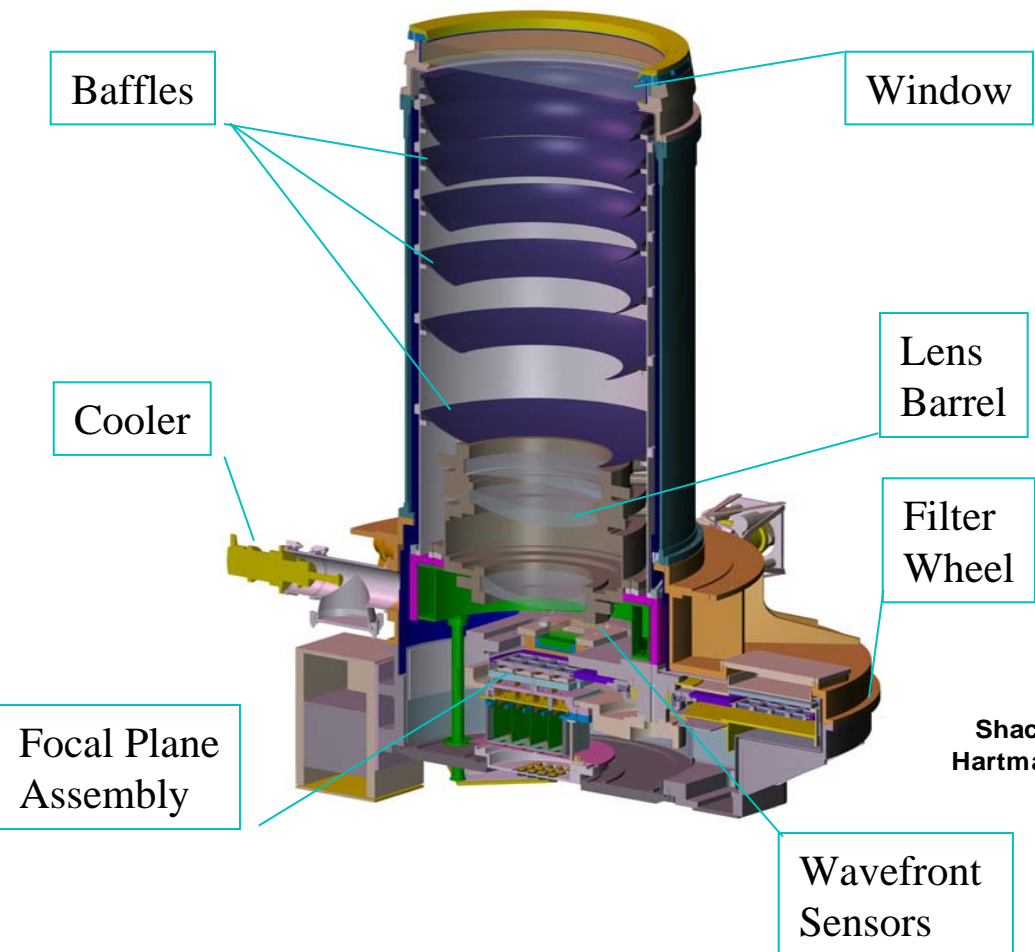
# VISTA infrared survey camera for VLT

- 4 meter survey telescope for ESO VLT
- Field of view 1.65 degrees
- Pixel scale 0.3 arcsec/pixel
- Wavelength range 1-2.5  $\mu\text{m}$
- 16x2Kx2K InSb VIRGO arrays

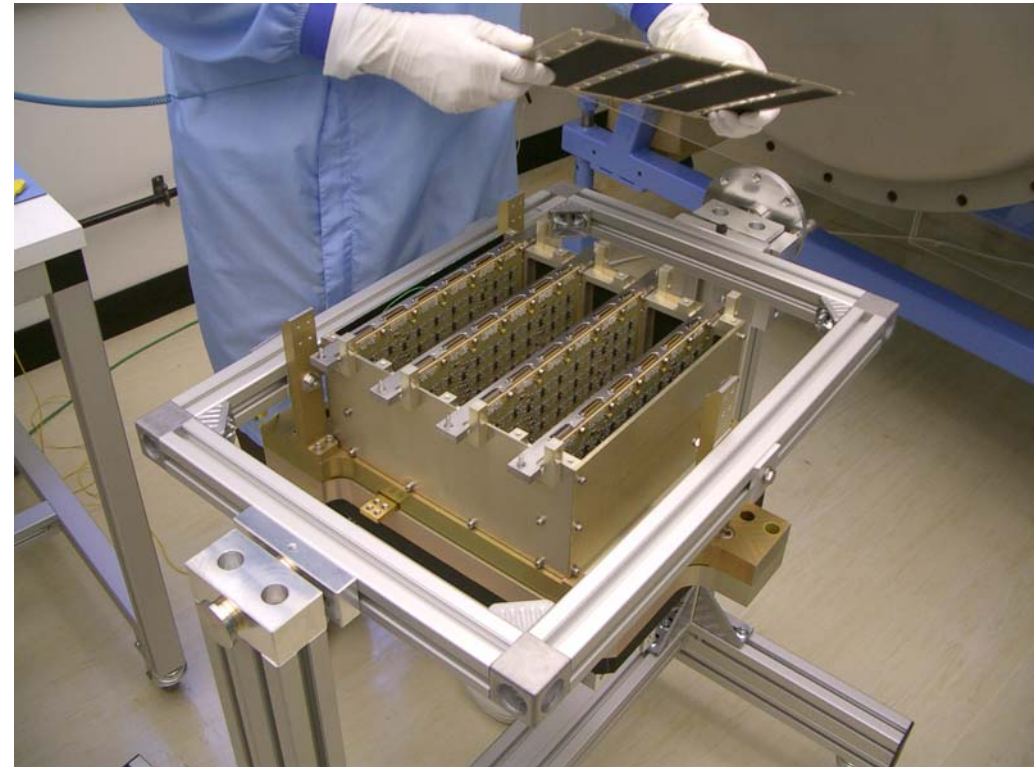
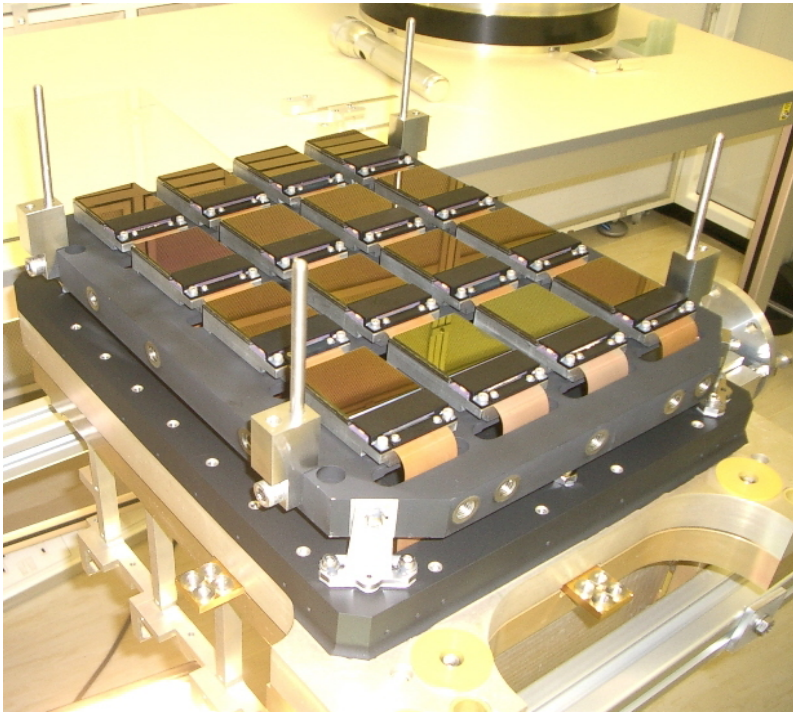


# VISTA infrared camera

- Cold baffle long-cryostat design without imaging pupil minimizes thermal radiation
- Internal annular baffles to reduce scattering
- Detectors at 90% / 45% spacing



# VIRGO 16x2Kx2K HgCdTe mosaic for VISTA

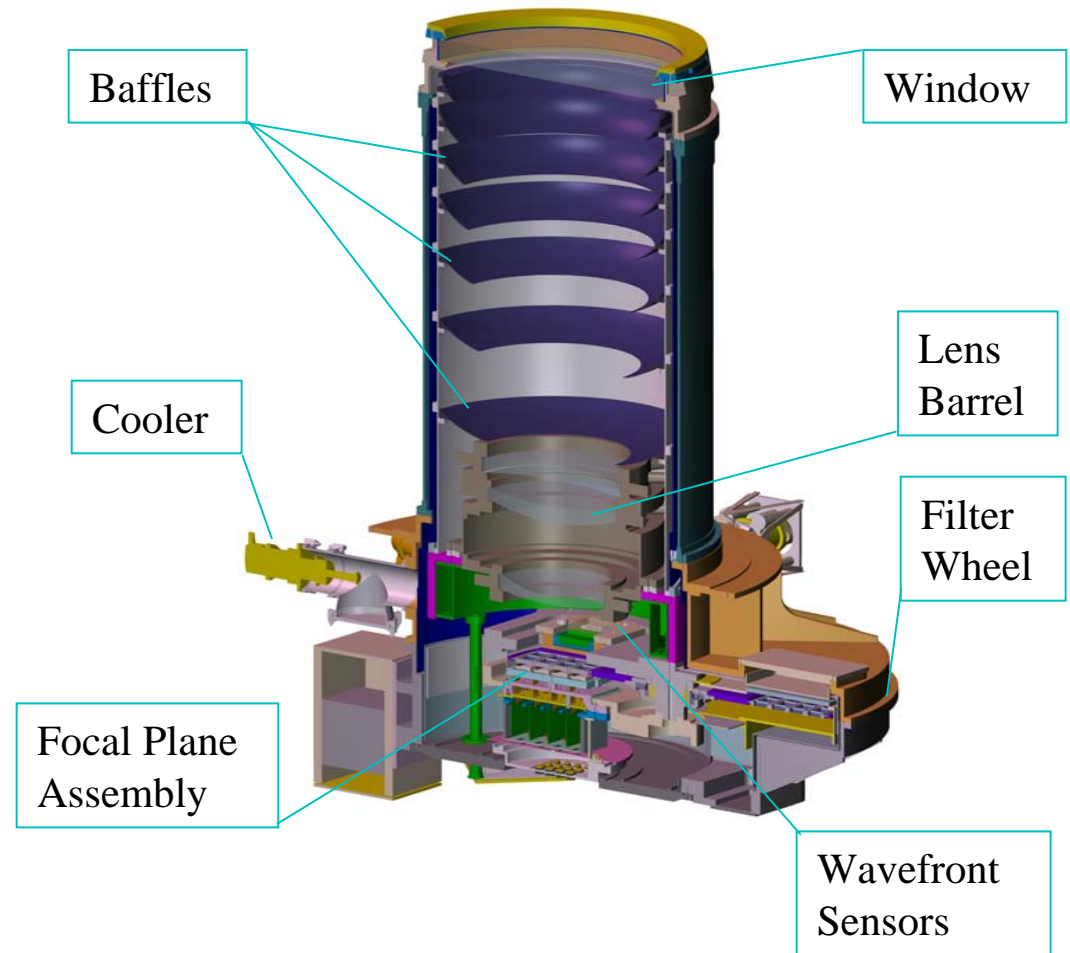
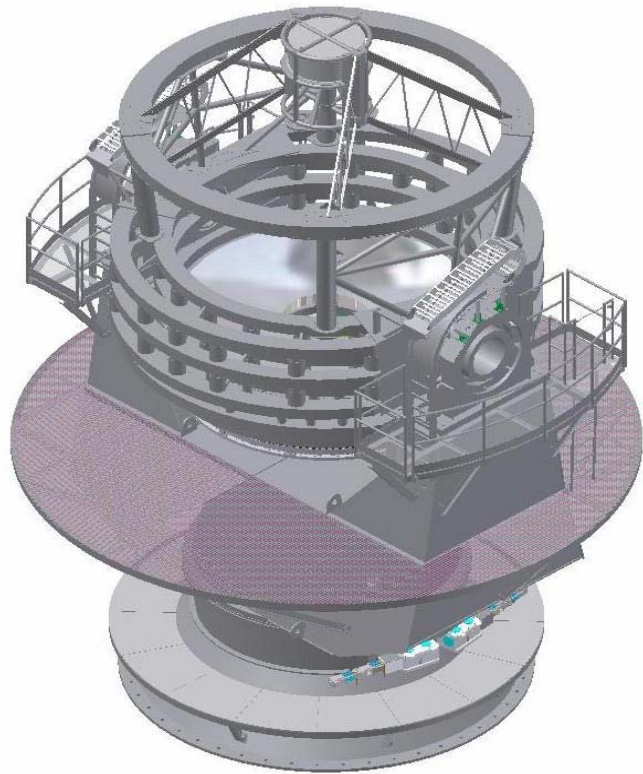


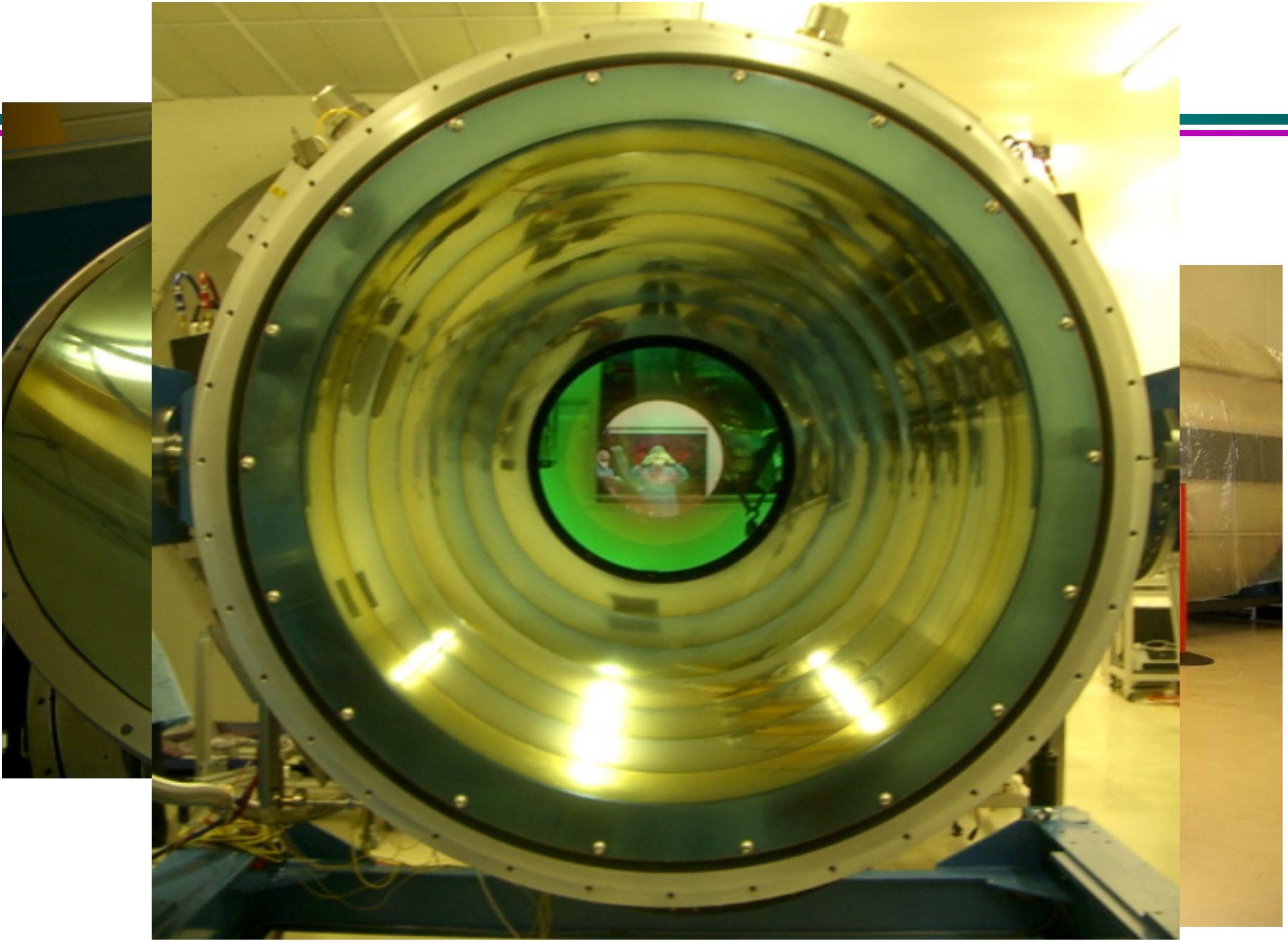
VISTA Mounting Plate, with Module - 3/17/05

05-03-148

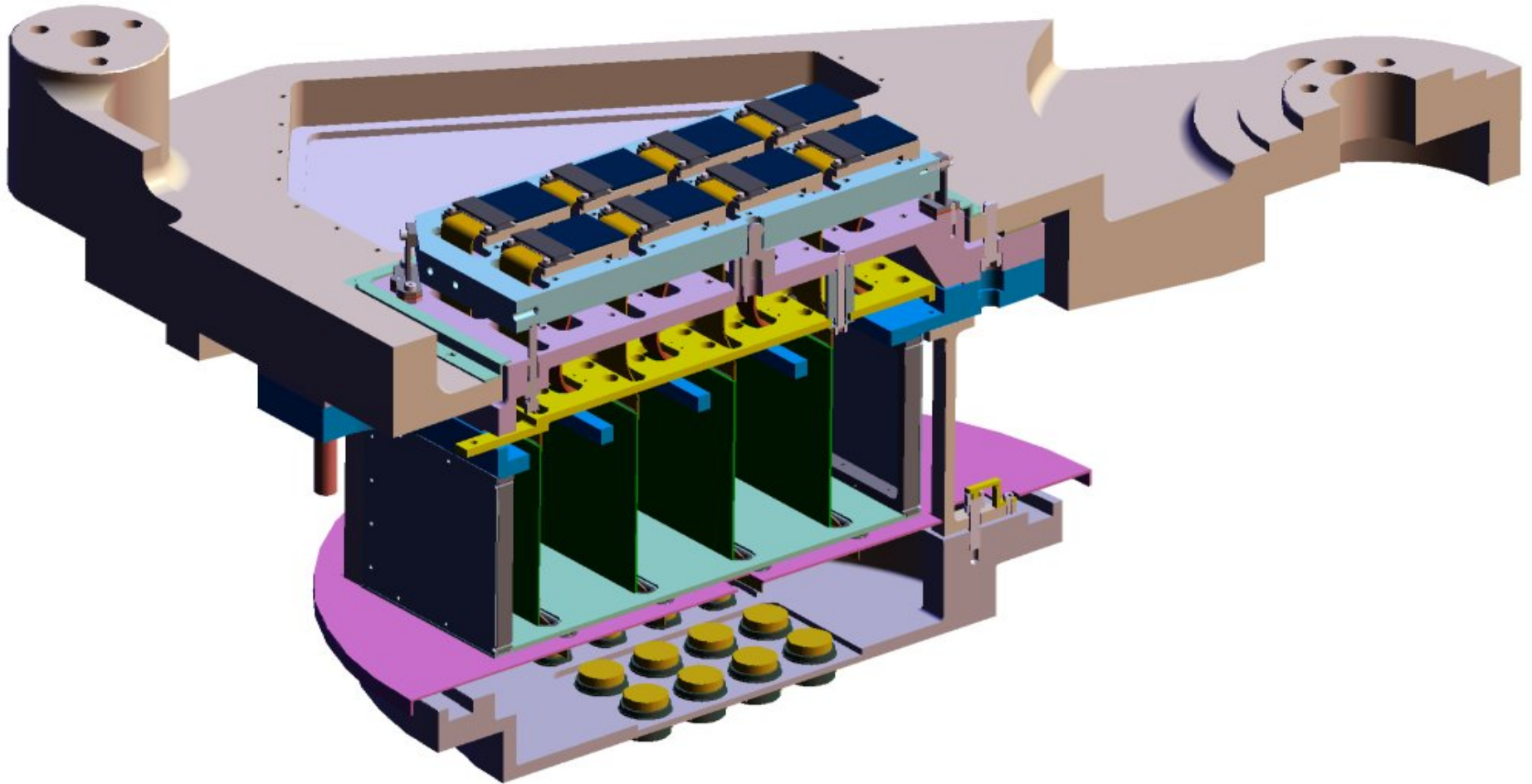
Virgo arrays      Symmetric cryo-opamps  
Flatness < 25  $\mu\text{m}$

# VISTA - Telescope and IR Camera

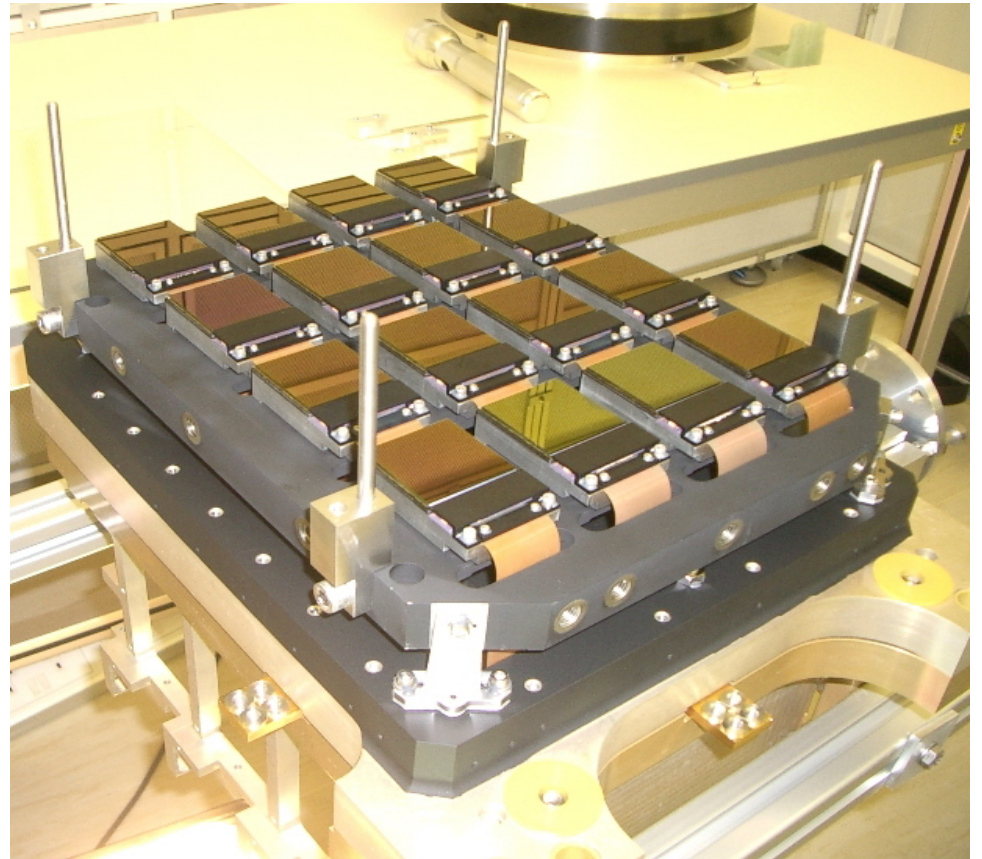
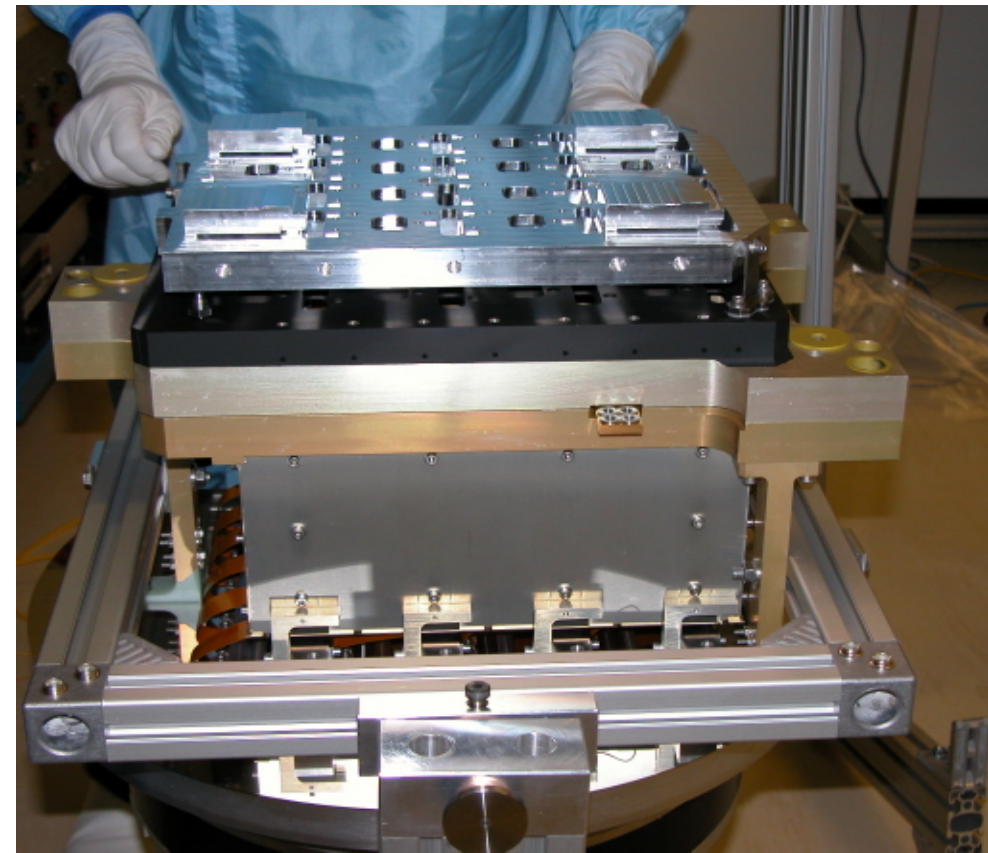




# Focal Plane Assembly Details

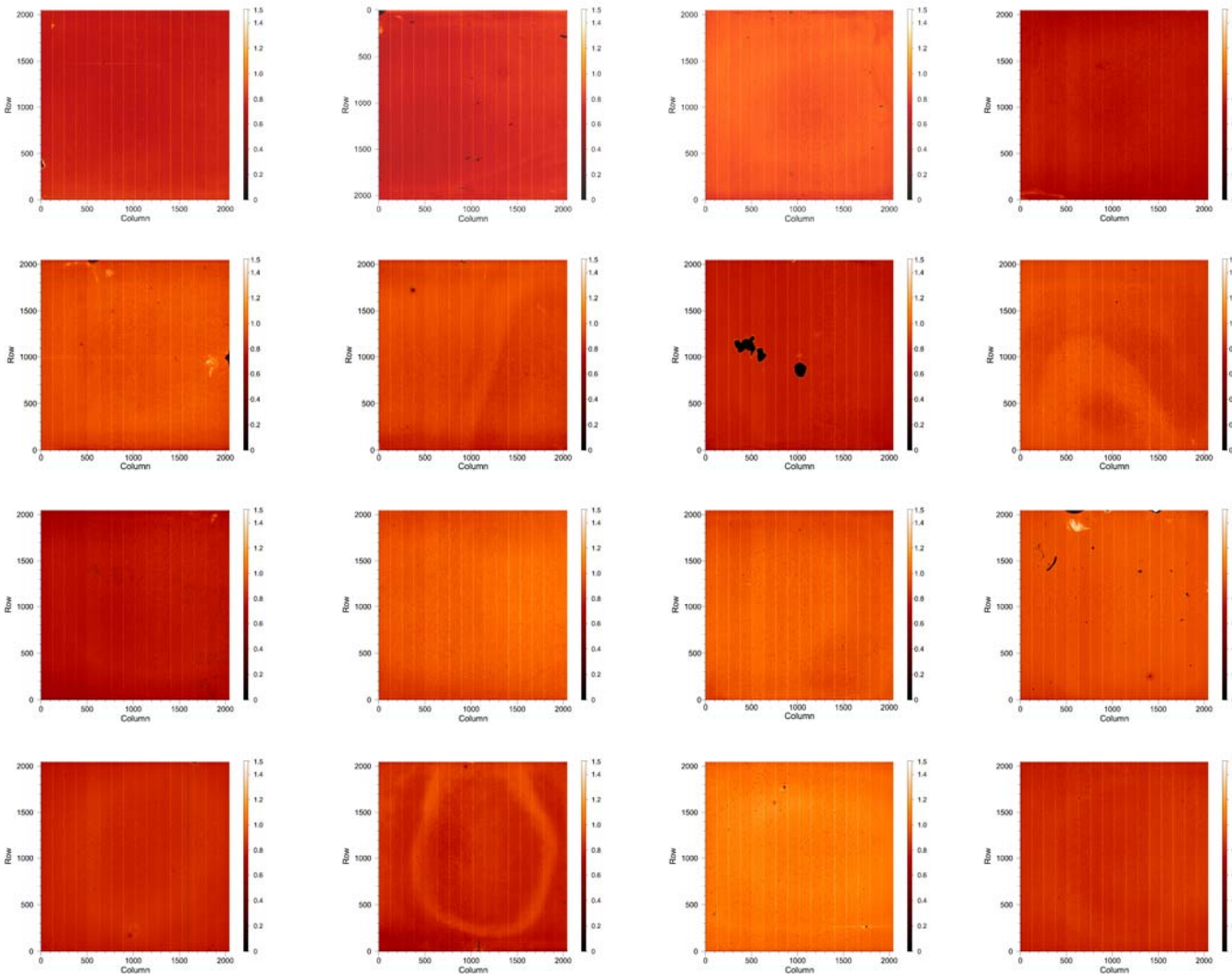


# VIRGO 16x2Kx2K HgCdTe mosaic for VISTA



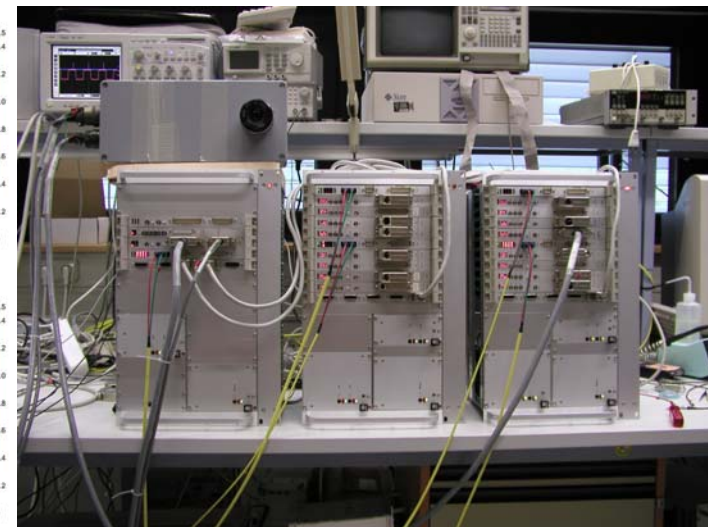
Detector co-planarity: all pixels within  $\pm 25\mu\text{m}$  (Thanks Raytheon!)

# VIRGO 2Kx2K for VISTA



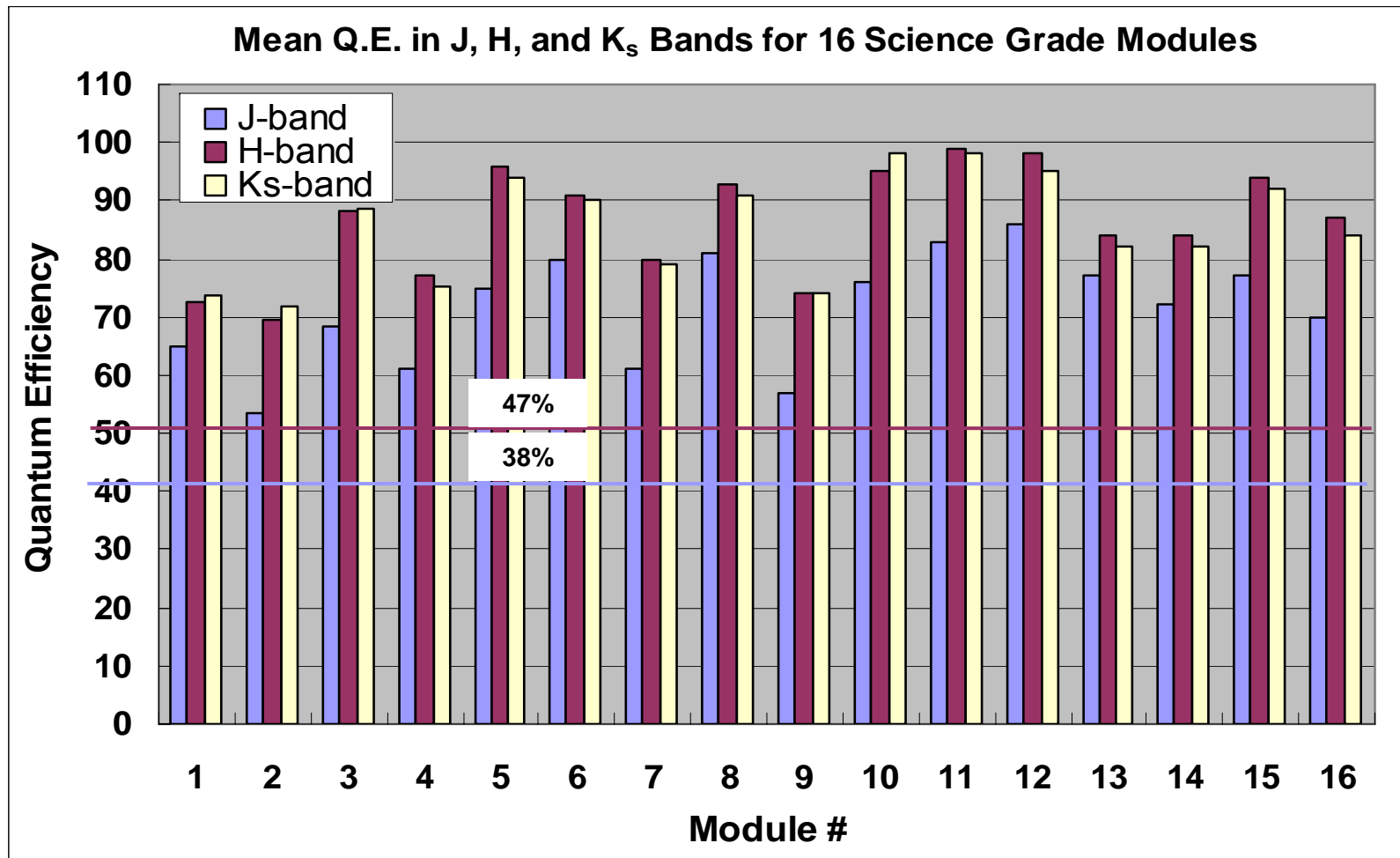
- 16 science grade arrays delivered
- Read noise 15 erms for DC readout

- IRACE 256-channel system





# Q.E. Performance\* Summary for 16 Science Grade Modules

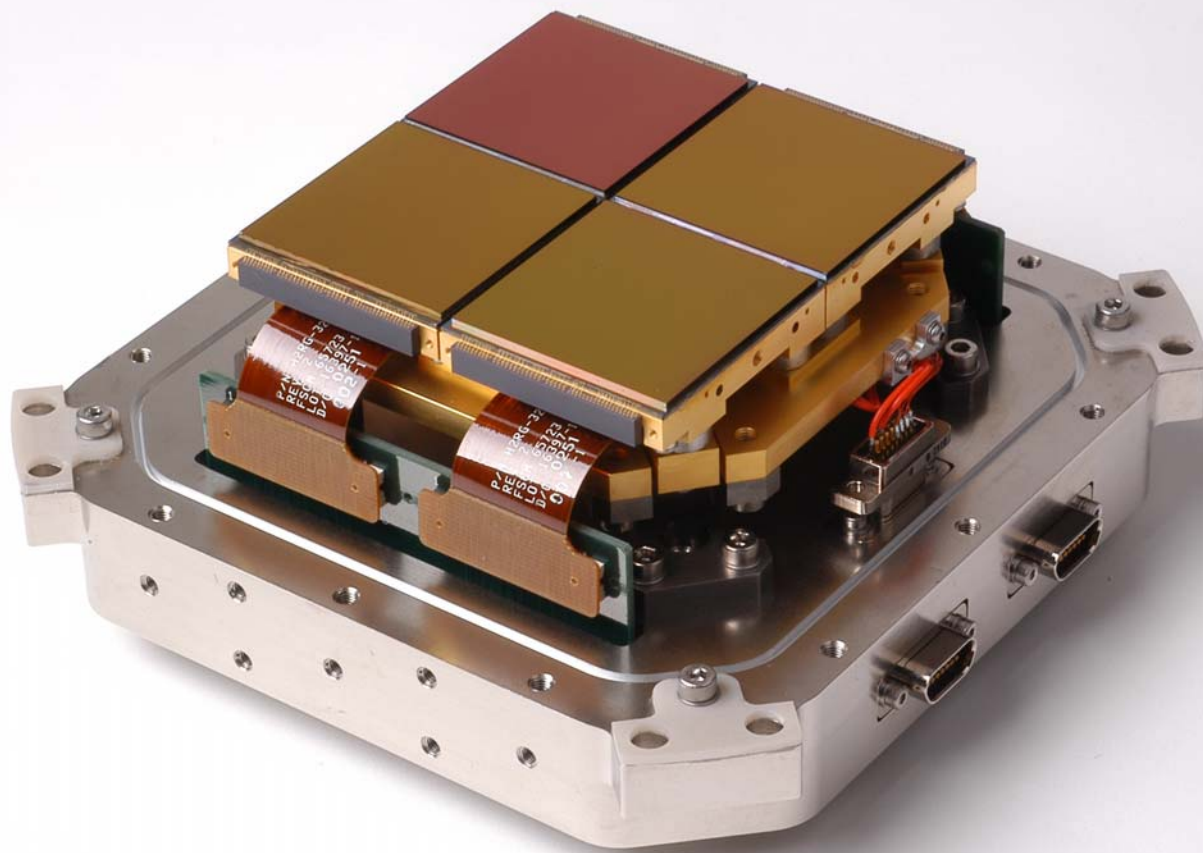


VISTA  
requirement:

- J-band:**  
> 38%
- H-band:**  
> 47%
- K<sub>s</sub>-band:**  
> 47%

\* With single-layer AR coating with minimum reflectance at 1.4 μm

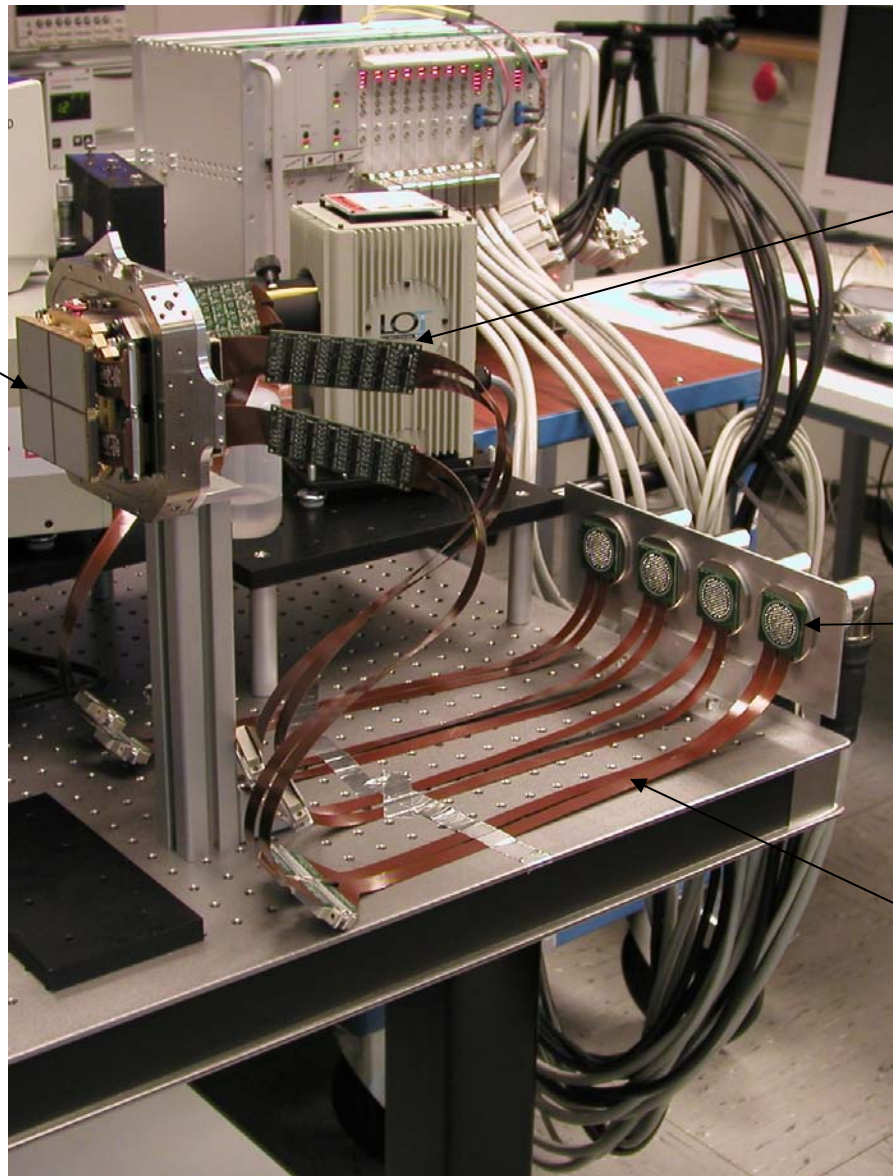
# Hawk-I Mosaic Package



GL SCIENTIFIC

- 2x2 2Kx2K Hawaii-2RG mosaic for Hawk-I
- Package developed for JWST

# Hawk-I Mosaic Package



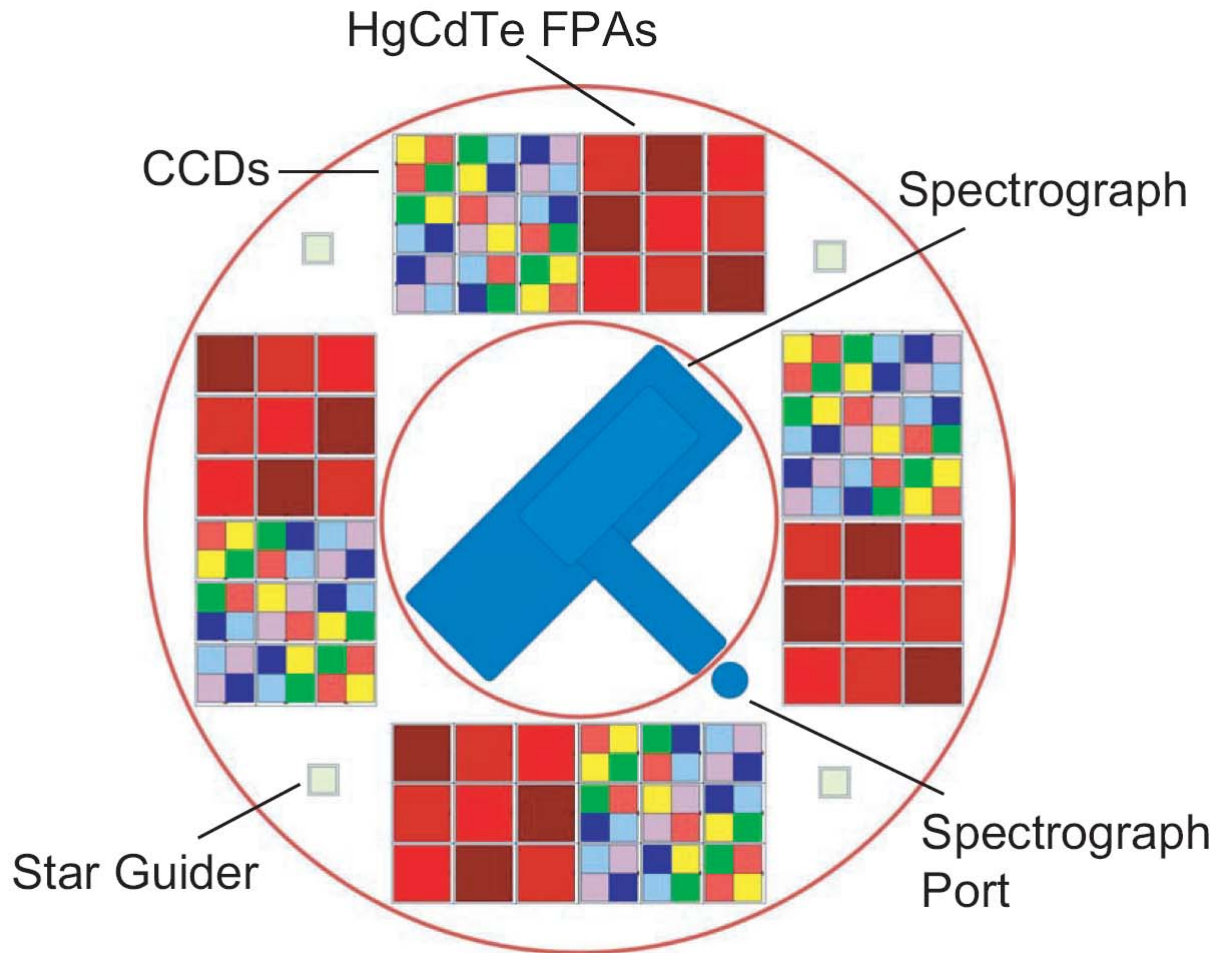
Hawaii-2RG  
mosaic

34-channel  
cryo preamp

Vacuum  
connectors

Flex board

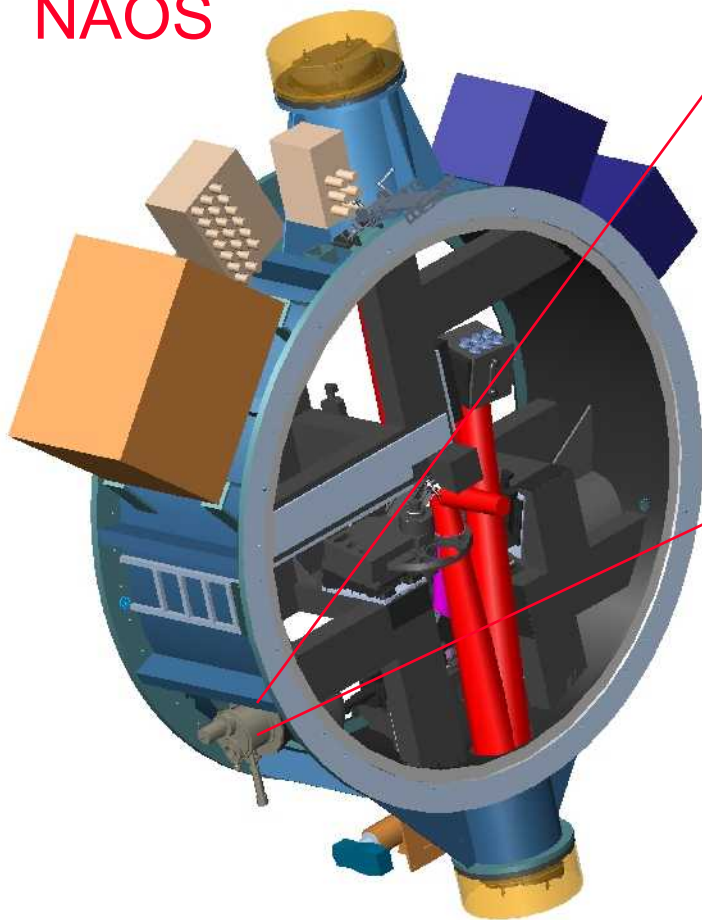
# SNAP focal plane



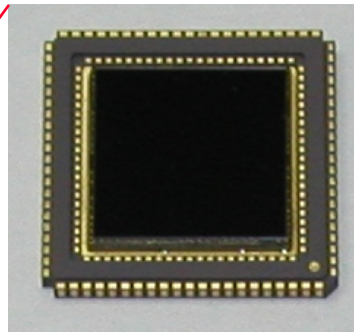
- SuperNova/Acceleration Probe (SNAP) will
- obtain precision calibrated light curves and spectra for over 2500 Type Ia supernovæ at redshifts 0.1 to 1.7
- determine the nature of the dark energy.
- 36 HgCdTe arrays  
 $\lambda_c = 1.7 \mu\text{m}$  with 3 filters
- 36 CCD's with 6 filters
- Change filters by scanning telescope

# IR sensor for adaptive optics

NAOS

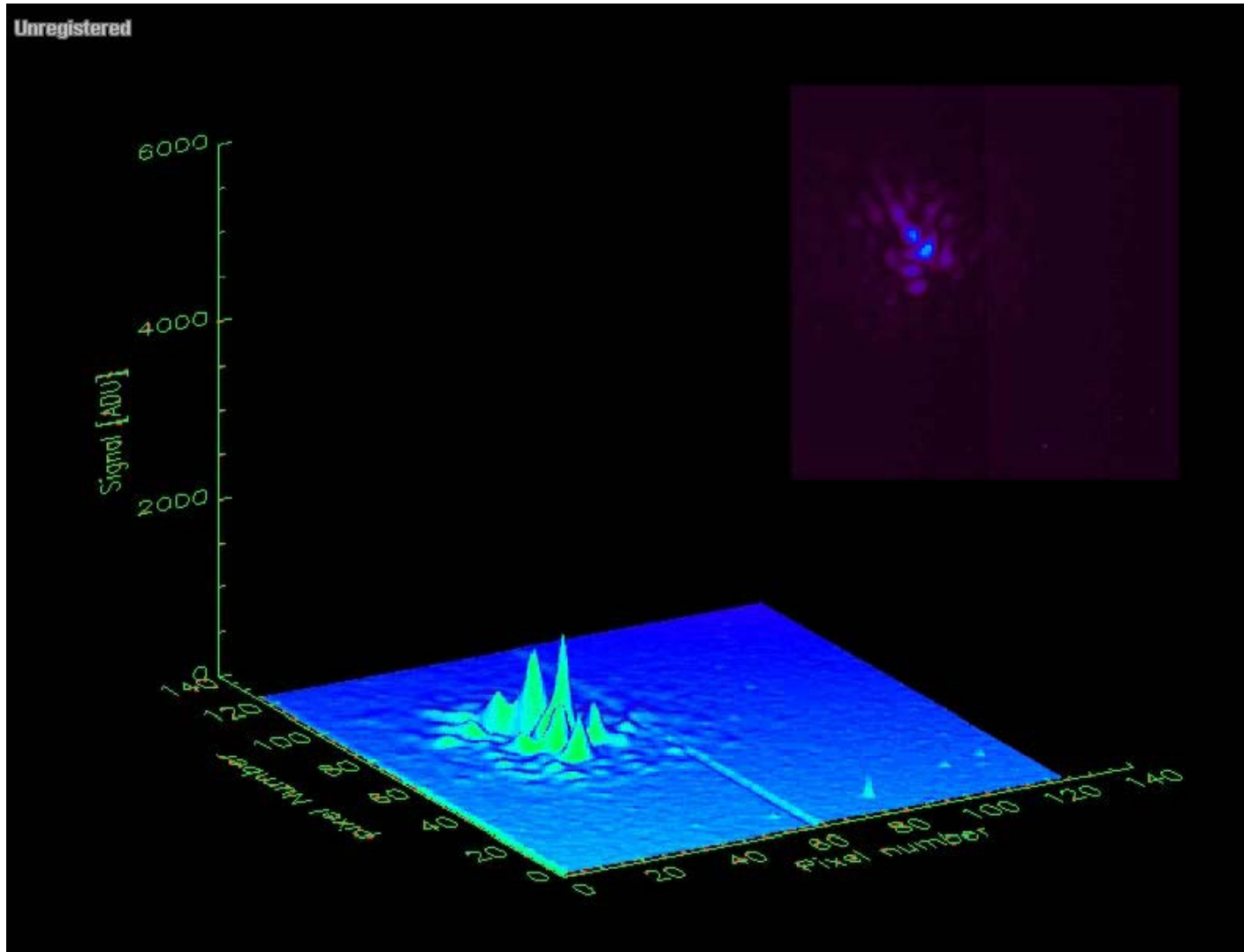


Hawaii1 1Kx1K HgCdTe



- Measure wavefront distortion by atmosphere to correct it with AO mirror
- NAOS CONOCA at the VLT
- Shack-Hartmann AO system
- optical and infrared wavefront sensor
- one quadrant of Hawaii 1Kx1K HgCdTe
- 7x7 and 14x14 subapertures

# Adaptive optics



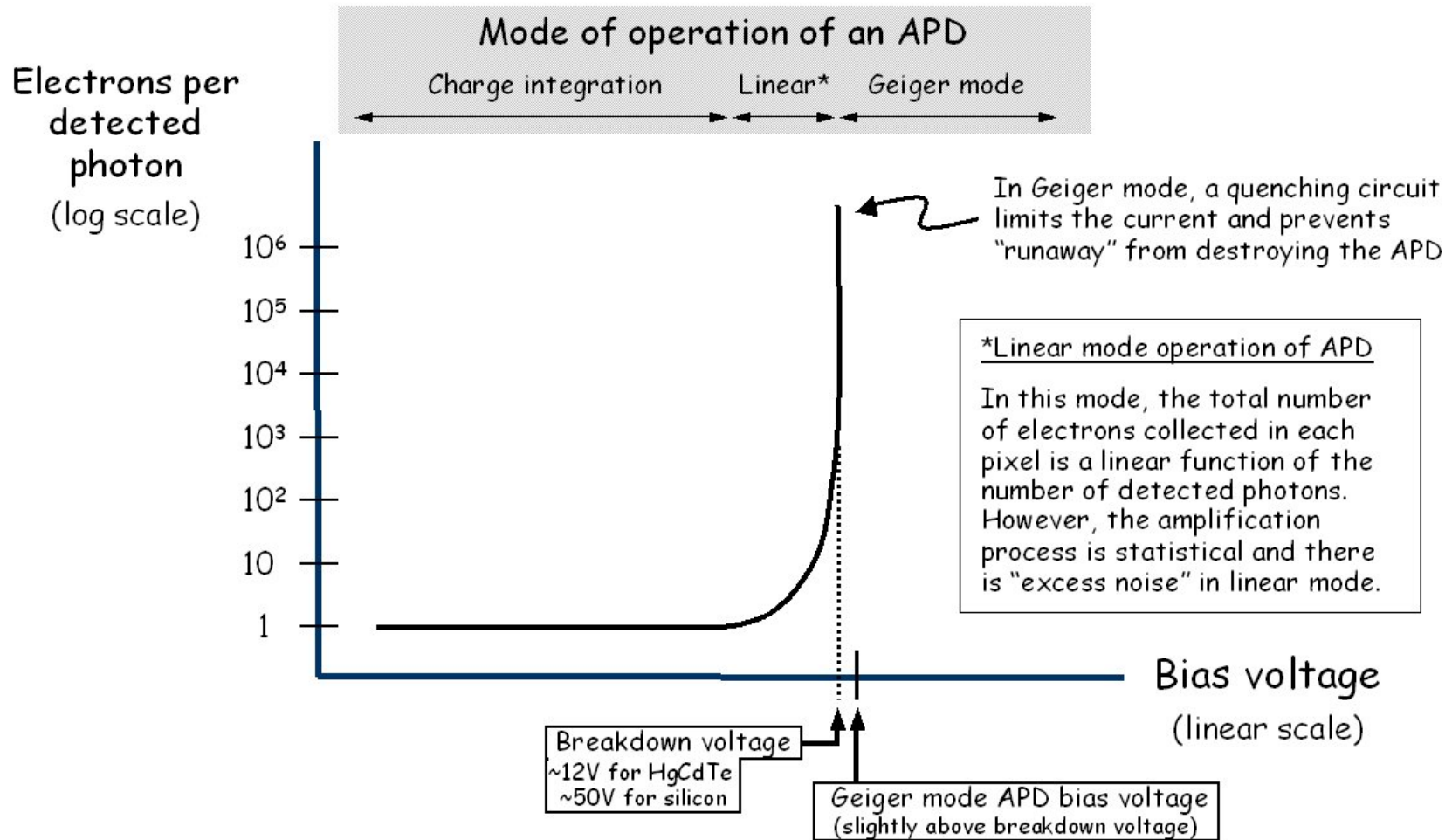
- Closed loop with a 60 element MACAO curvature system and the AO-IR 1k x 1k test camera at  $2.2 \mu\text{m}$
- Best image quality with AO at  $\lambda=2 \mu\text{m}$
- Strehl ratio for 8 m telescope 60 %

# Saturnian moon Titan



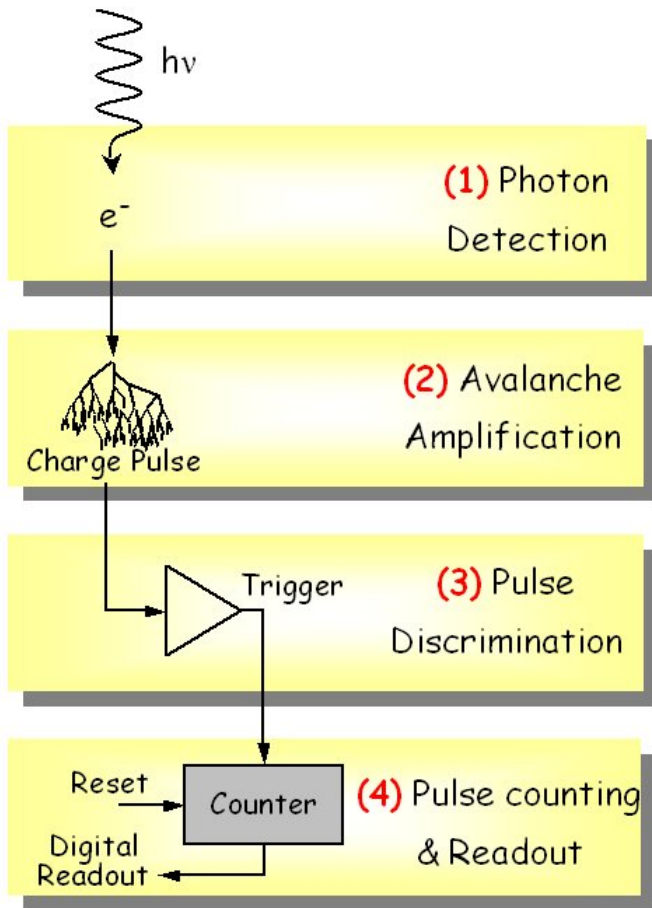
- Aladdin array in NACO
- High contrast with adaptive optics and spectral differential imaging (SSDI): in methane absorption band and in methane window
- Attenuate speckle noise
- Diameter 0.7 arcsec
- Resolution 0.06 arcsec

# Geiger APD's for AO

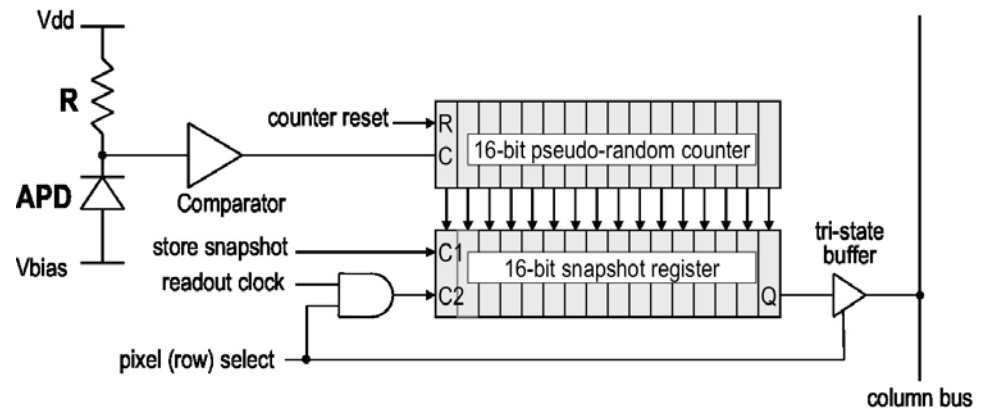




# Geiger APD's for AO



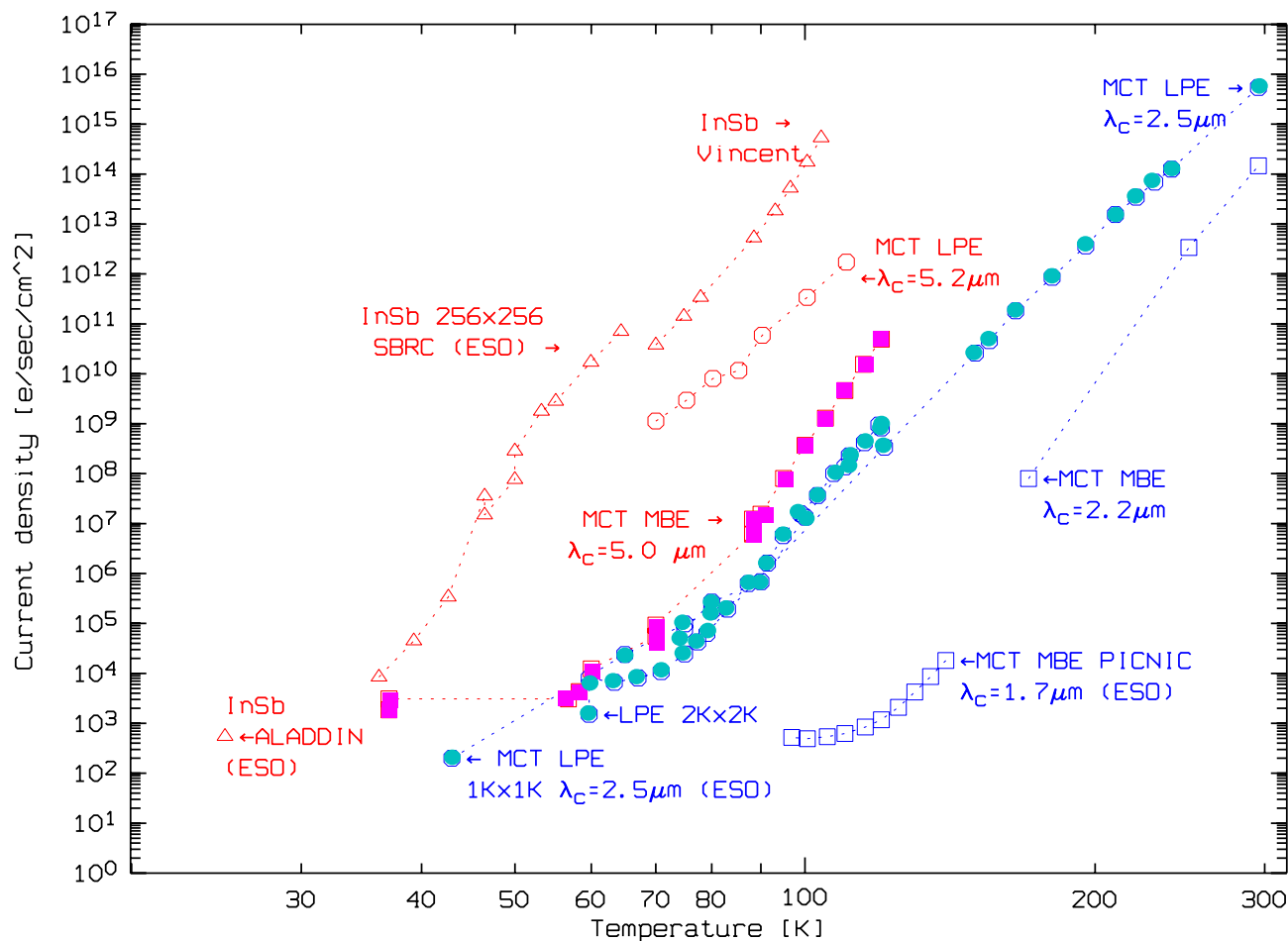
- Geiger mode zero readout noise
- Each pixel has its counter
- Format 128x128, pitch 30  $\mu\text{m}$
- Frame rate > 1KHz
- Both Si-PIN and HgCdTe possible



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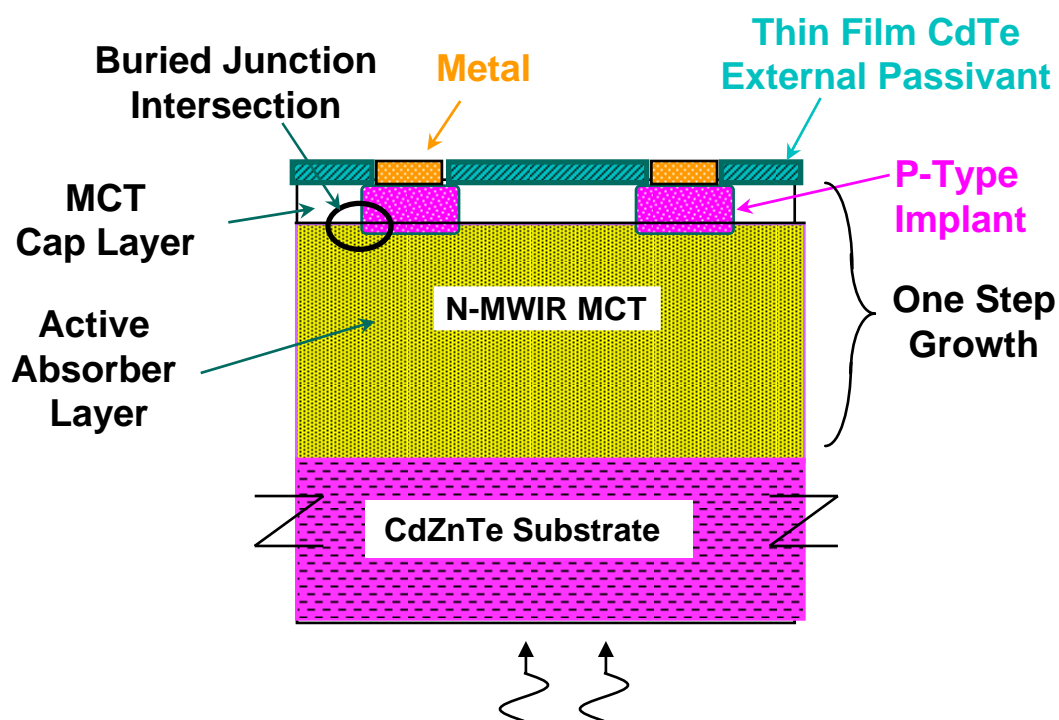
**Test results with  $\lambda_c=2.5 \mu\text{m}$   
2Kx2K HgCdTe arrays on CdZnTe substrates**

# Dark current density of different detector materials



- Red : long wavelength detectors ( $\lambda_c=5.0\mu\text{m}-5.2\mu\text{m}$ )
- Blue: short wavelength detectors ( $\lambda_c=1.7\mu\text{m}-2.5\mu\text{m}$ )
- Triangles: InSb
- Circles: LPE HgCdTe
- Squares: MBE HgCdTe
- best Material at 60 K (MBE HgCdTe / InSb  $10^{-6}$ )
- InSb as good as MBE HgCdTe at 30 K
- HgCdTe MBE  $\lambda_c=5.0\mu\text{m}$  as good as LPE  $\lambda_c=2.5\mu\text{m}$

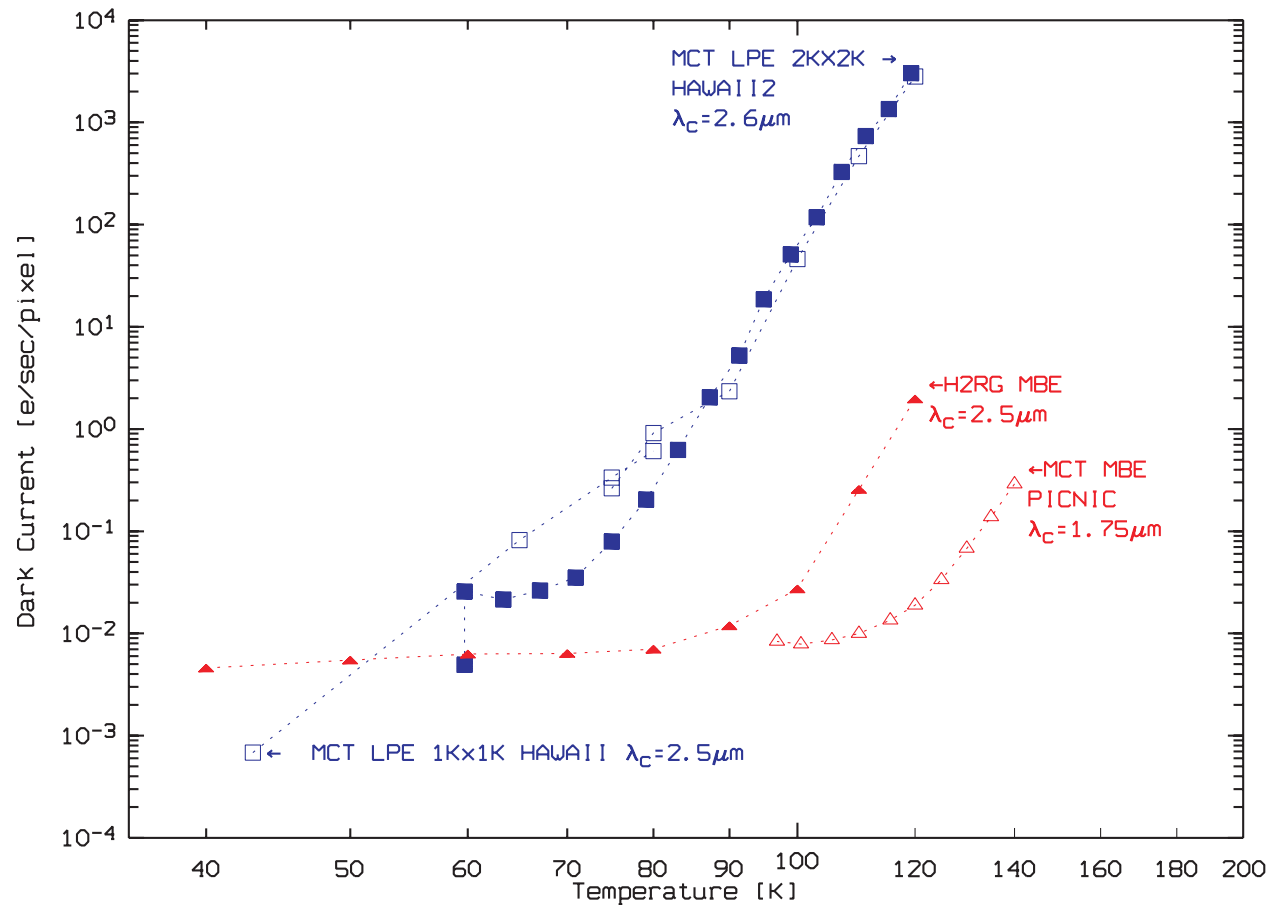
# MBE grown HgCdTe double layer planar heterostructure



- CdZnTe substrate
- Molecular beam epitaxy grown HgCdTe n-type absorbing layer
- Wide band-gap HgCdTe cap layer: junction in bulk
- P-type arsenic implant forms p-on-n junction
- Cap layer and lattice match of CdZnTe substrate and HgCdTe results in almost ideal pixel performance

# Dark current versus temperature

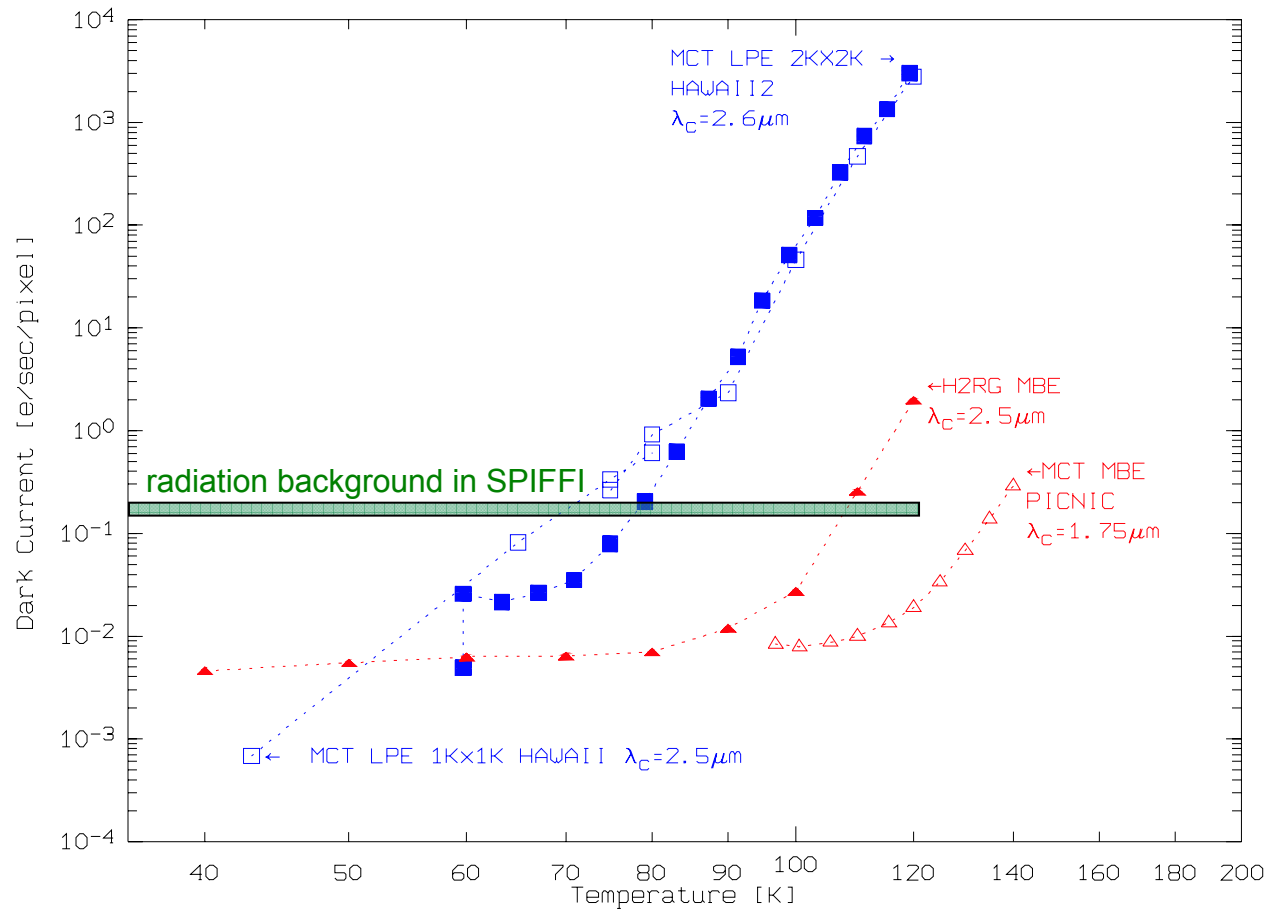
## HgCdTe LPE / MBE



- LPE  $\lambda_c = 2.5 \mu\text{m}$ 
  - Hawaii2 2Kx2K
  - Hawaii1 1Kx1K
- MBE  $\lambda_c = 2.5 / 1.7 \mu\text{m}$ 
  - ▲ Hawaii-2RG 2Kx2K  $\lambda_c = 2.5 \mu\text{m}$
  - △ PICNIC 256x256  $\lambda_c = 1.7 \mu\text{m}$
- MBE at  $T < 80\text{K}$   $I_{\text{dark}} < 0.01$  e/s/pixel
- at  $T = 100\text{K}$   $I_{\text{MBE}} = I_{\text{LPE}} / 1660$
- Good  $\lambda_c = 2.5 \mu\text{m}$  MBE material can be used in liquid bath cryostats

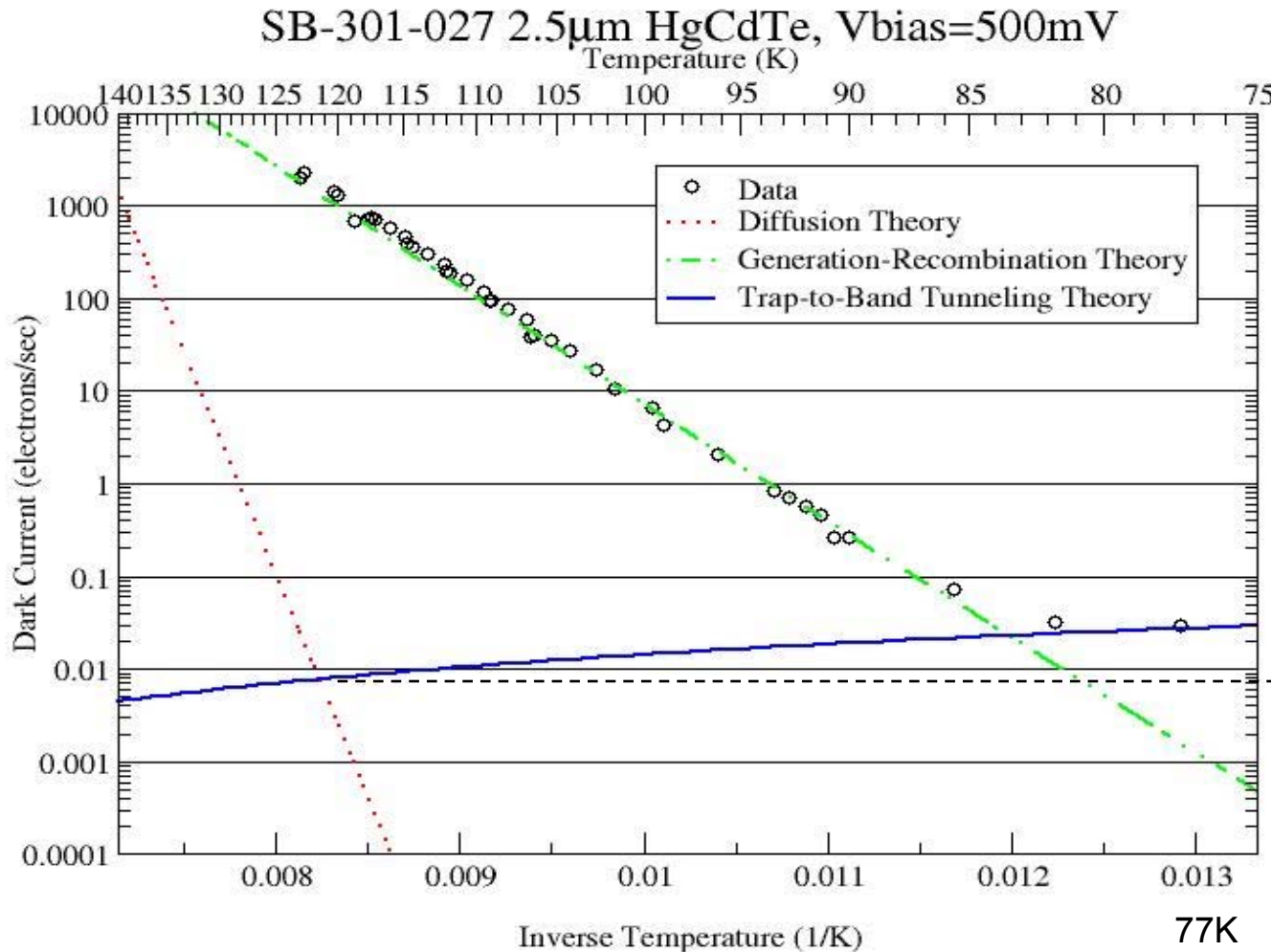
# Dark current versus temperature

## HgCdTe LPE / MBE



- LPE  $\lambda_c = 2.5 \mu\text{m}$ 
  - Hawaii2 2Kx2K
  - Hawaii1 1Kx1K
- MBE  $\lambda_c = 2.5 / 1.7 \mu\text{m}$ 
  - ▲ Hawaii-2RG 2Kx2K  $\lambda_c = 2.5 \mu\text{m}$
  - △ PICNIC 256x256  $\lambda_c = 1.7 \mu\text{m}$
- MBE at  $T < 80\text{K}$   $I_{\text{dark}} < 0.01$  e/s/pixel
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- Good  $\lambda_c = 2.5 \mu\text{m}$  MBE material can be used in liquid bath cryostats

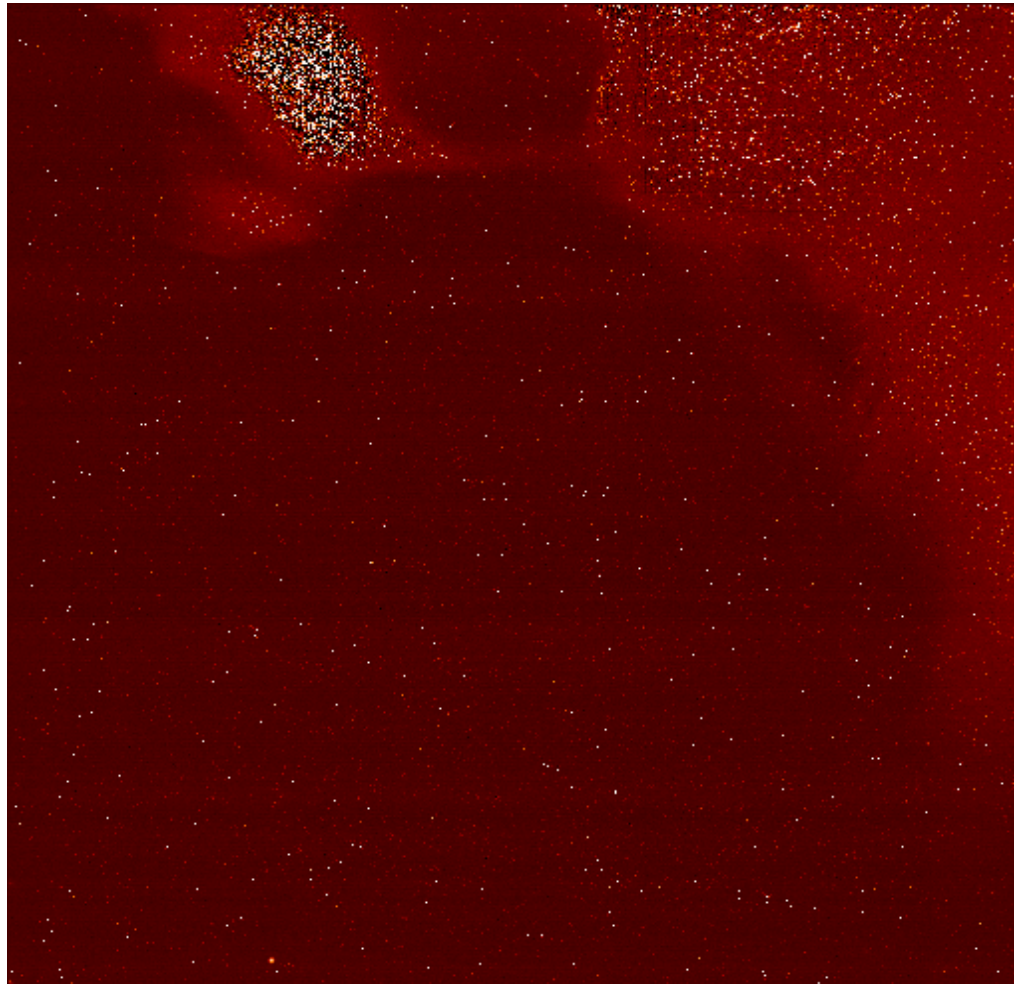
# Dark Current vs. Inverse Temperature VIRGO LPE array on CdZnTe substrate



- Three dark current mechanisms:
- Diffusion:  
 $I_D \sim \exp(-E_g/KT)$
- Generation-Recombination:  
 $I_D \sim \exp(-E_g/2KT)$
- Tunneling  
weak temperature dependence
- Diffusion limited performance down to  $T=60\text{K}$  only by MBE grown  $\lambda_c=5\ \mu\text{m}$  HgCdTe perfect lattice match between CdZnTe and HgCdTe

# T=60K

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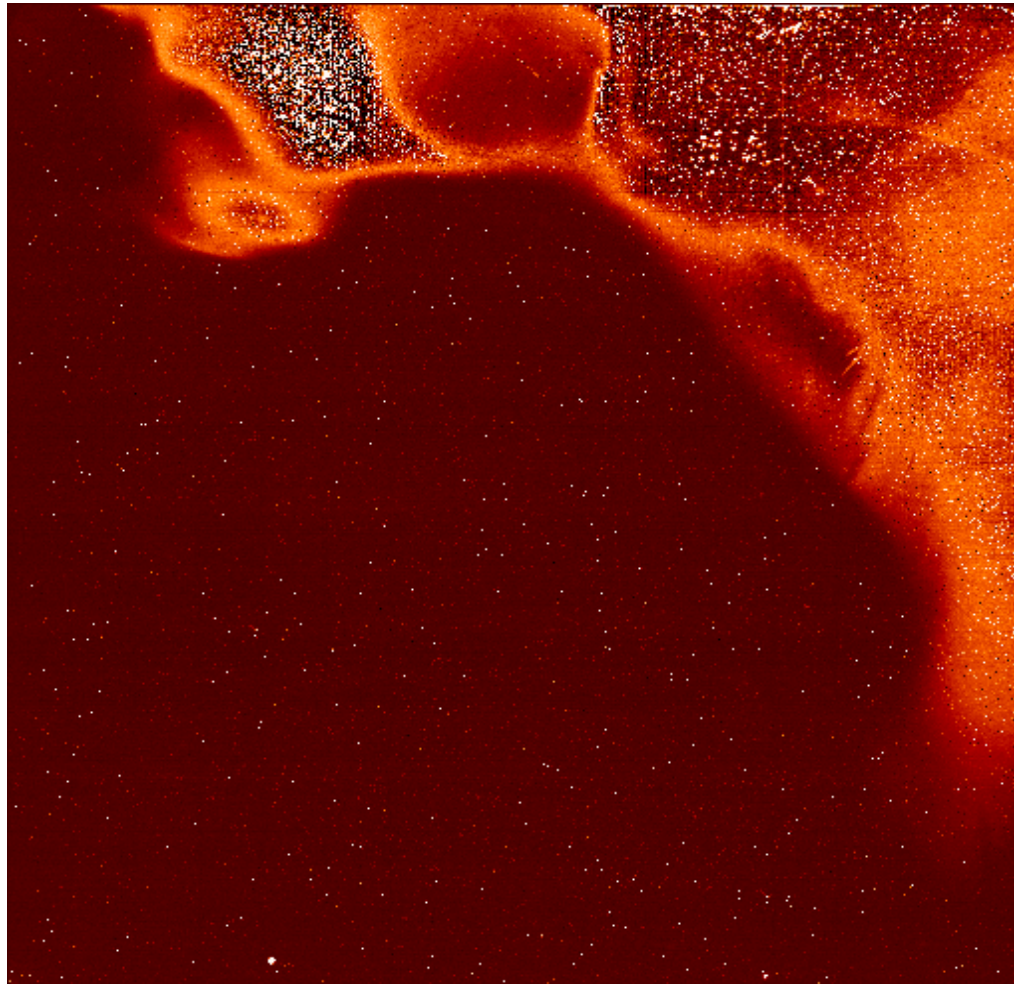


- Cut level  
-0.5/2 e/s/pix
- Integration  
time 11 min



T=80K

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- Cut level  
-0.5/2 e/s/pix
- Integration  
time 11 min

# Detector operating temperature

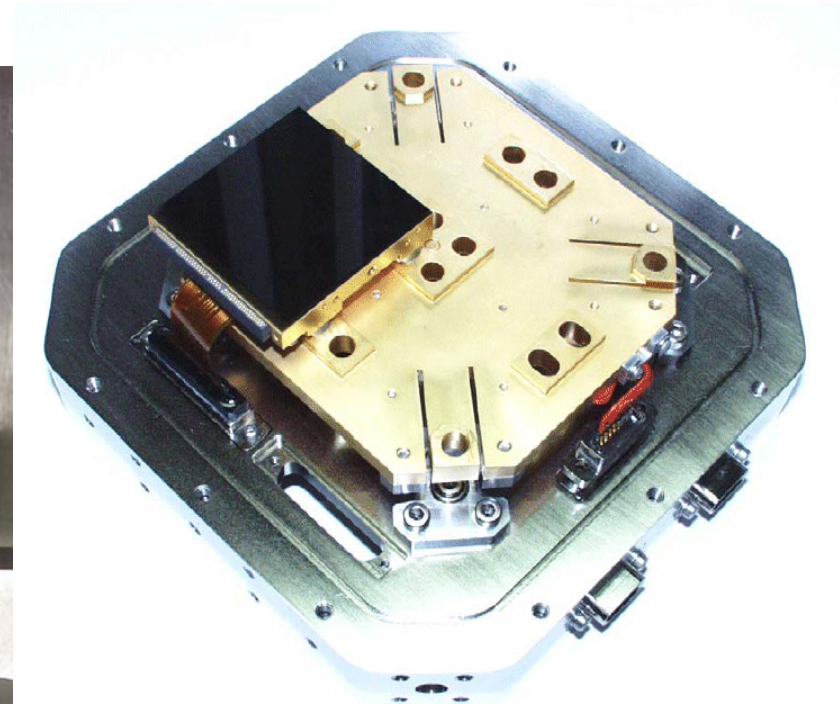
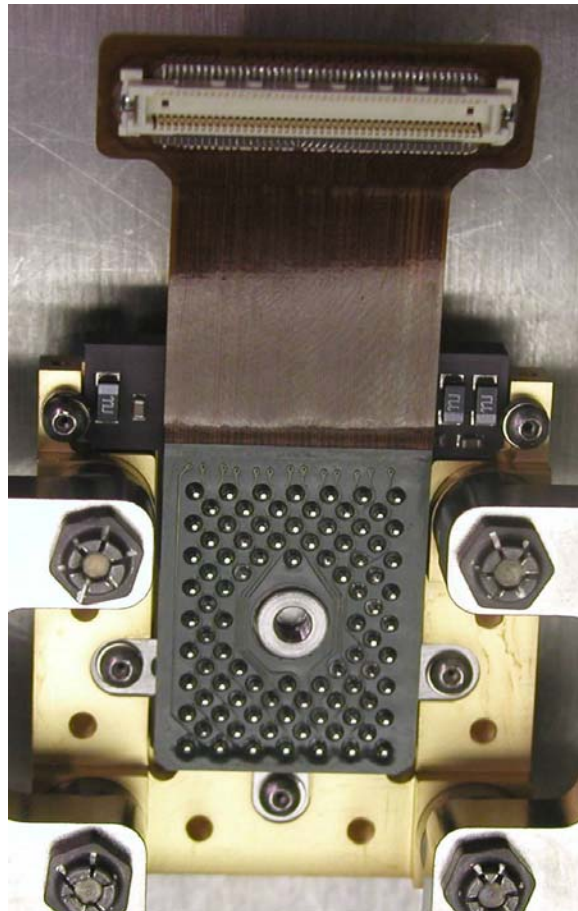
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- for a perfect science grade array  
 $I_{\text{dark}} < 0.01 \text{ e/s}$  at  $T < 80 \text{ K}$
- for a real array cosmetic quality improves if array cooled to  $T < 60 \text{ K}$
- Required operating temperature depends on quality of science grade array

# 32 channel package for Hawaii-2RG

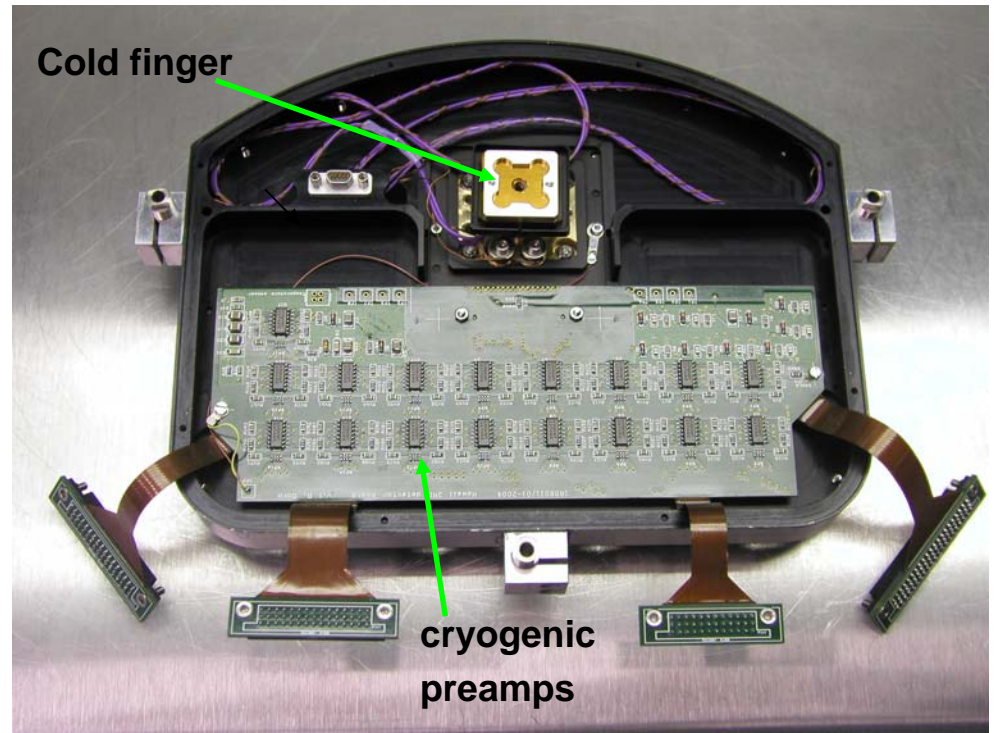
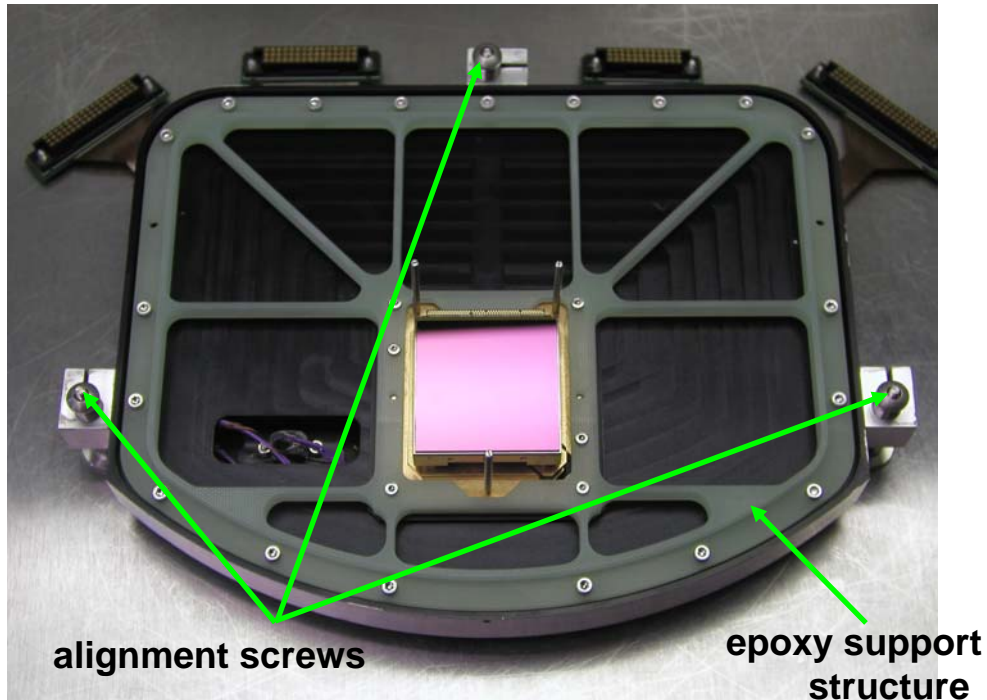


- 32 channel package without ASIC developed for ESO



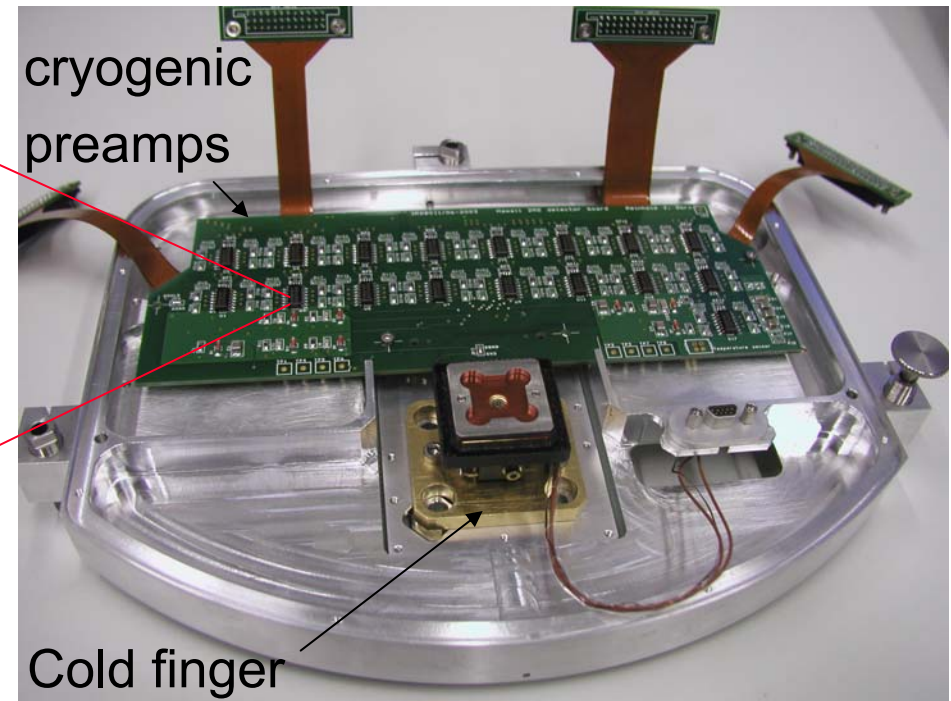
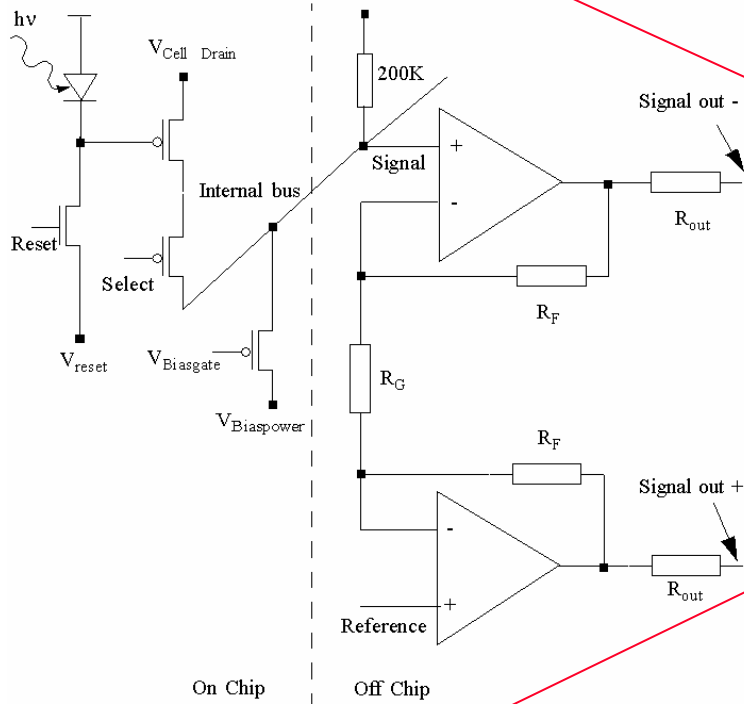
- Mosaic for Hawk-I and KMOS ? In collaboration with GL Scientific

## 32 channel package for Hawaii-2RG



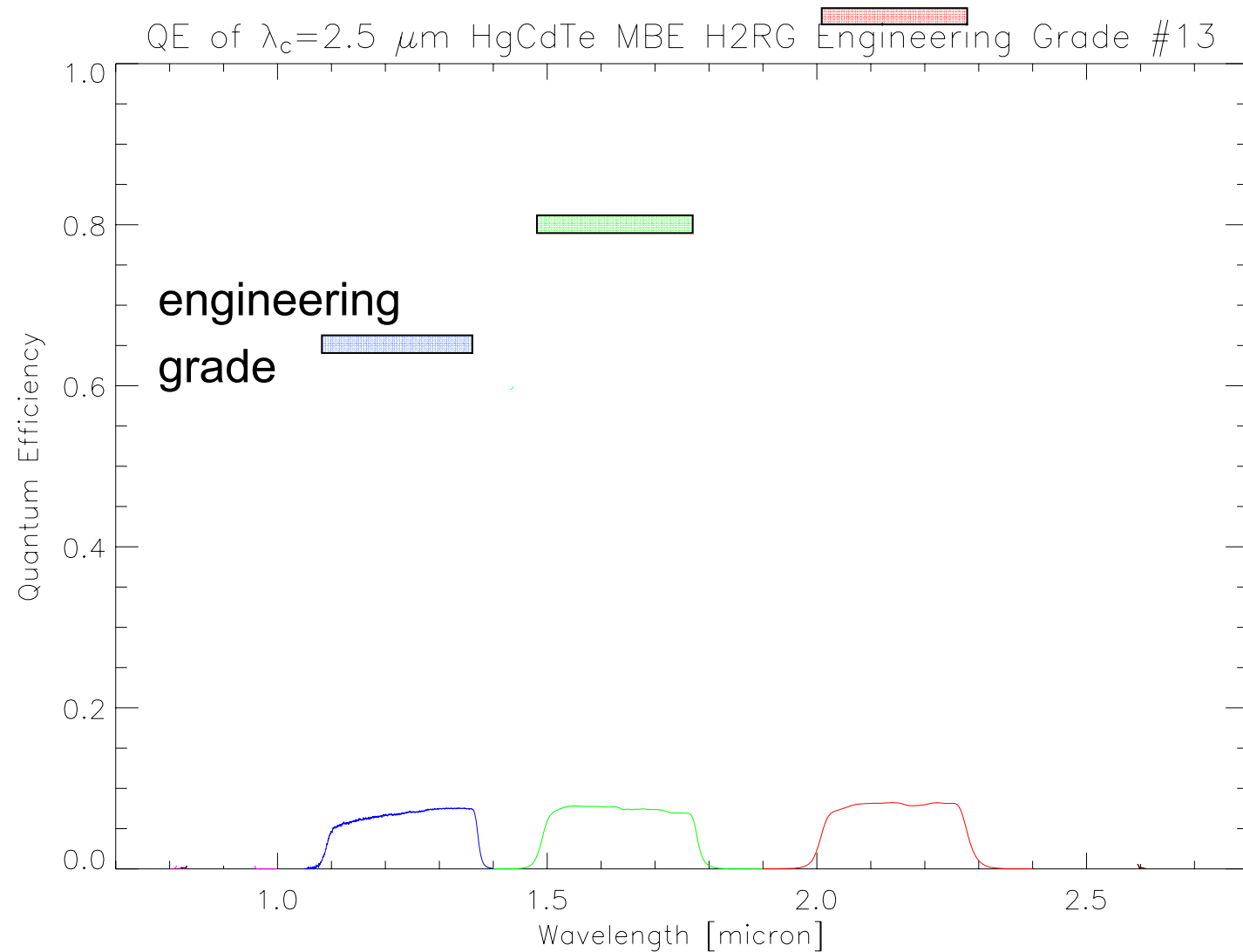
- Tip tilt and focus adjustment by 3 alignment screws
- Detector cooled by cold finger on the backside of the array
- Use of cryogenic CMOS preamplifiers

# 32 channel package for Hawaii-2RG



- Internal bus of array accessed directly by cryogenic CMOS amplifiers
- Symmetric amplifier design for differential signal chain  
32 video + 1 reference + 1 guide channel used in slow mode (100 KHz)
- Bias and clock filtering at detector

# Quantum efficiency versus wavelength



- Smooth curve to obtain final result
- Engineering grade using **shot noise**:

**K: 1.05**

**H: 0.81**

**J: 0.65**

# something must be wrong with QE measurement!

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- After re-checking blackbody, filter transmission, filter leaks, geometry...
- QE K:105%
- only parameter left was conversion gain

# Conversion Gain

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- Conversion gain = electron charge / capacitance,  
$$V = Q / C$$
expressed as microvolts per electron, or electrons per millivolt.
- Estimate conversion gain from design, but must measure to take into account all effects.
- Three ways to measure conversion gain:
  1. Poisson statistics of light detection
  2. Radioactive source
  3. Measurement of reset current as function of output signal.



# Statistics of Photon Noise

Photon detection described by Bose-Einstein statistics

$$(1) \quad \langle N^2 \rangle = \langle N \rangle \frac{\exp(hc / \lambda KT)}{\exp(hc / \lambda KT) - 1}$$

$$(2) \quad hc / \lambda \gg KT \Rightarrow \langle N^2 \rangle = \langle N \rangle \quad hc/\lambda = 4.8 \text{ at } \lambda=10 \mu\text{m} !$$

$$(3) \quad \langle N \rangle e = C \langle V \rangle$$

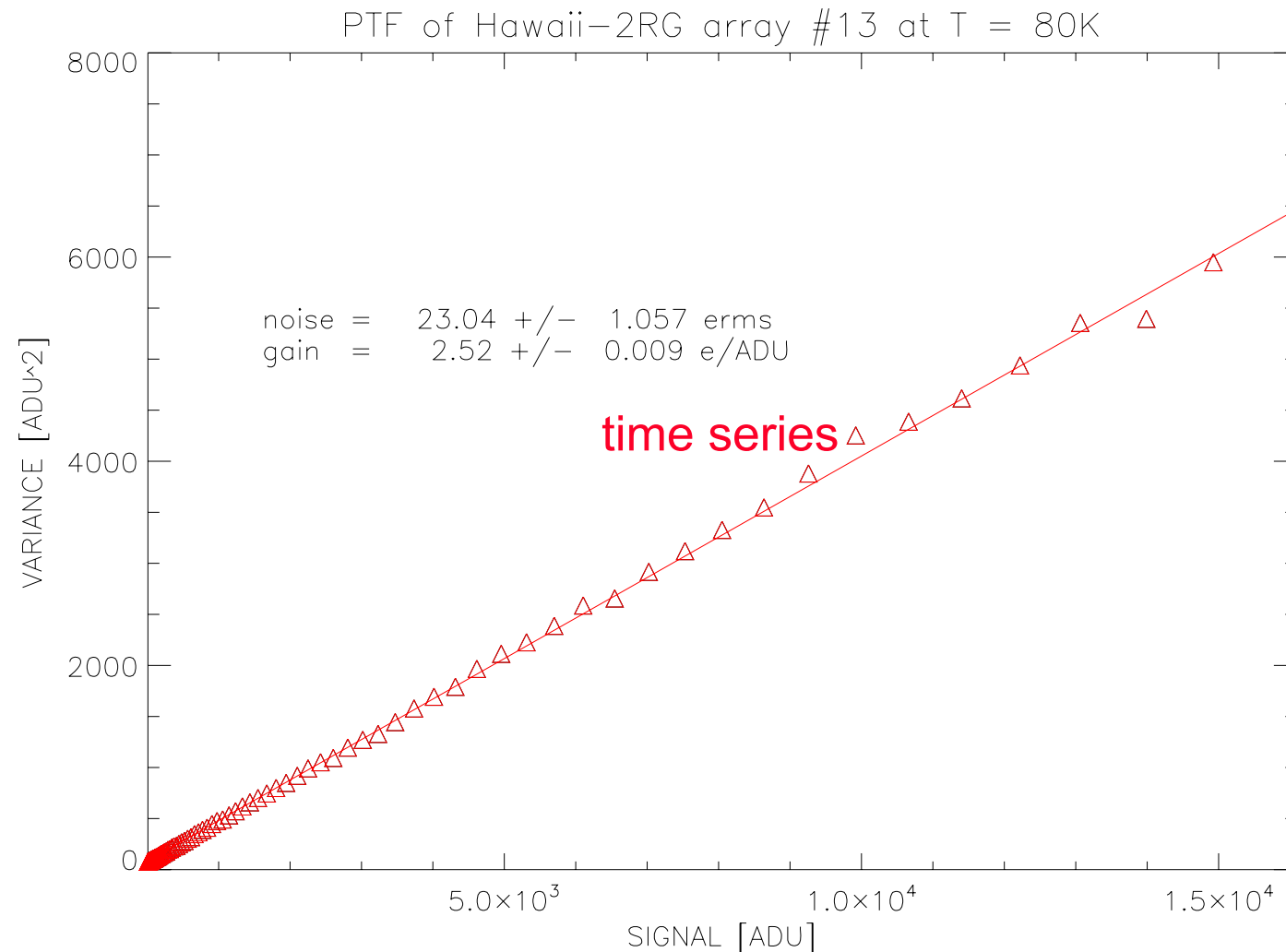
substitute (3) in (2)  $\frac{C^2 \langle V^2 \rangle}{e^2} = \frac{C \langle V \rangle}{e}$

$$(4) \quad \frac{\langle V \rangle}{\langle V^2 \rangle} = \frac{C}{e} \quad \text{in } \textit{electrons / Volt}$$

Photon Shot Noise follow  
Poisson Statistics

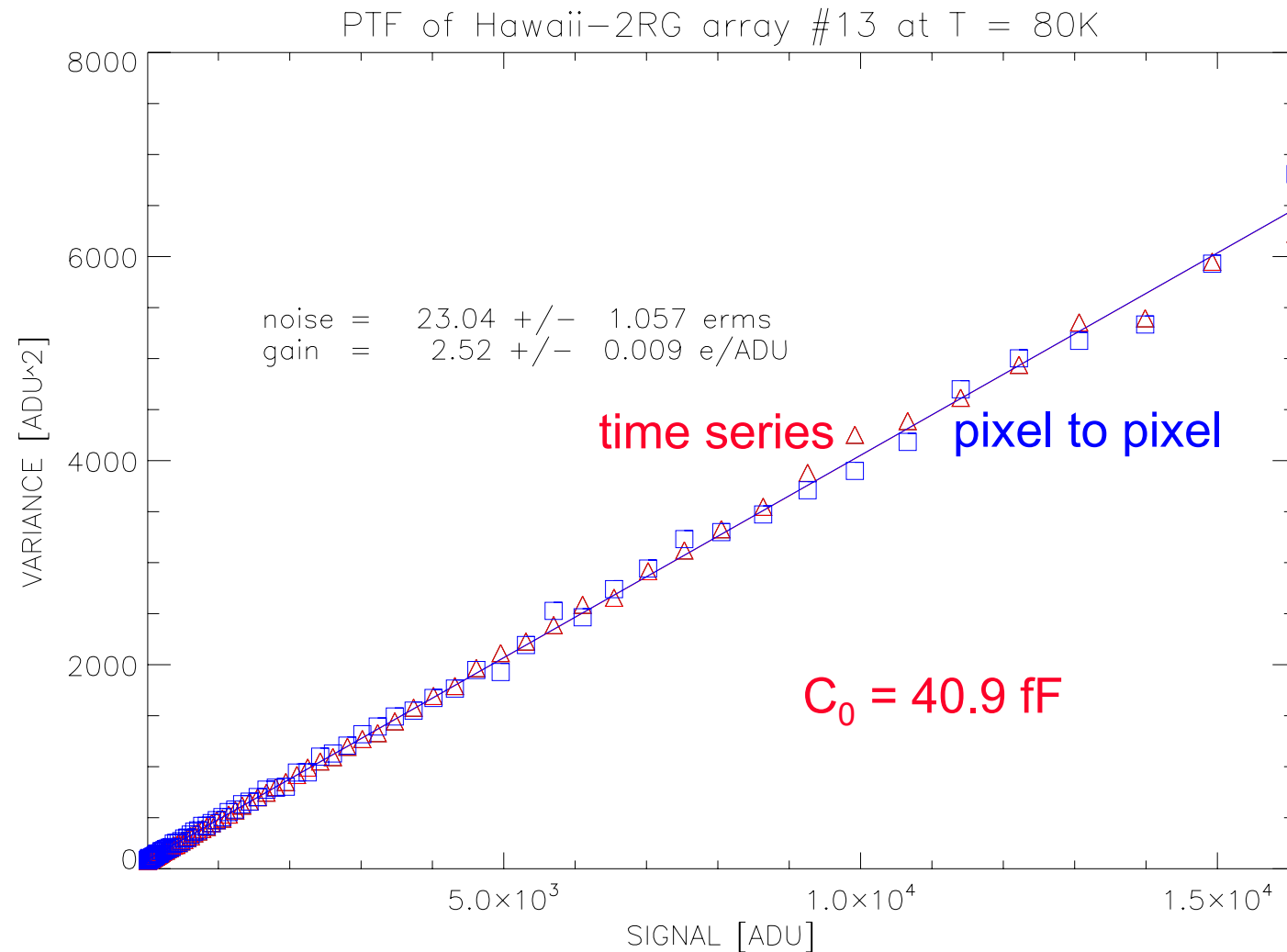
Variance = Mean

# Conversion gain with shot noise STDEV : time series



- Plot variance versus signal
- Inverse slope is conversion gain  $C_0/e$  in e/V or e/ADU
- Take a series of exposures and from the time series of pixel intensity determine standard deviation for each pixel

# Conversion gain with shot noise STDEV : pixel to pixel variation



- Plot variance versus signal
- Inverse slope is conversion gain  $C_0/e$  in e/V or e/ADU
- Take a difference of two exposures and from pixel to pixel variation determine standard deviation
- Divide by  $\sqrt{2}$
- Ergodic system: same result

# Conversion gain

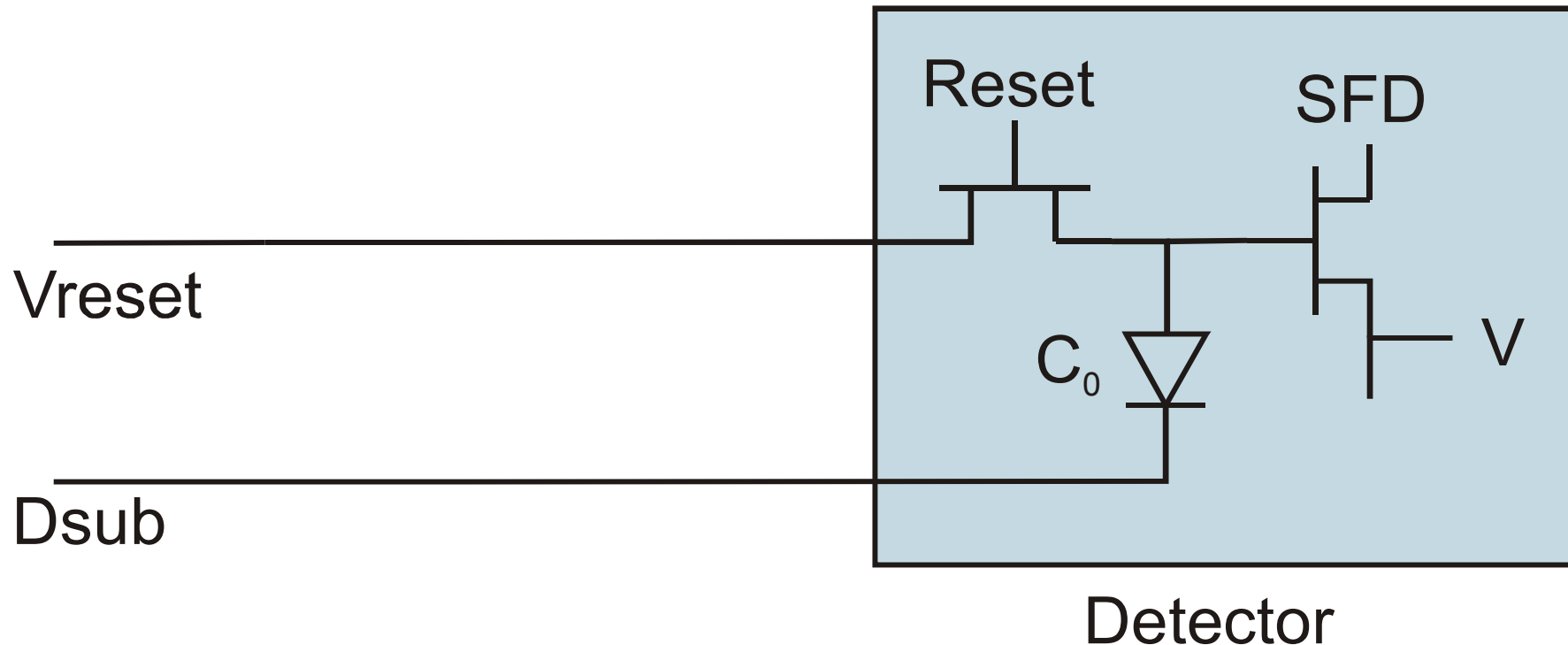
- assumption: noise is dominated by photon shot noise

$$\textit{Photon Statistics} : \langle N^2 \rangle = \langle N \rangle \quad \textit{and} \quad \langle N \rangle e = C_0 \langle V \rangle$$

$$\frac{\langle V \rangle}{\langle V^2 \rangle} = \frac{C_0}{e} \quad \textit{in electrons / Volt}$$

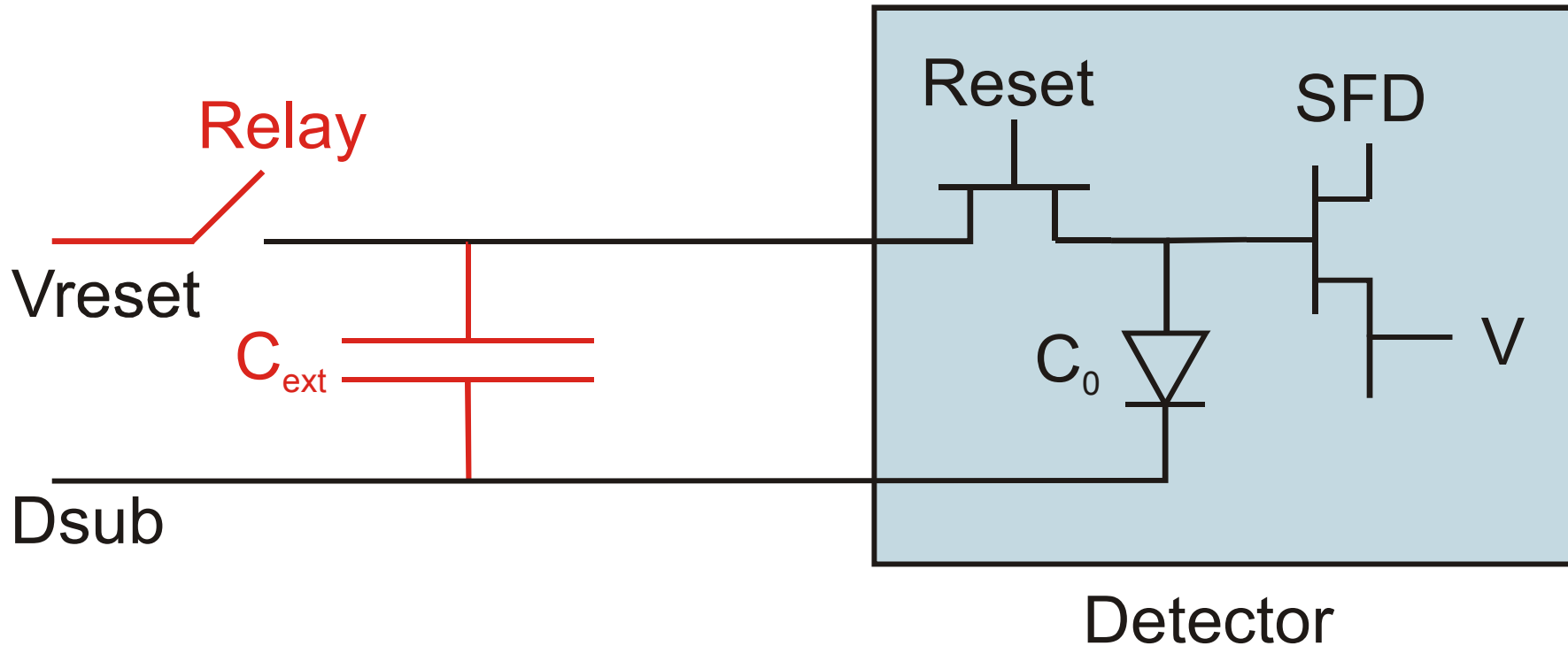
- We need a smaller capacitance to bring QE down to below 100 %
- We need larger noise
- Does the shot noise method see a larger capacitance ?  
Is there capacitive coupling between pixels?
- Answer: measure nodal capacitance  $C_0$  directly by capacitance comparison (cap method)

# Conversion gain by capacity comparison



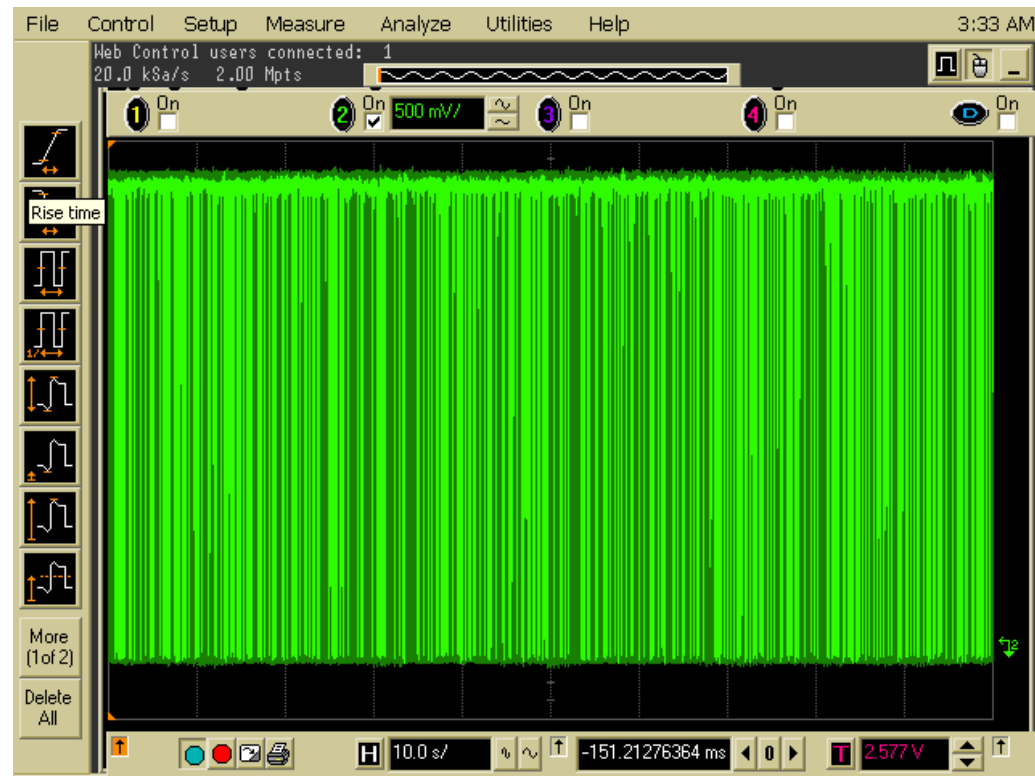
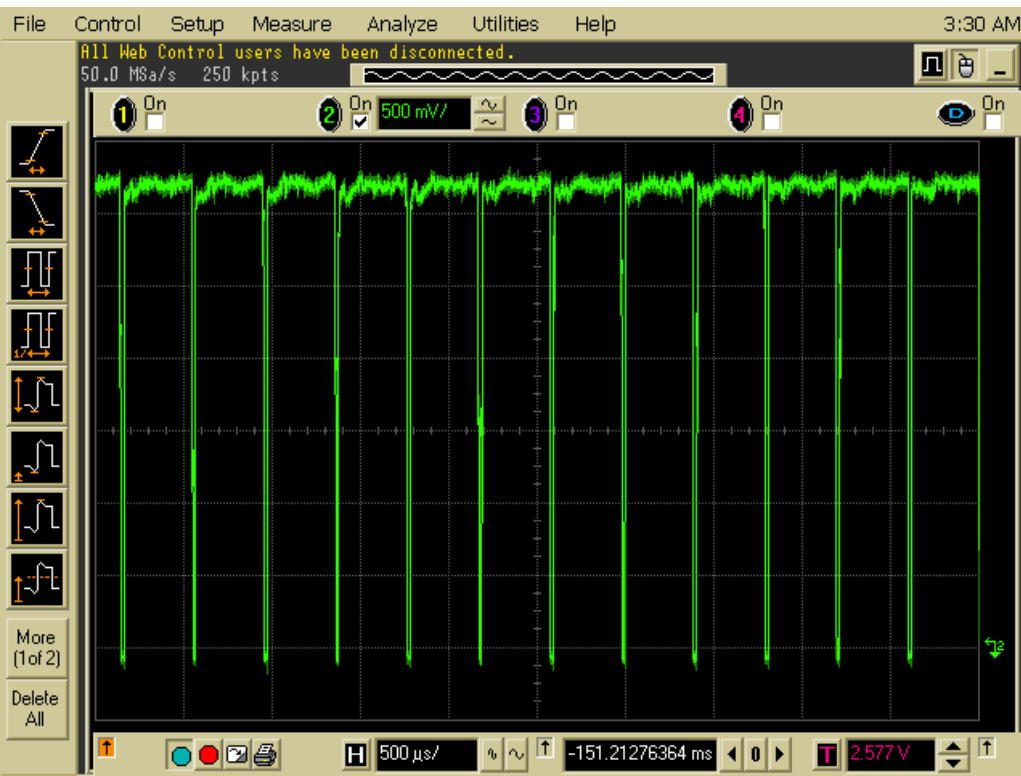
- Charge for resetting node capacity is provided by bias voltage  $V_{reset}$

# Conversion gain by capacity comparison



$$(V_{ext,1} - V_{ext,2})C_{ext} = \sum_{n=1}^{nframes} \sum_{i=1}^{npixel} V_{n,i} C_0$$

# Conversion gain by capacitance comparison method

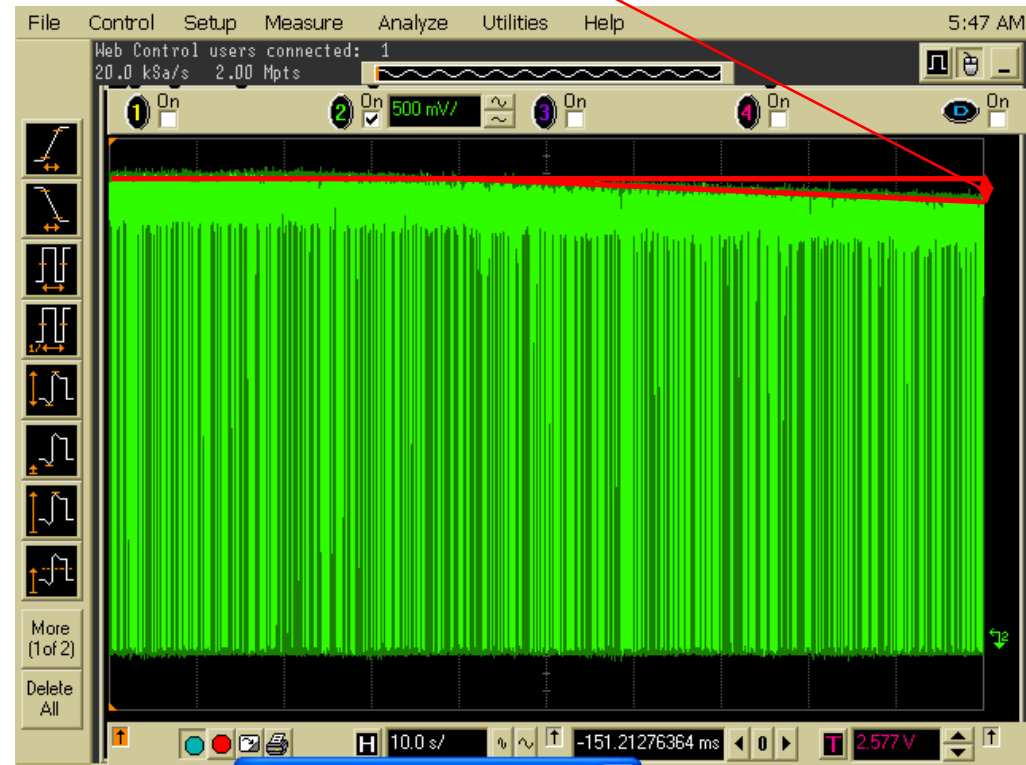
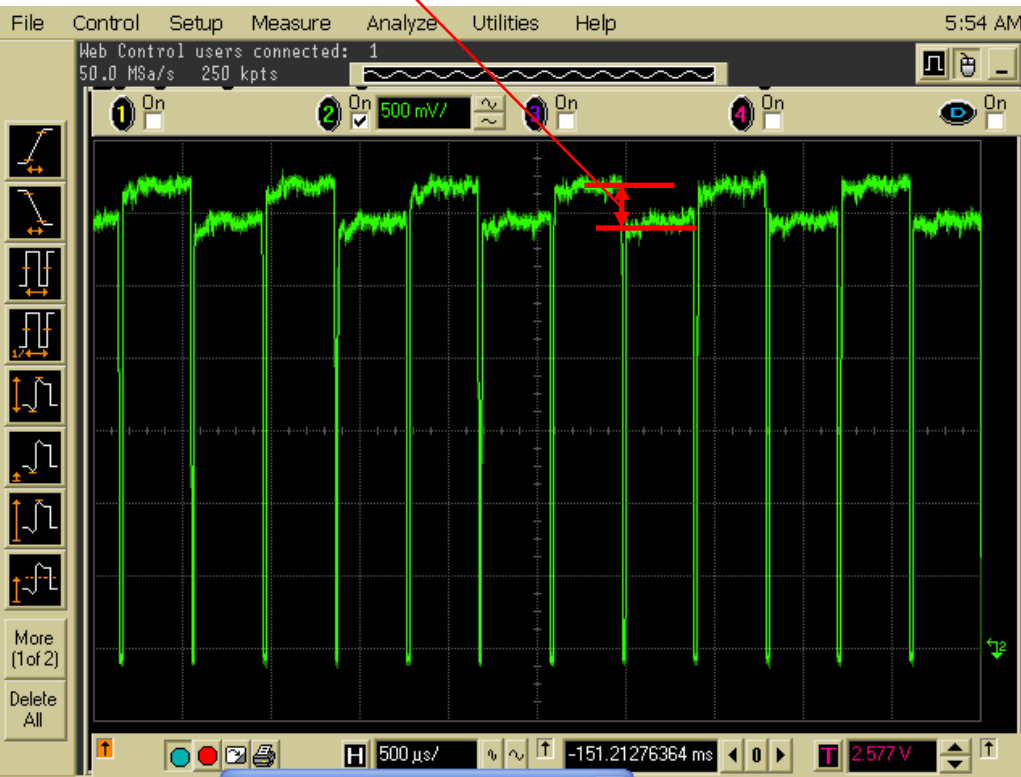


No photon flux

# Conversion gain by capacitance comparison method

$V_{n,i}$

$\Delta V_{ext}$



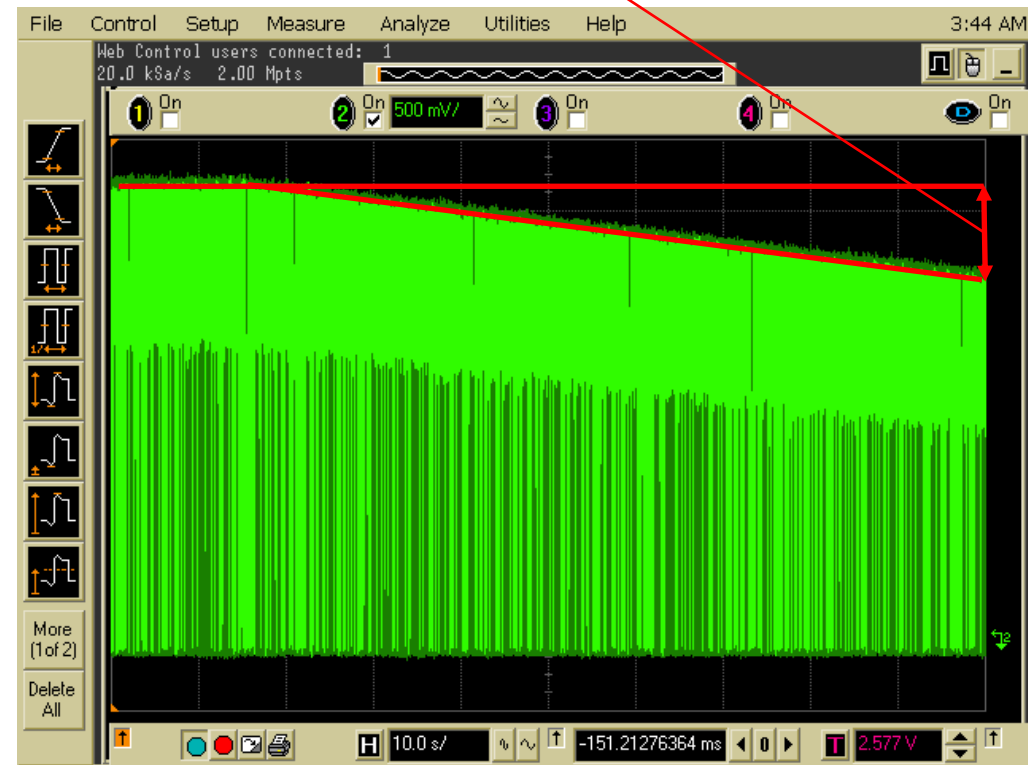
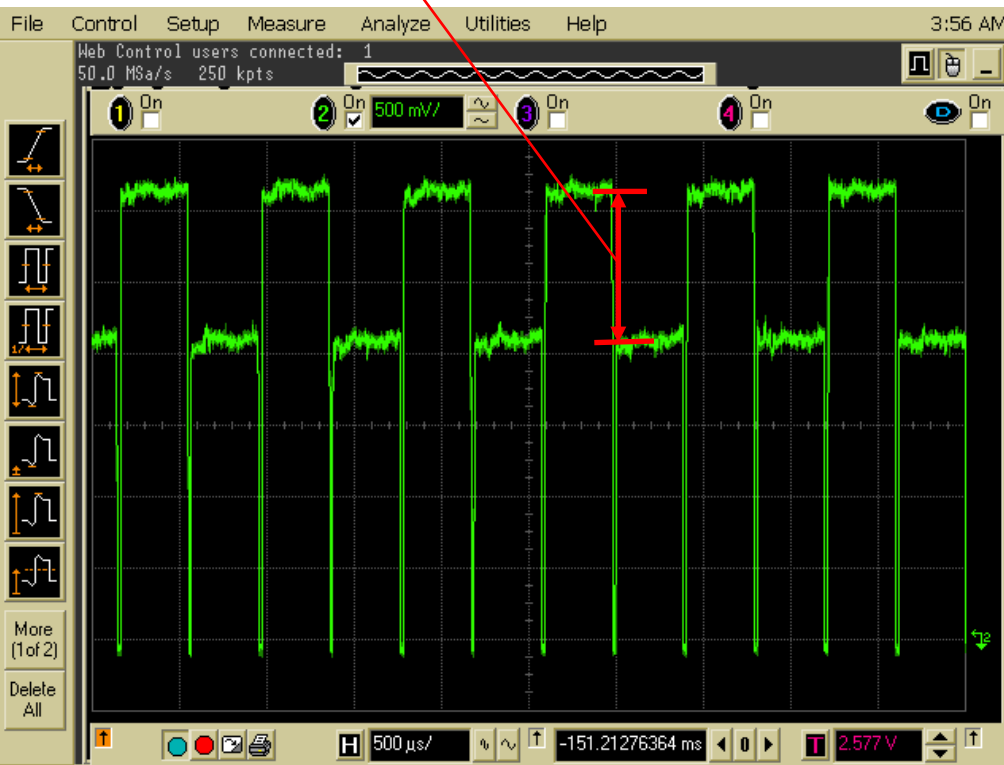
small photon flux



# Conversion gain by capacitance comparison method

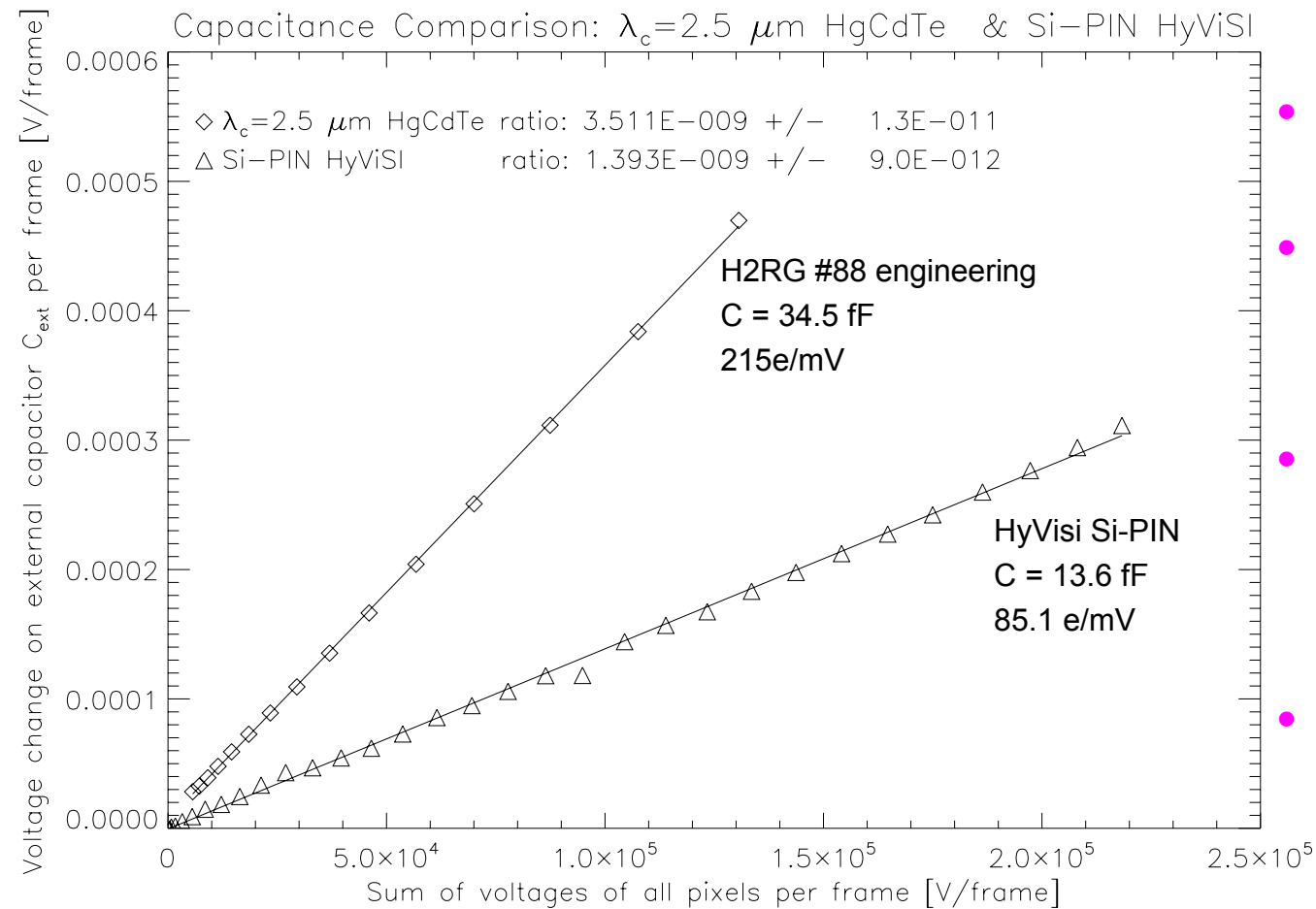
$V_{n,i}$

$\Delta V_{ext}$



large photon flux

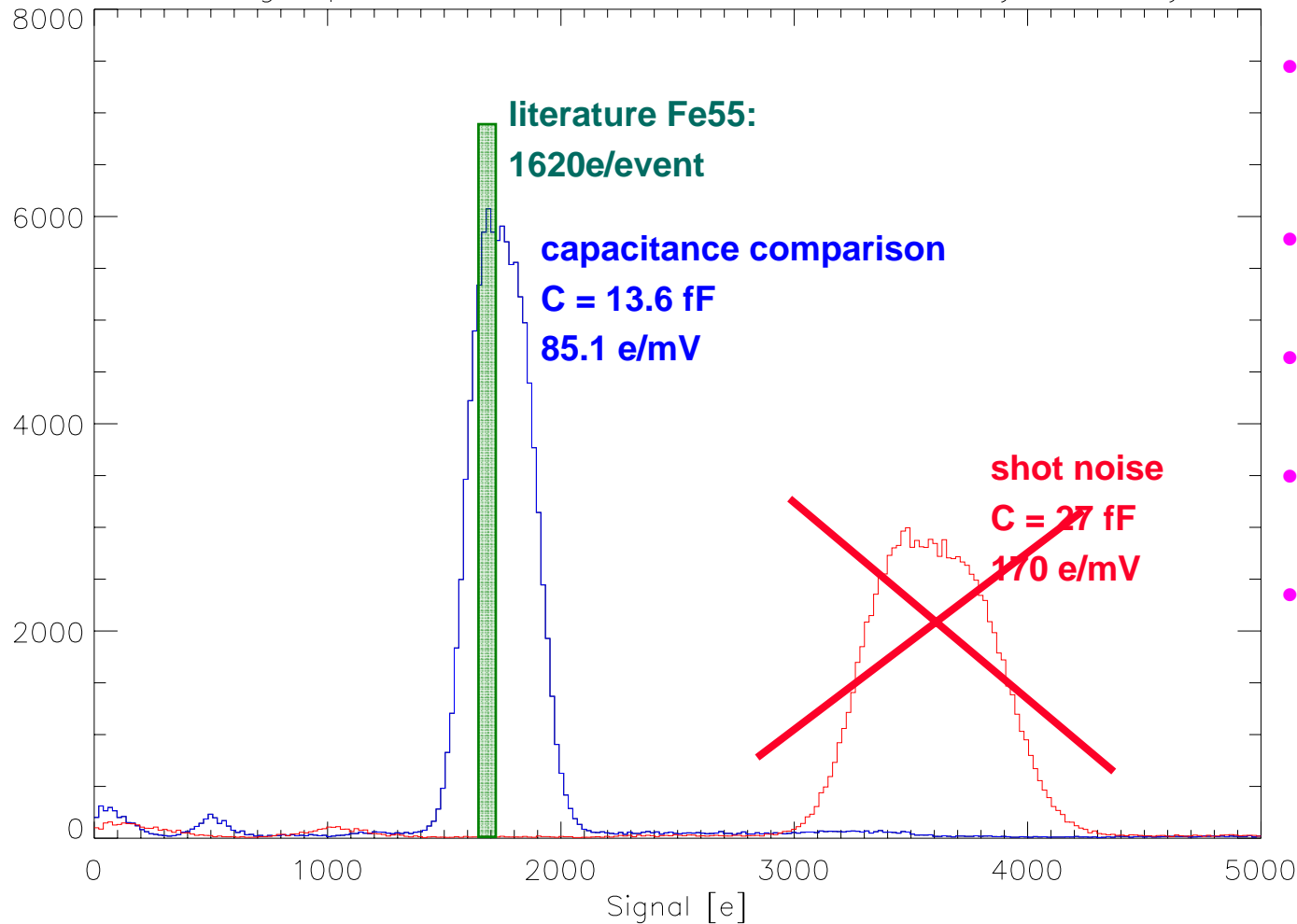
# Conversion gain by capacitance comparison method



- nodal capacitance  
 $C_0 = C_{\text{ext}} \cdot \text{slope}$
- Slope:  
 voltage change on  $C_{\text{ext}}$  /  
 sum of voltages of all pixels
- H2RG #88  
 $215 \text{ e/mV}$   
 $C_0 = 34.5 \text{ fF}$   
 $(C_0 = 40.3 \text{ fF shot noise})$
- HyVISI Si-PIN  
 $85.1 \text{ e/mV}$   
 $C_0 = 13.6 \text{ fF}$   
 $(C_0 = 27 \text{ fF shot noise})$

# Test of shot noise versus capacitance comparison with Fe55

Histogram of Fe55 with Hawaii2RG Si-PIN HyVisi array



- HyVisi Si-PIN array hybridized to Hawaii2RG mux
- Fe55 ideal for verifying PTF methods
- Shot noise:  
 $C_{\text{node}} = 27 \text{ fF}$
- Capacitance comparison:  
 $C_{\text{node}} = 13.6 \text{ fF}$
- Shot noise method  
**wrong**

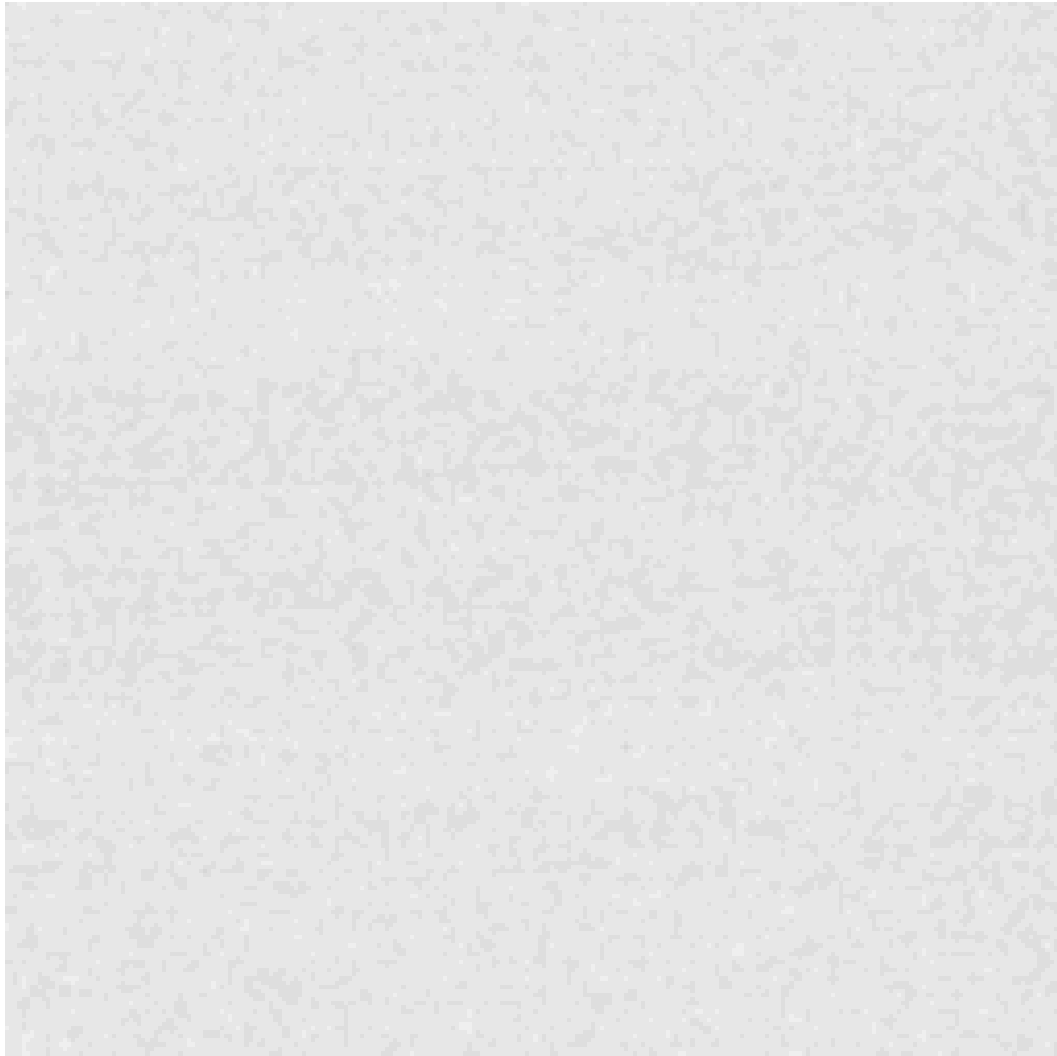
# Need good radioactive sources for IR detectors

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- For Infrared Hybrids
  - » No known good radioactive source
  - » Amount of charge deposited into HgCdTe depends on bandgap / cutoff wavelength
  - » Possibly Fe55 can be used for InSb?
    - ~2500 electrons deposited
- This area needs investigation

# Photon counting in InSb with spectral resolution

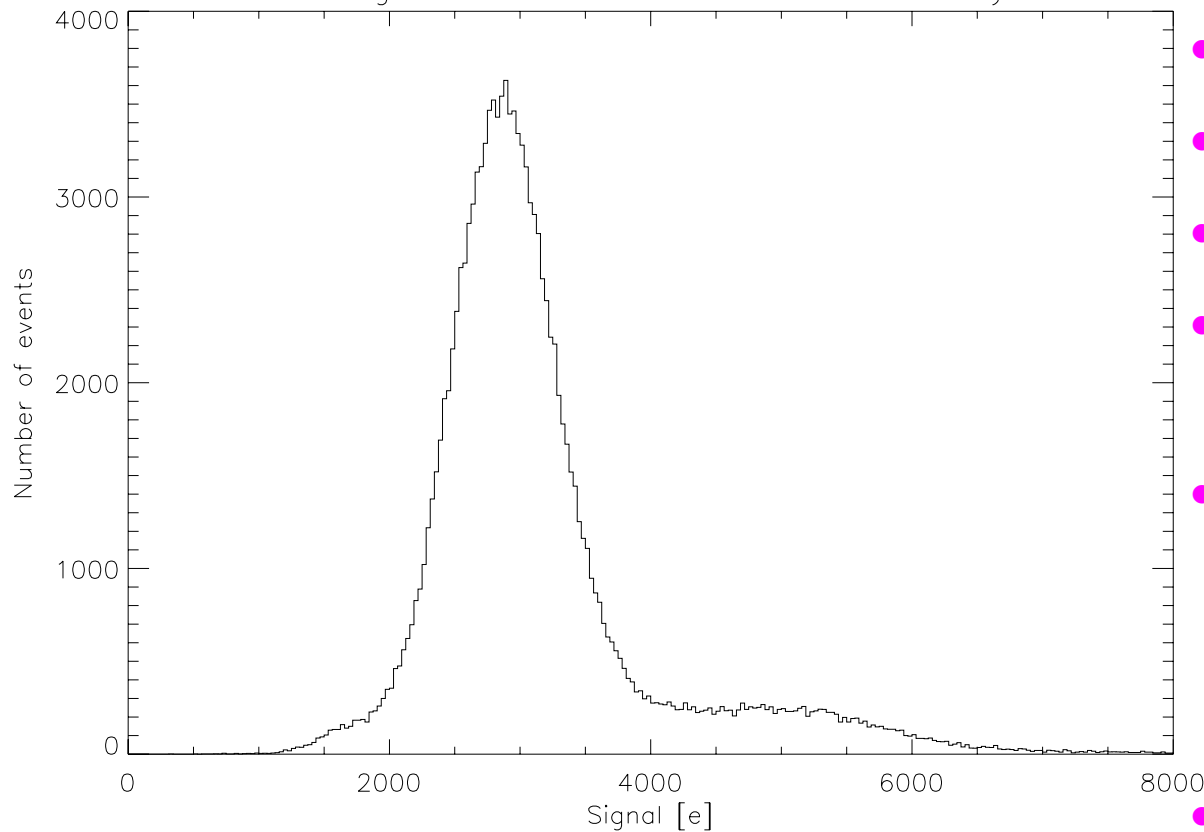
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- Aladdin 1Kx1K InSb array
- Fe55
- $K_{\alpha}$  line 6KeV
- 1620 e- / photon in Si

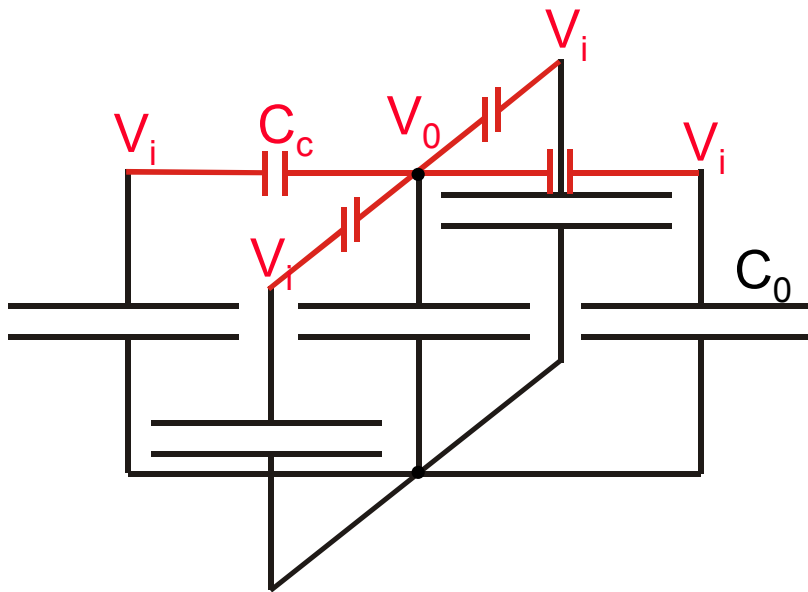
# Photon counting in InSb with spectral resolution

Histogram of Fe55 with Aladdin2 InSb array



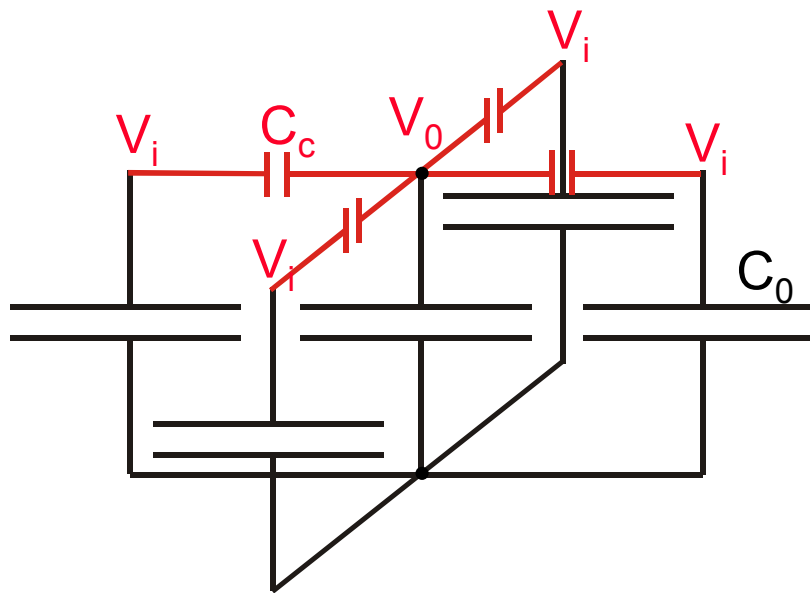
- Aladdin 1Kx1K InSb array
- Fe55
- $K_{\alpha}$  line 6KeV
- 1620 e / photon in Si
- Measured:  
2500 e / photon in InSb
- Because of smaller bandgap InSb is expected to have better energy resolution than Si
- Who knows ??? e/photon for  $K_{\alpha}$  in InSb

# Interpixel capacitive coupling



- $C_0$  node capacity of pixel
- Introduce coupling capacity  $C_c$   
 $x = C_c/C_0$
- Apparent capacity for shot noise:  
 $C = C_0 (5x+1)/(x+1)$
- $V_0 + 4V_i$

# Interpixel capacitive coupling

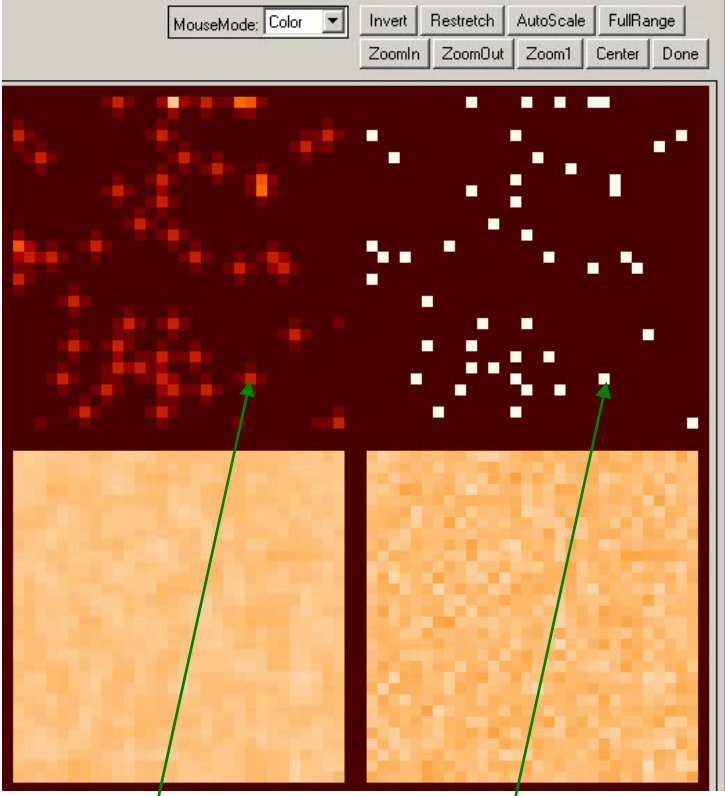


See Andrew Moore et al.  
Interpixel capacitance in  
Non-destructive FPA's  
SPIE 5167,204 (2004)

- $C_0$  node capacity of pixel
- Introduce coupling capacity  $C_c$   
 $x = C_c/C_0$
- Apparent capacity for shot noise:  
 $C = C_0 (5x+1)/(x+1)$
- $V_0 + 4V_i = V$
- photometry conserved
- for uniform illumination no signal charge stored on  $C_c$
- $C_c$  reduces noise, but also sharpness and contrast



# Interpixel capacitive coupling

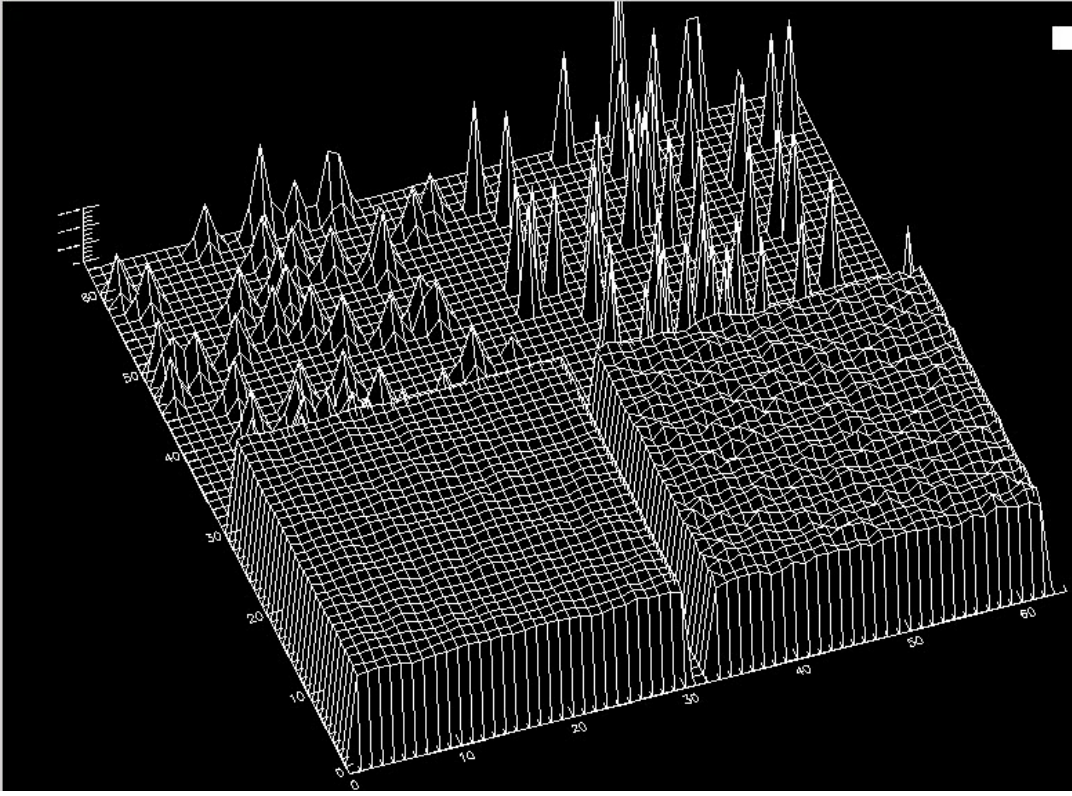


snapshot:  
single  
photons

integrated  
Image:

coupling                      no coupling

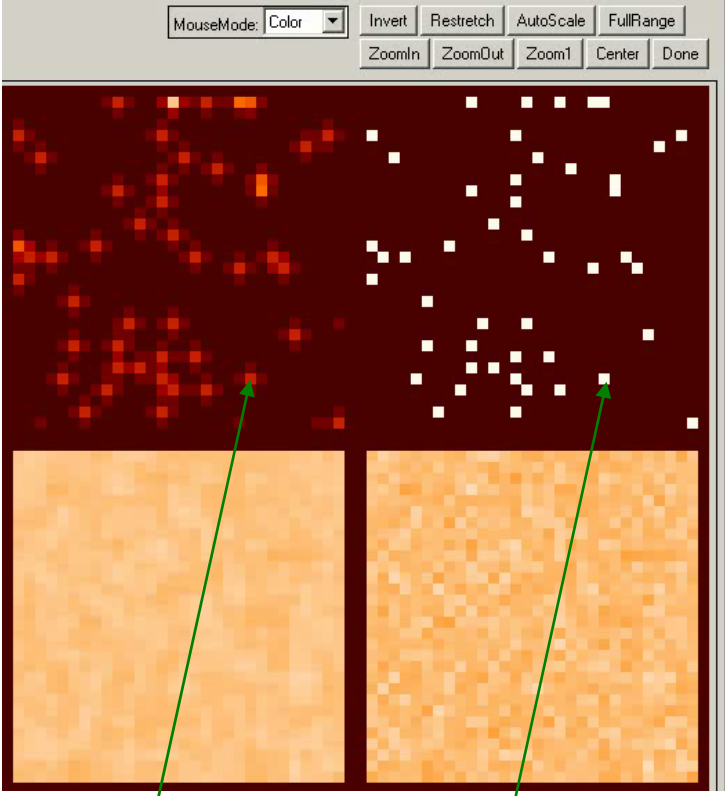
response on same signal  
neighbor pixels              high noise  
low noise



coupling                      no coupling

response on same signal  
neighbor pixels              high noise  
low noise

# Interpixel capacitive coupling

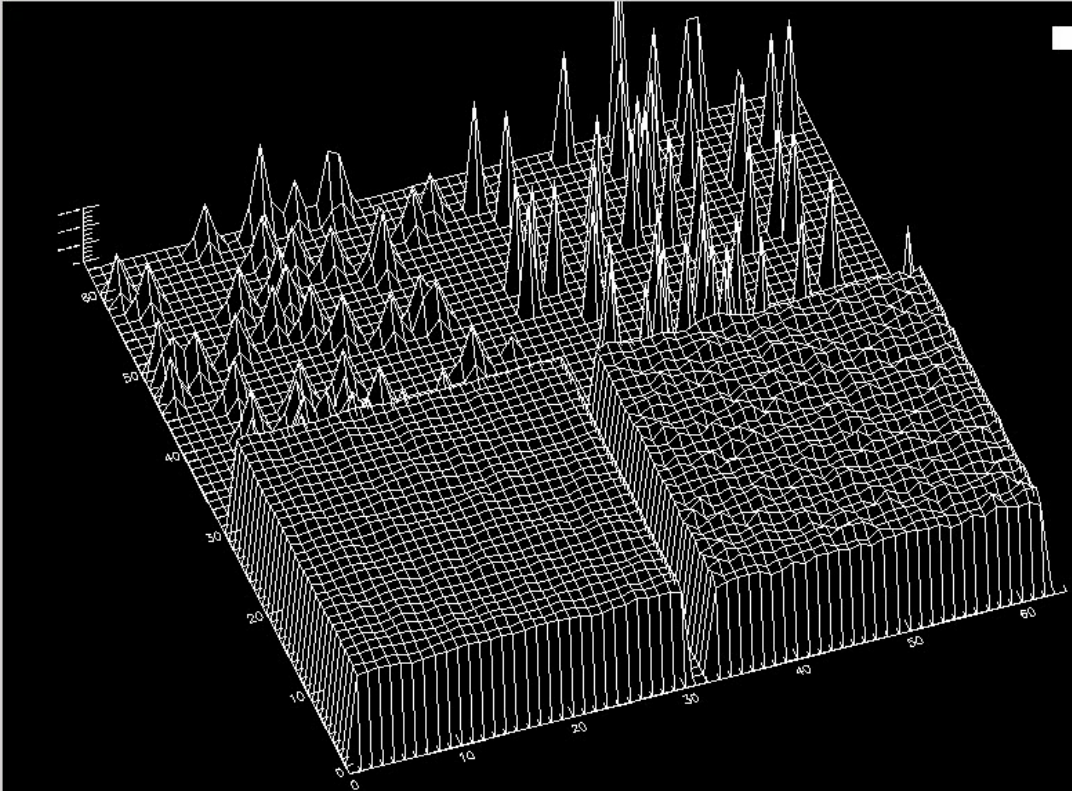


snapshot:  
single  
photons

integrated  
Image:

coupling                  no coupling

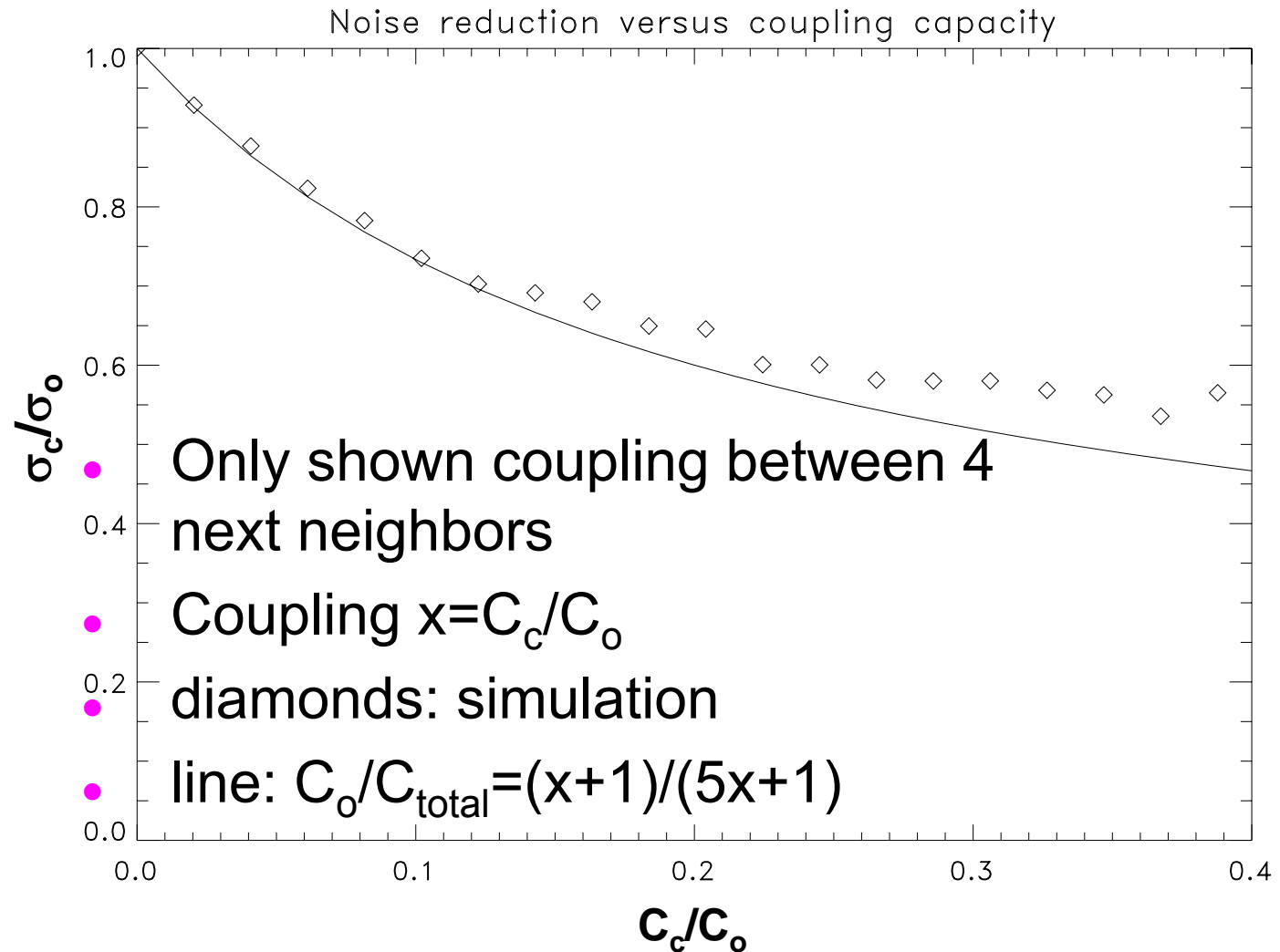
response on same signal  
neighbor pixels          high noise  
low noise



coupling                  no coupling

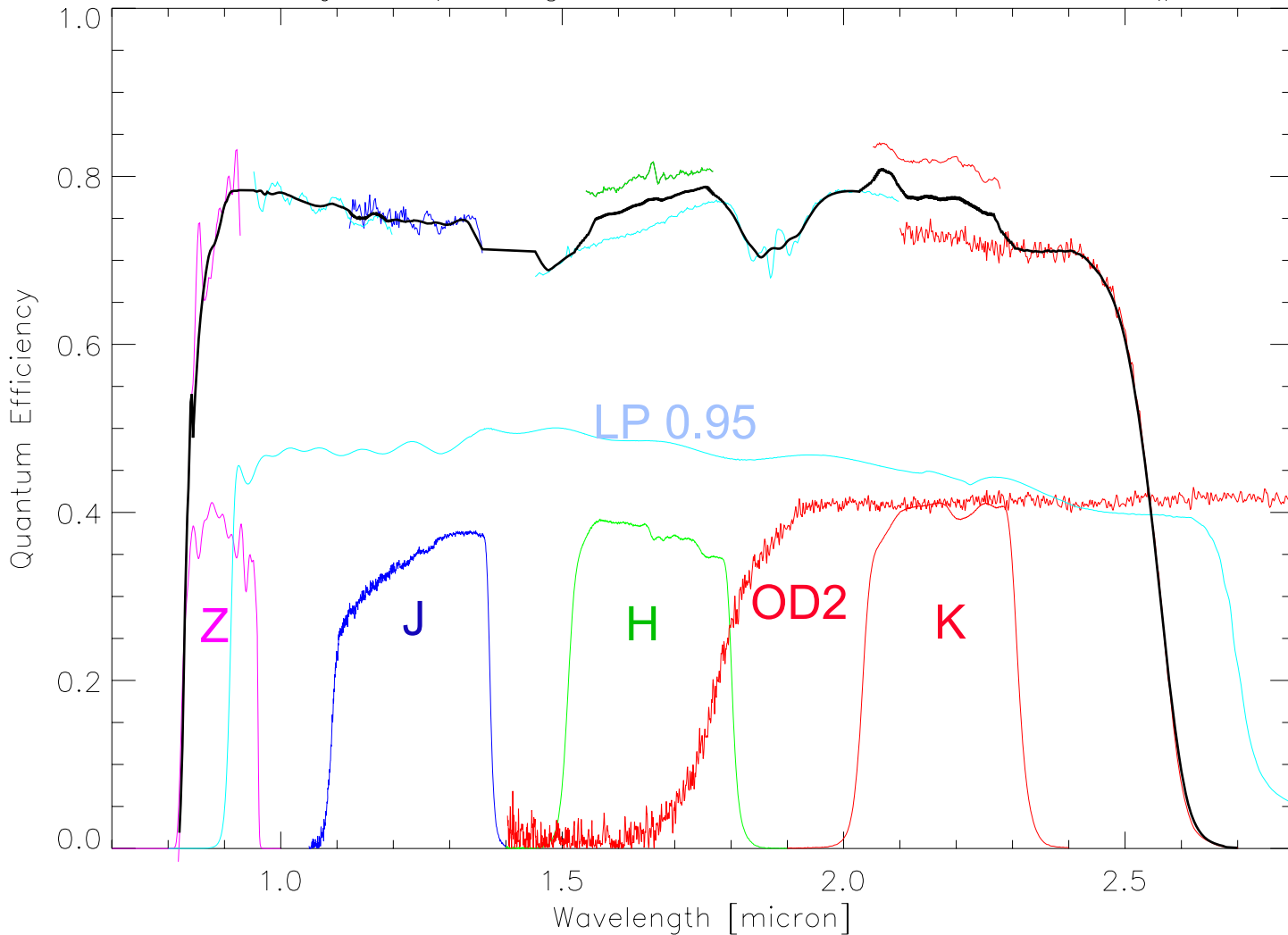
response on same signal  
neighbor pixels          high noise  
low noise

# Shot noise reduction versus coupling capacity



# Quantum efficiency versus wavelength

QE of  $\lambda_c = 2.5 \mu\text{m}$  HgCdTe MBE H2RG Science Grade #79



• Science grade #79

• K: 0.82

H: 0.80

J: 0.75

Z: 0.78

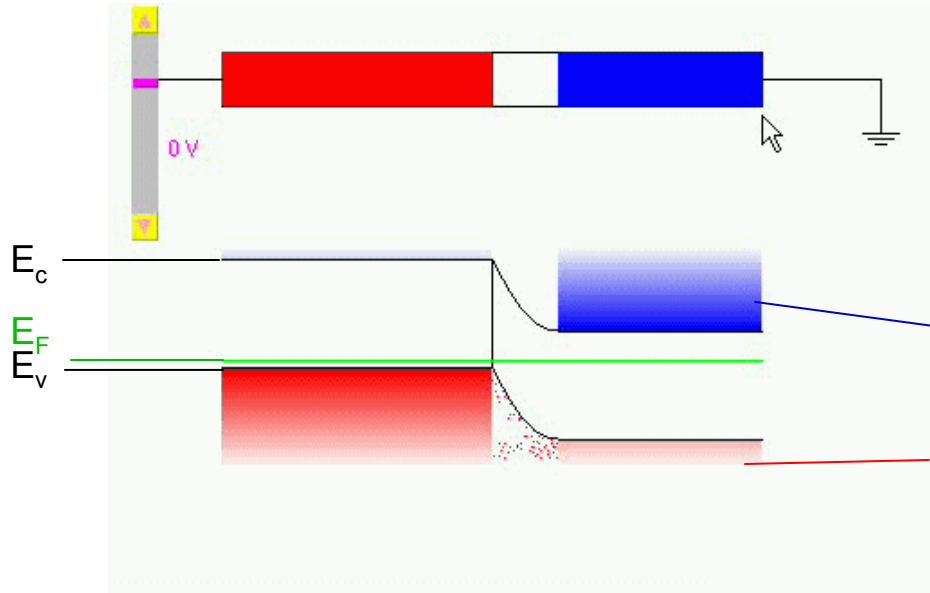
( transmission of used filters indicated )

• QE with Si-PIN < 100%

(see R. Dorn)

# HgCdTe

## p<sup>+</sup>-n junction under bias

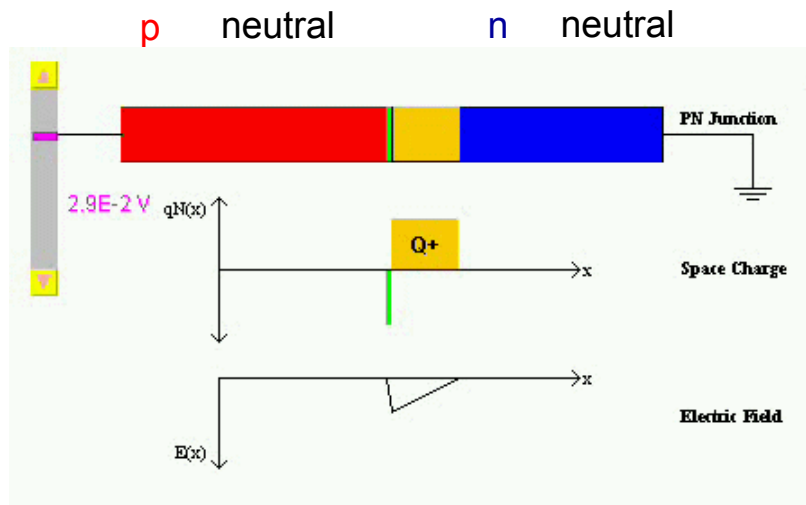


$$p^+ : N_A \gg N_D$$

Band diagram and  
current components

electrons

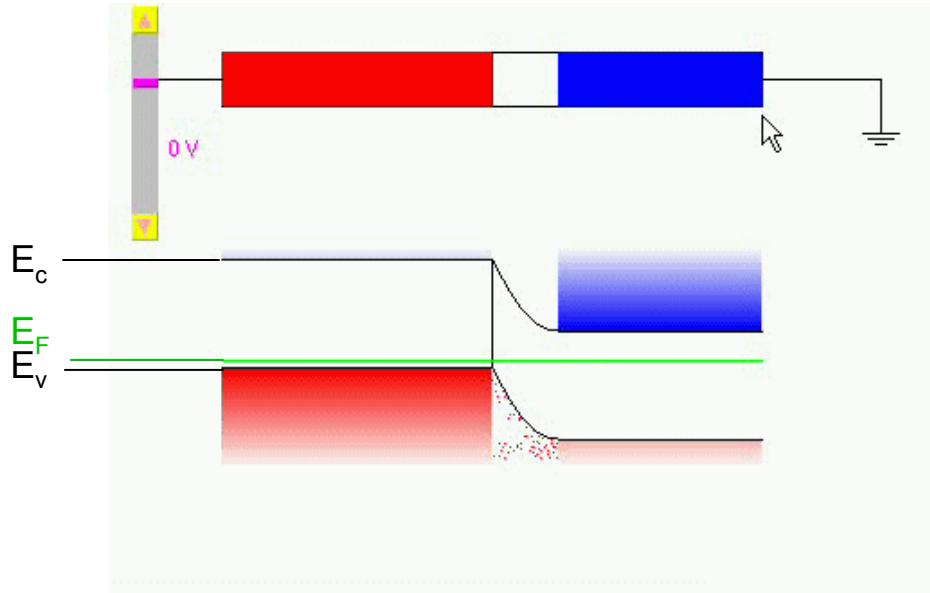
holes



Space charge  
and electric field

Space  
charge

# p<sup>+</sup>-n junction under bias



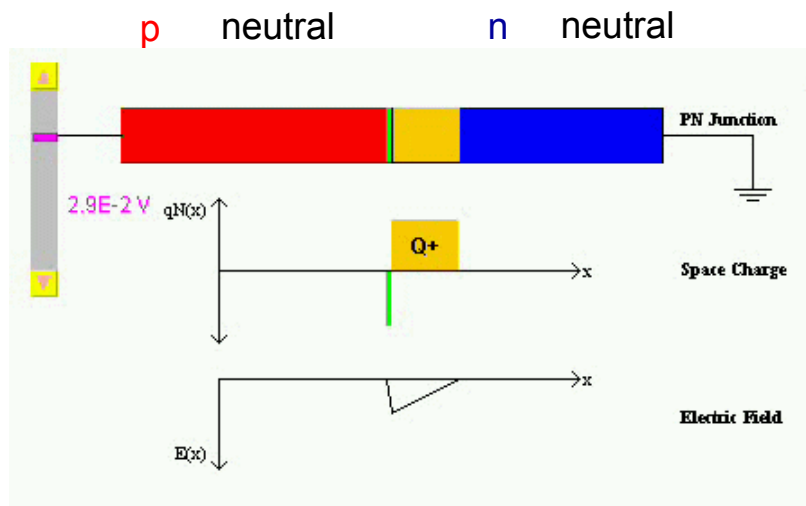
electrons

holes

Increase bias voltage

Band diagram and current components

$$C(V) = \sqrt{\frac{e\epsilon}{2(V_{bi} + V_{DSUB} - V_{RESET})} \frac{N_a N_d}{N_a + N_d}}$$



Space charge and electric field

Space charge

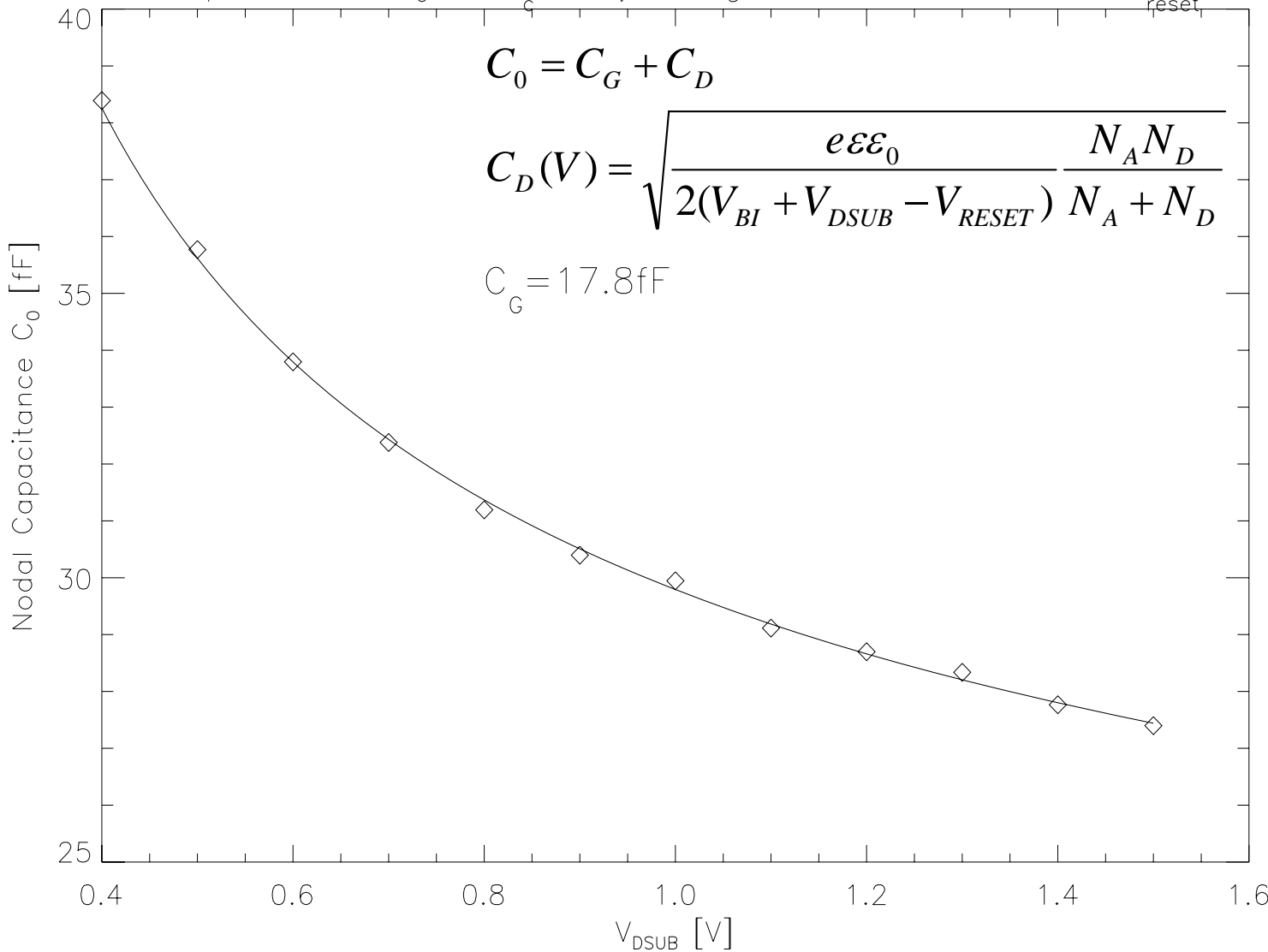
# Capacitance versus bias voltage

Nodal Capacitance  $C_0$  of  $\lambda_c = 2.5\mu\text{m}$  HgCdTe Hawaii-2RG at  $V_{\text{reset}} = 0.5\text{V}$

$$C_0 = C_G + C_D$$

$$C_D(V) = \sqrt{\frac{e\epsilon\epsilon_0}{2(V_{BI} + V_{DSUB} - V_{RESET})} \frac{N_A N_D}{N_A + N_D}}$$

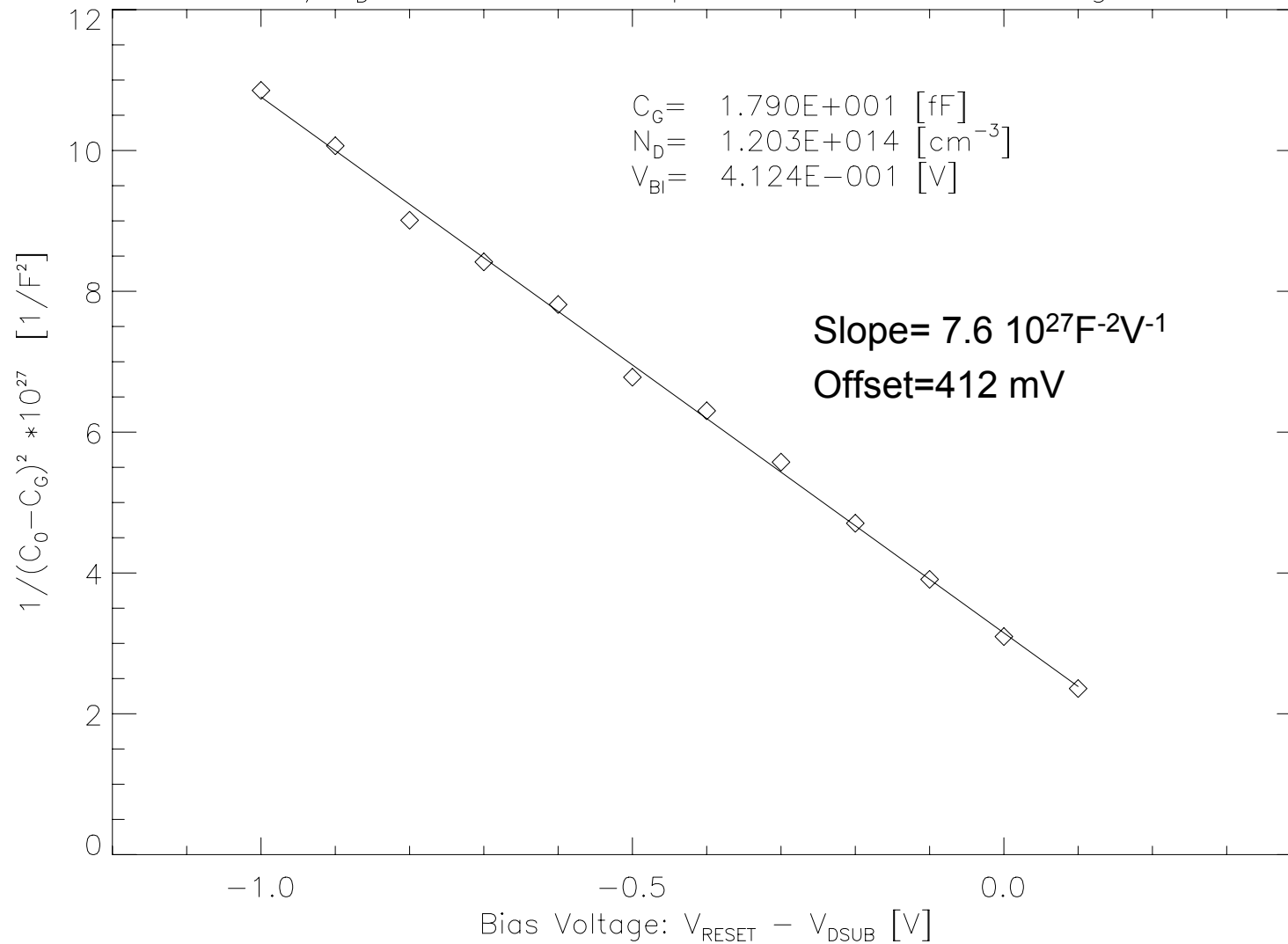
$$C_G = 17.8\text{fF}$$



- Diode capacitance is dependent on voltage across diode
- Can be measured with capacitance comparison method
- Capacitance is changing during detector integration

# 1/C<sup>2</sup> plot

1/C<sub>D</sub><sup>2</sup> of Junction Capacitance versus Voltage

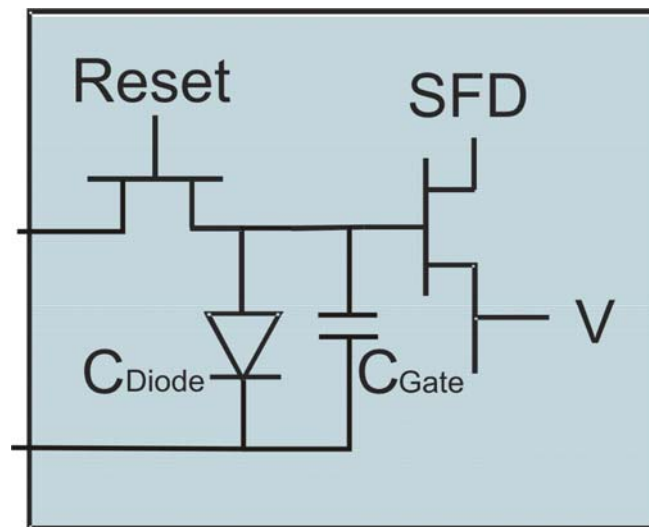


- For p<sup>+</sup>-n diode  
 $N_A \gg N_D$   

$$N_D = -\frac{2}{e\epsilon\epsilon_0} \frac{1}{d(1/C_D^2)/dV}$$
 with  $\epsilon = 14.67$  and  
 slope of  $7.6 \cdot 10^{27} \text{F}^{-2} \text{V}^{-1}$   
 doping concentration  
 $N_D = 1.2 \cdot 10^{14} \text{cm}^{-3}$
- $V_{BI} = 412 \text{ mV}$
- Maximum of linear  
 correlation coefficient  
 $C_G = 17.9 \text{ fF}$



# Capacitance versus bias voltage



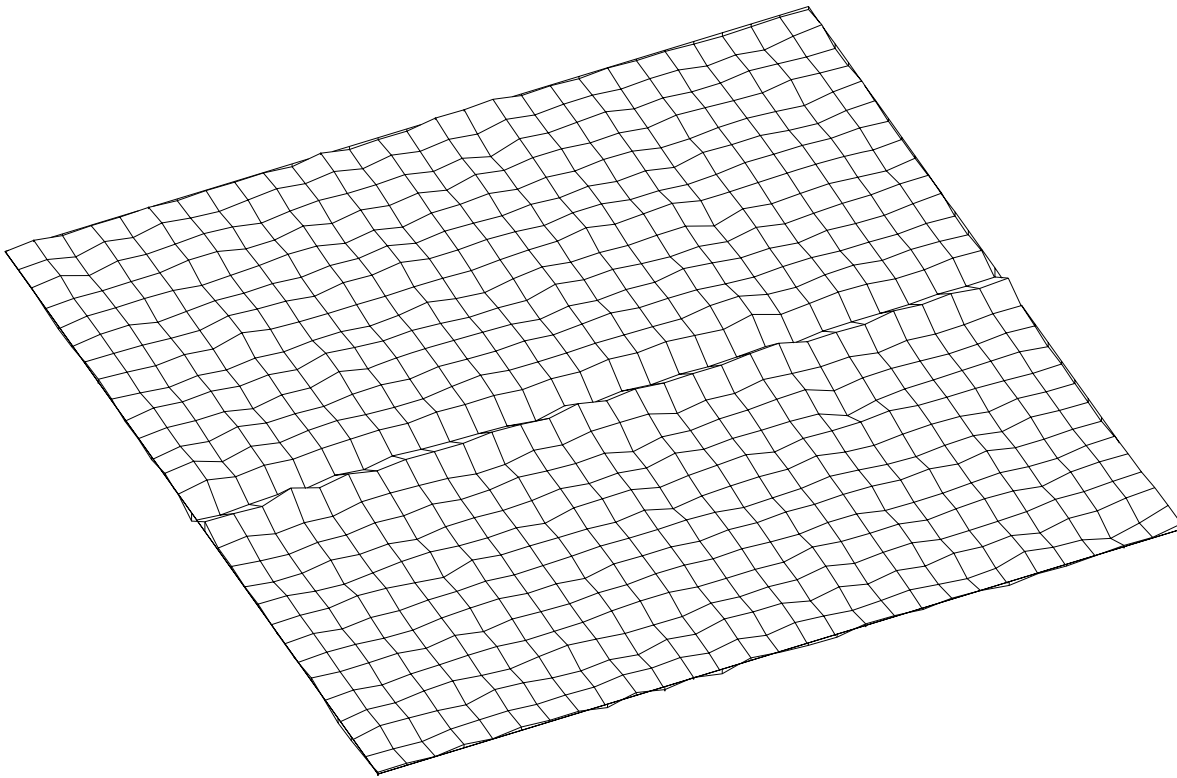
Detector

$$C_0 = C_D + C_G$$

- Measurement of  $C(V)$  delivers
- built in voltage  $V_{bi}$   
 $V_{bi} = 0.432V$  (at  $V_{\text{reset}} = 0.5V$ )
- Doping density  $N_D$   
 $N_D = 1.2E14 \text{ cm}^{-3}$
- Gate and diode capacitance  $C_G$ ,  $C_D$   
 $C_G = 17.8 \text{ fF}$   
 $C_D = 9.5 \text{ fF}$
- diode capacitance is only 35 % of total capacitance
- **recommendation to manufacturer: make  $C_G$  smaller to reduce readout noise**
- Measurement of all physical parameters of junction for **model of detector nonlinearity**

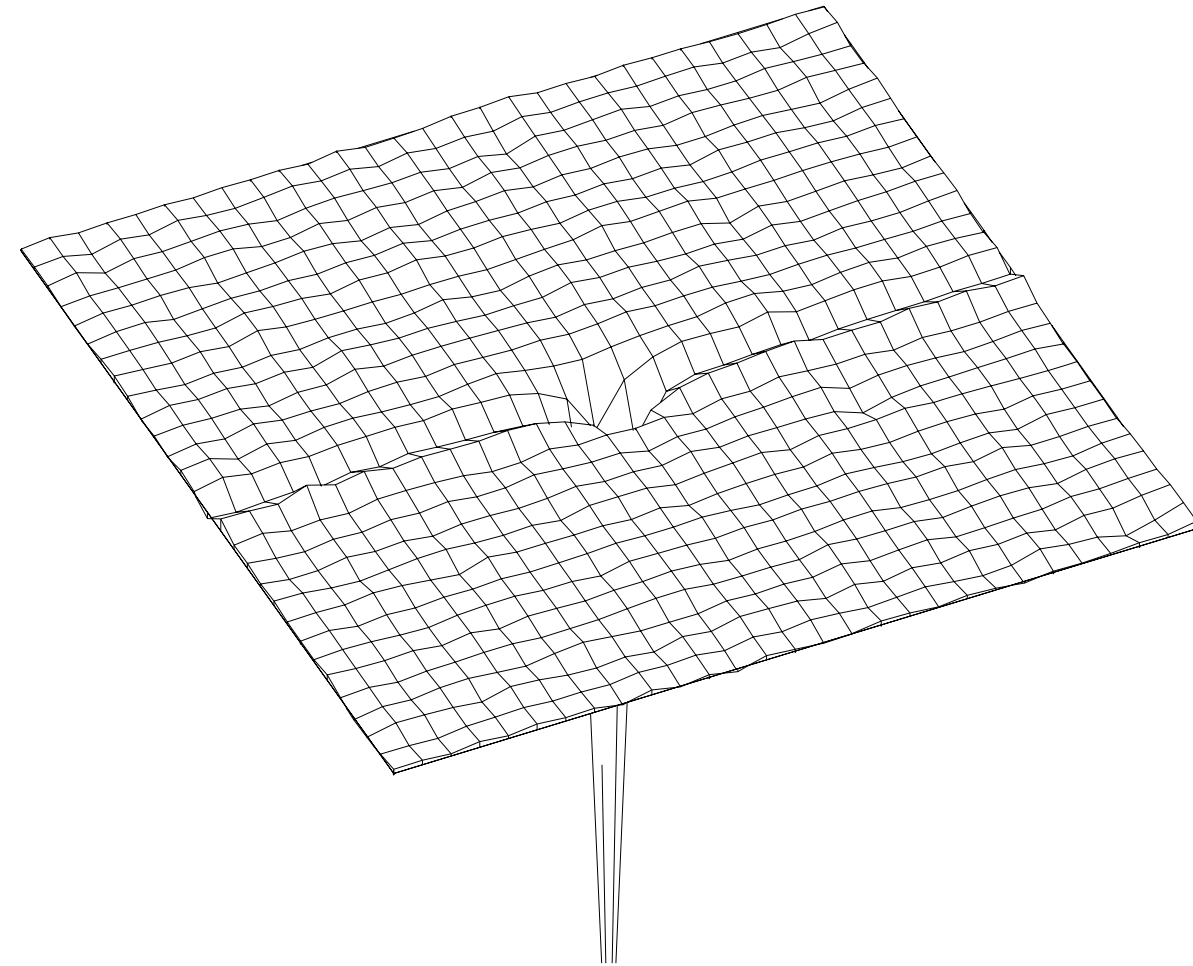
# Method to determine impulse response of capacitive coupling between pixels

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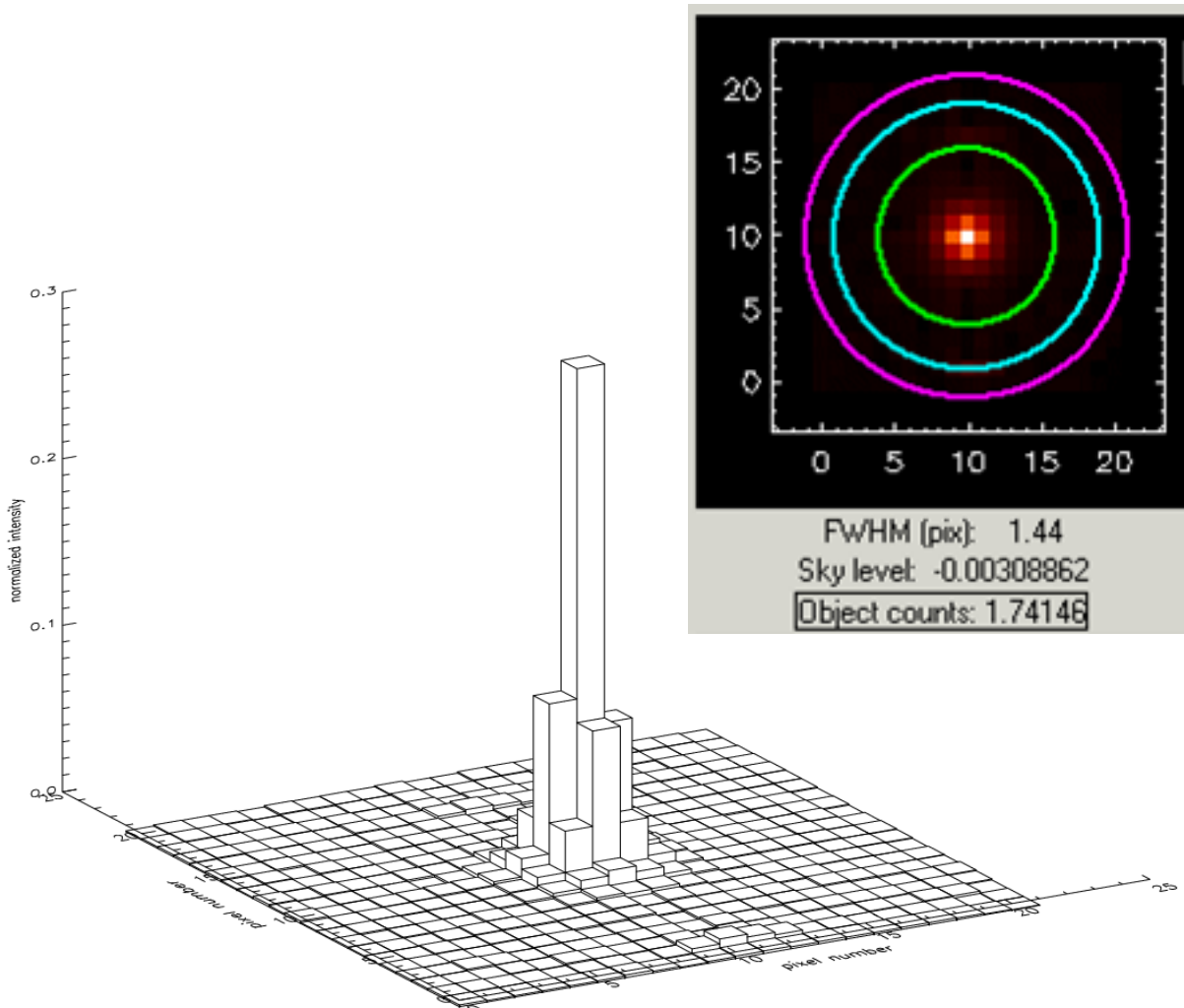
- uniformly illuminate array with high flux  
integration time 1 s
- Use guide mode of Hawaii-2RG mux  
guide window size 1x1
- Reset single pixel before readout  
integration time  $< 500\mu\text{s}$

# Method to determine impulse response of capacitive coupling between pixels



- uniformly illuminate array with high flux  
integration time 1 s
- Use guide mode of Hawaii-2RG mux  
guide window size 1x1
- Reset single pixel before readout  
integration time  $< 500\mu\text{s}$
- Observe capacitive coupling on next neighbors

# Impulse response of capacitive coupling by Single Pixel Reset

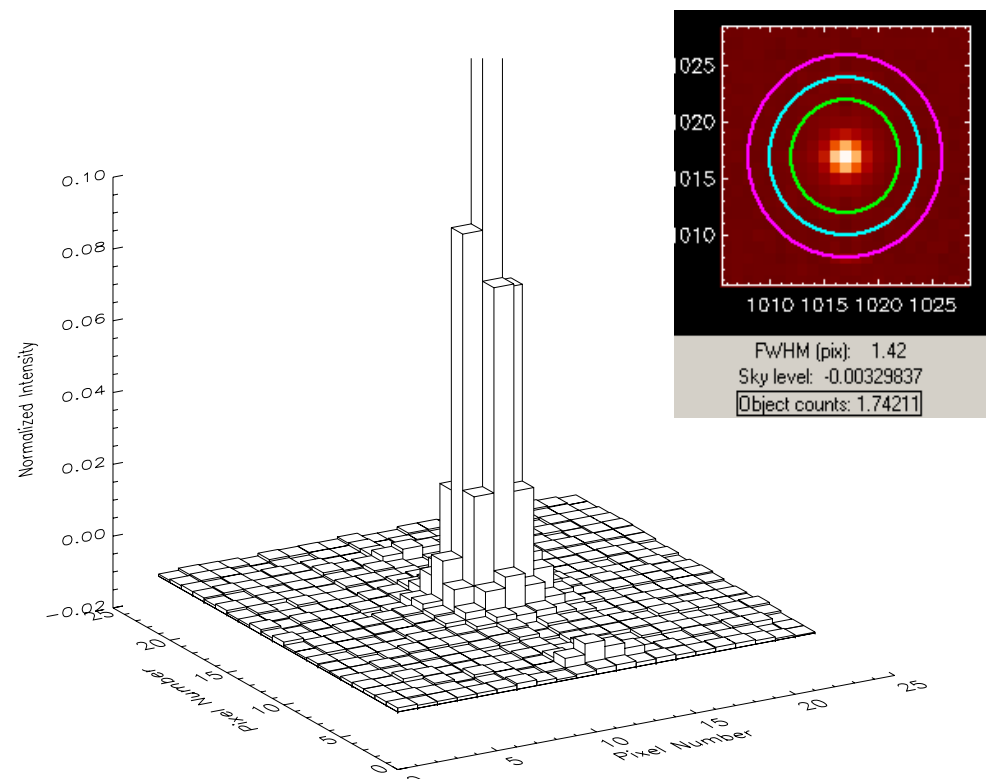
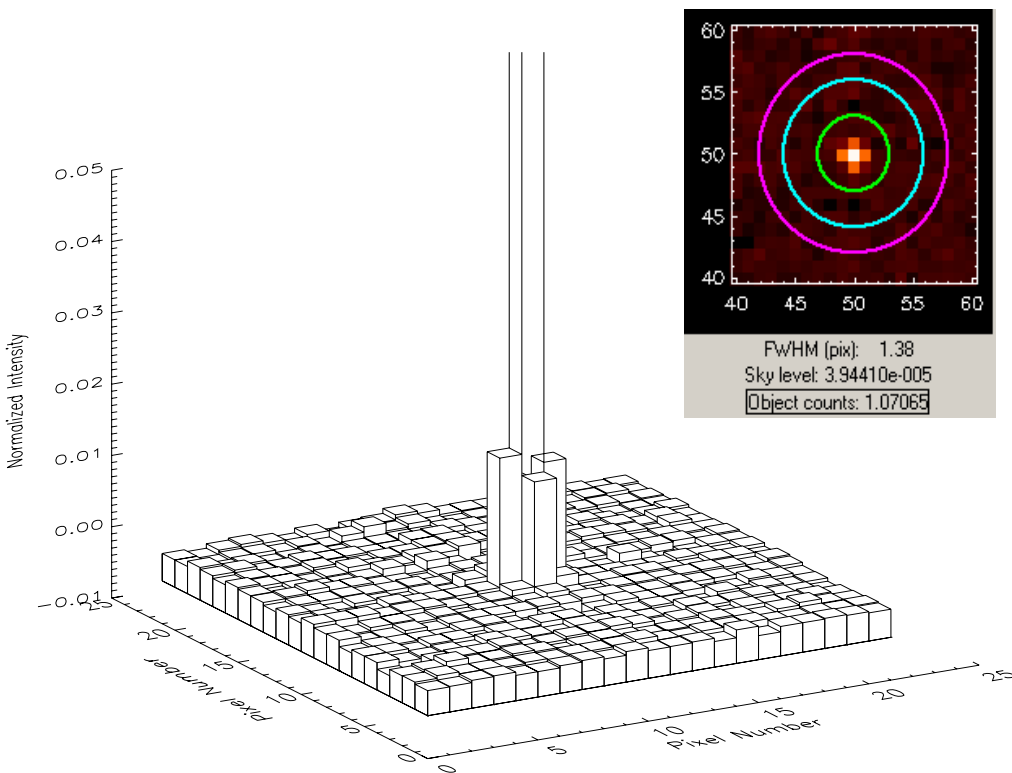


- Subtract images with single pixel reset off -on normalize to 1
- Result is PSF of capacitive coupling between pixels
- if normalized to unit area result is impulse response
- detector PSF can be used for deconvolution of image

# Comparison of HgCdTe / Si-PIN PSF measured with single pixel reset

- Hawaii-2RG HgCdTe array
- 10 % of total energy in neighboring pixels
- Coupling to next neighbor 2.5 %

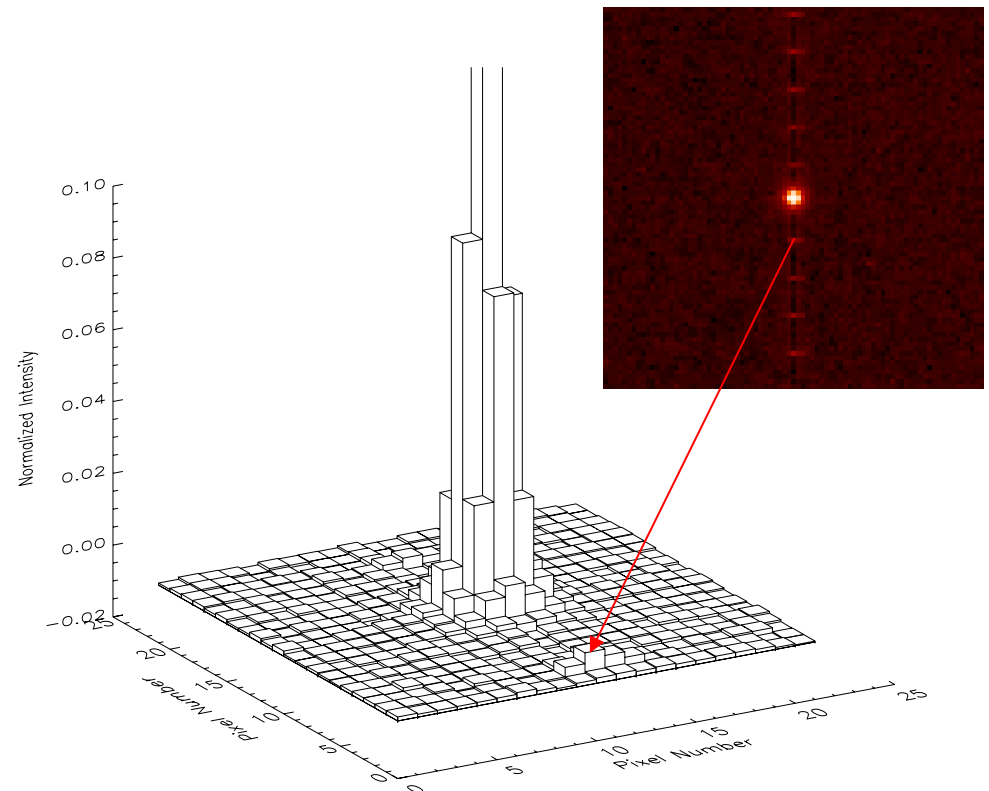
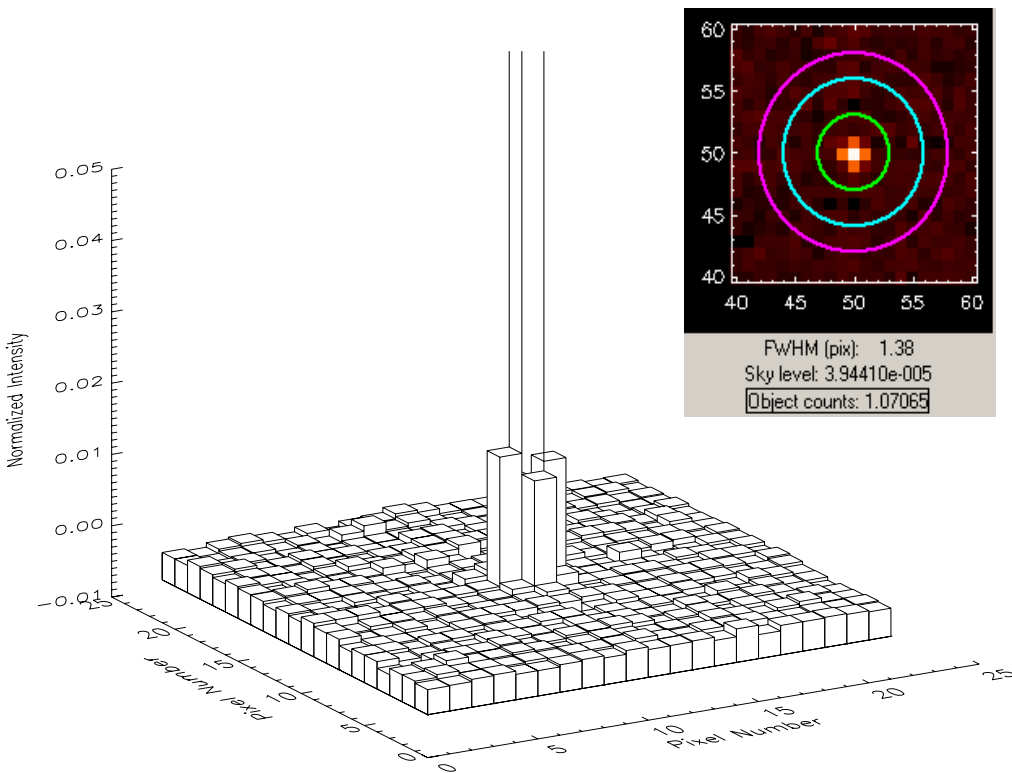
- Hawaii-2RG Si-PIN HyViSI array
- 42 % of total energy in neighboring pixels.
- Coupling to next neighbor 10 %.
- Confirmed by optical spot measurement on HyViSI ( R. Dorn)



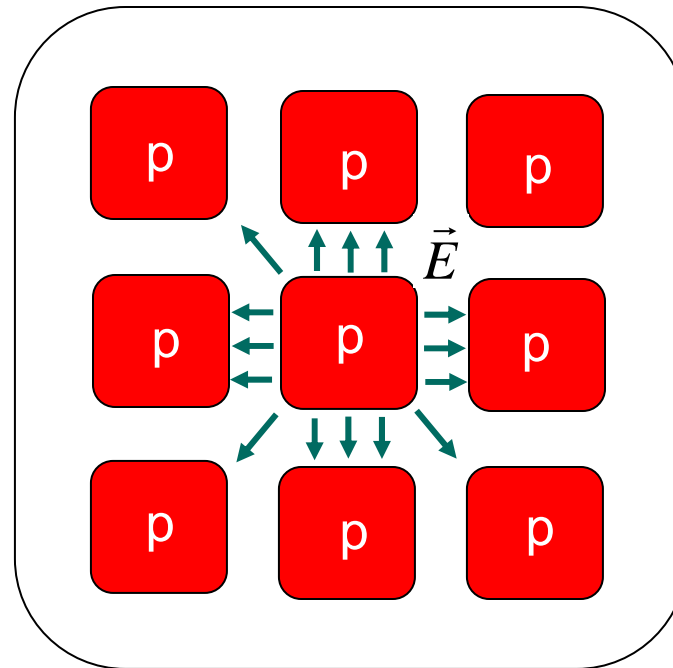
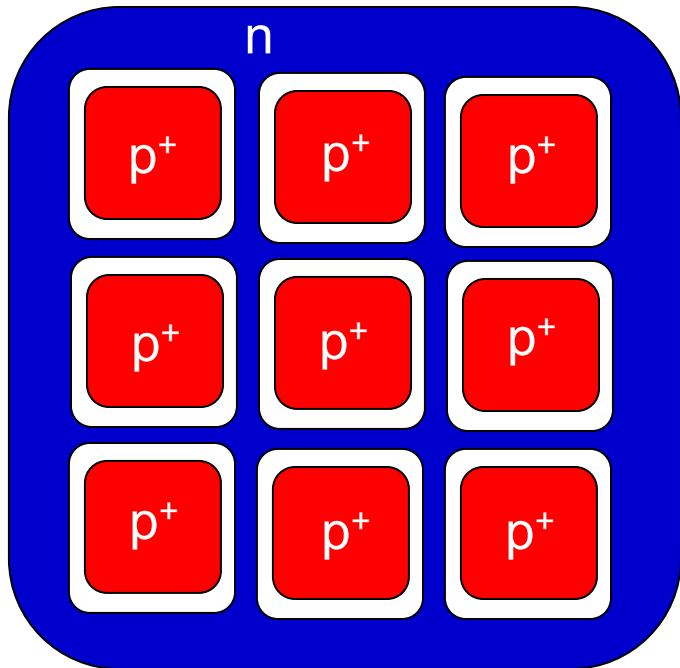
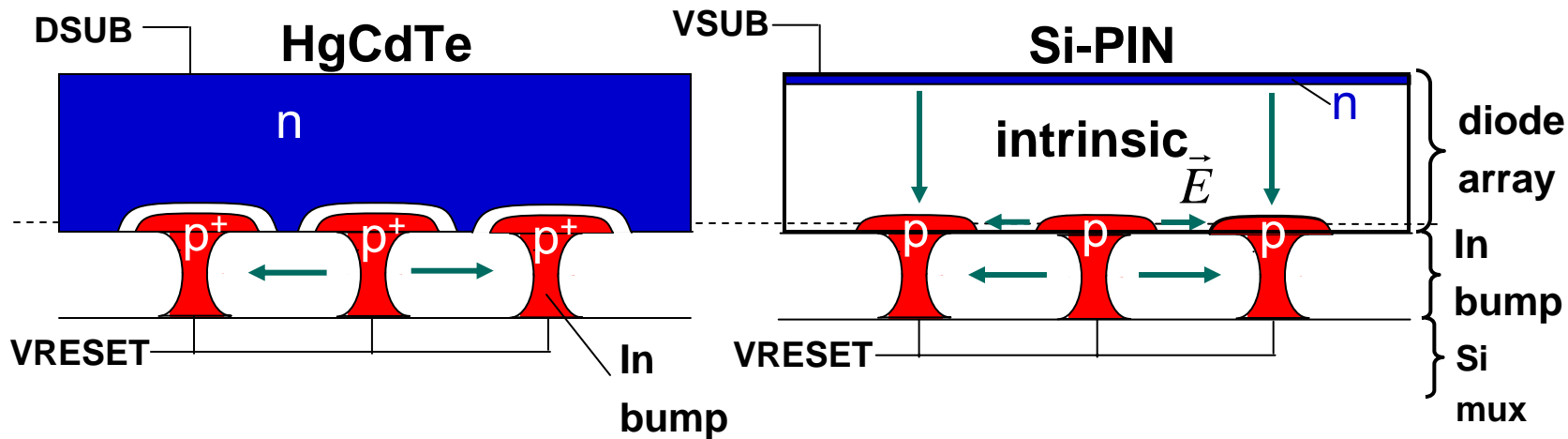
# Comparison of HgCdTe / Si-PIN PSF measured with single pixel reset

- Hawaii-2RG HgCdTe array
- 10 % of total energy in neighboring pixels
- Coupling to next neighbor 2.5 %
- Download: [www.eso.org/~gfinger](http://www.eso.org/~gfinger)

- Hawaii-2RG Si-PIN HyViSI array
- 42 % of total energy in neighboring pixels.
- Coupling to next neighbor 10 %.
- Confirmed by optical spot measurement on HyViSI ( R. Dorn)



# Structure of HgCdTe and Si-PIN Hawaii-2RG arrays



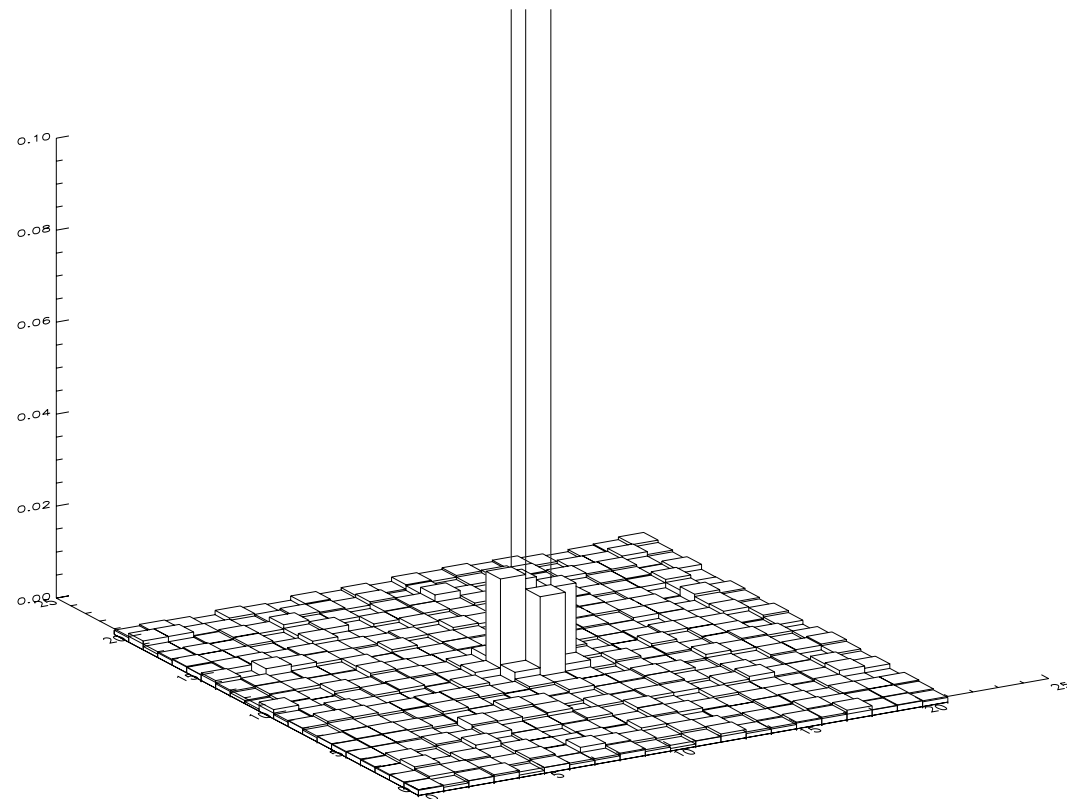
$$C_c = \frac{Q}{\int \vec{E} d\vec{x}}$$

Full solution

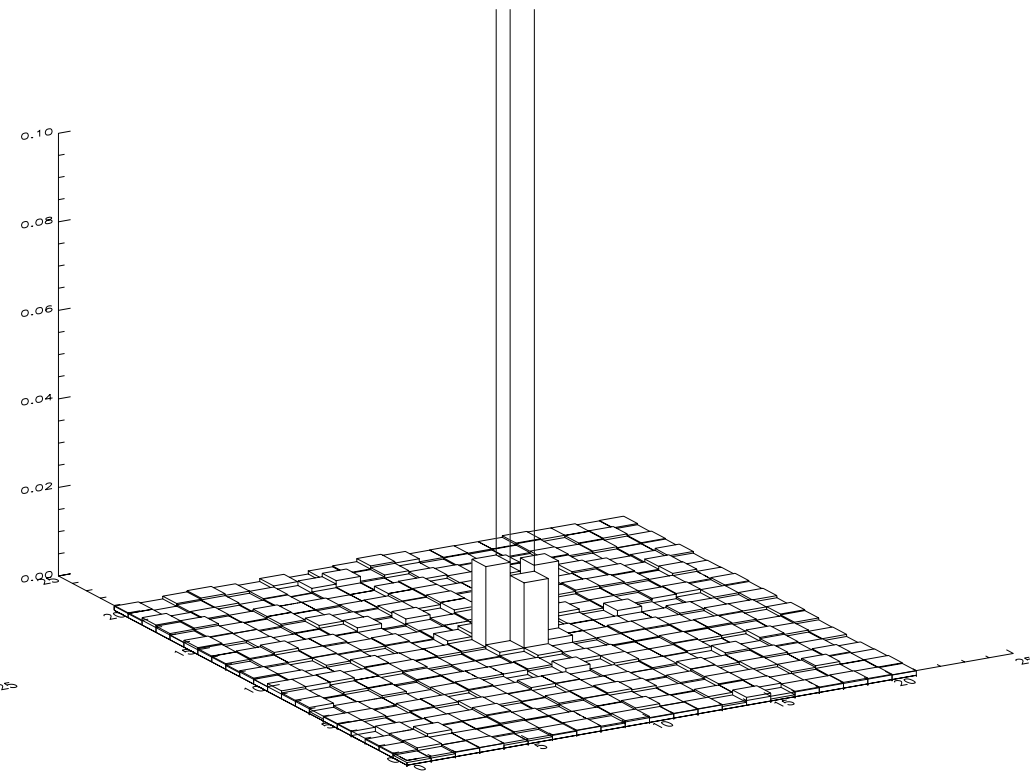
Poisson:

$$\nabla^2 V = -\frac{\rho}{\epsilon_0}$$

# PSF of HgCdTe measured with cosmic rays and single pixel reset



• Cosmic rays

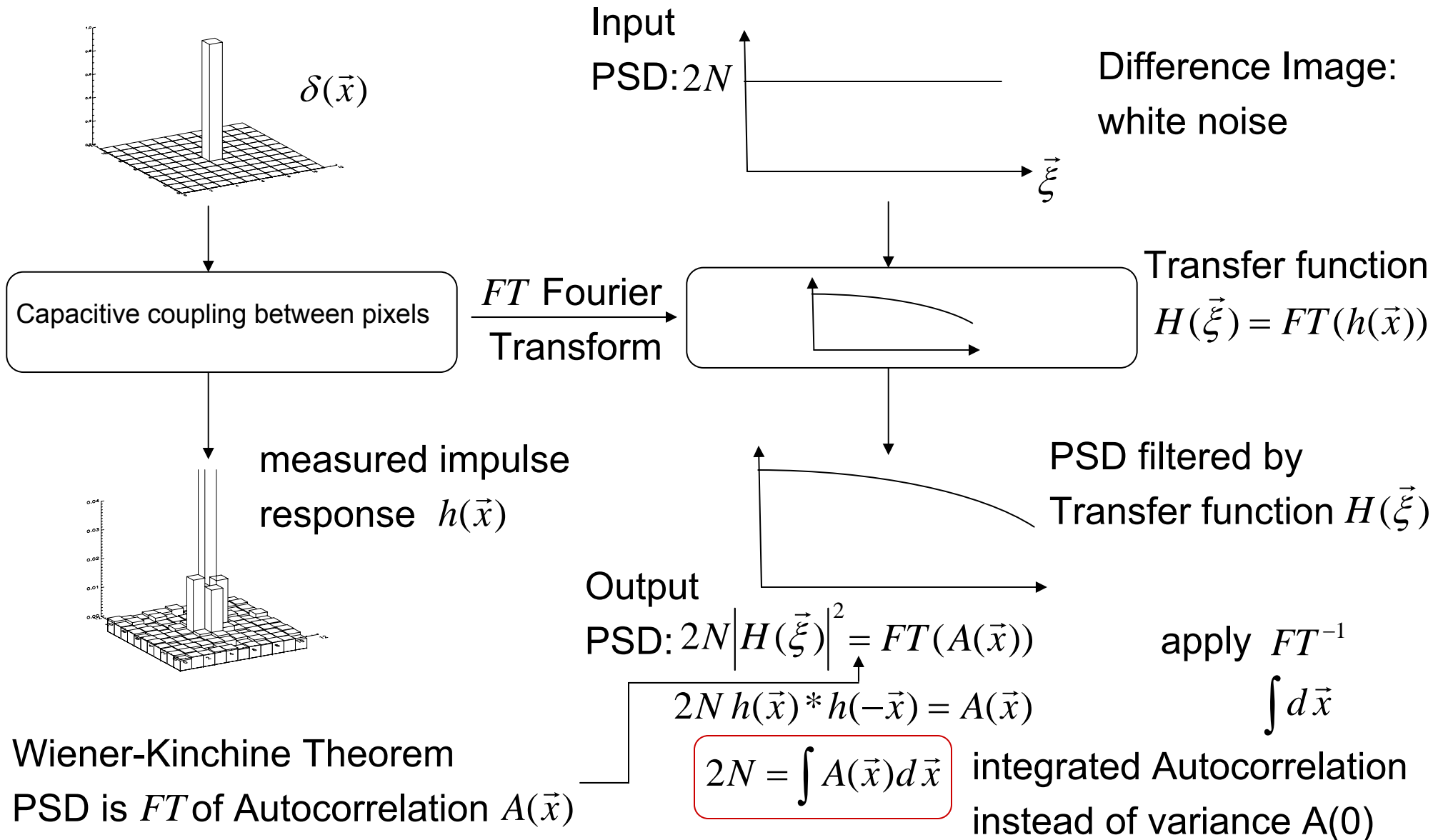


• Single pixel reset

- Cosmic ray and single pixel reset measurements show 2 % of coupling to next neighbors
- Capacitive coupling dominant, diffusion negligible



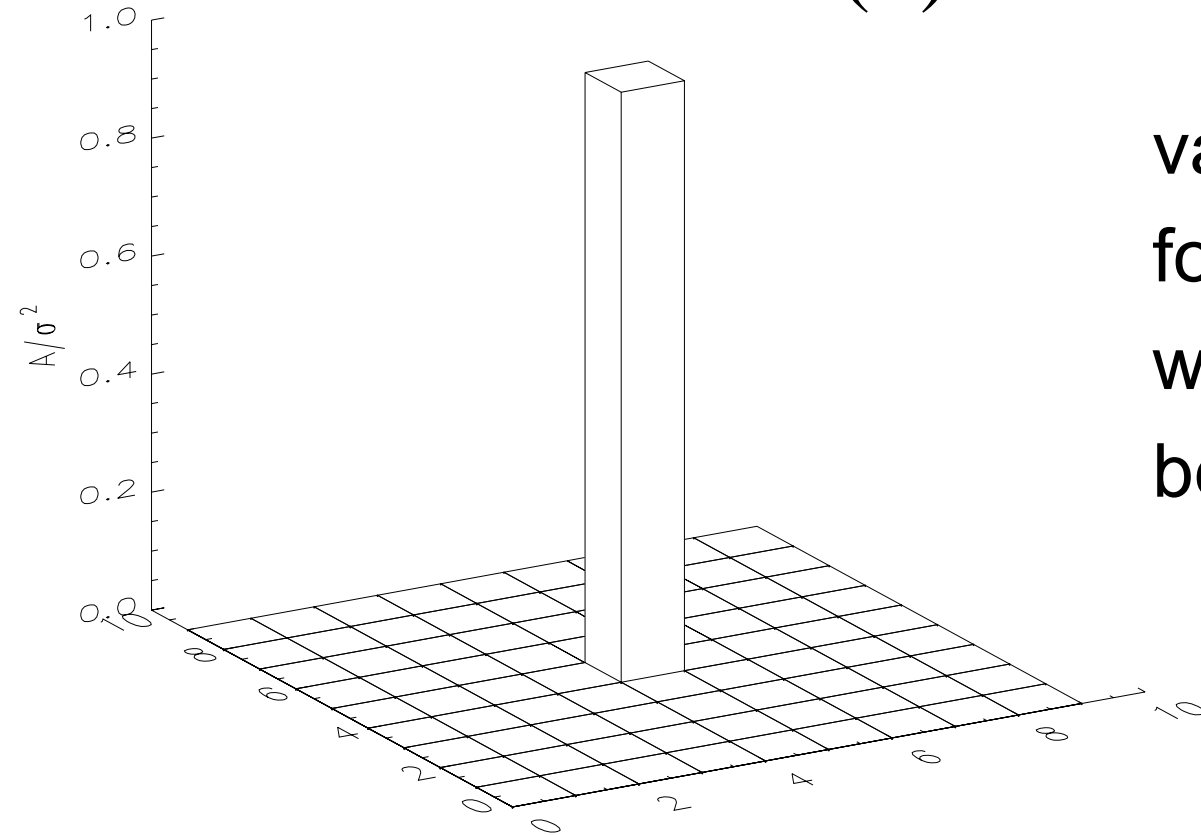
# Noise estimator for photon shot noise: Integrated Autocorrelation replacing Variance



# Noise estimator for photon shot noise: Integrated Autocorrelation replacing Variance

A. Moore:  $2N = \int A(\vec{x}) d\vec{x}$

$$2N = A(0) = \sigma^2 \Leftrightarrow A(\vec{x}) = 0 \text{ for } \vec{x} \neq 0$$



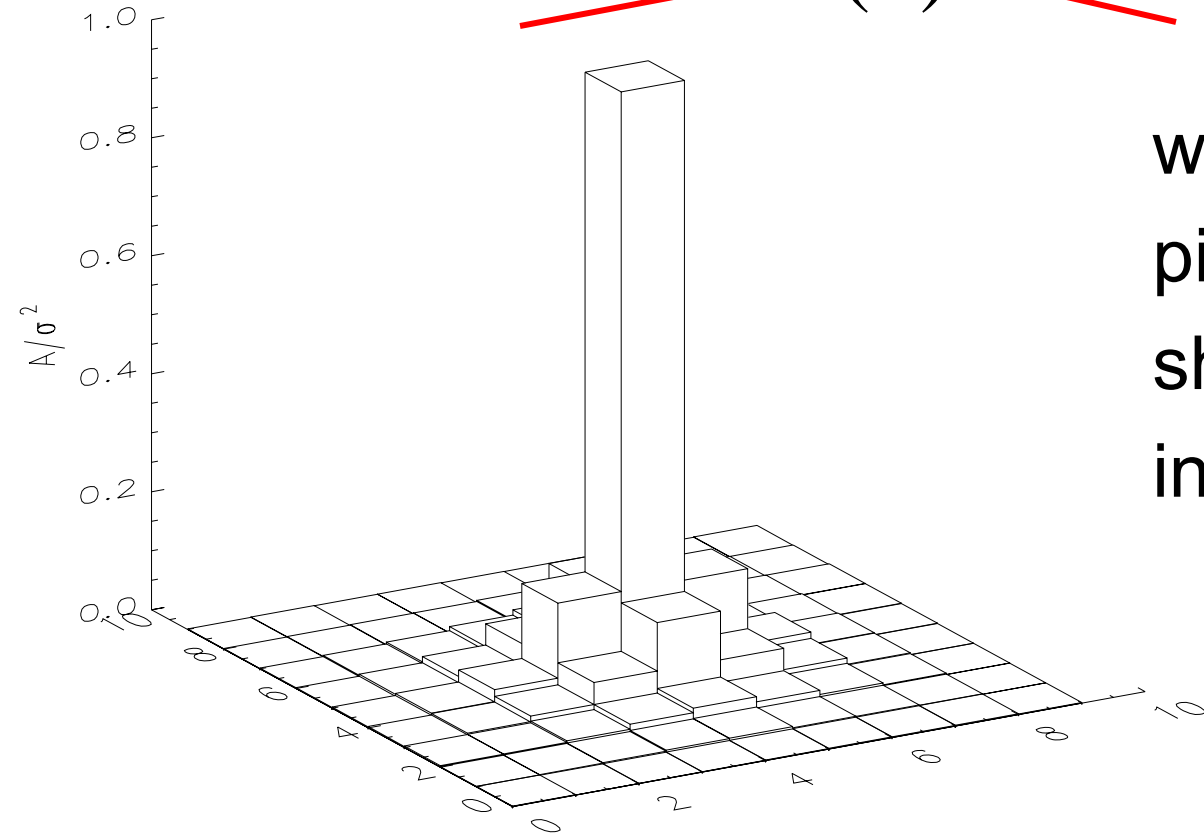
variance is good estimator  
for photon shot noise only  
without correlation  
between pixels

# Noise estimator for photon shot noise: Integrated Autocorrelation replacing Variance

$$2N = \int A(\vec{x}) d\vec{x}$$

$$~~2N = A(0) = \sigma^2 \Leftrightarrow A(\vec{x}) \neq 0 \text{ for } \vec{x} \neq 0~~$$

with correlation between  
pixels estimator for photon  
shot noise is  
integrated autocorrelation

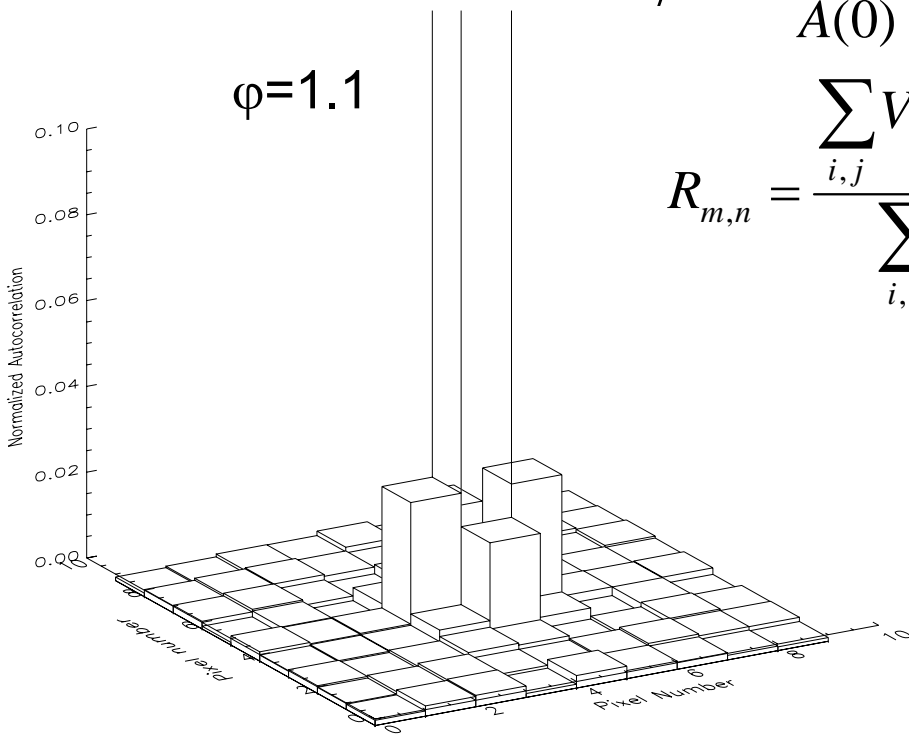


# Normalized Autocorrelation function R

- Normalized autocorrelation  $R=A / \sigma^2$
- $\varphi$  is correction factor by which  $\sigma^2$  has to be multiplied for “noise squared versus signal” method

**HgCdTe**

$\varphi=1.1$

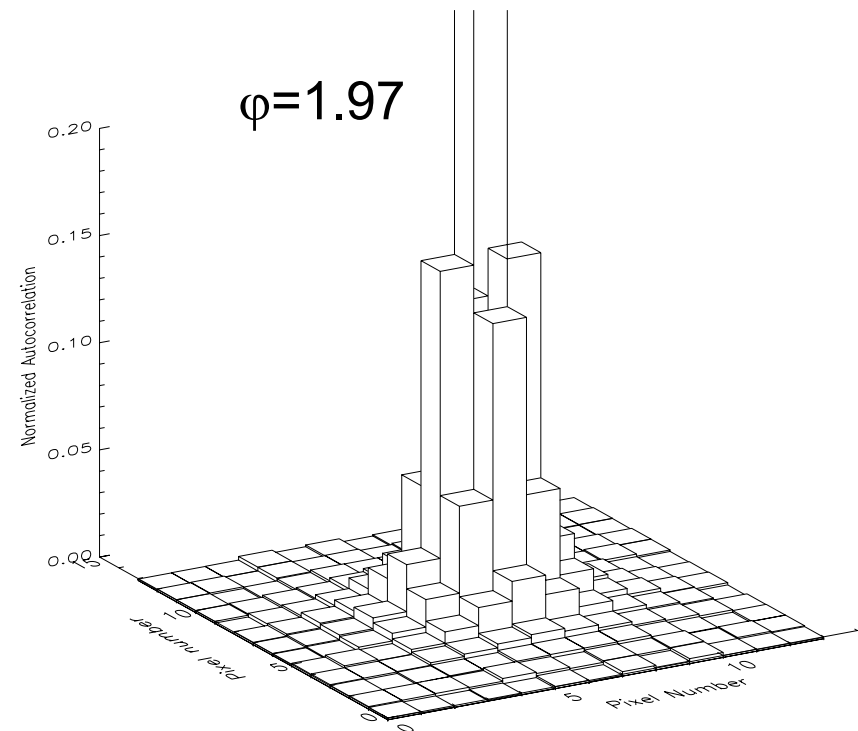


$$\varphi = \frac{\int A(\vec{x}) d\vec{x}}{A(0)} = \sum_{m,n} R_{m,n}$$

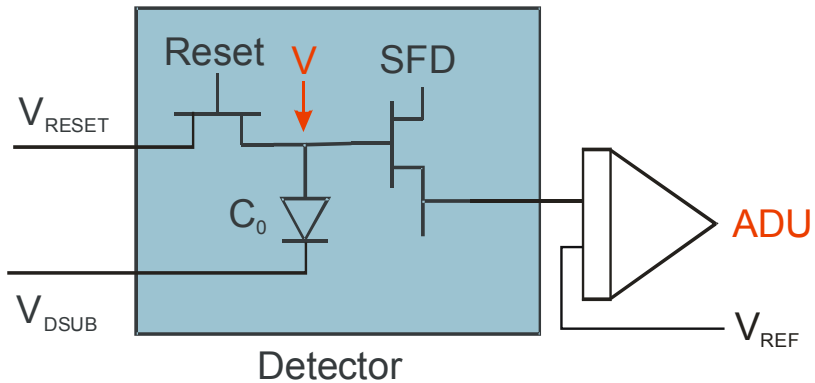
$$R_{m,n} = \frac{\sum_{i,j} V_{i,j} V_{i+m,j+n}}{\sum_{i,j} V^2_{i,j}}$$

**Si-PIN**

$\varphi=1.97$

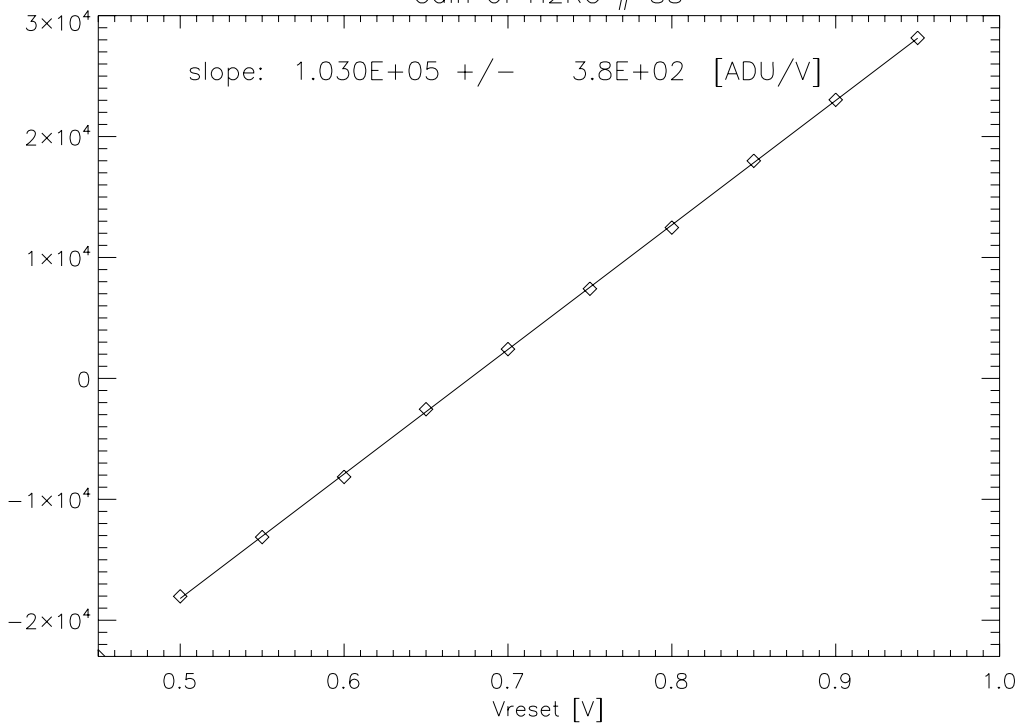


# Calibration of acquisition system gain

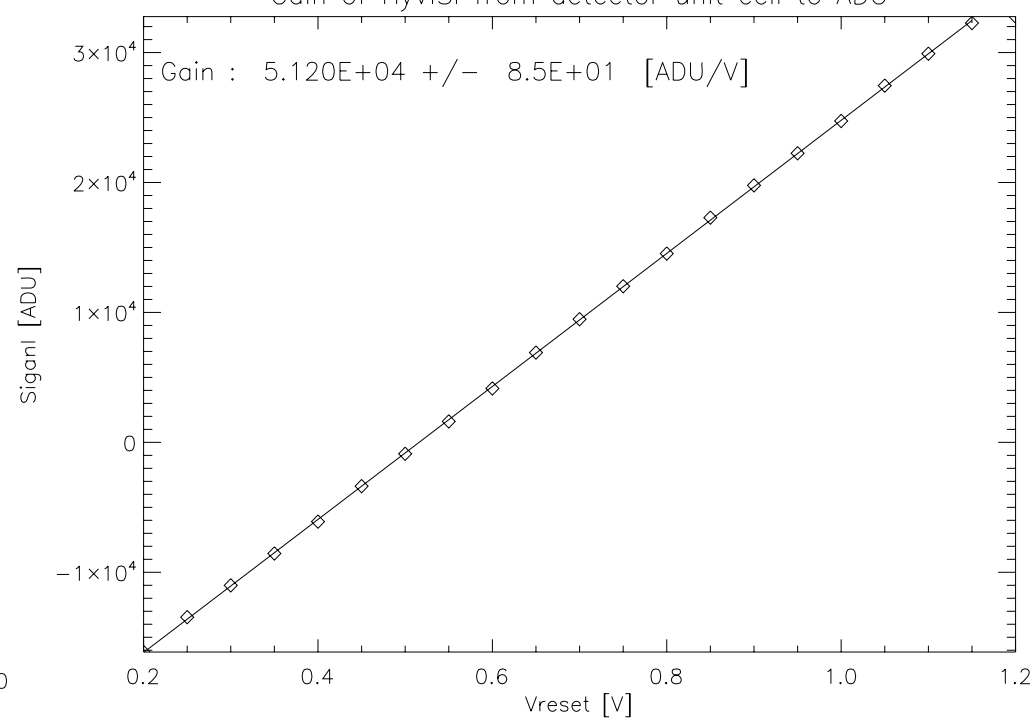


- refer ADU back to voltage  $V$  on  $C_0$
- keep reset switch permanently closed
- vary  $V_{\text{RESET}}$  and  $V_{\text{REF}}$ , : measure ADU's
- SFD gain of Hawaii-2RG : 0.97

Gain of H2RG # 88

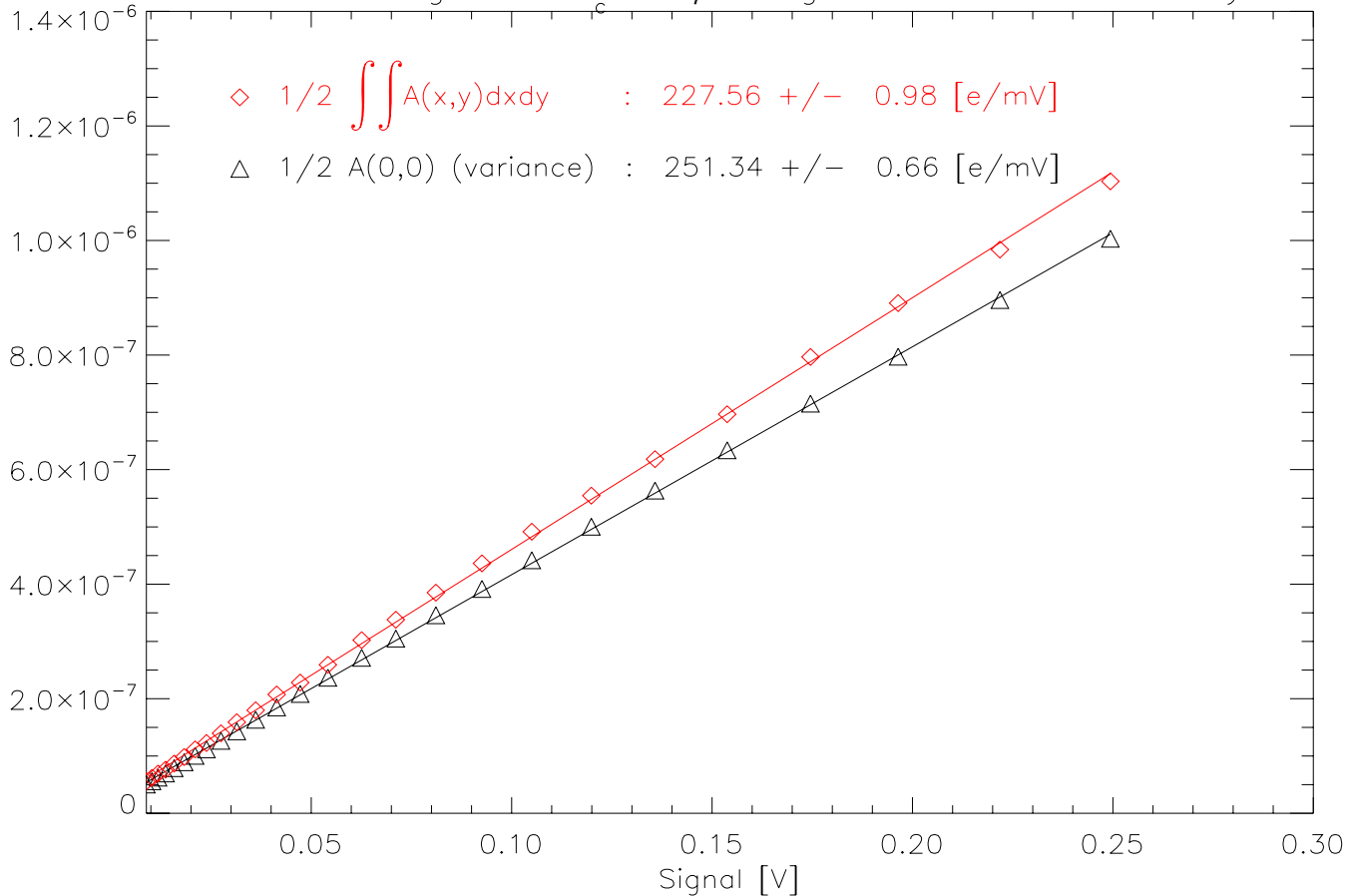


Gain of HyViSI from detector unit cell to ADC



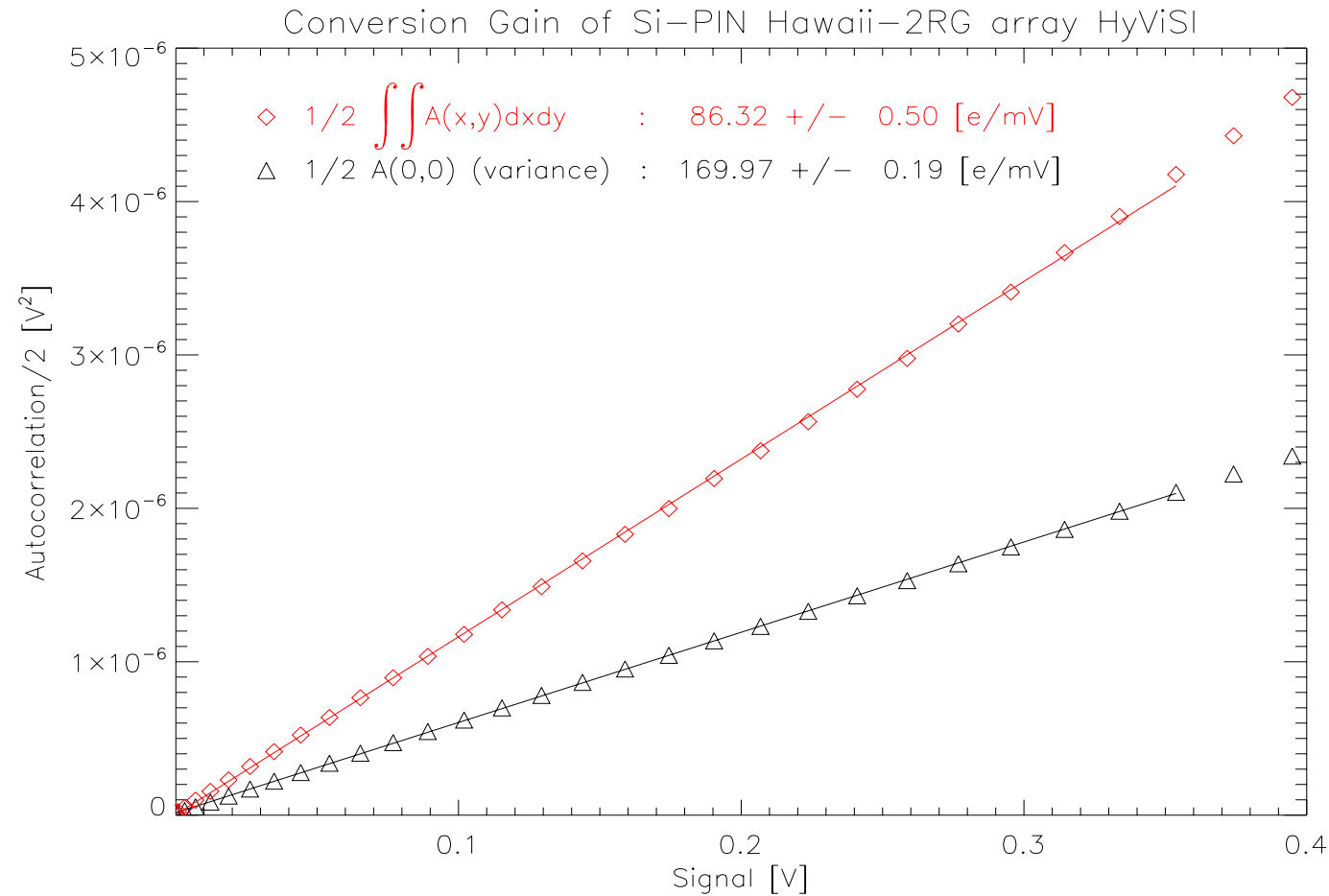
# Conversion Gain HgCdTe Hawaii-2RG with Integrated Autocorrelation

Conversion gain of  $\lambda_c = 2.5\mu\text{m}$  HgCdTe Hawaii-2RG array



- Integrated autocorrelation  
 $\int A(\vec{x}) d\vec{x}$  :  
 $C_0/e = 227 \text{ e/mV}$   
 $C_0 = 36 \text{ fF}$
- Variance  $A(0)$ :  
 $C_0/e = 251 \text{ e/mV}$   
 $C_0 = 40 \text{ fF}$
- Variance overestimates conversion gain by **10 %**

# Conversion Gain Si-PIN Hawaii-2RG with Integrated Autocorrelation



- Integrated autocorrelation  
 $\int A(\vec{x}) d\vec{x}$  :  
 $C_0/e=86$  e/mV  
 $C_0=13.8$  fF
- Variance  $A(0)$ :  
 $C_0/e=170$  e/mV  
 $C_0=27$  fF
- Variance overestimates conversion gain by **97 %**

# Conversion gain

Method	Noise squared versus signal	Integrated Autocorrelation	Capacitance comparison	Fe <sup>55</sup>
HgCdTe H2RG #88				
$C_o/e$ [e/mV]	251.3	227.6	215	
$C_o$ [fF]	40.3	36.4	34.5	
Si-PIN HyViSI				
$C_o/e$ [e/mV]	170.0	86.3	85.1	86.8
$C_o$ [fF]	27	13.8	13.6	13.9

- good quantitative agreement between capacitance comparison, integrated autocorrelation and Fe<sup>55</sup> method
- overestimation of  $C_o$  with “noise squared versus signal” method
  - 15 % for HgCdTe
  - 100 % for Si-PIN



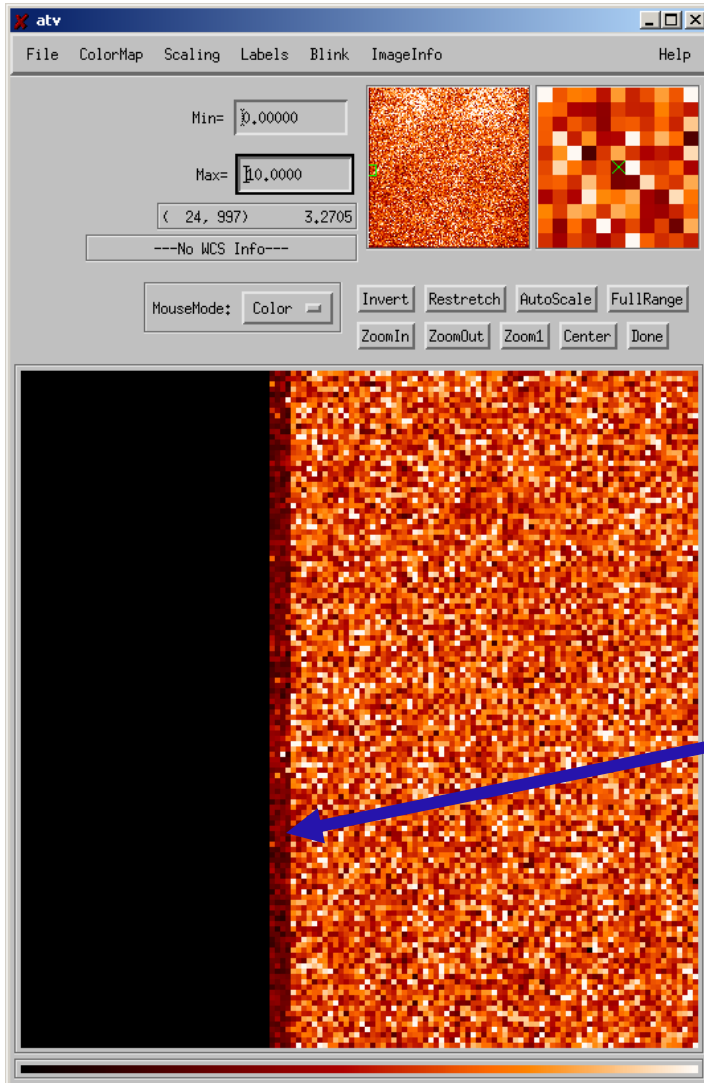
# Capacitive coupling between pixels

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- shot noise method overestimates nodal capacitance  $C_0$  and QE
  - 15 % for H2RG HgCdTe
  - 100 % for H2RG Si-PIN HyVisi
- capacitance comparison method directly yields nodal capacitance  $C_0$   
validated with Fe55 on Si-PIN array
- $1/C^2$  reveals gate capacitance of unit cell source follower:  $C_G=17.8$  fF ,  $C_D=9.5$ fF  
built in voltage, donor concentration of diode junction
- Figure of merit  $C_0/C_c$  is measure of immunity against interpixel crosstalk
- Single pixel reset method gives impulse response of capacitive coupling  
which dominates optical PSF in Si-PIN arrays
- Noise estimator is integrated autocorrelation replacing variance  
for shot noise method
- Quantitative agreement of  $C_0/e$  determined  
capacitance comparison = integrated autocorrelation = Fe<sup>55</sup>
- making pixels smaller is not a good way to increase array format  
if capacitive coupling is not addressed

# Noise map of Hawaii-2RG

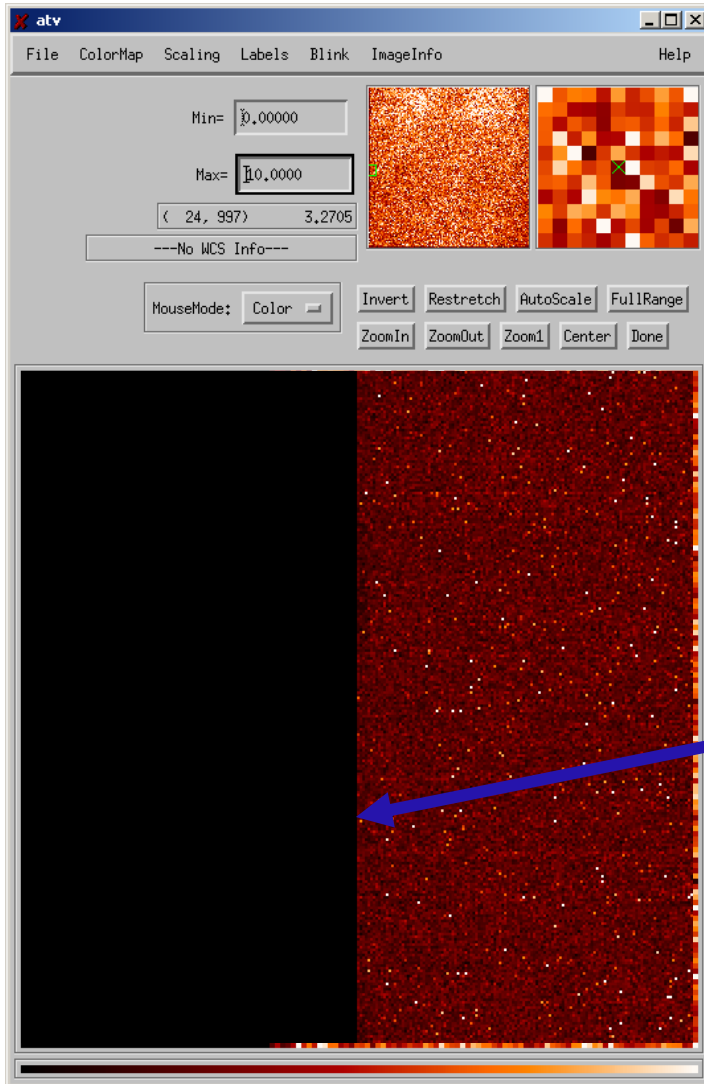
## $\lambda_c = 2.5 \mu\text{m}$ MBE array



- Noise map for Hawaii-2RG
- 13.4 erms on active pixels
- 6.3 erms on reference pixels
- Dominant noise source is IR pixel, not mux or acquisition chain
- Clean set-up
- 4 columns of reference pixels on each side of the array

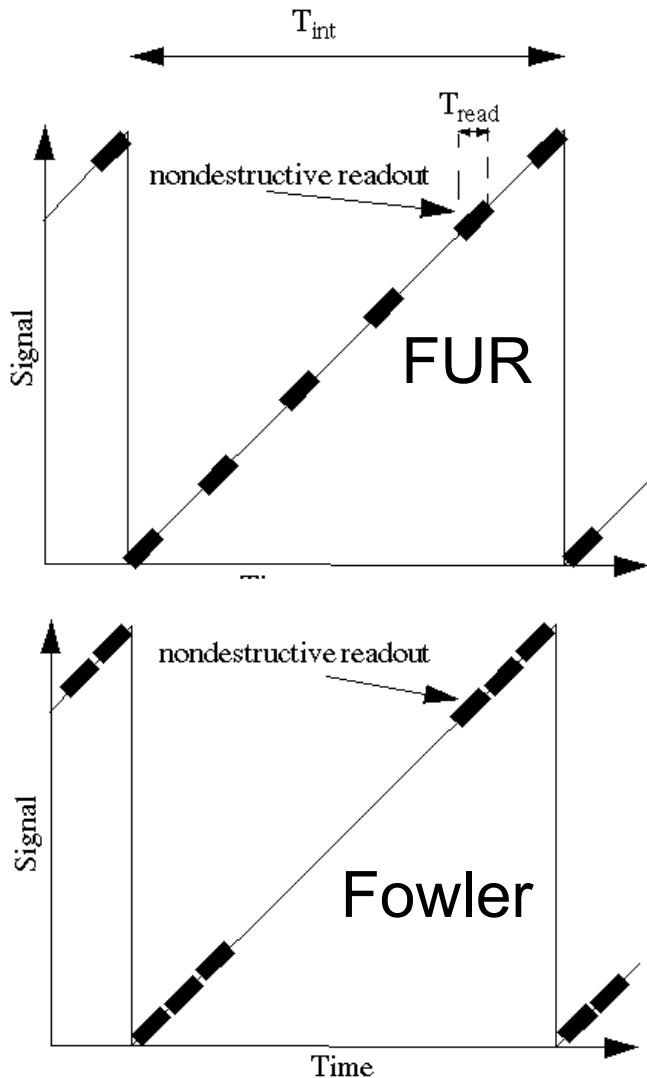
# Noise map of Hawaii-2RG

## $\lambda_c = 2.5 \mu\text{m}$ MBE array



- Noise map for Hawaii-2RG # 49
- 8.6 erms on active pixels
- 8.6 erms on reference pixels
- Only on device #49 dominant noise source is not IR pixel, but mux and acquisition chain
- What is special with part #49 ?
- 4 columns of reference pixels on each side of the array

# Noise reduction by multiple nondestructive readouts



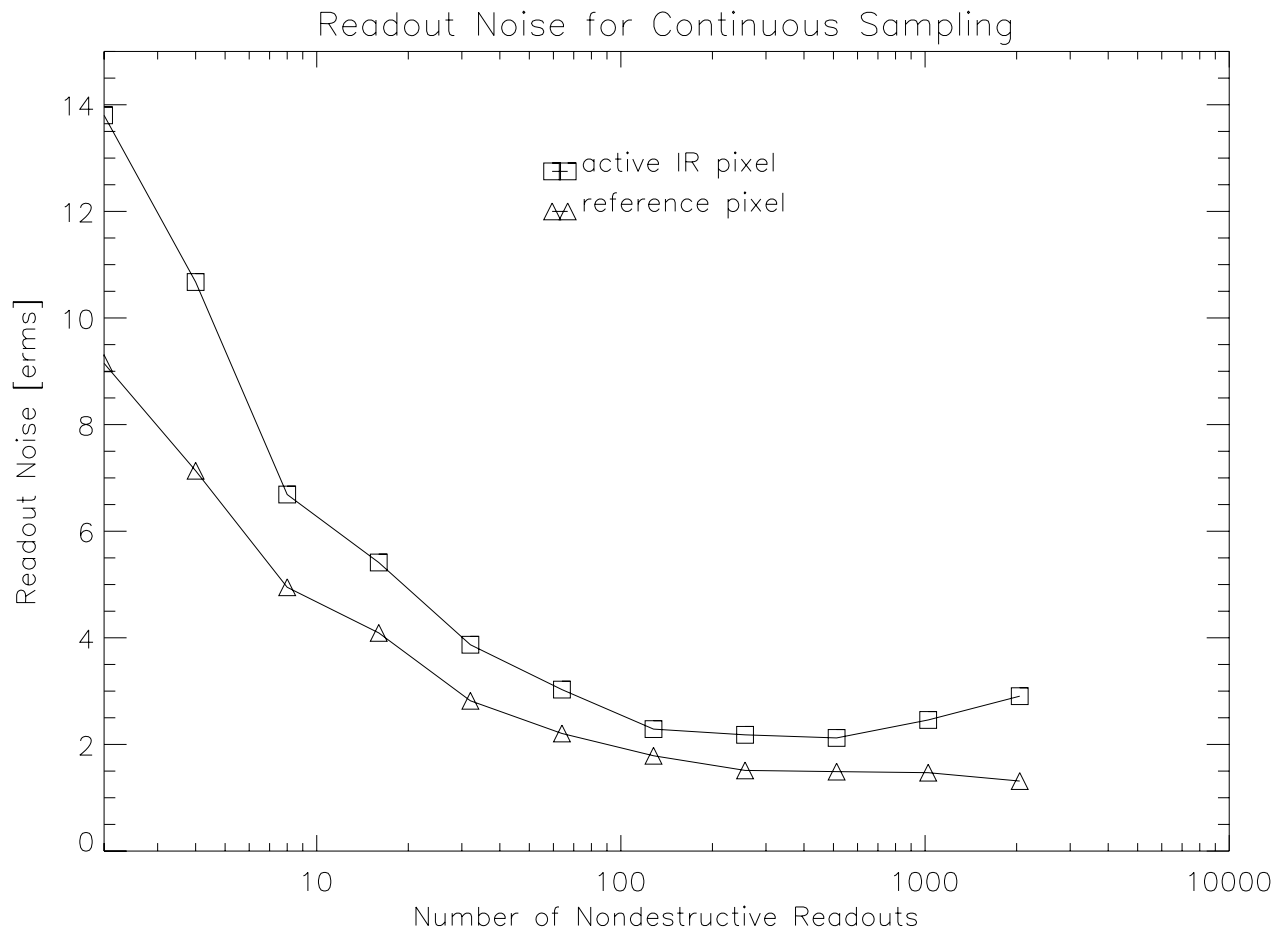
- Multiple readouts of array possible without disturbing ongoing integration : nondestructive readout
- Follow-up-the-ramp sampling (FUR): at equidistant time intervals nondestructive readouts least squares fit: slope of integration ramp

$$SNR_{FUR} = SNR_{DC} \sqrt{\frac{n(n+1)}{6(n-1)}}$$

- Fowler sampling: nondestructive readouts at start and at end of ramp least squares fit: slope of integration ramp for  $n \gg 1$ :

$$SNR_{Fowler} = SNR_{DC} \sqrt{\frac{n}{2}} \cong SNR_{FUR} \sqrt{3} \Leftrightarrow T_{int} \gg nT_{Read}$$

# Readout Noise versus number of nondestructive readouts



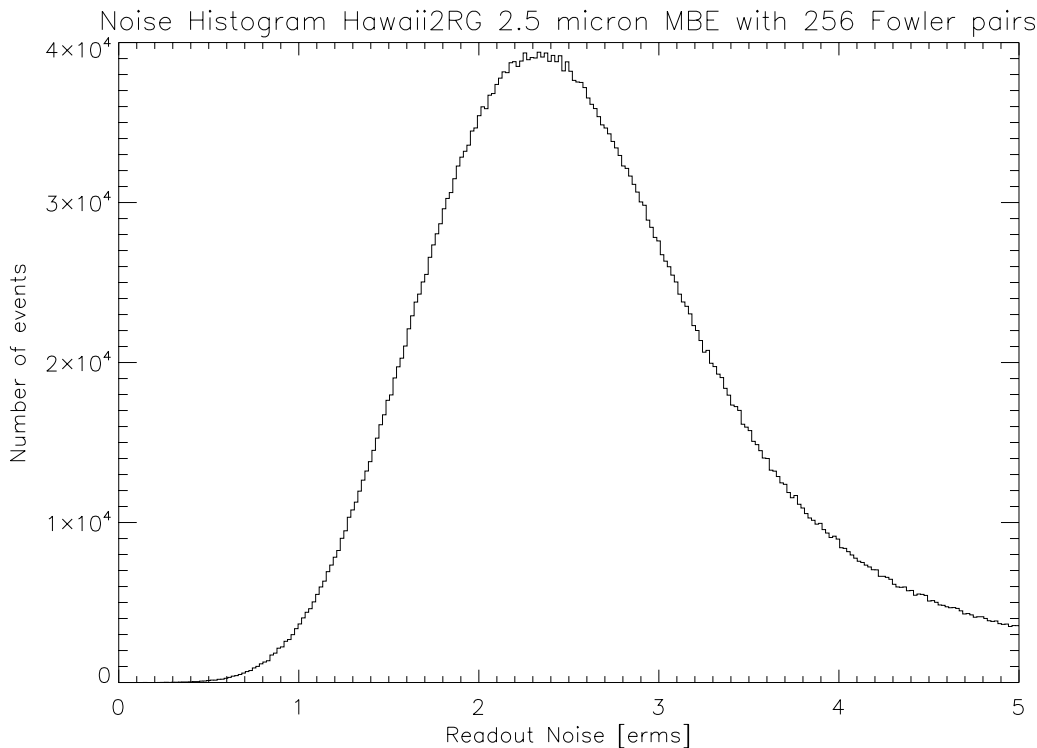
Fowler sampling:  
number of readouts  $n$   
proportional to integration  
time: 825 ms/readout

for 256 Fowler pairs  
**2.2 erms** on IR pixels  
**1.3 erms** on reference pixels  
scales to subelectron noise  
for Si-pin diodes ( HyVisi)

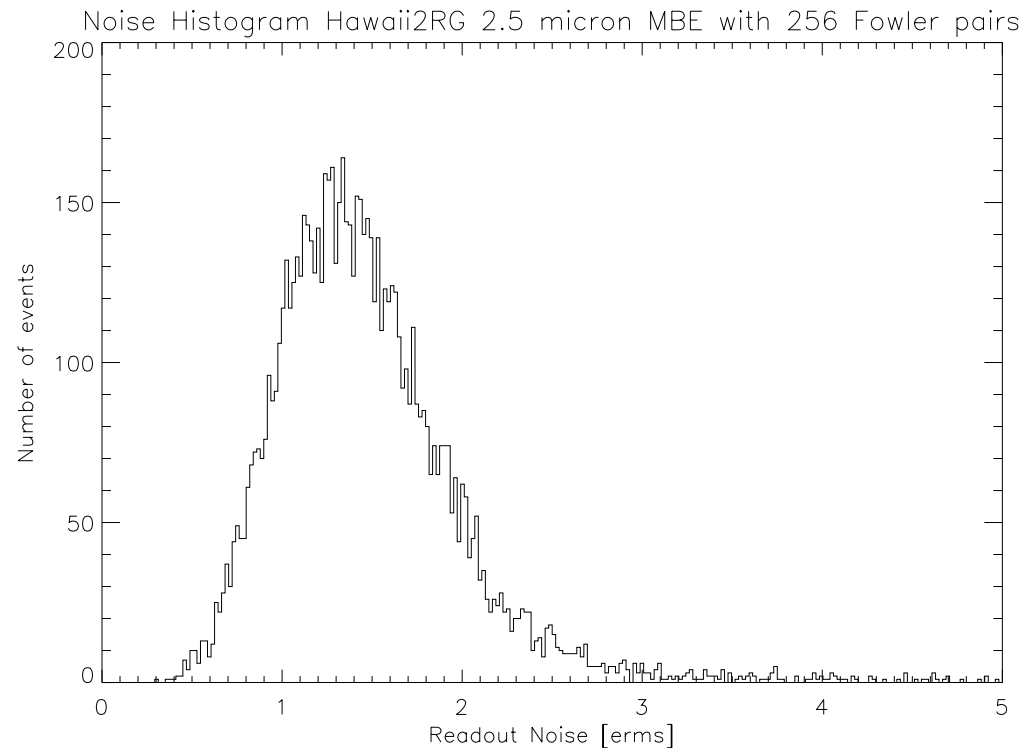
shielding multiplexer glow  
very efficient:  
large number of  
nondestructive readouts  
possible with 32 channels

# Readout Noise 256 Fowler pairs

## 2.5 $\mu\text{m}$ MBE Hawaii-2RG

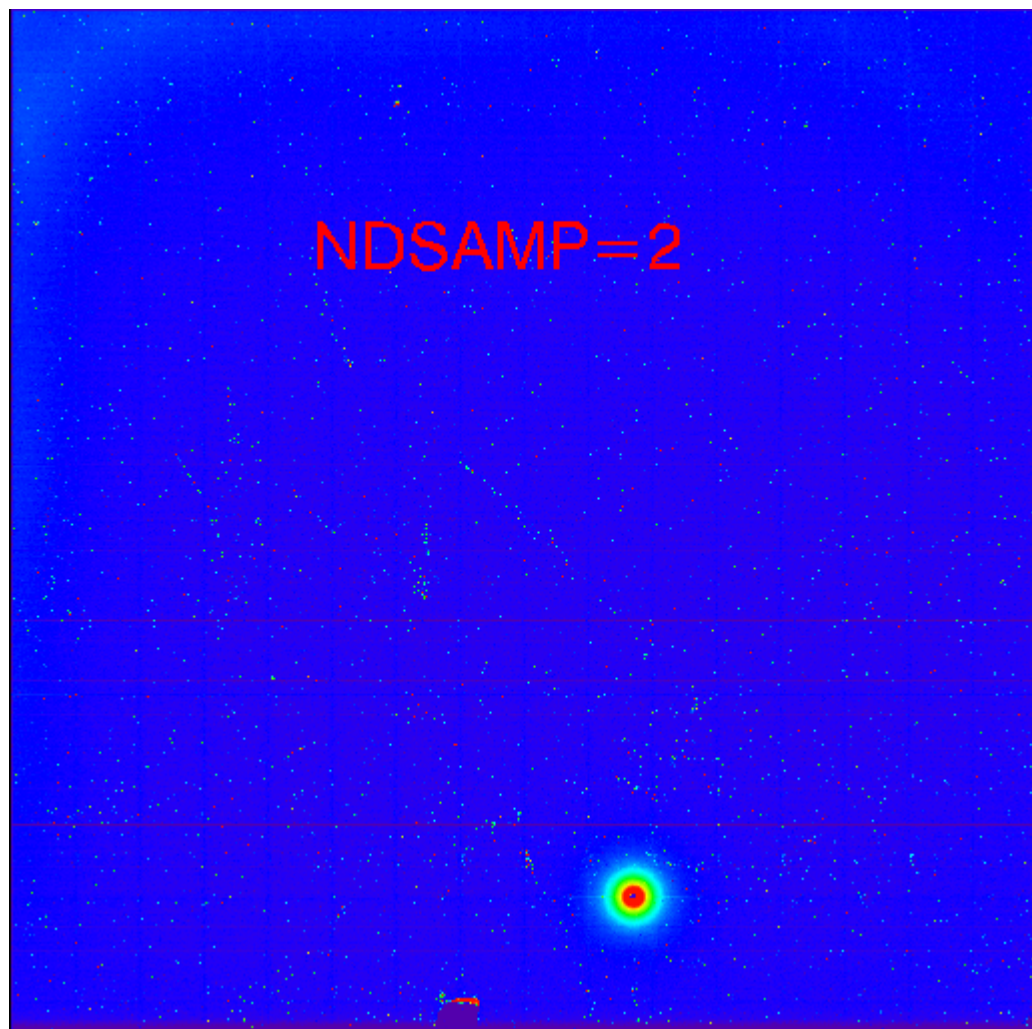


- 2.3 erms on active pixels



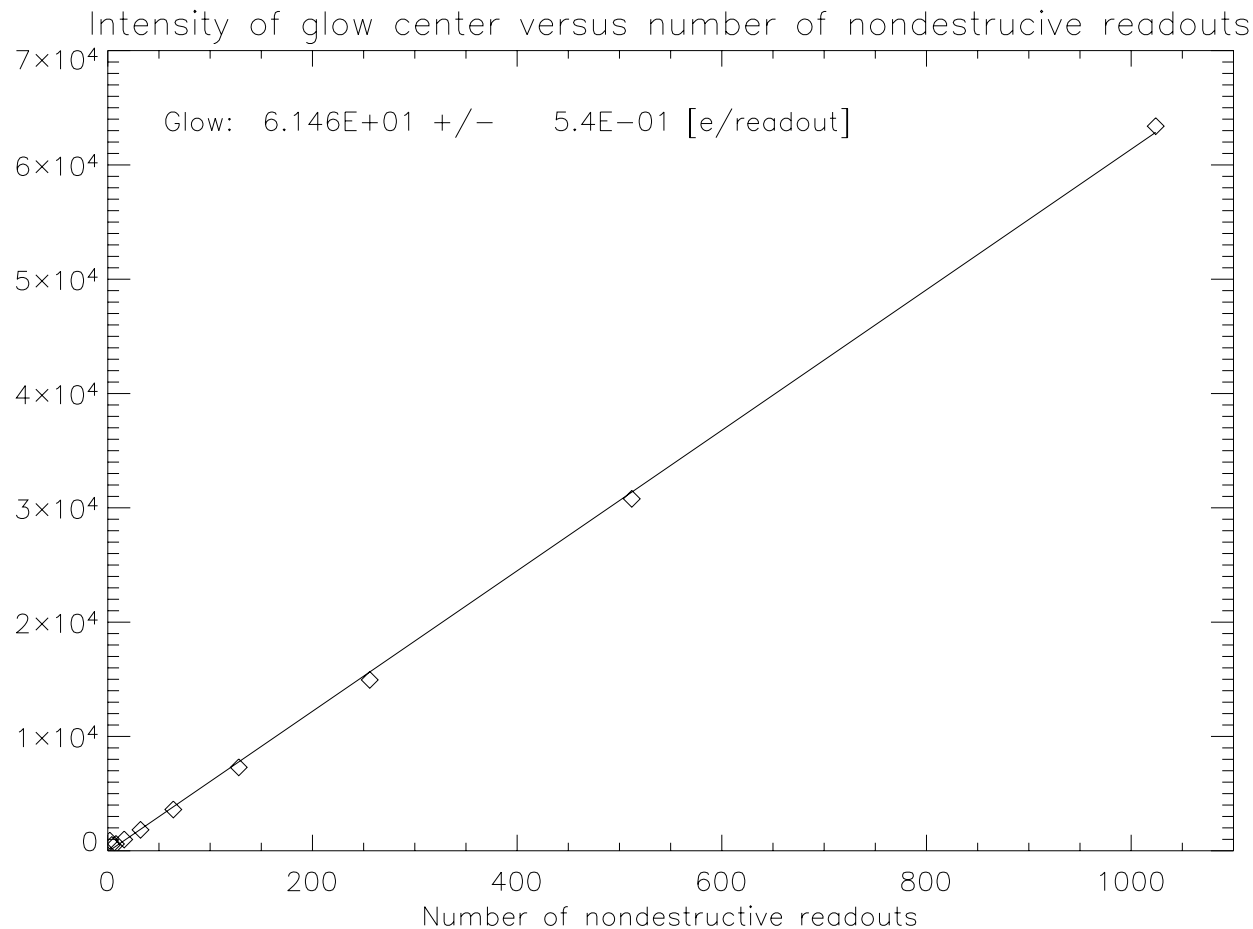
- 1.3 erms on reference pixels

# Glow centers



- For large number of nondestructive readouts engineering grade arrays show glow centers
- Fixed integration time 900s
- Vary number of nondestructive readouts

# Intensity of glow centers

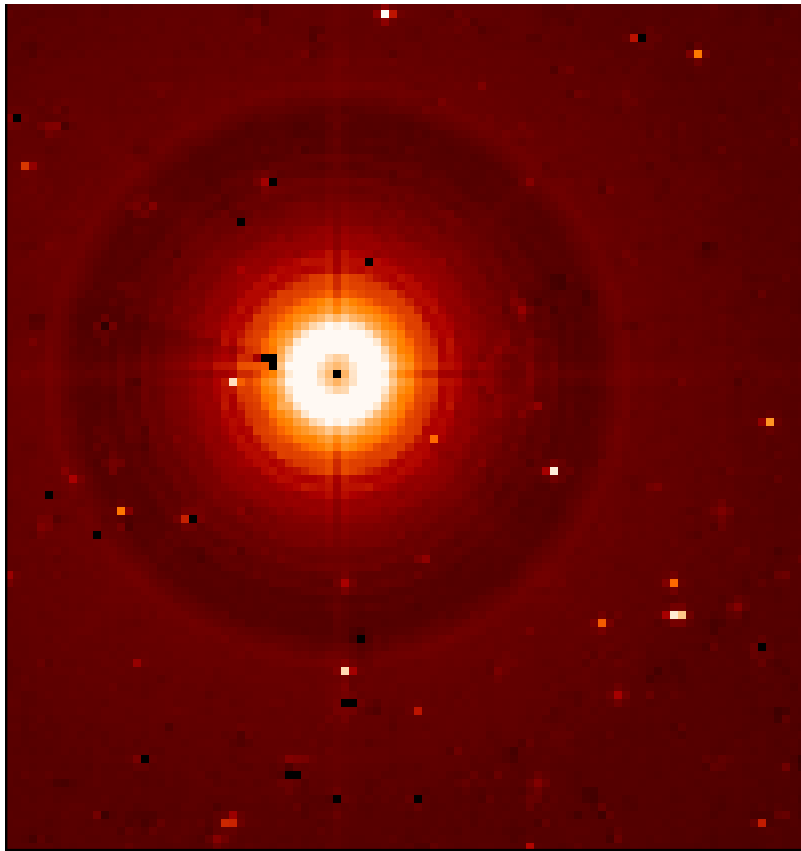


- Integration time 900 s
- Glow proportional to number of nondestructive readouts
- 27 pixels from center glow intensity is 61 e/frame



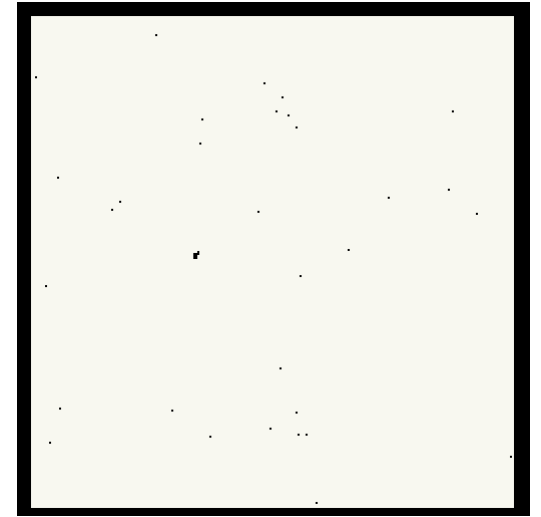
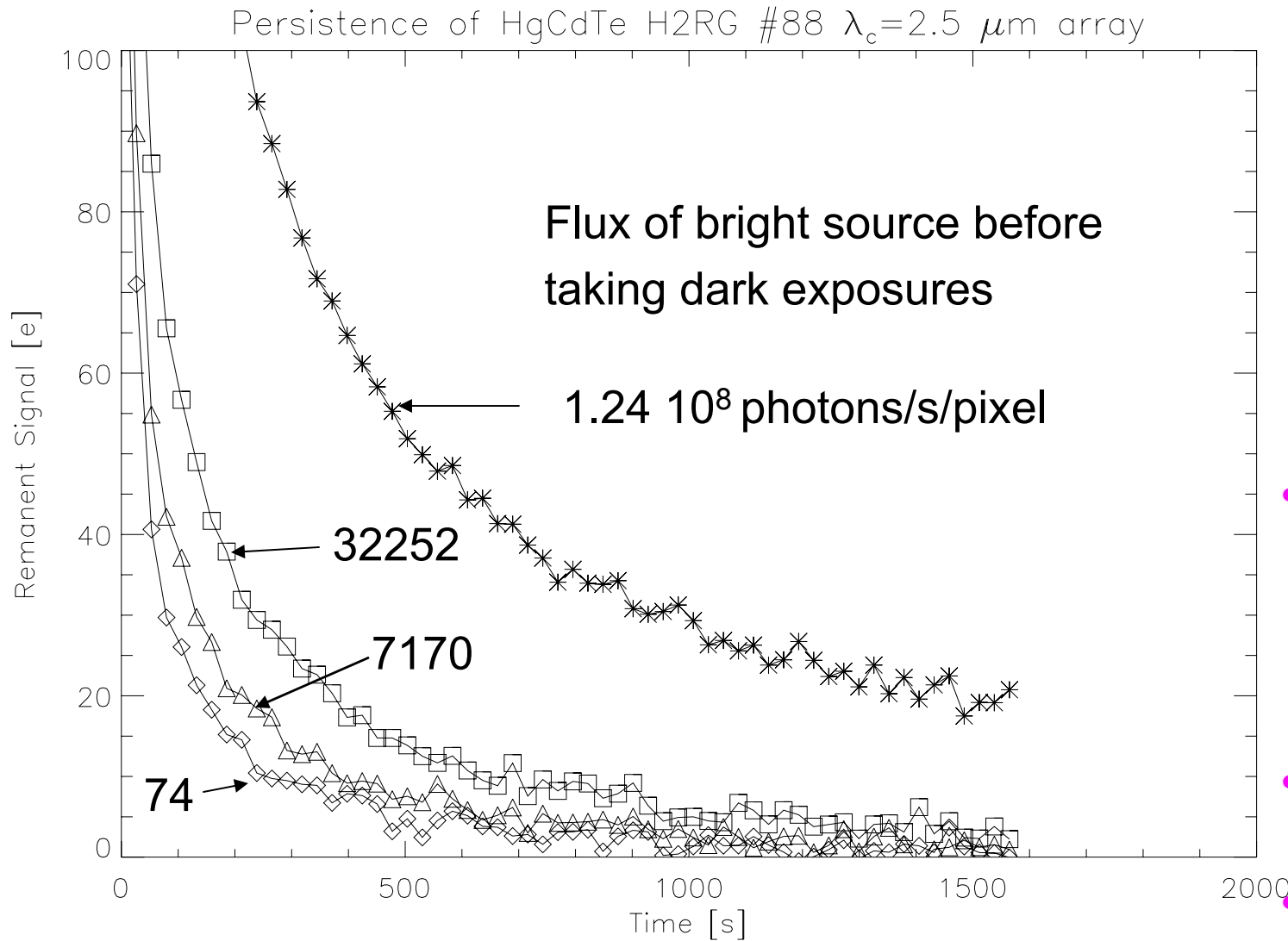
# Glow centers

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- several isolated glow centers for large number of readouts on engineering array
- No glow center on science array
- Diffraction like ring structure
- Selection criterium for science arrays
- Hole in metal shield of MUX ?

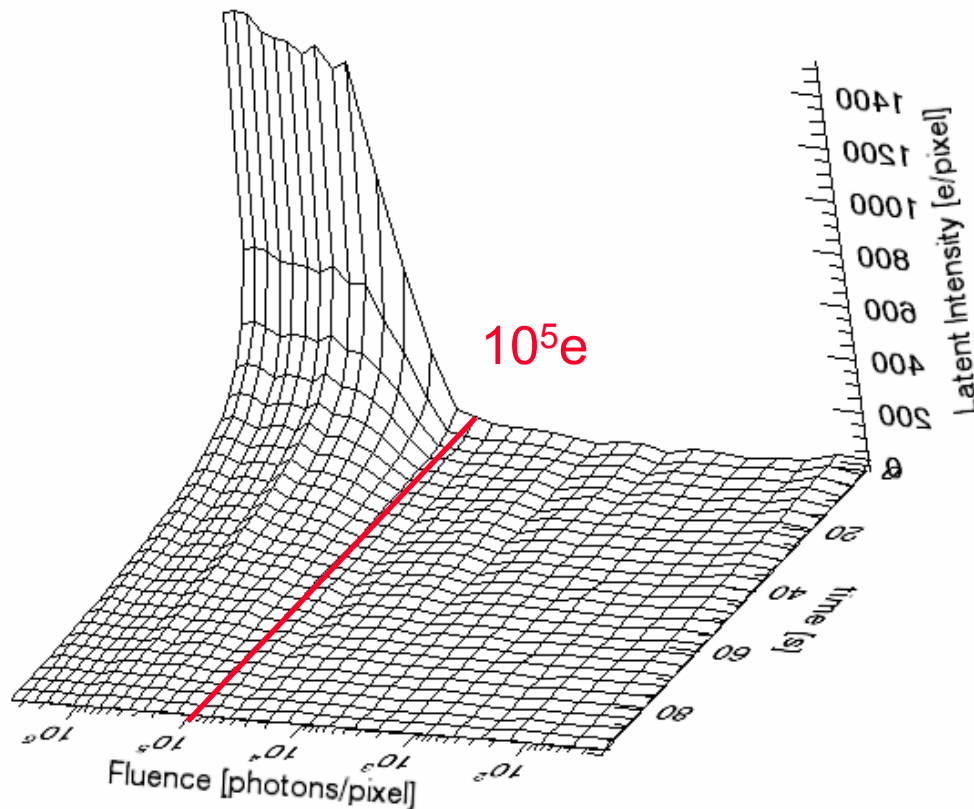
# Persistence of $\lambda_c=2.5 \mu\text{m}$ HgCdTe Hawaii-2RG array



- replacing LPE with MBE does not eliminate persistence at  $\lambda_c=2.5 \mu\text{m}$
- latent image can be seen for hours
- persistence on all arrays measured

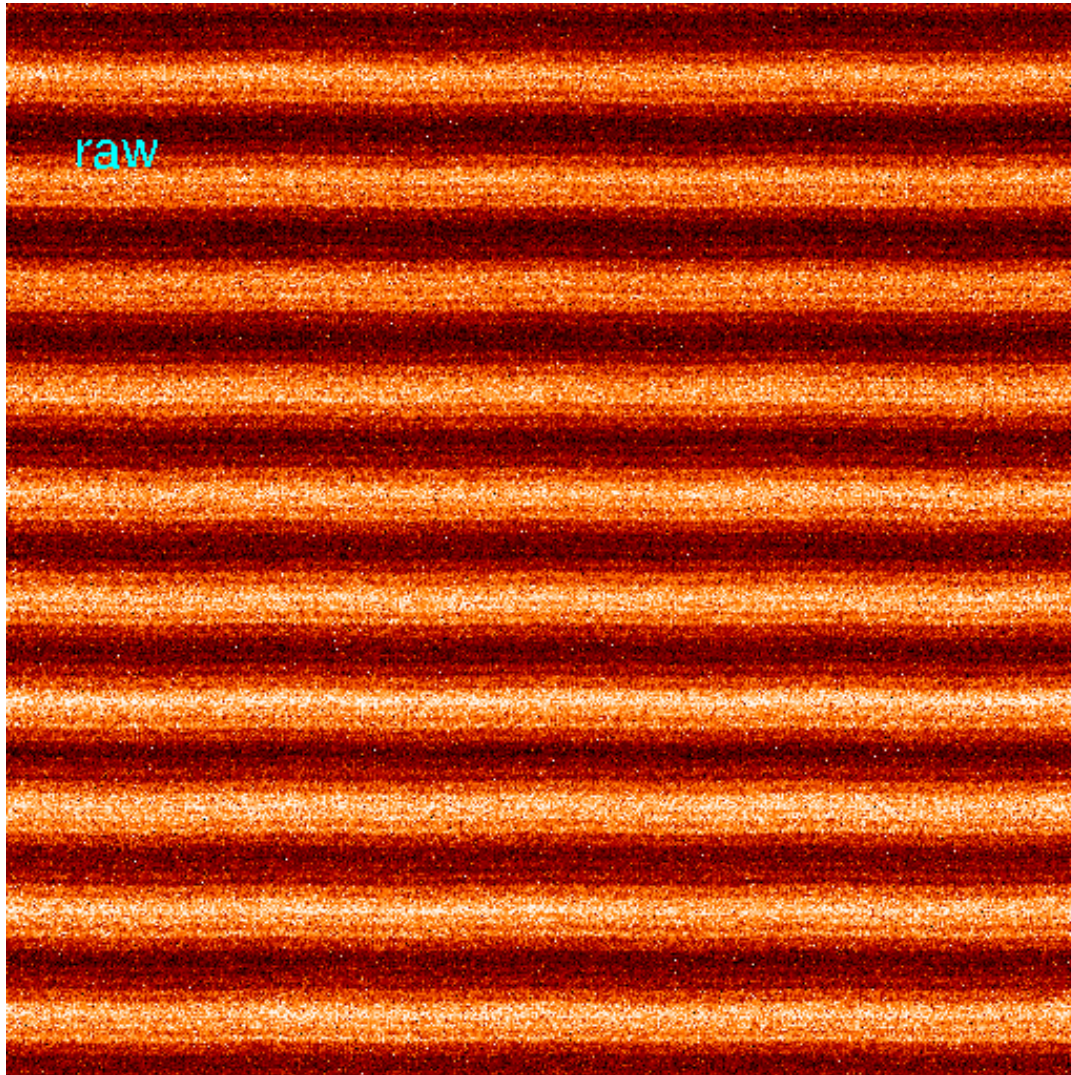
# Persistence

Persistence of 2.5 micron Hawaii-2RG science grade array



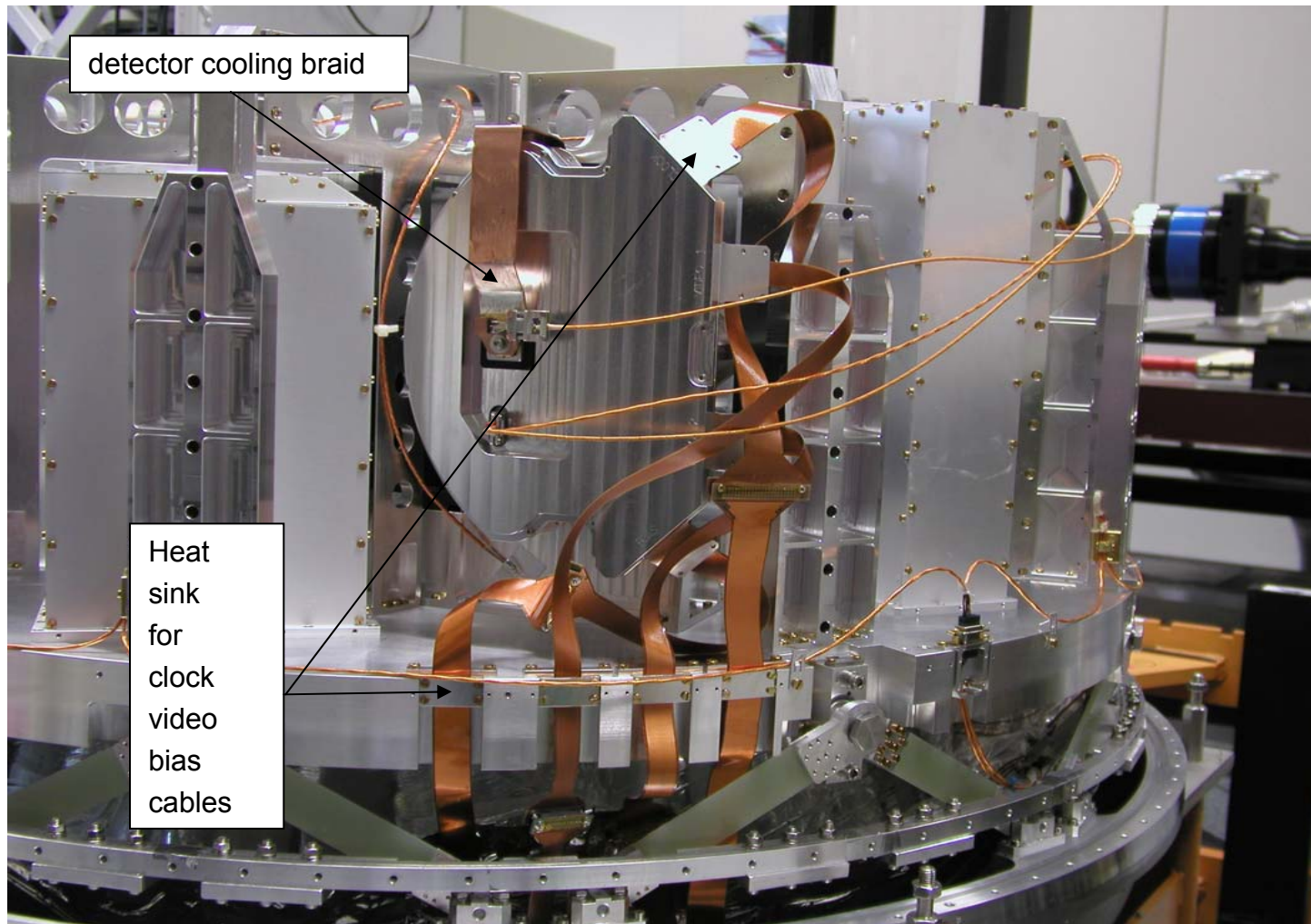
- depends on fluence not on flux
- $N < N_{\text{saturation}} = 10^5 e$   
no persistence
- switch from LPE to MBE  
does not eliminate persistence
- latent image can be seen for many hours
- Threshold of persistence because of traps close to the pn junction ?

# low frequency noise suppression with embedded reference pixels



- Integration time 1.01 s
- high frequency stripes in direction of fast shift register are 50 Hz pickup
- Noise 45 erms
- For each row subtract average of 8 embedded reference pixels on right and left edge of the array
- With 32 channels reference pixels are read twice every 420  $\mu\text{s}$
- Noise 24 erms
- Linear interpolation of reference for each pixel using reference pixels of row and

# Hawaii2GR in integral field spectrograph SPIFFI



- Liquid bath cryostat  
 $T_{\text{detector}} = 90 \text{ K}$
- $\lambda_c = 2.5 \text{ } \mu\text{m}$  MBE Hawaii-2RG
- Heat sinking of cables

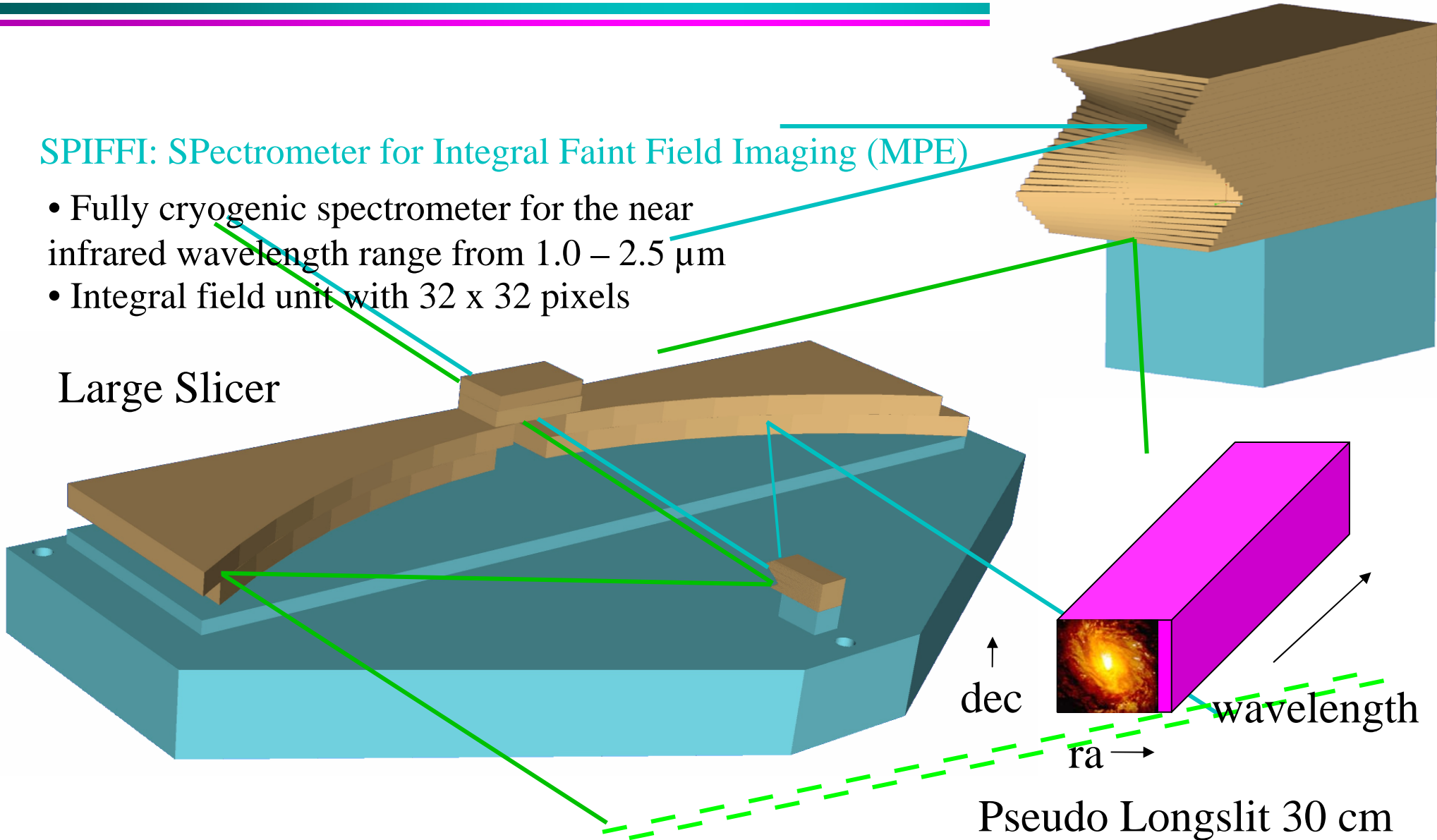
# SPIFFI

Small Slicer 1 cm

## SPIFFI: SPECTROMETER FOR INTEGRAL FAINT FIELD IMAGING (MPE)

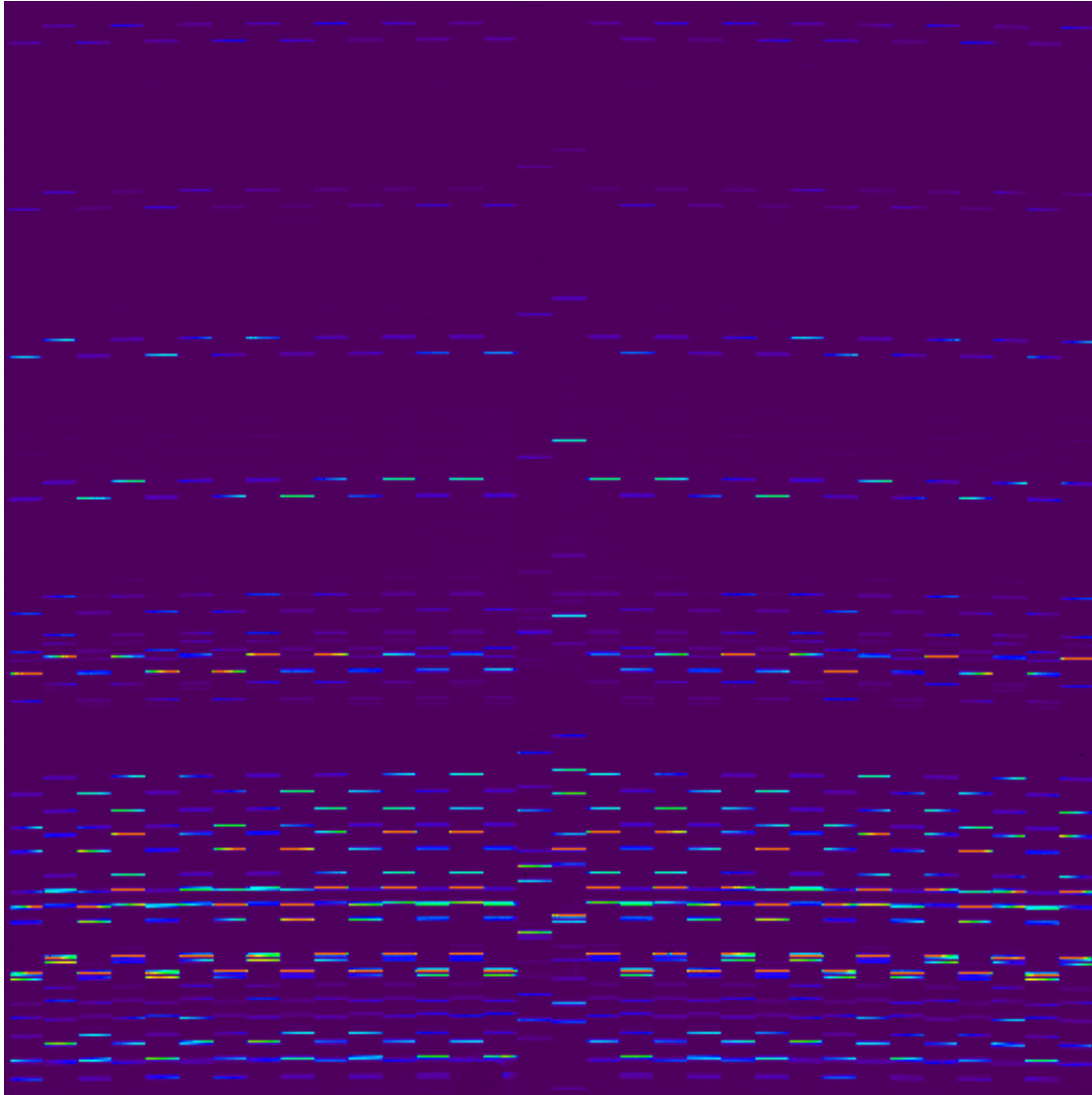
- Fully cryogenic spectrometer for the near infrared wavelength range from 1.0 – 2.5  $\mu\text{m}$
- Integral field unit with 32 x 32 pixels

Large Slicer



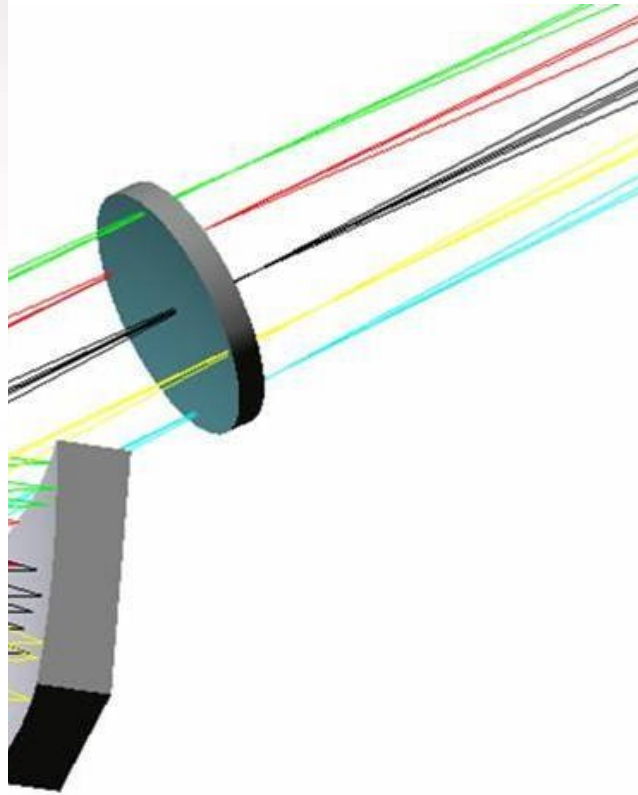
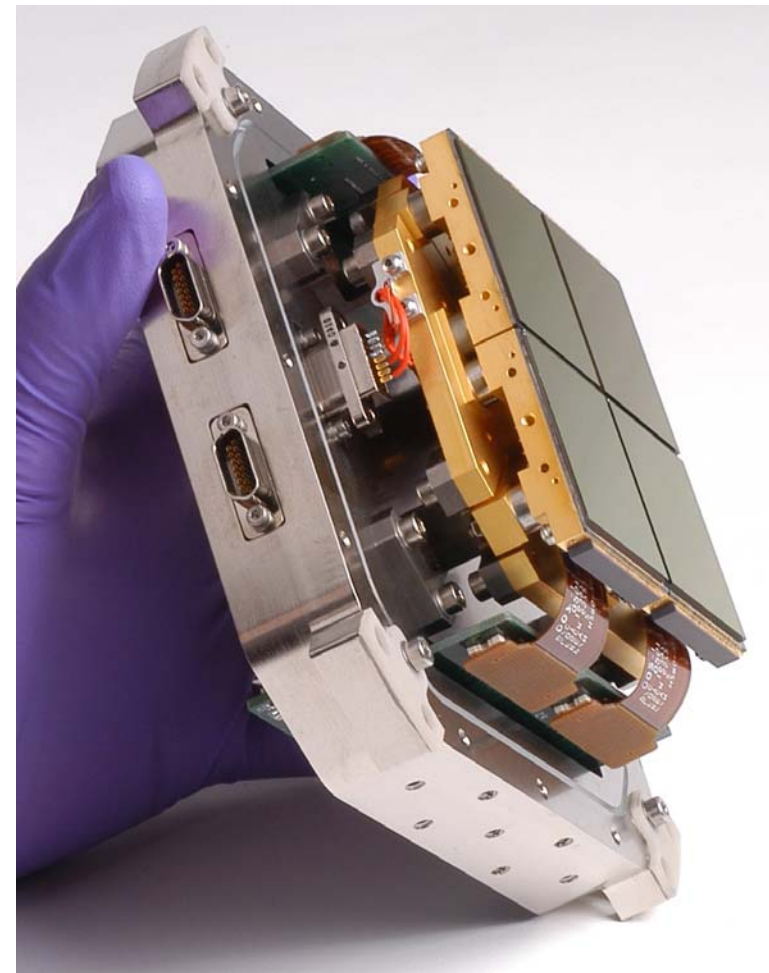
# Hawaii2RG in integral field spectrograph SPIFFI

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- K-band spectrum of Ne lamp
- Slitlets staggered because of image slicer
- Pixel scale 0.1 arcsec
- FWHM = 1.4 pixels
- Spectral resolution 6300

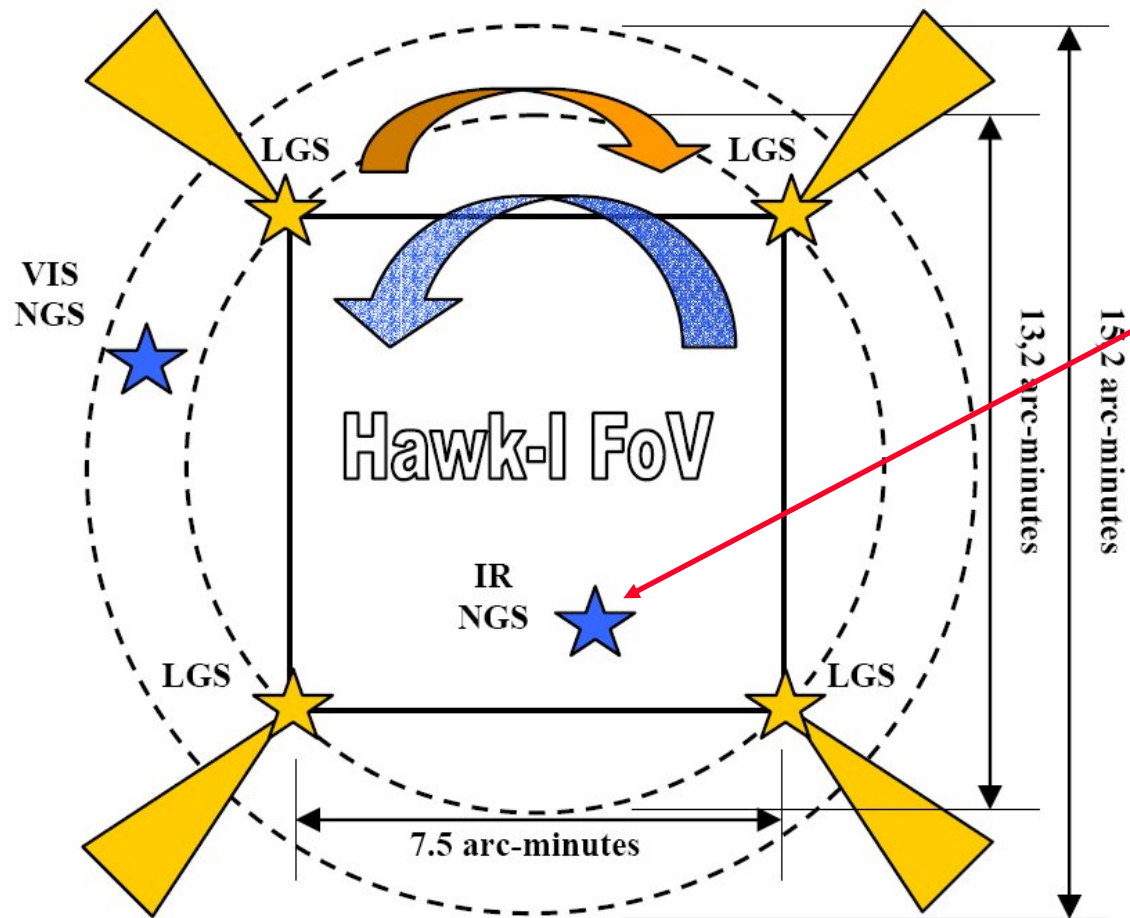
# Hawaii2RG for Hawk-I



- 1-2.5 $\mu\text{m}$
- All mirror optics
- 4kx4k mosaic detector
- 0.1" pixels  
7.5x7.5' field
- Designed for possible use with adaptive secondary +laser guide stars



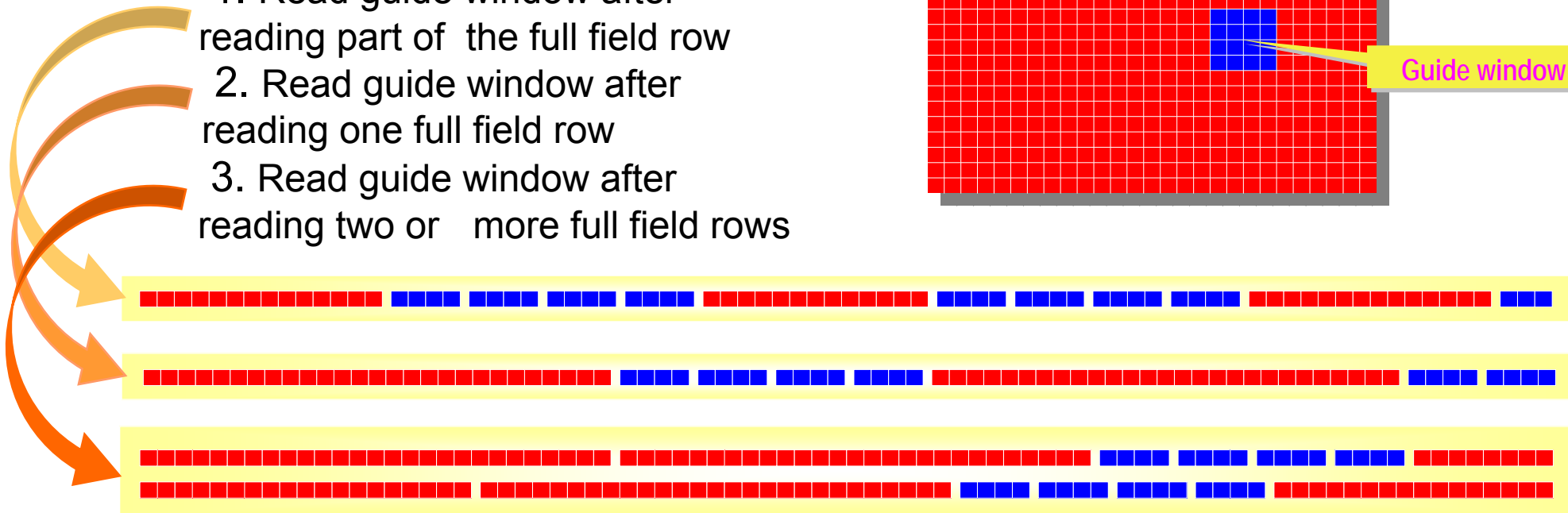
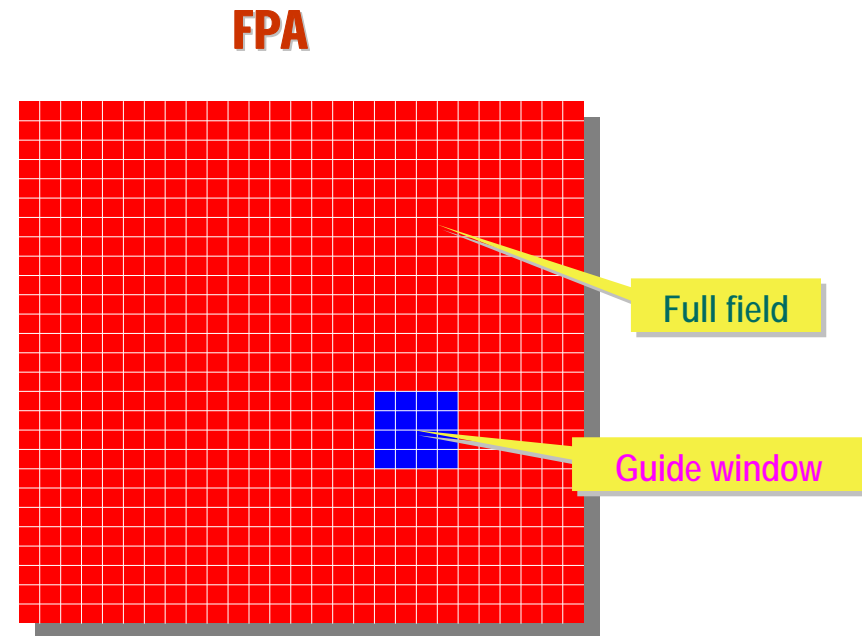
# Guide mode for tip-tilt correction with LGS-AO system



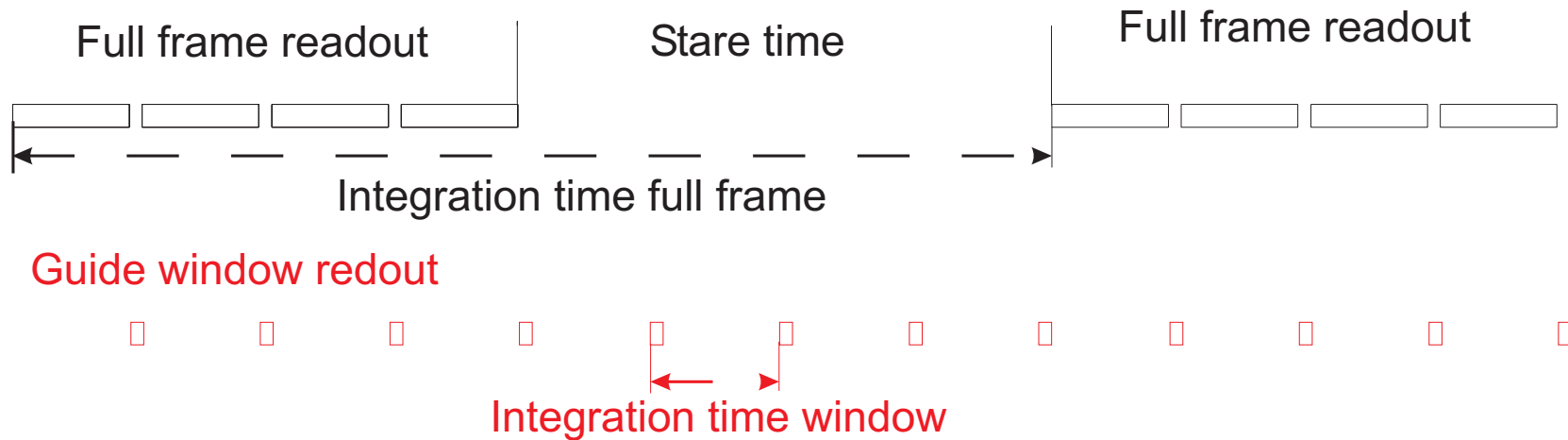
- Laser guide star AO system still need natural guide star for tip-tilt correction
- use guide mode of Hawaii-2RG arrays for tip-tilt correction with NGS

# Interleaved readout of full field and guide window

- Switching between full field and guide window is possible at any time  
⇒ any desired interleaved readout can be realized
- Three examples for interleaved readout:
  1. Read guide window after reading part of the full field row
  2. Read guide window after reading one full field row
  3. Read guide window after reading two or more full field rows

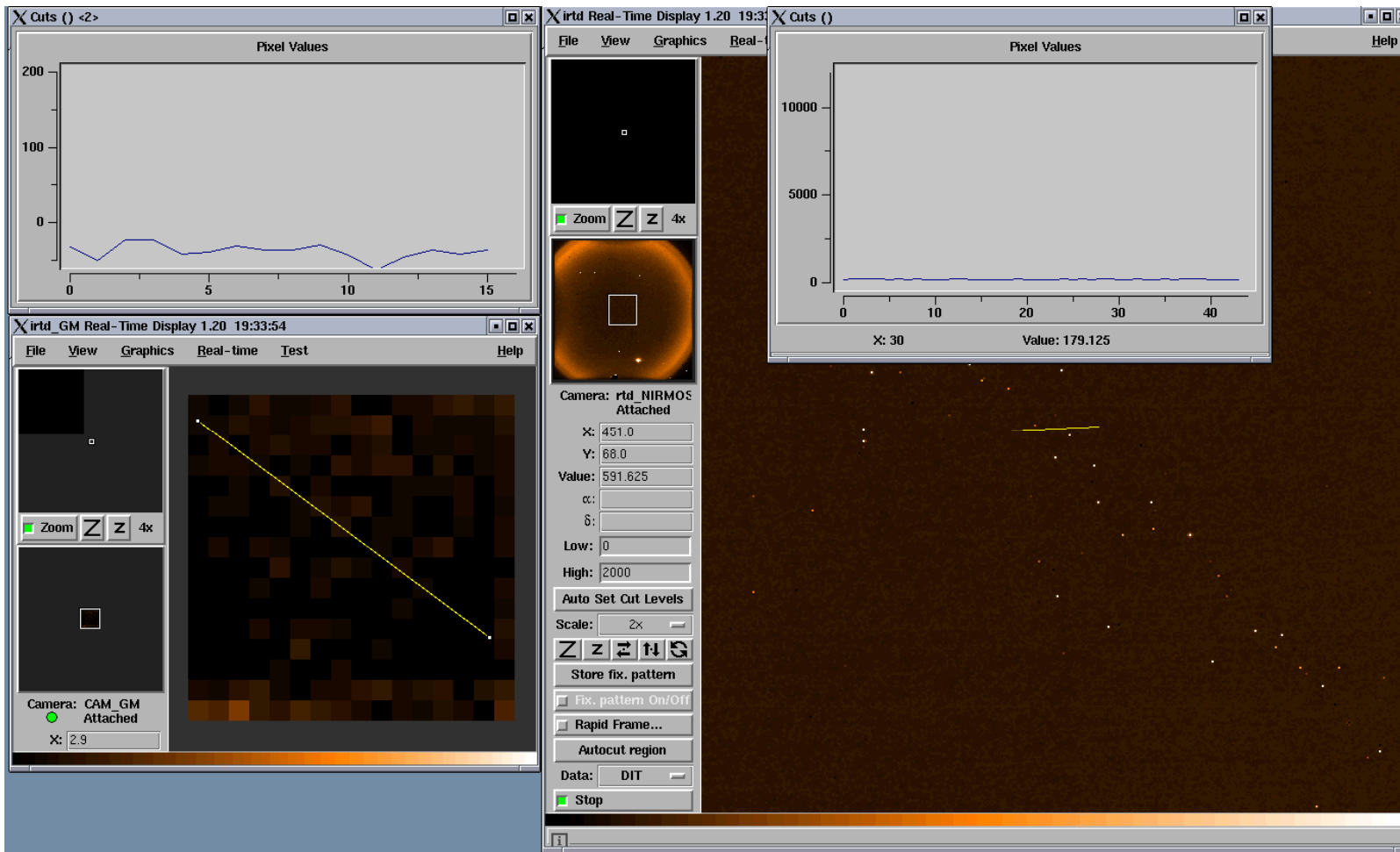


# Timing of guide window readout



- Fowler or follow up-the-ramp sampling for science frame
- Interleave guide window readout with full science frame readout
- Guide window readout is nondestructive without reset: always subtract previous frame from new frame
- only one read needed per double correlated image
- Gain of 2 in bandwidth in comparison to read-reset read

# Guide window read-read-read

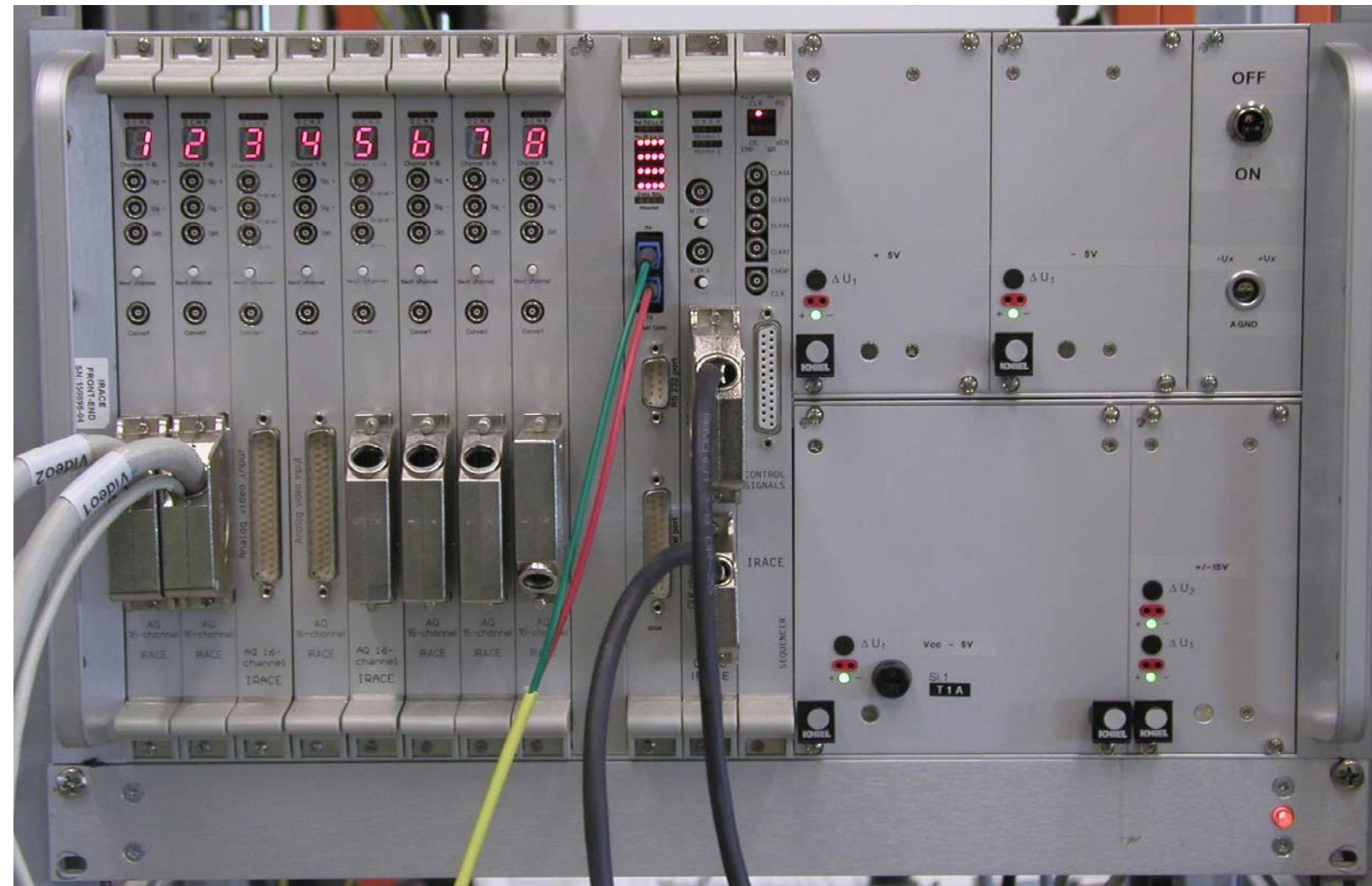


- Window 16x16
- Star mag 14
- 64 windows per full frame
- Frame rate 68 Hz
- Guide window is not lost for science frame

# IRACE

136 channel  
IRACE system

similar system  
already  
operational  
for CRIRES



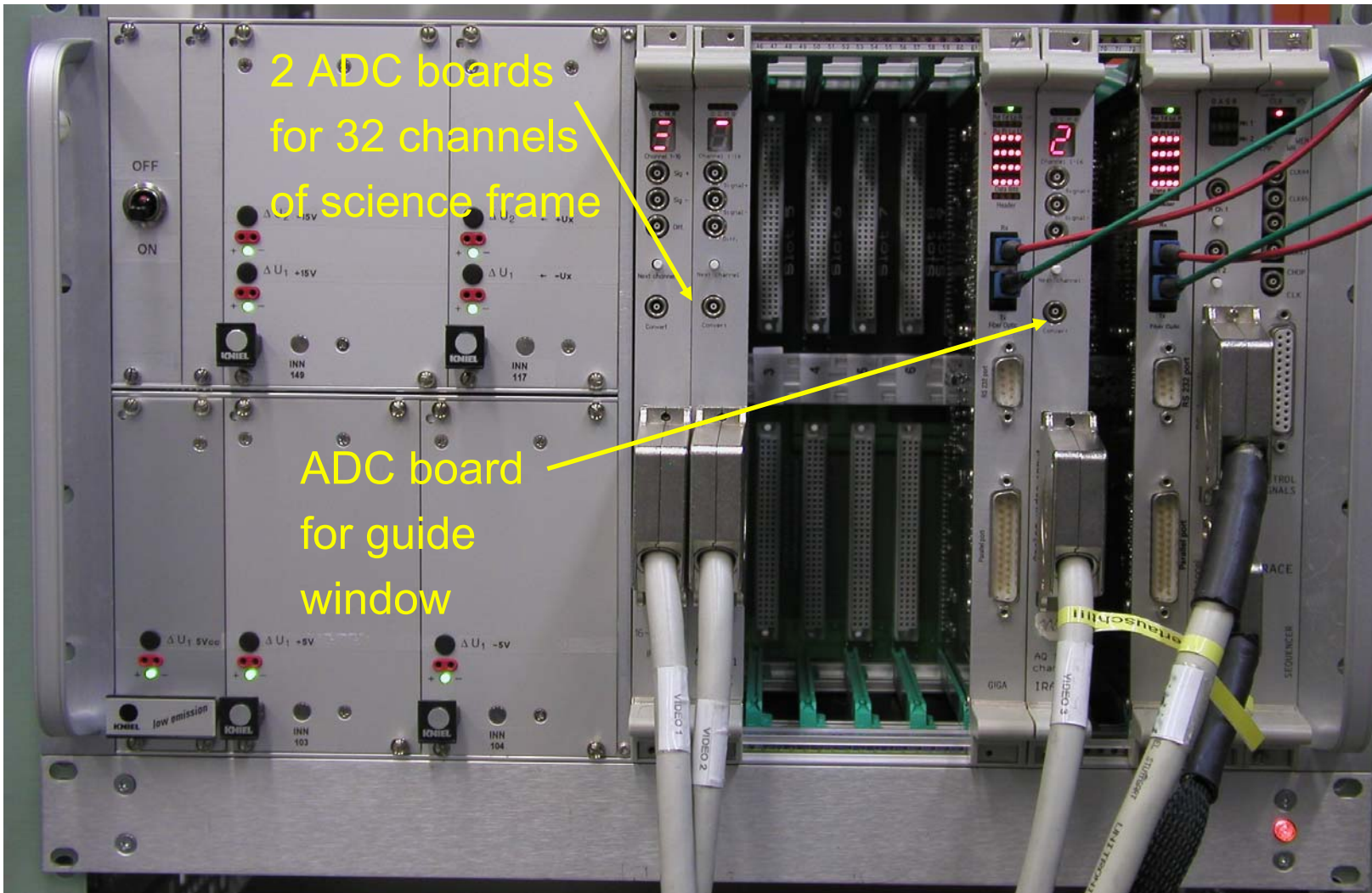
# IRACE for Hawaii2RG

## 32-channel and guide window

2 ADC boards  
for 32 channels  
of science frame

ADC board  
for guide  
window

Add  
ADC board and  
2<sup>nd</sup> gigalink  
for guide  
window



# IRACE for Hawaii2RG

## 32-channel and guide window

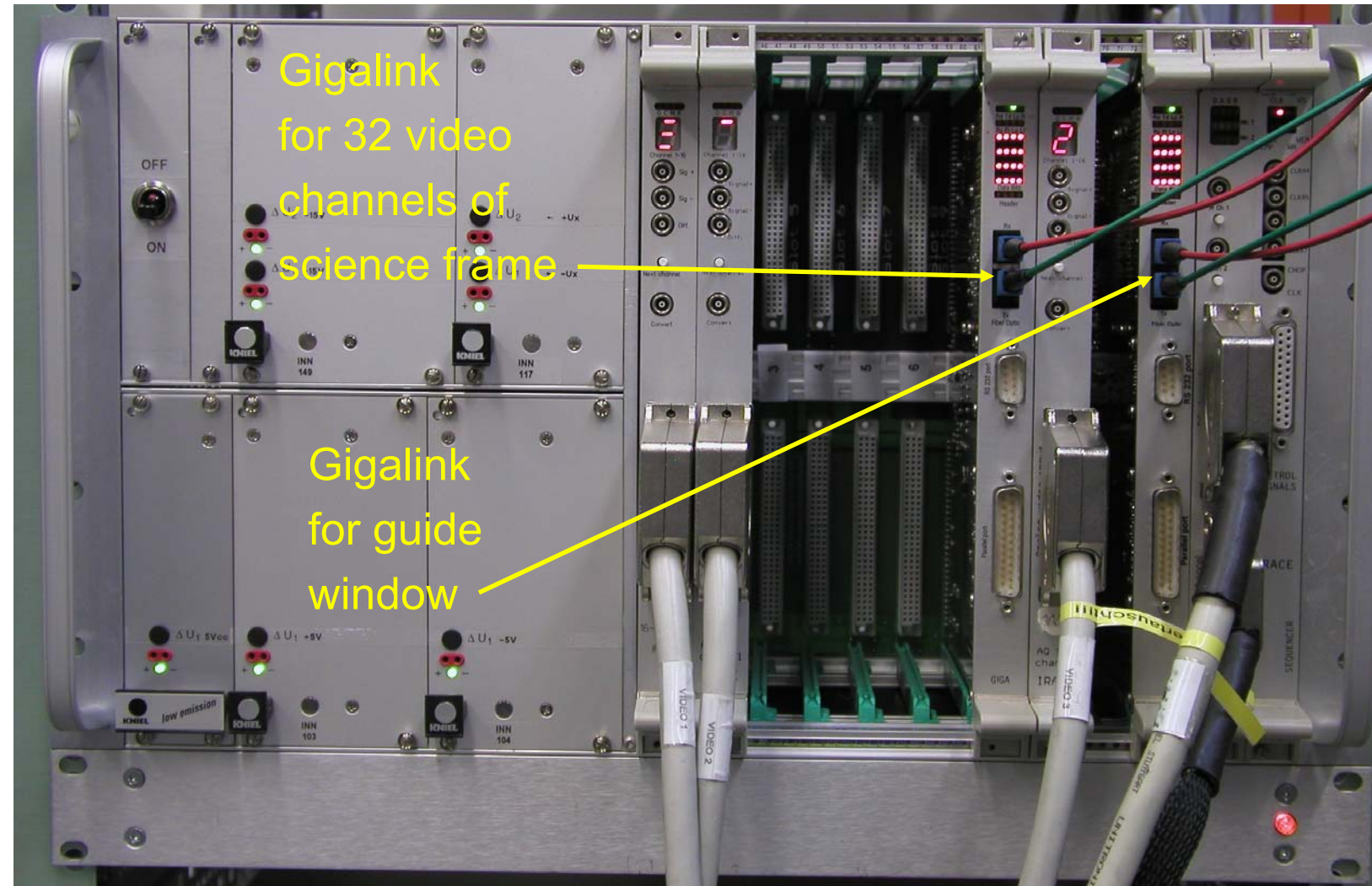
Gigalink  
for 32 video  
channels of  
science frame

Gigalink  
for guide  
window

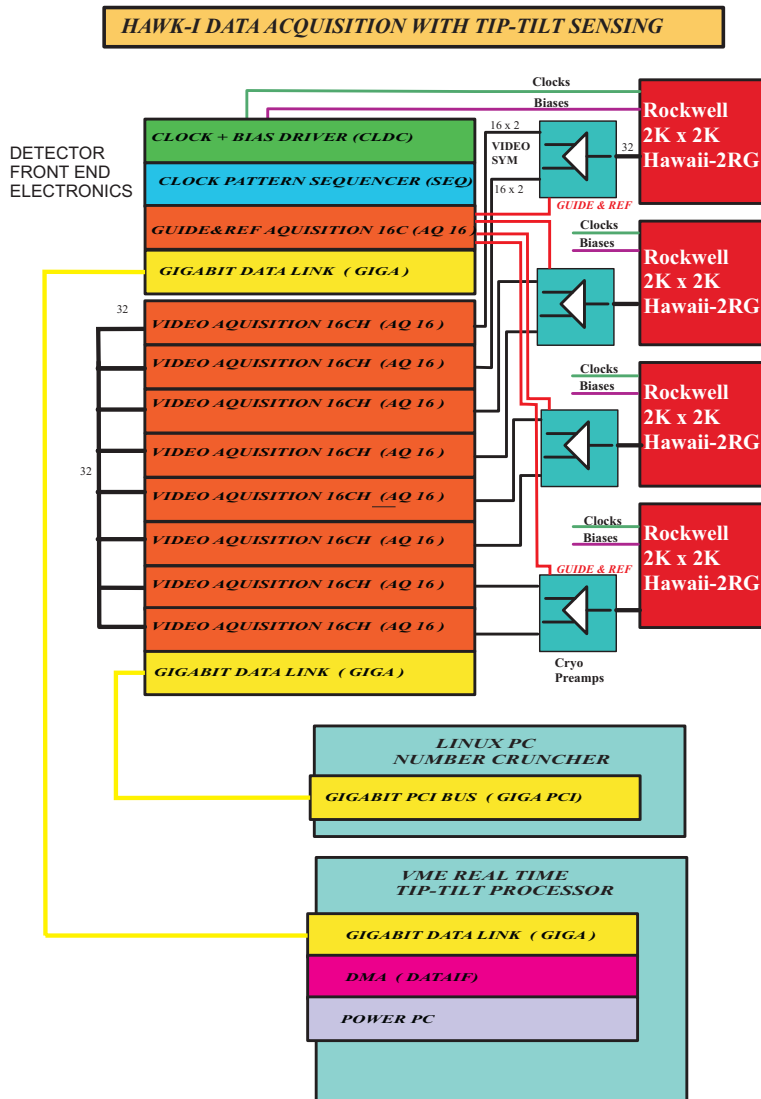
Additional  
ADC board and  
2<sup>nd</sup> gigalink  
for guide  
window

IRACE is  
flexible  
architecture  
covering all  
Applications

Port flexibility to  
NGC



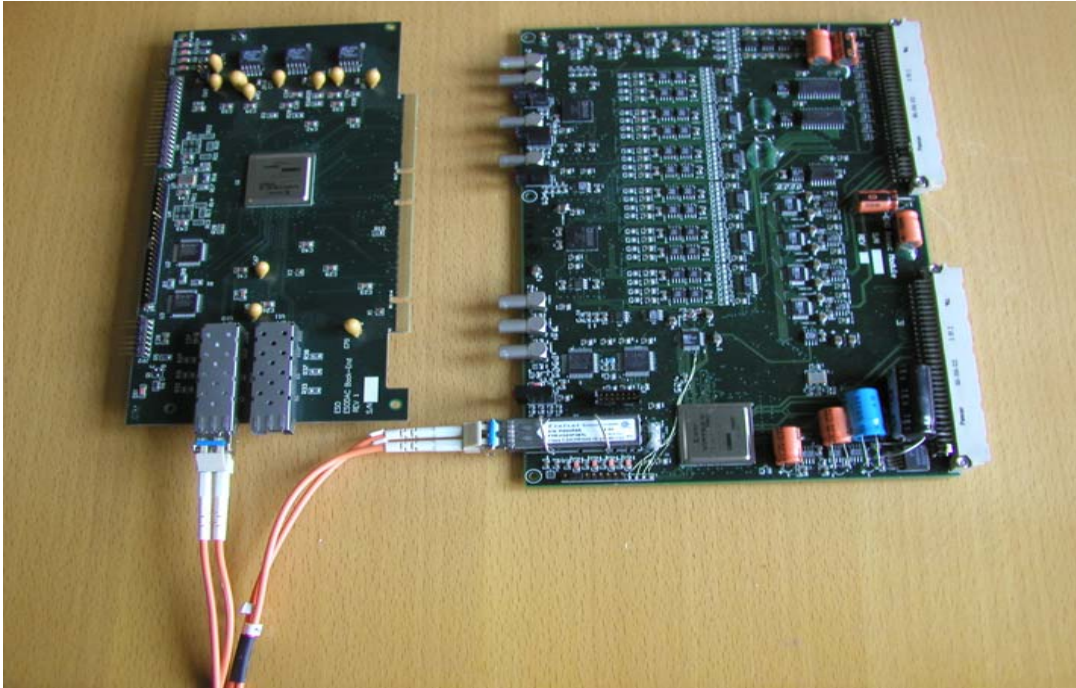
# IRACE for 2x2 mosaic of Hawaii2RG's and guide mode



- 136 channel system
- 16 bit 500 kHz
- 4x32 video channels
- 4x1 reference channels
- 4x1 guide window channels
- Gigabit fiberlink
- cryo-opamps instead of ASIC
- Linux pc as number cruncher with home-made pci-bus giga-link interface



# NGC Prototype Minimum System (Four Channels )



## Status:

- Basic board and backplane operational
  - 34-channel ADC board and add-on board tested and fully functional
  - NGC software created (ngcb, ngcpp, ngcdcs)
  - All components ready to read H2RG array
- NGC is a modular system for IR detector and CCD readout with a Back-end, a basic Front-end unit containing a complete four channel system on one card and additional boards like multi channel ADC units and more...
  - There is no processor, no parallel inter-module data bus on the front-end side. Advanced FPGA link technology is used to replace conventional logic
    - Connection between Back and Front-end with high speed fiber links at 2.5GBit/s
    - Connection between Front-end modules with high speed copper links at 2.5GBit/s.
  - Power Consumption on this Front-end is less than 10 Watts ( Excluding power supply )
  - This Front-End system does not require big cooling boxes

# NGC controller



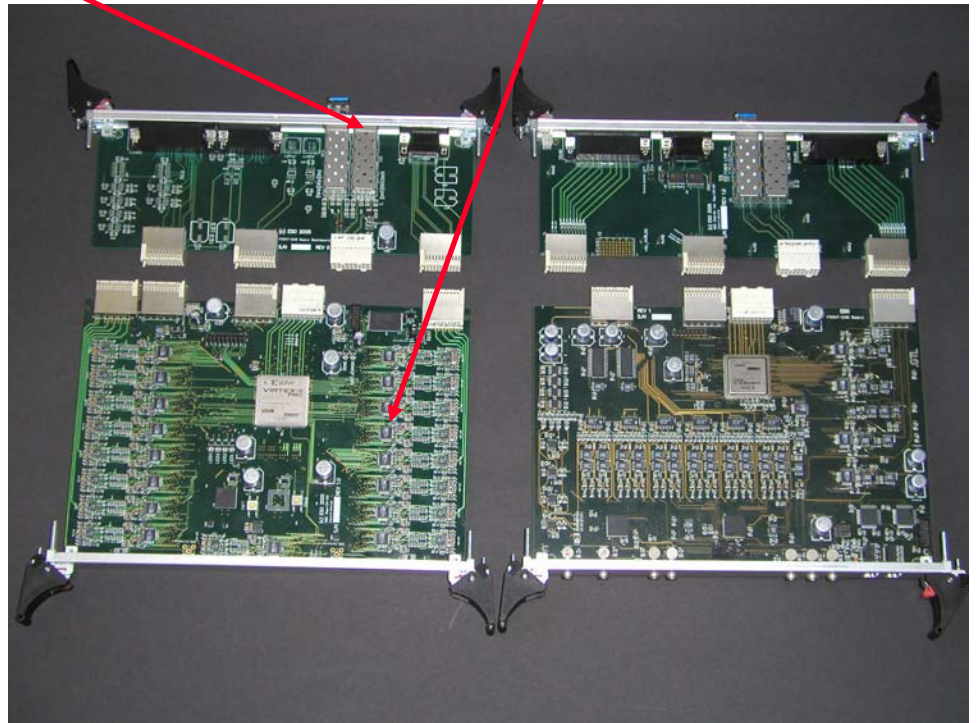
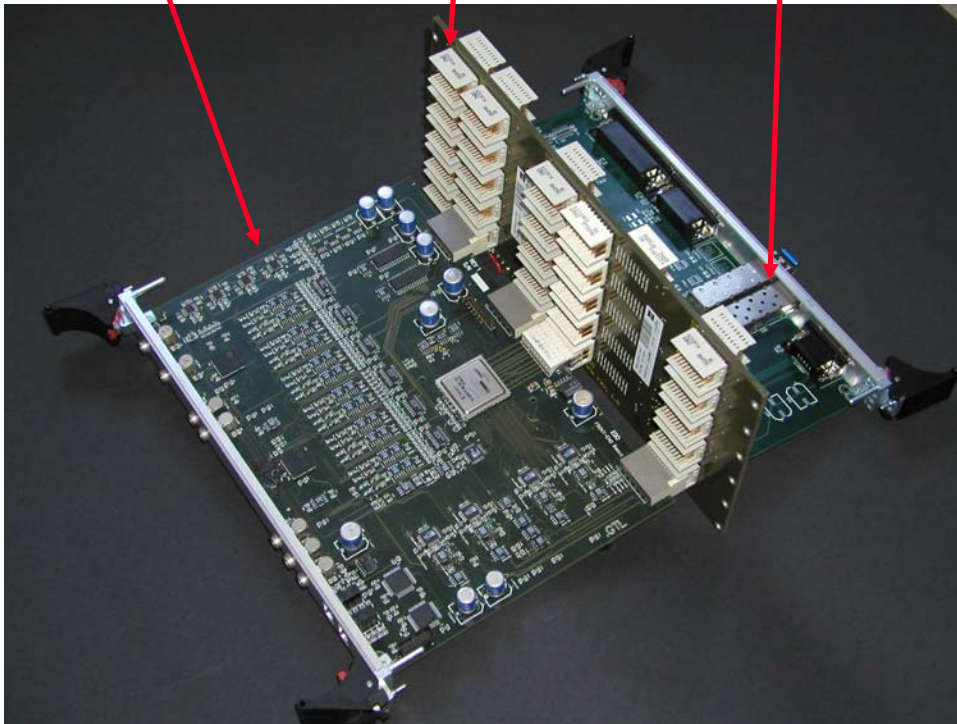
Manfred Meyer

main board

backplane

back board with fiber link connectors

32 channel ADC board



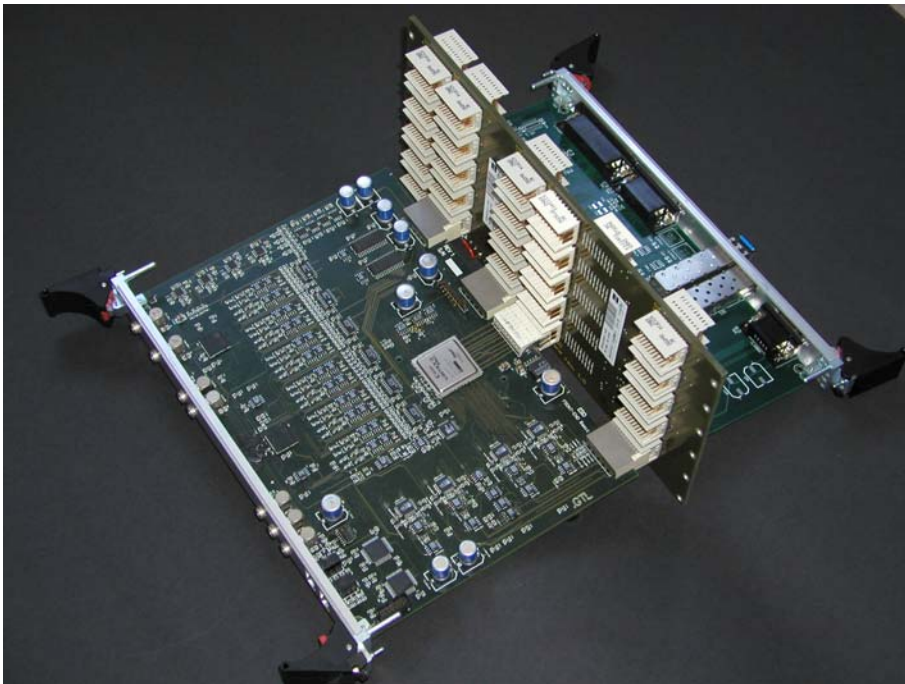
# NGC prototype



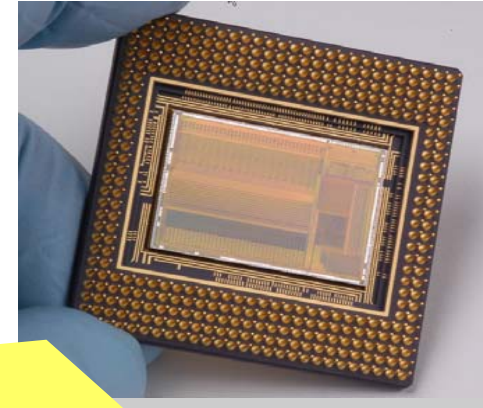
- Read out independently  
2 Hawaii-2RG's  
and 1 Hawaii1 array
- 1 main board and  
1 ADC board required  
for each Hawaii-2RG
- 1 main board required  
for Hawaii1
- Total of 5 boards  
needed  
fits in 19" 3HU rack at  
cryostat
- Power supply external
- Number cruncher

# The SIDECAR ASIC Control Electronics on a Chip

Replace this



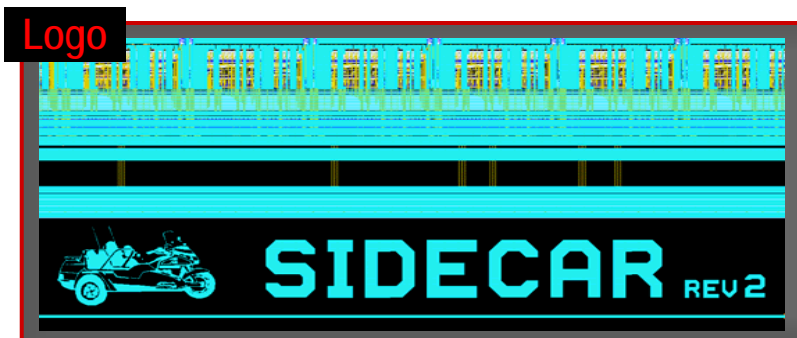
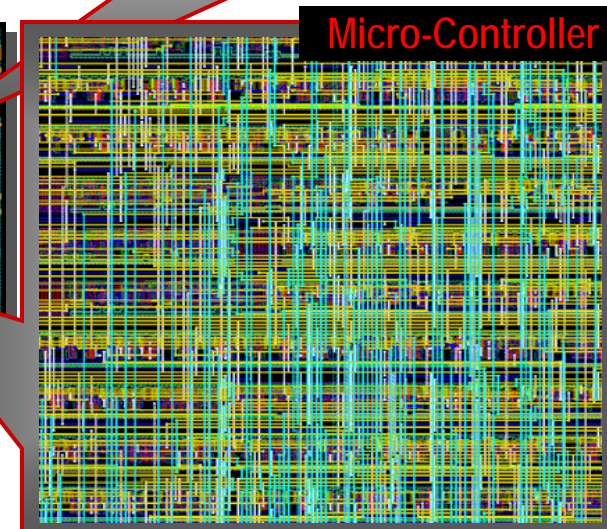
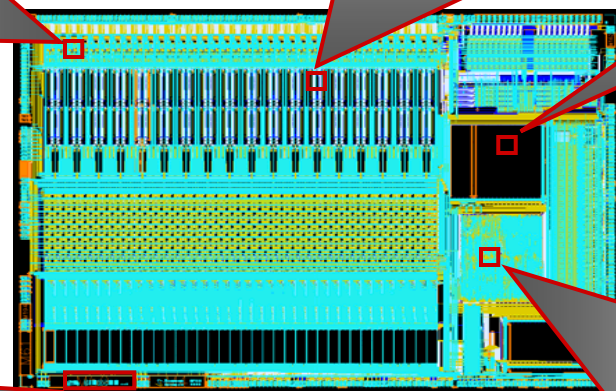
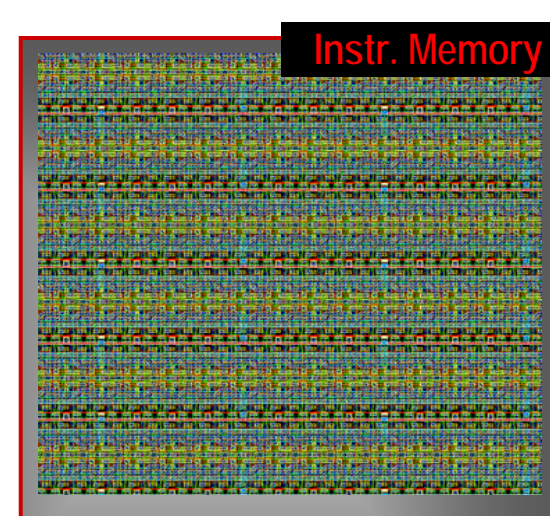
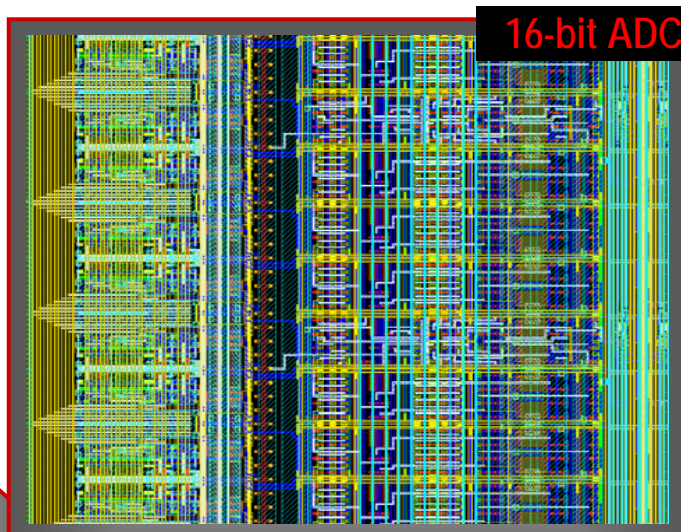
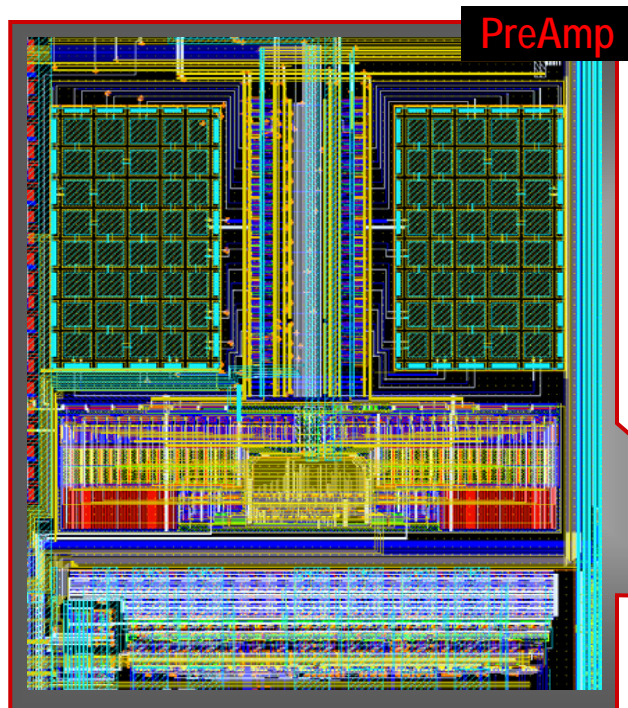
NGC controller



with this!

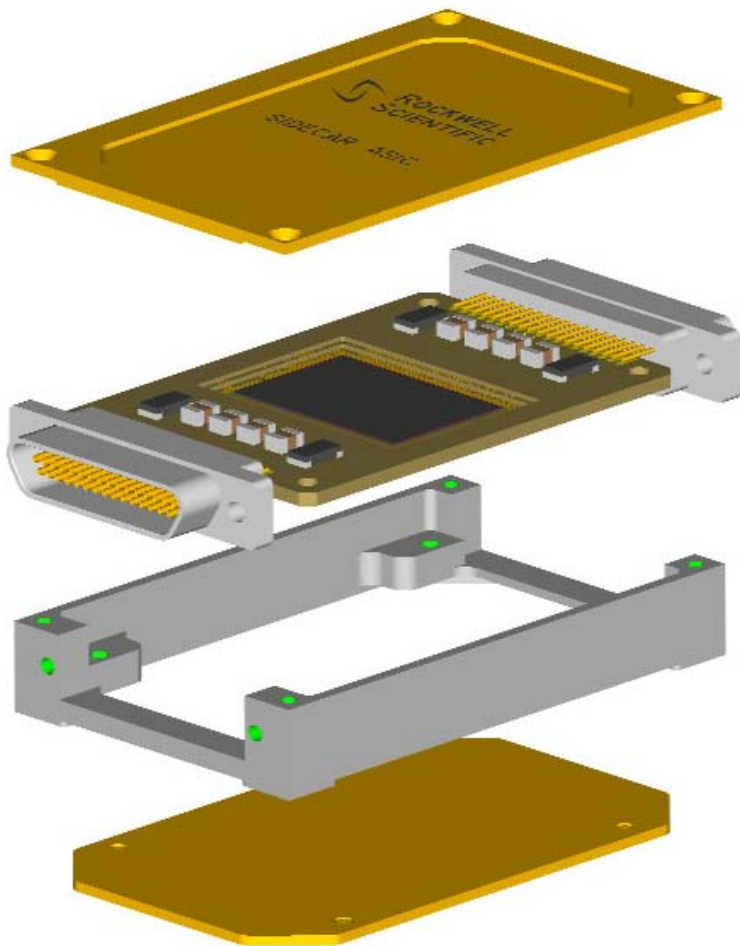
- complete controller on single chip operating at 40 K dissipating 4 mW
- programmable clocks and bias voltages
- digitize video signal on cold focal plane
  - 36 x16 bit 100KHz ADC's
  - 32 x12 bit 5MHz ADC's
- digital interface to pc: USB2
- compare performance of ASIC and NGC

# Sections Inside the ASIC



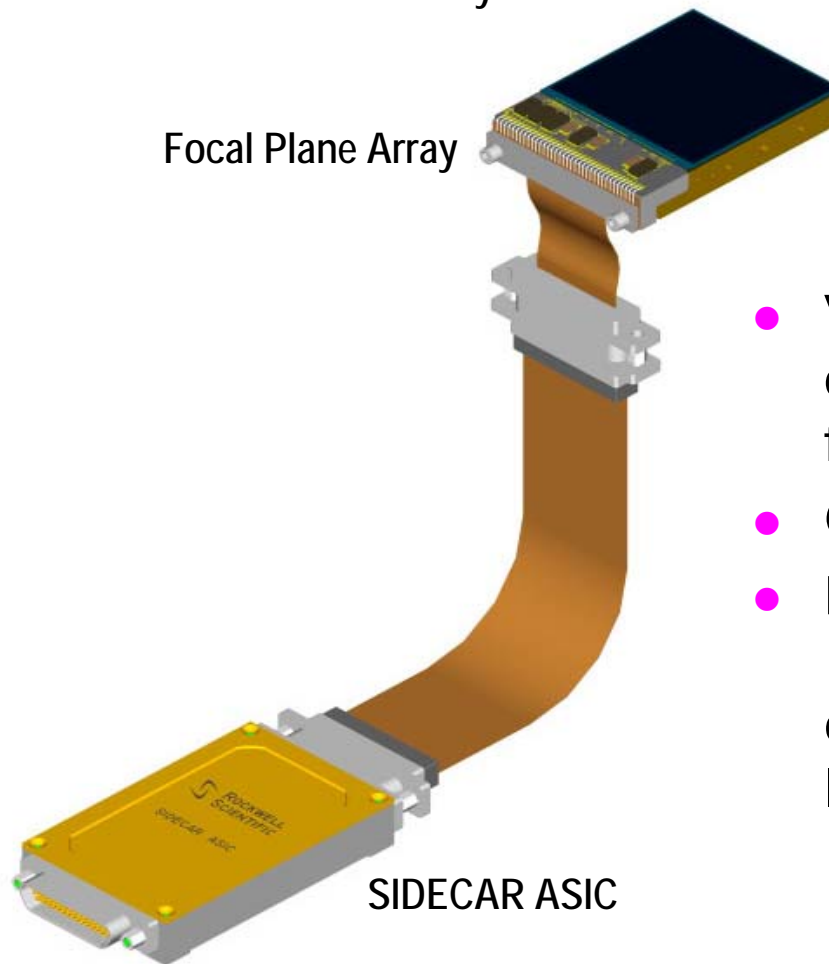
# ASIC Flight Package for JWST

Exploded View



Detector + ASIC  
Sub-System

Focal Plane Array



- Video signal digitized at cold focal plane
- Ordered by ESO
- Performance will be evaluated and compared with IRACE and NGC

# Conclusions

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- CCD's still competitive in the visible domain, but CMOS arrays improve
- Large detector formats achieved with array mosaics
- Sensor developments for AO: L3 CCD  
Geiger APD arrays
- BIB array development for ground based mid-IR: Si:As 1Kx1K Aquarius
- Work horse in infrared: HgCdTe arrays ( Hawaii-2RG, VIRGO)
  - » QE high over the entire spectral range (K: 0.84, Z: 0.66) with correct PTF
  - » With MBE dark current  $< 0.01$  e/s at  $T < 80$  K
  - » For smaller pixel size interpixel capacitance has to be addressed and gain calibration has to take into account IPC
  - » Reference pixels eliminate drift and reduce pick-up: robust system
  - » Readout noise in IR with multiple sampling 2.2 erms
  - » Glow shielding on Hawaii-2RG efficient
  - » Persistence not yet solved
  - » Sophisticated mux with guide mode, which does not disturb science frame
- conventional detector controllers will eventually be replaced by ASIC's



The end